

**Harley-Davidson**

**PARTS CATALOG**

**Sportster  
XLH / XLCH-1000**

**1978**

**1954 to**

ISSUED: APRIL 1981

PART NO. 99451-78A

## GENERAL INFORMATION

This Parts Catalog has been prepared for your convenience when ordering parts for SPORTSTER Models XLH and XLCH. Wherever possible, parts are shown in assembly breakdown sequence. Index numbers shown in the illustrations correspond to index numbers in parts lists. Consult the illustrations when ordering parts so you are sure to get what you want.

Number in parenthesis following description of part is the quantity needed for complete assembly shown in illustration. If there is no number in parenthesis, only one is used.

Prices of parts listed in this catalog are published separately in the latest RETAIL PRICE LIST.

NOTE: N/A following description of part indicates part is no longer available from the factory. Do not attempt to order these parts from Harley-Davidson.

The following instructions should be followed carefully when ordering parts:

- Specify the correct part number for each item. Check the "Used On" column of the parts list which shows the model on which the part fits. Whenever in doubt, refer to the Vehicle Identification Number (V.I.N.) stamped on the engine crankcase and frame.

Two types of serial numbers are used:

1. **1969 and earlier:** Serial number is located on the engine left crankcase. The first five or six digits represent the year and model — the same as shown in the "Used On" column in this catalog.
2. **1970 and later:** Serial number (V.I.N.) is located on the engine right crankcase and is the same as the frame number located on the right side of the steering head.

The V.I.N. (Vehicle Identification Number) for SPORTSTER models are as follows:

| SPORTSTER<br>(Model) | First Two Digits<br>(Model) | Next Five Digits<br>(Sequential Number) | Second Last Digit<br>(Manufacturer)   | Last Digit<br>(Model Season) |
|----------------------|-----------------------------|-----------------------------------------|---------------------------------------|------------------------------|
| XLH                  | 3A                          | 10000 and up                            | H 1970 thru 1979<br>(Harley-Davidson) | 0-1970                       |
| XLCH                 | 4A                          |                                         |                                       | 1-1971<br>(etc.)             |
| XLT                  | 2G                          |                                         |                                       |                              |

Example: 1970 XLH (3A 12150 H0)  
1970 XLCH (4A 12151 H0)

- An asterisk (\*) in the "Used On" column indicates part is used for 1978 models (the latest model year covered by this catalog).

NOTE: See the current SPORTSTER PARTS CATALOG for 1979 and later parts information.

- Part Numbers are to be used when ordering by TELEGRAM or CABLE.
- When ordering parts use our standard Parts & Accessories order form, Part No. 99511-76, for all parts except engines and crankcases. Order form, Part No. 99514-76, must be used for engines and crankcases. The use of these forms will enable us to fill and ship your order more promptly. These forms are furnished free of charge upon request.
- Do not order motorcycles or advertising matter on Parts Order Forms. Write nothing on the order form except the order itself, as any other correspondence will not be answered until the order is shipped and billed.
- Freight, Express and Parcel Post orders should be on separate order forms.
- For your own records, number and date all orders, also keep a carbon copy for future reference.

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# ALPHABETICAL INDEX

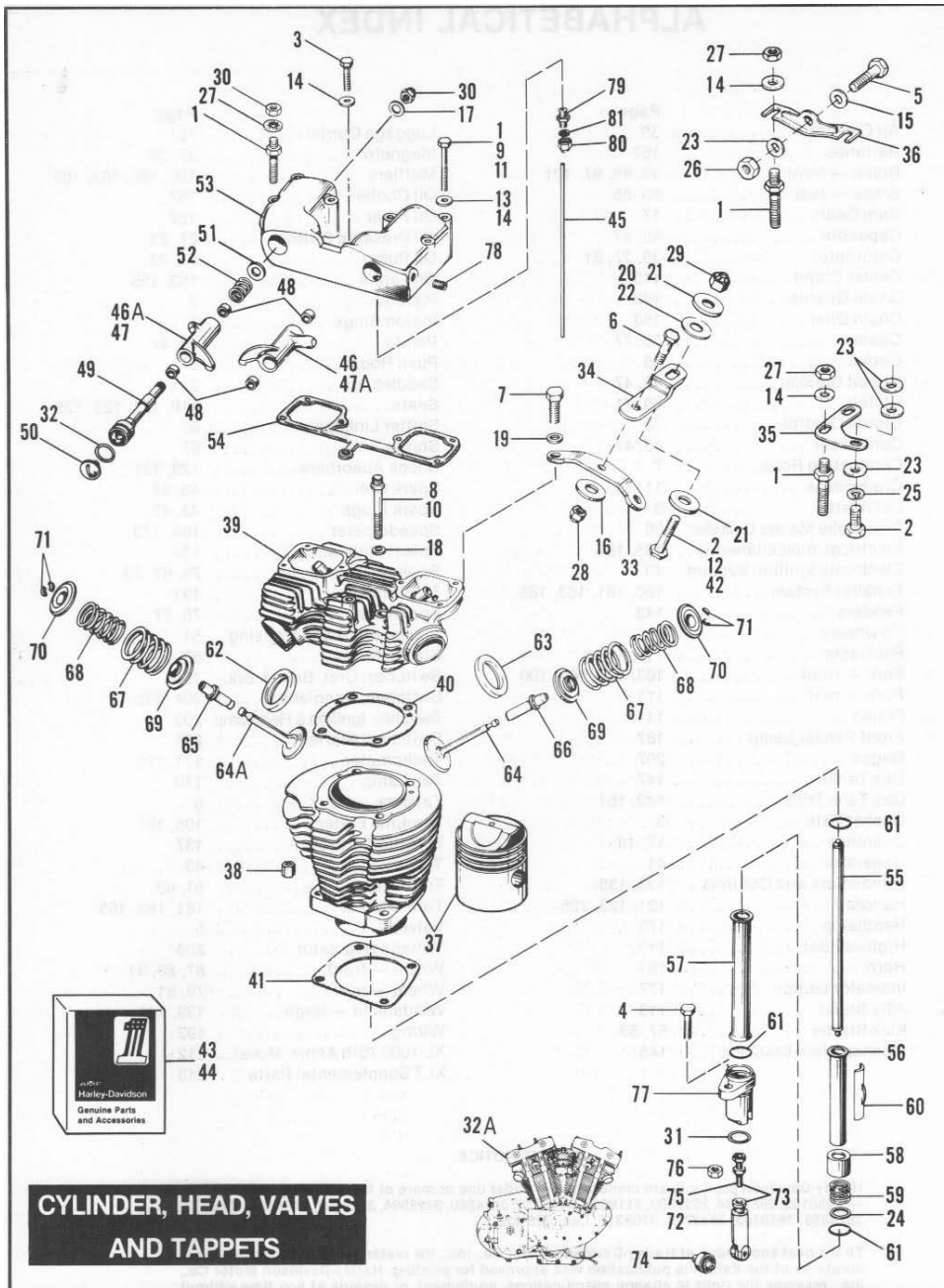
|                               | Page               |                                  | Page               |
|-------------------------------|--------------------|----------------------------------|--------------------|
| Air Cleaner .....             | 35                 | Luggage Carrier .....            | 127                |
| Batteries .....               | 167                | Magneto .....                    | 37, 39             |
| Brake — front .....           | 93, 95, 97, 101    | Mufflers .....                   | 160, 161, 163, 165 |
| Brake — rear .....            | 83, 85             | Oil Cooler .....                 | 157                |
| Cam Gears .....               | 17                 | Oil Filter .....                 | 159                |
| Capacitor .....               | 43, 47             | Oil Pressure Switch .....        | 21, 23             |
| Carburetor .....              | 25, 27, 31         | Oil Pump .....                   | 21, 23             |
| Center Stand .....            | 113                | Oil Tanks .....                  | 153, 155           |
| Chain Guards .....            | 143                | Pistons .....                    | 7                  |
| Chain Oiler .....             | 153                | Piston Rings .....               | 7                  |
| Chains .....                  | 75, 77             | Points .....                     | 43, 47             |
| Choke .....                   | 35                 | Push Rods .....                  | 5                  |
| Circuit Breaker .....         | 43, 47             | Saddlebags .....                 | 211                |
| Clutch .....                  | 69, 71             | Seats .....                      | 119, 121, 123, 125 |
| Clutch Control .....          | 73                 | Shifter Linkage .....            | 65                 |
| Condenser .....               | 45, 47             | Shifter .....                    | 67                 |
| Connecting Rods .....         | 7                  | Shock Absorbers .....            | 129, 131           |
| Crankcases .....              | 11, 15             | Spark Coil .....                 | 43, 47             |
| Cylinders .....               | 3                  | Spark Plugs .....                | 43, 47             |
| Disc Brake Master Cylinder .. | 99                 | Speedometer .....                | 169, 173           |
| Electrical, miscellaneous ..  | 195, 197           | Splash Shields .....             | 139                |
| Electronic Ignition System .. | 49                 | Spokes .....                     | 79, 87, 89         |
| Exhaust System .....          | 160, 161, 163, 165 | Spotlamp .....                   | 191                |
| Fenders .....                 | 143                | Sprockets .....                  | 75, 77             |
| Flywheels .....               | 9                  | Starter Shaft and Housing ..     | 51                 |
| Footrests .....               | 115, 117           | Starter Motor .....              | 53, 55             |
| Fork — front .....            | 103, 105, 107, 109 | Switches, Crct. Brkr. & Brk. ..  | 199                |
| Fork — rear .....             | 111                | Switches, Handlebar .....        | 204, 205           |
| Frame .....                   | 111                | Switches, Ignition & Headlamp .. | 203                |
| Front Fender Lamp .....       | 187                | Switches, Starter .....          | 201                |
| Gages .....                   | 207                | Tachometer .....                 | 171, 173           |
| Gas Tanks .....               | 147                | Tail Lamp .....                  | 179                |
| Gas Tank Trim .....           | 149, 151           | Tappets .....                    | 5                  |
| Gasket Sets .....             | 3                  | Terminal Plates .....            | 195, 197           |
| Gearcase .....                | 17, 19             | Throttle Control .....           | 137                |
| Generator .....               | 41                 | Timer .....                      | 43                 |
| Handlebars and Controls ..    | 133, 135           | Transmission .....               | 61, 63             |
| Handrail .....                | 121, 123, 125      | Turn Signals .....               | 181, 183, 185      |
| Headlamp .....                | 175                | Valves .....                     | 5                  |
| Highway Bar .....             | 113                | Voltage Regulator .....          | 209                |
| Horn .....                    | 191                | Wheel — front .....              | 87, 89, 91         |
| Indicator Lamps .....         | 177                | Wheel — rear .....               | 79, 81             |
| Jiffy Stand .....             | 113                | Windshield — large .....         | 139, 141           |
| Kick Starter .....            | 57, 59             | Wiring .....                     | 193                |
| License Plate Brackets .....  | 145                | XL-1000 75th Anniv. Model ..     | 212                |
|                               |                    | XLT Supplemental Parts .....     | 213                |

## PATENT NOTICE

Harley-Davidson products are manufactured under one or more of the following: U.S. Patents — 2986162, 2987934, 2998809, 3116089, 3144631, 3144860, 3226994, 3229792, 3434887, 3559773, 3673359, 3680403, 3683716, 3709317, Des. 225 626.

To the best knowledge of Harley-Davidson Motor Co., Inc., the material contained herein is accurate as of the date this publication was approved for printing. Harley-Davidson Motor Co., Inc., reserves the right to change specifications, equipment, or designs at any time without notice and without incurring obligation.

HARLEY-DAVIDSON MOTOR CO., INC.  
Milwaukee, Wisconsin 53201





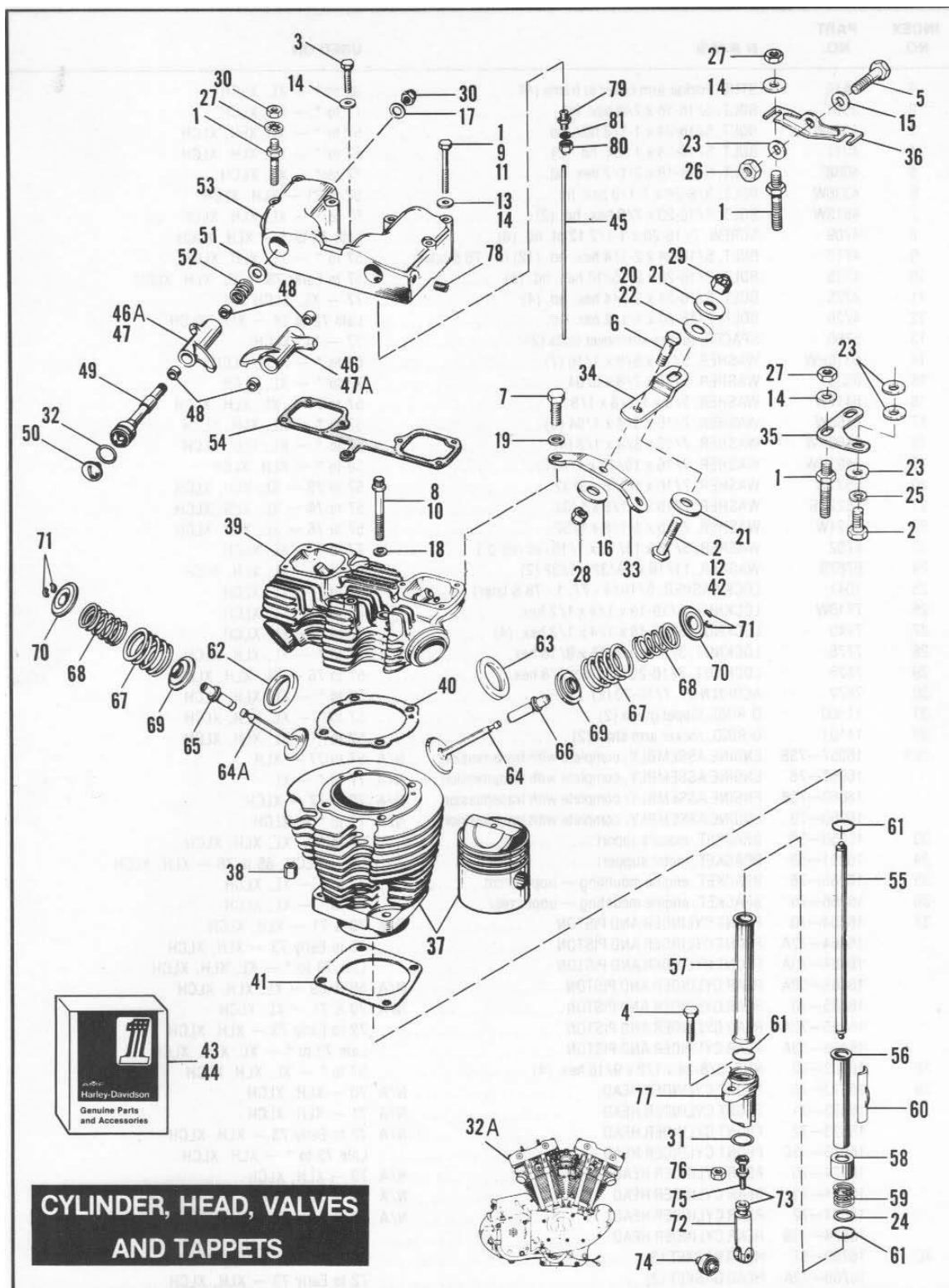
## CYLINDER, HEAD, VALVES AND TAPPETS

B1-1

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                            | USED ON                         |
|--------------|-----------|-----------|----------------------------------------------------|---------------------------------|
|              | 1         | 3412      | STUD, rocker arm cover to frame (4)                | 78 to * — XL, XLCH              |
|              | 2         | 3991      | BOLT, 5/16-18 x 7/8 hex. hd.                       | 77 to * — XL, XLCH              |
|              | 3         | 4014W     | BOLT, 5/16-24 x 1-1/8 hex. hd.                     | 57 to * — XL, XLH, XLCH         |
|              | 4         | 4017      | BOLT, 5/16-18 x 1 hex. hd. (2)                     | 57 to * — XL, XLH, XLCH         |
|              | 5         | 4068      | BOLT, 5/16-18 x 2-1/2 hex. hd.                     | 77 to * — XL, XLCH              |
|              | 6         | 4336W     | BOLT, 3/8-24 x 1-1/8 hex. hd.                      | 57 to 71 — XLH, XLCH            |
|              | 7         | 4618W     | BOLT, 7/16-20 x 7/8 hex. hd. (2)                   | 57 to * — XL, XLH, XLCH         |
|              | 8         | 4709      | SCREW, 7/16-20 x 3-1/2 12 pt. hd. (8)              | Late 73 to * — XLH, XLCH        |
|              | 9         | 4710      | BOLT, 5/16-24 x 2-1/4 hex. hd. (12) (8-78 & later) | 57 to * — XL, XLH, XLCH         |
|              | 10        | 4715      | BOLT, 7/16-20 x 2-15/16 hex. hd. (8)               | 57 to Early 73 — XL, XLH, XLCH  |
|              | 11        | 4725      | BOLT, 5/16-24 x 2-3/4 hex. hd. (4)                 | 77 — XL, XLCH                   |
|              | 12        | 4726      | BOLT, 7/16-20 x 1-1/2 hex. hd.                     | Late 72 to 76 — XLH, XLCH       |
|              | 13        | 5760      | SPACER, rocker arm cover bolts (2)                 | 77 — XL, XLCH                   |
|              | 14        | 6316HW    | WASHER, 5/16 x 5/8 x 1/16 (7)                      | 61 to * — XLH, XLCH             |
|              | 15        | 6333      | WASHER, 5/16 x 7/8 x 5/64                          | 77 to * — XL, XLCH              |
|              | 16        | 6417W     | WASHER, 3/8 x 1-1/8 x 1/8                          | 57 to 71 — XL, XLH, XLCH        |
|              | 17        | 6466W     | WASHER, 7/16 x 3/4 x 1/64 (2)                      | 57 to * — XL, XLH, XLCH         |
|              | 18        | 6469HW    | WASHER, 7/16 x 3/4 x 1/8 (4)                       | 57 to * — XL, XLH, XLCH         |
|              | 19        | 6495HW    | WASHER, 7/16 x 15/16 x 1/8 (2)                     | 58 to * — XLH, XLCH             |
|              | 20        | 6521W     | WASHER, 7/16 x 1-1/8 x 3/32                        | 57 to 76 — XL, XLH, XLCH        |
|              | 21        | 6522HB    | WASHER, 7/16 x 1-1/8 x 5/32                        | 57 to 76 — XL, XLH, XLCH        |
|              | 22        | 6524W     | WASHER, 7/16 x 1-1/8 x 1/32                        | 57 to 76 — XL, XLH, XLCH        |
|              | 23        | 6702      | WASHER, 5/16 x 11/16 x 1/16 (as req'd.)            | 77 to * — XL, XLCH              |
|              | 24        | 6762B     | WASHER, 11/16 x 29/32 x 1/32 (2)                   | 57 to * — XL, XLH, XLCH         |
|              | 25        | 7041      | LOCKWASHER, 5/16 (4-77, 1-78 & later)              | 77 to * — XL, XLCH              |
|              | 26        | 7710W     | LOCKNUT, 5/16-18 x 1/4 x 1/2 hex.                  | 77 to * — XL, XLCH              |
|              | 27        | 7740      | LOCKNUT, 5/16-18 x 1/4 x 1/2 hex. (4)              | 77 to * — XL, XLCH              |
|              | 28        | 7775      | LOCKNUT, 3/8-24 x 7/16 x 9/16 hex.                 | 57 to * — XL, XLH, XLCH         |
|              | 29        | 7825      | LOCKNUT, 7/16-20 x 7/16 x 5/8 hex.                 | 57 to 76 — XL, XLH, XLCH        |
|              | 30        | 7872      | ACORN NUT, 7/16-20 (2)                             | 57 to * — XL, XLH, XLCH         |
|              | 31        | 11100     | O-RING, tappet guide (2)                           | 57 to * — XL, XLH, XLCH         |
|              | 32        | 11101     | O-RING, rocker arm shaft (2)                       | 57 to * — XL, XLH, XLCH         |
|              | 32A       | 16057-73B | ENGINE ASSEMBLY, complete with transmission        | N/A 67 to 77 — XLH              |
|              |           | 16057-78  | ENGINE ASSEMBLY, complete with transmission        | N/A 77 to * — XL                |
|              |           | 16060-73B | ENGINE ASSEMBLY, complete with transmission        | N/A 70 to 77 — XLCH             |
|              |           | 16060-79  | ENGINE ASSEMBLY, complete with transmission        | N/A 77 to * — XLCH              |
|              | 33        | 16250-57  | BRACKET, motor support                             | 57 to * — XL, XLH, XLCH         |
|              | 34        | 16251-58  | BRACKET, motor support                             | 58 — XLCH; 65 to 76 — XLH, XLCH |
|              | 35        | 16265-76  | BRACKET, engine mounting — upper front             | 77 to * — XL, XLCH              |
|              | 36        | 16266-76  | BRACKET, engine mounting — upper rear              | 77 to * — XL, XLCH              |
|              | 37        | 16464-70  | FRONT CYLINDER AND PISTON                          | N/A 70 & 71 — XLH, XLCH         |
|              |           | 16464-72A | FRONT CYLINDER AND PISTON                          | 72 to Early 73 — XLH, XLCH      |
|              |           | 16464-73A | FRONT CYLINDER AND PISTON                          | Late 73 to * — XL, XLH, XLCH    |
|              |           | 16465-58A | REAR CYLINDER AND PISTON                           | N/A 58 to 69 — XL, XLH, XLCH    |
|              |           | 16465-70  | REAR CYLINDER AND PISTON                           | N/A 70 & 71 — XL, XLCH          |
|              |           | 16465-72A | REAR CYLINDER AND PISTON                           | 72 to Early 73 — XLH, XLCH      |
|              |           | 16465-73A | REAR CYLINDER AND PISTON                           | Late 73 to * — XL, XLH, XLCH    |
|              | 38        | 16603-72  | NUT, 3/8-24 x 1/2 x 9/16 hex. (4)                  | 57 to * — XL, XLH, XLCH         |
|              | 39        | 16673-70  | FRONT CYLINDER HEAD                                | N/A 70 — XLH, XLCH              |
|              |           | 16673-71  | FRONT CYLINDER HEAD                                | N/A 71 — XLH, XLCH              |
|              |           | 16673-72  | FRONT CYLINDER HEAD                                | N/A 72 to Early 73 — XLH, XLCH  |
|              |           | 16673-73C | FRONT CYLINDER HEAD                                | Late 73 to * — XLH, XLCH        |
|              |           | 16674-70  | REAR CYLINDER HEAD                                 | N/A 70 — XLH, XLCH              |
|              |           | 16674-71  | REAR CYLINDER HEAD                                 | N/A 71 — XLH, XLCH              |
|              |           | 16674-72  | REAR CYLINDER HEAD                                 | N/A 72 to Early 73 — XLH, XLCH  |
|              |           | 16674-73B | REAR CYLINDER HEAD                                 | Late 73 to * — XLH, XLCH        |
|              | 40        | 16769-57  | HEAD GASKET (2)                                    | 57 to 71 — XL, XLH, XLCH        |
|              |           | 16769-72A | HEAD GASKET (2)                                    | 72 to Early 73 — XLH, XLCH      |
|              |           | 16769-73  | HEAD GASKET (2)                                    | Late 73 to * — XLH, XLCH        |
|              | 41        | 16774-57  | BASE GASKET (2)                                    | 57 to 71 — XL, XLH, XLCH        |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

3



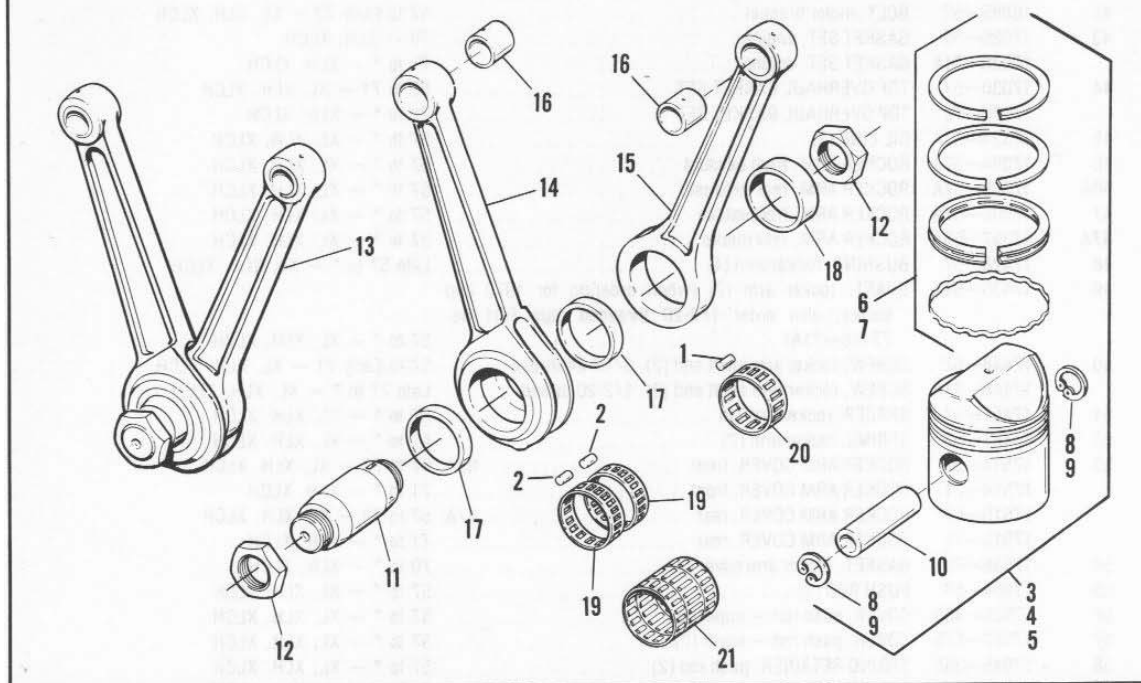
## CYLINDER, HEAD, VALVES AND TAPPETS (CONT'D)

B1-2

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                                                                        | USED ON                                                                |
|--------------|-----------|-----------|----------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------|
|              | 41        | 16774-72  | BASE GASKET (2)                                                                                                | 72 to * — XLH, XLCH                                                    |
|              | 42        | 16865-52  | BOLT, motor bracket                                                                                            | 57 to Early 72 — XL, XLH, XLCH                                         |
|              | 43        | 17026-70  | GASKET SET, engine                                                                                             | 70 — XLH, XLCH                                                         |
|              |           | 17026-71A | GASKET SET, engine                                                                                             | 71 to * — XLH, XLCH                                                    |
|              | 44        | 17030-57  | TOP OVERHAUL GASKET SET                                                                                        | 60 to 71 — XL, XLH, XLCH                                               |
|              |           | 17030-72  | TOP OVERHAUL GASKET SET                                                                                        | 72 to * — XLH, XLCH                                                    |
|              | 45        | 17324-57A | OIL LINE (2)                                                                                                   | 57 to * — XL, XLH, XLCH                                                |
|              | 46        | 17394-57A | ROCKER ARM, front exhaust                                                                                      | 57 to * — XL, XLH, XLCH                                                |
|              | 46A       | 17395-57A | ROCKER ARM, rear exhaust                                                                                       | 57 to * — XL, XLH, XLCH                                                |
|              | 47        | 17396-57A | ROCKER ARM, front intake                                                                                       | 57 to * — XL, XLH, XLCH                                                |
|              | 47A       | 17397-57A | ROCKER ARM, rear intake                                                                                        | 57 to * — XL, XLH, XLCH                                                |
|              | 48        | 17428-57  | BUSHING, rocker arm (4)                                                                                        | Late 57 to * — XL, XLH, XLCH                                           |
|              | 49        | 17435-57A | SHAFT, rocker arm (2) (when ordering for 1970 and earlier, also order 1/2-20 threaded plug Part No. 77448-71A) | 57 to * — XL, XLH, XLCH                                                |
|              | 50        | 17448-57  | SCREW, rocker arm shaft end (2), 5/16-24 thread                                                                | 57 to Early 71 — XL, XLH, XLCH                                         |
|              |           | 17448-71A | SCREW, rocker arm shaft end (2), 1/2-20 thread                                                                 | Late 71 to * — XL, XLH, XLCH                                           |
|              | 51        | 17451-57  | SPACER, rocker arm (2)                                                                                         | 57 to * — XL, XLH, XLCH                                                |
|              | 52        | 17483-57  | SPRING, rocker arm (2)                                                                                         | 57 to * — XL, XLH, XLCH                                                |
|              | 53        | 17514-57  | ROCKER ARM COVER, front                                                                                        | N/A 57 to 70 — XL, XLH, XLCH                                           |
|              |           | 17514-71  | ROCKER ARM COVER, front                                                                                        | 71 to * — XLH, XLCH                                                    |
|              |           | 17515-57  | ROCKER ARM COVER, rear                                                                                         | N/A 57 to 70 — XL, XLH, XLCH                                           |
|              |           | 17515-71  | ROCKER ARM COVER, rear                                                                                         | 71 to * — XLH, XLCH                                                    |
|              | 54        | 17536-70  | GASKET, rocker arm cover (2)                                                                                   | 70 to * — XLH, XLCH                                                    |
|              | 55        | 17904-57  | PUSH ROD (2)                                                                                                   | 57 to * — XL, XLH, XLCH                                                |
|              | 56        | 17935-48B | COVER, push rod — upper (2)                                                                                    | 57 to * — XL, XLH, XLCH                                                |
|              | 57        | 17937-57B | COVER, push rod — lower (2)                                                                                    | 57 to * — XL, XLH, XLCH                                                |
|              | 58        | 17945-36B | SPRING RETAINER, push rod (2)                                                                                  | 57 to * — XL, XLH, XLCH                                                |
|              | 59        | 17947-36  | SPRING, push rod cover (2)                                                                                     | 57 to * — XL, XLH, XLCH                                                |
|              | 60        | 17950-48  | SPRING KEEPER, push rod cover (2)                                                                              | 57 to * — XL, XLH, XLCH                                                |
|              | 61        | 17955-36  | CORK WASHER, push rod cover (6)                                                                                | 57 to * — XL, XLH, XLCH                                                |
|              | 62        | 18052-58  | INSERT, exhaust valve seat (repair)                                                                            | 58 to * — XL, XLH, XLCH                                                |
|              | 63        | 18055-70  | INSERT, intake valve seat (repair)                                                                             | 70 to * — XLH, XLCH                                                    |
|              | 64        | 18070-58  | INTAKE VALVE                                                                                                   | 58 to 69 — XLH, XLCH                                                   |
|              |           | 18027-80  | INTAKE VALVE — standard (Nittan)                                                                               | 70 to * — XLH, XLCH                                                    |
|              |           | 18028-80  | INTAKE VALVE — standard (Eaton)                                                                                | 70 to * — XLH, XLCH                                                    |
|              | 64A       | 18033-80  | EXHAUST VALVE — standard (Nittan)                                                                              | 58 to * — XLH, XLCH                                                    |
|              |           | 18036-80  | EXHAUST VALVE — standard (Eaton)                                                                               | 58 to * — XLH, XLCH                                                    |
|              | 65        | 18170-57A | VALVE GUIDE, exhaust — standard                                                                                | 57 to * — XL, XLH, XLCH                                                |
|              |           | 18171-57A | VALVE GUIDE, exhaust — .001" O.S.                                                                              | 57 to * — XL, XLH, XLCH                                                |
|              |           | 18172-57A | VALVE GUIDE, exhaust — .002" O.S.                                                                              | 57 to * — XL, XLH, XLCH                                                |
|              | 66        | 18176-57B | VALVE GUIDE, intake — standard                                                                                 | 57 to * — XL, XLH, XLCH                                                |
|              |           | 18179-57B | VALVE GUIDE, intake — .001" O.S.                                                                               | 57 to * — XL, XLH, XLCH                                                |
|              |           | 18180-57B | VALVE GUIDE, intake — .002" O.S.                                                                               | 57 to * — XL, XLH, XLCH                                                |
|              | 67        | 18203-57A | VALVE SPRING, outer (2)                                                                                        | 57 to * — XL, XLH, XLCH                                                |
|              | 68        | 18204-57A | VALVE SPRING, inner (2)                                                                                        | 57 to * — XL, XLH, XLCH                                                |
|              | 69        | 18220-57  | COLLAR, valve spring lower (2)                                                                                 | 57 to * — XL, XLH, XLCH                                                |
|              | 70        | 18221-57A | COLLAR, valve spring upper (2)                                                                                 | (Int.) 57 to * — XL, XLH, XLCH;<br>(Exh.) Late 58 to * — XL, XLH, XLCH |
|              | 71        | 18228-30  | VALVE KEY (Pair) (2)                                                                                           | (Int.) 57 to * — XL, XLH, XLCH;<br>(Exh.) Late 58 to * — XL, XLH, XLCH |
|              | 72        | 18508-52B | TAPPET ASSEMBLY, complete — less screw and nut (2)                                                             | 58 to * — XLH, XLCH                                                    |
|              | 73        | 18515-58A | TAPPET ASSEMBLY, complete — with screw and nut (2)                                                             | 58 to * — XL, XLH, XLCH                                                |
|              | 74        | 18534-29A | TAPPET ROLLER KIT (2)                                                                                          | 57 to * — XL, XLH, XLCH                                                |
|              | 75        | 18554-57  | TAPPET SCREW AND NUT (2)                                                                                       | 57 to * — XL, XLH, XLCH                                                |
|              | 76        | 18570-38  | NUT, tappet screw (2)                                                                                          | 57 to * — XL, XLH, XLCH                                                |
|              | 77        | 18607-57B | TAPPET GUIDE (2)                                                                                               | 57 to * — XL, XLH, XLCH                                                |
|              | 78        | 45830-48  | PLUG, rocker arm cover                                                                                         | 57 to * — XL, XLH, XLCH                                                |
|              | 79        | 63526-57  | CONNECTOR, oil line (2)                                                                                        | 57 to * — XL, XLH, XLCH                                                |
|              | 80        | 63527-57A | NUT, oil line (2)                                                                                              | 57 to * — XL, XLH, XLCH                                                |
|              | 81        | 63529-57  | RUBBER SLEEVE, oil line (2)                                                                                    | 57 to * — XL, XLH, XLCH                                                |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

## PISTONS, RINGS, RODS AND BEARINGS



## PISTONS, RINGS, RODS AND BEARINGS

B2-1

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                                | USED ON                      |
|--------------|-----------|-----------|-----------------------------------------------------|------------------------------|
|              | 1         | 9150A     | ROLLER, crank pin, 3/16 x .480" lg. — standard (17) | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9152A     | ROLLER, crank pin, .0002" O.S. (17)                 | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9154A     | ROLLER, crank pin — .0004" O.S. (17)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9156A     | ROLLER, crank pin — .0006" O.S. (17)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9158A     | ROLLER, crank pin — .0008" O.S. (17)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9160A     | ROLLER, crank pin — .0010" O.S. (17)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9161      | ROLLER, crank pin — .0002" U.S. (17)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9416      | ROLLER, crank pin — .0015" O.S. (17)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9417      | ROLLER, crank pin — .0020" O.S. (17)                | 54 to * — KH, XL, XLH, XLCH  |
|              | 2         | 9441A     | ROLLER, crank pin 3/16 x .294" lg. — standard (34)  | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9442A     | ROLLER, crank pin — .0002" O.S. (34)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9443A     | ROLLER, crank pin — .0004" O.S. (34)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9444A     | ROLLER, crank pin — .0006" O.S. (34)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9445A     | ROLLER, crank pin — .0008" O.S. (34)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9446A     | ROLLER, crank pin — .0010" O.S. (34)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9415      | ROLLER, crank pin — .0015" O.S. (34)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9418      | ROLLER, crank pin — .0020" O.S. (34)                | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 9450A     | ROLLER, crank pin — .0002" U.S. (34)                | 54 to * — KH, XL, XLH, XLCH  |
|              | 3         | 22251—58A | PISTON AND RINGS ASSEMBLY — standard                | 58 to 69 — XL, XLH, XLCH     |
|              |           | 22253—58A | PISTON AND RINGS ASSEMBLY — .010 O.S.               | 58 to 69 — XL, XLH, XLCH     |
|              |           | 22254—58A | PISTON AND RINGS ASSEMBLY — .020 O.S.               | 58 to 69 — XL, XLH, XLCH     |
|              |           | 22255—58B | PISTON AND RINGS ASSEMBLY — .030 O.S.               | N/A 58 to 69 — XL, XLH, XLCH |
|              |           | 22256—58B | PISTON AND RINGS ASSEMBLY — .040 O.S.               | N/A 58 to 69 — XL, XLH, XLCH |
|              |           | 22257—58B | PISTON AND RINGS ASSEMBLY — .050 O.S.               | N/A 58 to 69 — XL, XLH, XLCH |
|              |           | 22258—58B | PISTON AND RINGS ASSEMBLY — .060 O.S.               | N/A 58 to 69 — XL, XLH, XLCH |
|              |           | 22259—58B | PISTON AND RINGS ASSEMBLY — .070 O.S.               | N/A 58 to 69 — XL, XLH, XLCH |

6

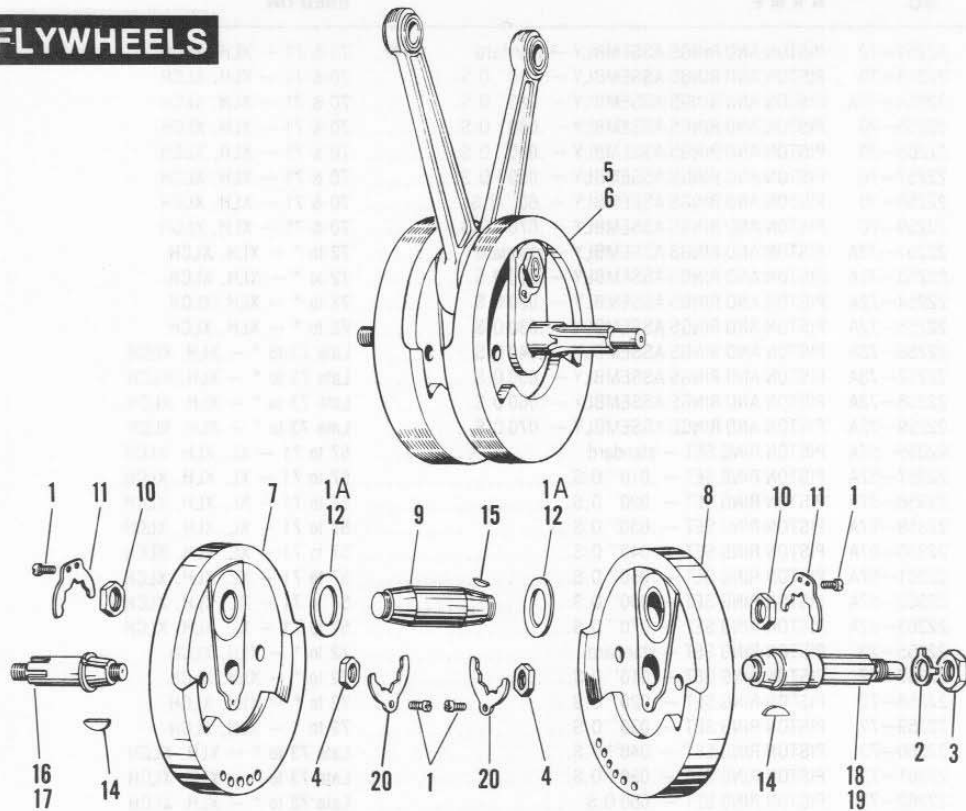
**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

**PISTONS, RINGS, RODS AND BEARINGS (CONT'D)**
**B2-2**

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                             | USED ON                            |
|-----------------|--------------|-------------|-----------------------------------------------------|------------------------------------|
|                 | 4            | 22251-70    | PISTON AND RINGS ASSEMBLY — standard                | 70 & 71 — XLH, XLCH                |
|                 |              | 22253-70    | PISTON AND RINGS ASSEMBLY — .010" O.S.              | 70 & 71 — XLH, XLCH                |
|                 |              | 22254-70A   | PISTON AND RINGS ASSEMBLY — .020" O.S.              | 70 & 71 — XLH, XLCH                |
|                 |              | 22255-70    | PISTON AND RINGS ASSEMBLY — .030" O.S.              | 70 & 71 — XLH, XLCH                |
|                 |              | 22256-70    | PISTON AND RINGS ASSEMBLY — .040" O.S.              | 70 & 71 — XLH, XLCH                |
|                 |              | 22257-70    | PISTON AND RINGS ASSEMBLY — .050" O.S.              | 70 & 71 — XLH, XLCH                |
|                 |              | 22258-70    | PISTON AND RINGS ASSEMBLY — .060" O.S.              | 70 & 71 — XLH, XLCH                |
|                 |              | 22259-70    | PISTON AND RINGS ASSEMBLY — .070" O.S.              | 70 & 71 — XLH, XLCH                |
|                 | 5            | 22251-72A   | PISTON AND RINGS ASSEMBLY — standard                | 72 to * — XLH, XLCH                |
|                 |              | 22253-72A   | PISTON AND RINGS ASSEMBLY — .010 O.S.               | 72 to * — XLH, XLCH                |
|                 |              | 22254-72A   | PISTON AND RINGS ASSEMBLY — .020 O.S.               | 72 to * — XLH, XLCH                |
|                 |              | 22255-72A   | PISTON AND RINGS ASSEMBLY — .030 O.S.               | 72 to * — XLH, XLCH                |
|                 |              | 22256-73A   | PISTON AND RINGS ASSEMBLY — .040 O.S.               | Late 73 to * — XLH, XLCH           |
|                 |              | 22257-73A   | PISTON AND RINGS ASSEMBLY — .050 O.S.               | Late 73 to * — XLH, XLCH           |
|                 |              | 22258-73A   | PISTON AND RINGS ASSEMBLY — .060 O.S.               | Late 73 to * — XLH, XLCH           |
|                 |              | 22259-73A   | PISTON AND RINGS ASSEMBLY — .070 O.S.               | Late 73 to * — XLH, XLCH           |
|                 | 6            | 22355-57A   | PISTON RING SET — standard                          | 57 to 71 — XL, XLH, XLCH           |
|                 |              | 22357-57A   | PISTON RING SET — .010" O.S.                        | 57 to 71 — XL, XLH, XLCH           |
|                 |              | 22358-57A   | PISTON RING SET — .020" O.S.                        | 57 to 71 — XL, XLH, XLCH           |
|                 |              | 22359-57A   | PISTON RING SET — .030" O.S.                        | 57 to 71 — XL, XLH, XLCH           |
|                 |              | 22360-57A   | PISTON RING SET — .040" O.S.                        | 57 to 71 — XL, XLH, XLCH           |
|                 |              | 22361-57A   | PISTON RING SET — .050" O.S.                        | 57 to 71 — XL, XLH, XLCH           |
|                 |              | 22362-57A   | PISTON RING SET — .060" O.S.                        | 57 to 71 — XL, XLH, XLCH           |
|                 |              | 22363-57A   | PISTON RING SET — .070" O.S.                        | 57 to 71 — XL, XLH, XLCH           |
|                 | 7            | 22355-72    | PISTON RING SET — standard                          | 72 to * — XLH, XLCH                |
|                 |              | 22357-72    | PISTON RING SET — .010" O.S.                        | 72 to * — XLH, XLCH                |
|                 |              | 22358-72    | PISTON RING SET — .020" O.S.                        | 72 to * — XLH, XLCH                |
|                 |              | 22359-72    | PISTON RING SET — .030" O.S.                        | 72 to * — XLH, XLCH                |
|                 |              | 22360-73    | PISTON RING SET — .040" O.S.                        | Late 73 to * — XLH, XLCH           |
|                 |              | 22361-73    | PISTON RING SET — .050" O.S.                        | Late 73 to * — XLH, XLCH           |
|                 |              | 22362-73    | PISTON RING SET — .060 O.S.                         | Late 73 to * — XLH, XLCH           |
|                 |              | 22363-73    | PISTON RING SET — .070" O.S.                        | Late 73 to * — XLH, XLCH           |
|                 | 8            | 22582-52    | LOCK RING, piston pin (2)                           | 54 to Early 77 — KH, XL, XLH, XLCH |
|                 | 9            | 22588-78    | LOCK RING, piston pin (2)                           | Late 77 to * — XL, XLCH            |
|                 | 10           | 22719-52A   | PISTON PIN — standard                               | N/A                                |
|                 |              | 22723-52    | PISTON PIN — .004" O.S.                             | 54 to * — KH, XL, XLH, XLCH        |
|                 | 11           | 23960-54    | CRANK PIN                                           | 54 to * — KH, XL, XLH, XLCH        |
|                 | 12           | 23967-54A   | NUT, crank pin (2)                                  | 54 to * — KH, XL, XLH, XLCH        |
|                 | 13           | 24275-57    | SET OF CONNECTING RODS, with bearings and crank pin | 57 to * — XL, XLH, XLCH            |
|                 | 14           | 24290-57    | CONNECTING ROD, rear                                | 57 to * — XL, XLH, XLCH            |
|                 | 15           | 24294-52    | CONNECTING ROD, front                               | 54 to * — KH, XL, XLH, XLCH        |
|                 | 16           | 24331-36    | BUSHING, piston pin, standard (2)                   | 54 to * — KH, XL, XLH, XLCH        |
|                 |              | 24332-36    | BUSHING, piston pin, .010" O.S.                     | 54 to * — KH, XL, XLH, XLCH        |
|                 | 17           | 24341-52A   | BEARING RACE, rear connecting rod — lower (2)       | 57 to * — XL, XLH, XLCH            |
|                 | 18           | 24352-52A   | BEARING RACE, front connecting rod — lower          | 54 to * — KH, XL, XLH, XLCH        |
|                 | 19           | 24362-54A   | RETAINER, rear (2)                                  | 54 to * — KH, XL, XLH, XLCH        |
|                 | 20           | 24364-54A   | RETAINER, front (1)                                 | 54 to * — KH, XL, XLH, XLCH        |
|                 | 21           | 24370-52B   | ROLLER SET, with retainers — standard               | 54 to * — KH, XL, XLH, XLCH        |
|                 |              | 24371-52B   | ROLLER SET, with retainers — .0002" O.S.            | 54 to * — KH, XL, XLH, XLCH        |
|                 |              | 24372-52B   | ROLLER SET, with retainers — .0004" O.S.            | 54 to * — KH, XL, XLH, XLCH        |
|                 |              | 24373-52B   | ROLLER SET, with retainers — .0006" O.S.            | 54 to * — KH, XL, XLH, XLCH        |
|                 |              | 24374-52B   | ROLLER SET, with retainers — .0008" O.S.            | 54 to * — KH, XL, XLH, XLCH        |
|                 |              | 24375-52B   | ROLLER SET, with retainers — .0010" O.S.            | 54 to * — KH, XL, XLH, XLCH        |
|                 |              | 24379-76    | ROLLER SET, with retainers — .0002" U.S.            | 54 to * — KH, XL, XLH, XLCH        |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# FLYWHEELS





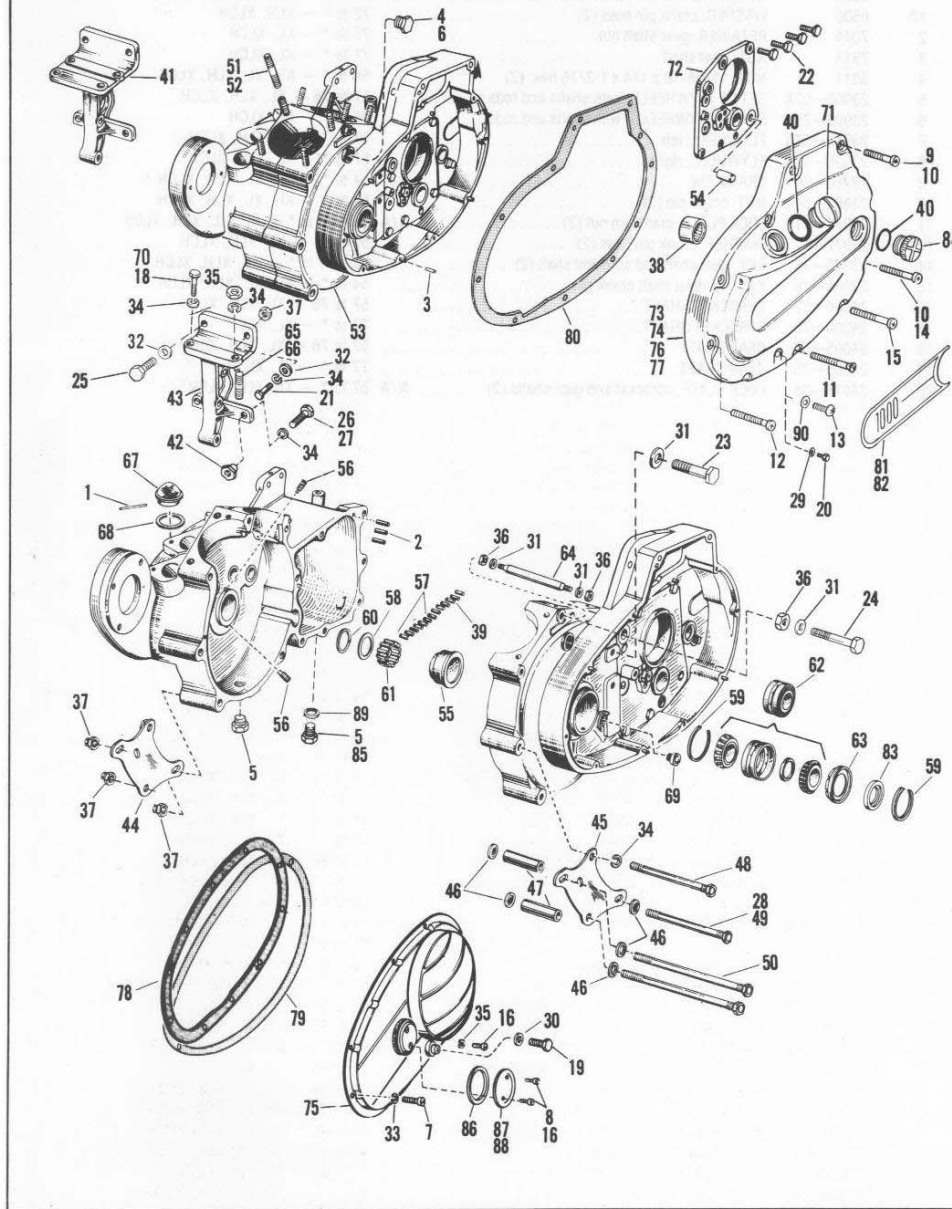
# FLYWHEELS

B3

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                        | USED ON                              |
|--------------|-----------|-----------|---------------------------------------------|--------------------------------------|
|              | 1         | 2660      | SCREW, No. 10-24 x 3/8 Pozidriv pan hd. (4) | N/A 54 to * — KH, XL, XLH, XLCH      |
|              | 1A        | 6506      | WASHER, crank pin boss (2)                  | 72 to * — XLH, XLCH                  |
|              | 2         | 7044      | RETAINER, gear shaft nut                    | 77 to * — XL, XLCH                   |
|              | 3         | 7913      | NUT, gear shaft                             | 77 to * — XL, XLCH                   |
|              | 4         | 8011      | NUT, 11/16-18 x 1/4 x 1-3/16 hex. (2)       | 54 to * — KH, XL, XLH, XLCH          |
|              | 5         | 23900—57A | SET OF FLYWHEELS, with shafts and rods      | 57 to 76 — XL, XLH, XLCH             |
|              | 6         | 23900—75  | SET OF FLYWHEELS, with shafts and rods      | 77 to * — XL, XLCH                   |
|              | 7         | 23916—57A | FLYWHEEL, left                              | 57 to * — XL, XLH, XLCH              |
|              | 8         | 23936—57A | FLYWHEEL, right                             | 57 to * — XL, XLH, XLCH              |
|              | 9         | 23960—54  | CRANK PIN                                   | 54 to * — KH, XL, XLH, XLCH          |
|              | 10        | 23967—54A | NUT, crank pin (2)                          | 54 to * — KH, XL, XLH, XLCH          |
|              | 11        | 23971—41  | LOCK PLATE, crank pin nut (2)               | N/A Late 54 to * — KH, XL, XLH, XLCH |
|              | 12        | 23972—57  | WASHER, crank pin boss (2)                  | 57 to 71 — XL, XLH, XLCH             |
|              | 14        | 23985—12  | KEY, gear shaft and sprocket shaft (2)      | Late 54 to * — XL, XLH, XLCH         |
|              | 15        | 23985—18  | KEY, flywheel shaft crank pin               | 54 to * — KH, XL, XLH, XLCH          |
|              | 16        | 24000—57  | SPROCKET SHAFT                              | 57 to 76 — XL, XLH, XLCH             |
|              | 17        | 24000—75  | SPROCKET SHAFT                              | 77 to * — XL, XLCH                   |
|              | 18        | 24005—57  | GEAR SHAFT                                  | 57 to 76 — XL, XLH, XLCH             |
|              | 19        | 24005—75  | GEAR SHAFT                                  | 77 to * — XL, XLCH                   |
|              | 20        | 24015—36  | LOCK PLATE, sprocket and gear shafts (2)    | N/A 57 to * — XL, XLH, XLCH          |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# CRANKCASE — 1976 AND EARLIER



# CRANKCASE — 1976 & EARLIER

B4-1

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                              | USED ON                                       |
|--------------|-----------|-----------|------------------------------------------------------|-----------------------------------------------|
|              | 1         | 333       | RETAINING PIN, oil strainer                          | 54 to 76 — KH, XL, XLH, XLCH                  |
|              | 2         | 358       | DOWEL PIN (3)                                        | 54 to 76 — KH, XL, XLH, XLCH                  |
|              | 3         | 608       | ROLL PIN, chain cover (4)                            | 57 to 66 — XL, XLH                            |
|              | 4         | 704       | PLUG, 5/8-18                                         | 54 to 71 — KH, XL, XLH, XLCH                  |
|              | 5         | 707       | DRAIN PLUG, 1/2-13 (2)                               | 54 to * — KH, XL, XLH<br>54 to 76 — XLCH      |
|              | 6         | 720       | PLUG, 5/8-18                                         | 72 to 76 — XL, XLCH                           |
|              | 7         | 1369      | SCREW, 1/4-20 x 11/16 fil. hd. (8)                   | 58 to 69 — XLCH                               |
|              | 8         | 2268W     | SCREW, No. 12-24 x 1/2 countersunk hd. (2)           | 58 to 69 — XLCH                               |
|              | 9         | 2345      | SCREW, 1/4-20 x 1-1/2 oval hd. (2)                   | 57 to 70 — XL, XLH; 70 — XLCH                 |
|              | 10        | 2346W     | SCREW, 1/4-20 x 1-1/2 Pozidriv fil hd. (2)           | 71 to 76 — XL, XLH, XLCH                      |
|              | 11        | 2350W     | SCREW, 1/4-20 x 1-3/4 ctsk. hd. (8)                  | 67 to 70 — XLH; 70 — XLCH                     |
|              | 12        | 2351W     | SCREW, 1/4-20 x 2 Phillips hd. (7)                   | 71 to 76 — XLH, XLCH                          |
|              | 13        | 2420      | SCREW, 1/4-20 x 3/4 Pozidriv truss hd.               | 71 to 76 — XLH, XLCH                          |
|              | 14        | 2421W     | SCREW, No. 10-24 x 1-3/4 ctsk. hd.                   | N/A 67 to 70 — XLH; 70 — XLCH                 |
|              | 15        | 2422W     | SCREW, No. 10-24 x 1-7/8 Pozidriv fil. hd.           | 71 to 76 — XLH, XLCH                          |
|              | 16        | 2660      | SCREW, No. 10-24 x 3/8 Pozidriv pan hd.              | 58 to 69 — XLCH                               |
|              | 18        | 2879W     | BOLT, 3/8-16 x 1 hex. hd. (2)                        | 54 to 76 — KH, XL, XLH, XLCH                  |
|              | 19        | 3720      | BOLT, 1/4-28 x 7/16 hex. hd.                         | 54 to 69 — XLCH; 54 to 76 — KH, XL, XLH       |
|              | 20        | 3728      | BOLT, 1/4-20 x 1/2 hex. hd.                          | 54 to 70 — KH, XL, XLH, XLCH                  |
|              | 21        | 3945      | BOLT, 3/8-24 x 2-1/4 hex. hd.                        | 73 to 76 — XLH, XLCH                          |
|              | 22        | 3991      | BOLT, 5/16-18 x 7/8 hex. hd. (4)                     | 57 to 76 — XL, XLH, XLCH                      |
|              | 23        | 4086      | BOLT, 5/16-18 x 3 hex. hd.                           | 57 to 76 — XL, XLH, XLCH                      |
|              | 24        | 4251      | BOLT, 5/16-24 x 4-1/2 hex. hd.                       | Late 75 & 76 — XLH, XLCH                      |
|              | 25        | 4336W     | BOLT, 3/8-24 x 1-1/8 hex. hd. (2) (1 - 1973 & later) | 54 to 76 — KH, XL, XLH, XLCH                  |
|              | 26        | 4380W     | BOLT, 3/8-24 x 2 hex. hd. (2)                        | 54 to Early 62 — KH, XL, XLH, XLCH            |
|              | 27        | 4412      | BOLT, 3/8-24 x 2-1/2 hex. hd. (2)                    | Late 62 to 76 — XLH, XLCH                     |
|              | 28        | 4413      | BOLT, 3/8-24 x 5-1/2 hex. hd.                        | 73 to 76 — XLH, XLCH                          |
|              | 29        | 6218W     | WASHER, 1/4 x 7/16 x 1/32 (copper)                   | 54 to 70 — KH, XL, XLH, XLCH                  |
|              | 30        | 6220W     | WASHER, 1/4 x 7/16 x 1/32                            | 58 to 69 — XLCH                               |
|              | 31        | 6316HW    | WASHER, 5/16 x 5/8 x 1/16 (3)                        | 57 to 76 — XL, XLH, XLCH                      |
|              | 32        | 6388HB    | WASHER, 3/8 x 23/32 x 1/16 (3)                       | 61 to 76 — XLH, XLCH                          |
|              | 33        | 7036      | LOCKWASHER, 1/4 (8)                                  | 54 to 69 — KH, XL, XLH, XLCH                  |
|              | 34        | 7038      | LOCKWASHER, 3/8 (9)                                  | 54 to 76 — KH, XL, XLH, XLCH                  |
|              | 35        | 7069      | LOCKWASHER, No. 10                                   | 58 to 69 — XLCH                               |
|              | 36        | 7753      | NUT, 5/16-24 x 17/64 x 1/2 hex. (2)                  | 57 to 76 — XL, XLH, XLCH                      |
|              | 37        | 7775      | LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. (4)               | 54 to 76 — KH, XL, XLH, XLCH                  |
|              | 38        | 9063      | NEEDLE BEARING, chain cover                          | 67 to 75 — XLH                                |
|              | 39        | 9421      | BEARING ROLLER, 3/16 x .800 lg. — standard (13)      | 57 to 76 — XL, XLH, XLCH                      |
|              |           | 9422      | BEARING ROLLER, .0002" O.S. (13)                     | 57 to 76 — XL, XLH, XLCH                      |
|              |           | 9423      | BEARING ROLLER, .0004" O.S. (13)                     | 57 to 76 — XL, XLH, XLCH                      |
|              |           | 9424      | BEARING ROLLER, .0006" O.S. (13)                     | 57 to 76 — XL, XLH, XLCH                      |
|              |           | 9425      | BEARING ROLLER, .0008" O.S. (13)                     | 57 to 76 — XL, XLH, XLCH                      |
|              |           | 9426      | BEARING ROLLER, .001" O.S. (13)                      | 57 to 76 — XL, XLH, XLCH                      |
|              | 40        | 11106     | O-RING, filler cap                                   | 71 to Early 78 — XLH, XLCH                    |
|              | 41        | 16201—58A | REAR MOUNTING, engine                                | Late 62 to 66 — XLH, XLCH;<br>67 to 69 — XLCH |
|              | 42        | 16202—62  | NUT, rear engine mounting (2)                        | Late 62 to 76 — XLH, XLCH                     |
|              | 43        | 16203—67  | REAR MOUNTING, engine                                | 67 to 76 — XLH; 70 to 76 — XLCH               |
|              | 44        | 16210—52A | FRONT MOUNTING PLATE, right (black)                  | 54 to 76 — KH, XL, XLH, XLCH                  |
|              |           | 16210—77  | FRONT MOUNTING PLATE, right (chrome)                 | 54 to 76 — XL, XLH, XLCH                      |
|              | 45        | 16213—52A | FRONT MOUNTING PLATE, left (black)                   | 54 to 76 — KH, XL, XLH, XLCH                  |
|              |           | 16213—77  | FRONT MOUNTING PLATE, left (chrome)                  | 54 to 76 — XL, XLH, XLCH                      |
|              | 46        | 16218—52  | WASHER, front mounting screw (5)                     | 54 to 76 — KH, XL, XLH, XLCH                  |
|              | 47        | 16230—52  | SPACER (2)                                           | 54 to 76 — KH, XL, XLH, XLCH                  |
|              | 48        | 16235—52  | BOLT, front mount, 5-3/16 lg.                        | 54 to 76 — KH, XL, XLH, XLCH                  |
|              | 49        | 16236—52  | BOLT, front mount, 5-7/16 lg.                        | 54 to 72 — KH, XL, XLH, XLCH                  |
|              | 50        | 16237—57  | BOLT, front mount, 6-13/16 lg. (2)                   | 57 to 76 — XL, XLH, XLCH                      |
|              | 51        | 16830—54  | STUD, cylinder base, 2-15/16 lg. (8)                 | 54 to 71 — KH, XL, XLH, XLCH                  |
|              | 52        | 16830—52  | STUD, cylinder base, 2-11/32 lg. (8)                 | N/A 72 to 76 — XLH, XLCH                      |

This diagram is an exploded view of a mechanical assembly, likely a pump or engine component. It shows the following parts and their assembly relationships:

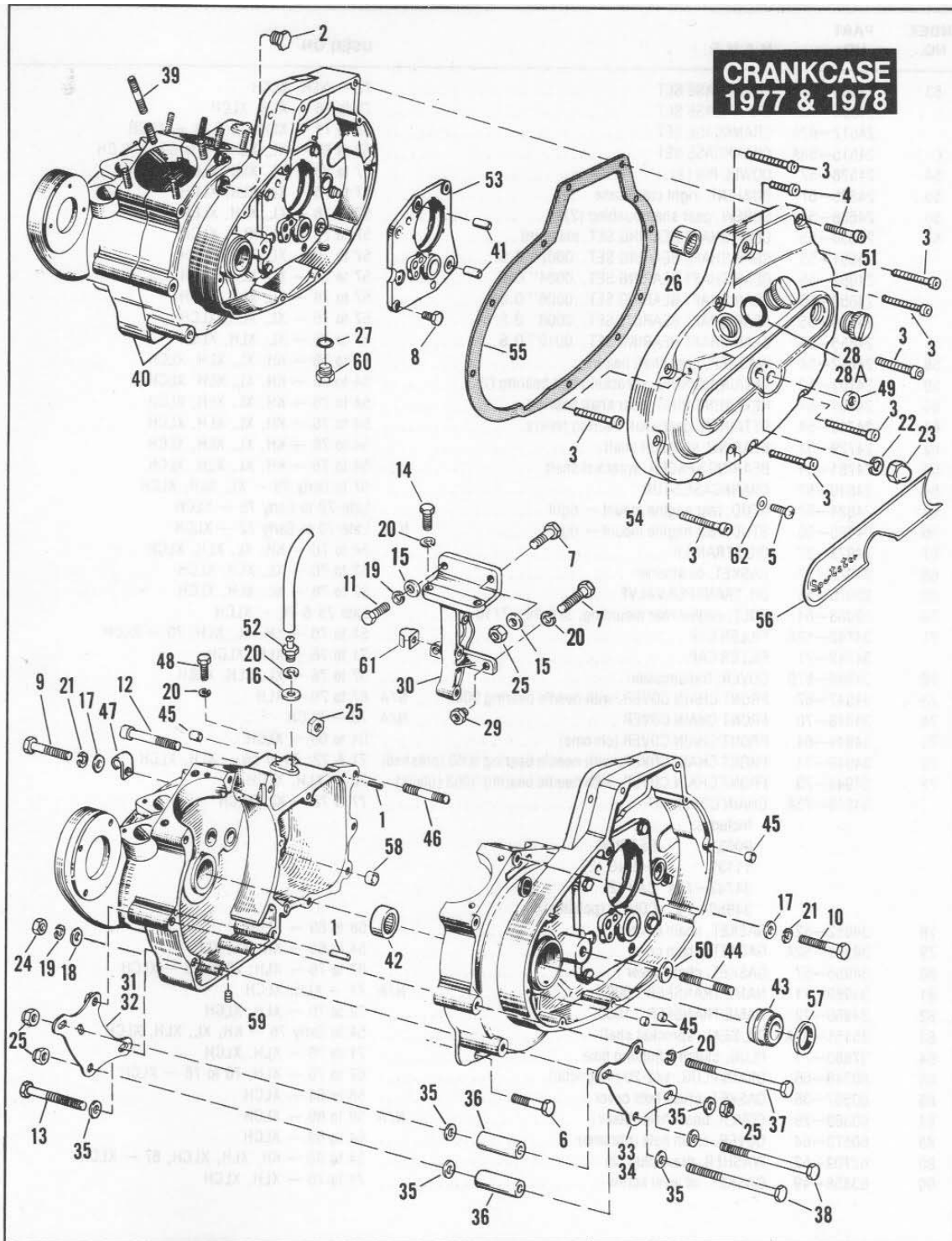
- Top Section:** Includes a cover (41) and a main housing (3) with various internal components like valves (51, 52) and a shaft (4, 6).
- Right Section:** Shows a side housing (72) with a cover (22) and various fasteners (9, 10, 40, 84, 10, 14, 15, 11, 13, 20, 29, 12, 31, 23, 24, 36, 31, 62, 59, 63, 83, 59).
- Bottom Section:** Features a large circular component (78, 79) and a shaft assembly (45, 34, 48, 28, 49, 50, 46, 47, 35, 16, 30, 19, 75, 33, 7, 86, 87, 88, 8, 16).
- Internal Components:** Various internal parts like valves (32, 34, 37, 42, 43, 44), bearings (55, 56, 57, 58, 60, 61, 65, 66, 67, 68, 69), and a spring (57) are shown in their relative positions.

The diagram uses dashed lines to indicate the assembly path and alignment of the components.

**CRANKCASE — 1976 & EARLIER (CONT'D)**
**B4-2**

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                      | USED ON                             |
|-----------------|--------------|-------------|--------------------------------------------------------------|-------------------------------------|
|                 | 53           | 24505-72    | CRANKCASE SET .....                                          | 72 — XLH, XLCH                      |
|                 |              | 24505-73    | CRANKCASE SET .....                                          | 73 to 76 — XLH, XLCH                |
|                 |              | 24512-67A   | CRANKCASE SET .....                                          | 67 to 71 — XLH; 70 & 71 — XLCH      |
|                 |              | 24515-58A   | CRANKCASE SET .....                                          | 57 to 66 — XL, XLH; 57 to 69 — XLCH |
|                 | 54           | 24578-57    | DOWEL PIN (2) .....                                          | 57 to 76 — XL, XLH, XLCH            |
|                 | 55           | 24585-57    | BUSHING, right crankcase .....                               | 57 to 76 — XL, XLH, XLCH            |
|                 | 56           | 24608-54    | SCREW, gear shaft bushing (2) .....                          | 57 to 76 — XL, XLH, XLCH            |
|                 | 57           | 24650-55    | GEAR SHAFT BEARING SET, standard .....                       | 57 to 76 — XL, XLH, XLCH            |
|                 |              | 24651-55    | GEAR SHAFT BEARING SET, .0002" O.S. ....                     | 57 to 76 — XL, XLH, XLCH            |
|                 |              | 24652-55    | GEAR SHAFT BEARING SET, .0004" O.S. ....                     | 57 to 76 — XL, XLH, XLCH            |
|                 |              | 24653-55    | GEAR SHAFT BEARING SET, .0006" O.S. ....                     | 57 to 76 — XL, XLH, XLCH            |
|                 |              | 24654-55    | GEAR SHAFT BEARING SET, .0008" O.S. ....                     | 57 to 76 — XL, XLH, XLCH            |
|                 |              | 24655-55    | GEAR SHAFT BEARING SET, .0010" O.S. ....                     | 57 to 76 — XL, XLH, XLCH            |
|                 | 58           | 24692-54    | WASHER, gear shaft bearing .....                             | 54 to 76 — KH, XL, XLH, XLCH        |
|                 | 59           | 24701-52    | RETAINING RING, sprocket shaft bearing (2) .....             | 54 to 76 — KH, XL, XLH, XLCH        |
|                 | 60           | 24701-54    | RETAINING RING, gear shaft bearing .....                     | 54 to 76 — KH, XL, XLH, XLCH        |
|                 | 61           | 24718-54    | RETAINER, gear shaft bearing rollers .....                   | 54 to 76 — KH, XL, XLH, XLCH        |
|                 | 62           | 24729-52    | BEARING, sprocket shaft .....                                | 54 to 76 — KH, XL, XLH, XLCH        |
|                 | 63           | 24781-54    | BEARING SPACER, sprocket shaft .....                         | 54 to 76 — KH, XL, XLH, XLCH        |
|                 | 64           | 24810-57    | CRANKCASE STUD .....                                         | 57 to Early 75 — XL, XLH, XLCH      |
|                 | 65           | 24824-67    | STUD, rear engine mount — right .....                        | Late 72 to Early 75 — XLCH          |
|                 | 66           | 24825-66    | STUD, rear engine mount — right .....                        | N/A Late 70 to Early 72 — XLCH      |
|                 | 67           | 24975-37    | OIL STRAINER .....                                           | 54 to 76 — KH, XL, XLH, XLCH        |
|                 | 68           | 24978-57    | GASKET, oil strainer .....                                   | 57 to 76 — XL, XLH, XLCH            |
|                 | 69           | 25075-55    | OIL TRANSFER VALVE .....                                     | 57 to 76 — XL, XLH, XLCH            |
|                 | 70           | 33088-64    | BOLT, engine rear mounting, 3/8-16 x 7/16 .....              | Late 75 & 76 — XLCH                 |
|                 | 71           | 34742-52A   | FILLER CAP .....                                             | 54 to 70 — KH, XL, XLH; 70 — XLCH   |
|                 |              | 34742-71    | FILLER CAP .....                                             | 71 to 76 — XLH, XLCH                |
|                 | 72           | 34844-57B   | COVER, transmission .....                                    | 57 to 76 — XL, XLH, XLCH            |
|                 | 73           | 34947-67    | FRONT CHAIN COVER, with needle bearing 9063 .....            | 67 to 70 — XLH                      |
|                 | 74           | 34948-70    | FRONT CHAIN COVER .....                                      | N/A 70 — XLCH                       |
|                 | 75           | 34949-64    | FRONT CHAIN COVER (chrome) .....                             | 64 to 69 — XLCH                     |
|                 | 76           | 34949-71    | FRONT CHAIN COVER, with needle bearing 9063 (polished) ..... | 71 & 72; 74 to 76 — XLH, XLCH       |
|                 | 77           | 34949-73    | FRONT CHAIN COVER, with needle bearing 9063 (black) .....    | 73 — XLH, XLCH                      |
|                 |              | 34949-75A   | CHAIN COVER KIT .....                                        | 77 & 78 — XL, XLCH                  |
|                 |              |             | Includes:                                                    |                                     |
|                 |              |             | 9063 BEARING                                                 |                                     |
|                 |              |             | 11139 O-RING (2)                                             |                                     |
|                 |              |             | 34742-77A CAP (2)                                            |                                     |
|                 |              |             | 34956-78 COVER (polished)                                    |                                     |
|                 | 78           | 34952-52    | GASKET, chain cover .....                                    | 58 to 69 — XLCH                     |
|                 | 79           | 34955-52A   | GASKET, chain cover .....                                    | 54 to 66 — KH, XL, XLH              |
|                 | 80           | 34955-67    | GASKET, chain cover .....                                    | 67 to 76 — XLH; 70 to 76 — XLCH     |
|                 | 81           | 34960-71    | NAME TRANSFER "900" .....                                    | N/A 71 — XLH, XLCH                  |
|                 | 82           | 34960-72    | NAME TRANSFER "1000" .....                                   | 72 to 76 — XLH, XLCH                |
|                 | 83           | 35151-52A   | OIL SEAL, sprocket shaft .....                               | 54 to Early 76 — KH, XL, XLH, XLCH  |
|                 | 84           | 37880-71    | PLUG, clutch adjusting hole .....                            | 71 to 76 — XLH, XLCH                |
|                 | 85           | 60348-65    | DRAIN PLUG, 1/2-20 (magnetic) .....                          | 67 to 76 — XLH; 70 to 76 — XLCH     |
|                 | 86           | 60567-36    | GASKET, chain hole cover .....                               | 58 to 69 — XLCH                     |
|                 | 87           | 60569-29    | COVER, chain hole (black) .....                              | N/A 58 to 69 — XLCH                 |
|                 | 88           | 60570-64    | COVER, chain hole (chrome) .....                             | 64 to 69 — XLCH                     |
|                 | 89           | 62702-52    | WASHER, drain plug (2) .....                                 | 54 to 66 — KH, XLH, XLCH; 67 — XLCH |
|                 | 90           | 63858-49    | GASKET, oil level screw .....                                | 71 to 76 — XLH, XLCH                |







| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                                      | USED ON                     |
|--------------|-----------|-----------|-----------------------------------------------------------|-----------------------------|
|              | 1         | 358       | DOWEL PIN (2)                                             | 77 & 78 — XL, XLCH          |
|              | 2         | 720       | PLUG, 5/8-18                                              | 77 & 78 — XL, XLCH          |
|              | 3         | 1370W     | SCREW, front chain cover, 1/4-20 x 2-1/4 Pozidriv hd. (8) | 77 & 78 — XL, XLCH          |
|              | 4         | 2346W     | SCREW, front chain cover, 1/4-20 x 1-1/2 Pozidriv hd. (2) | 77 & 78 — XL, XLCH          |
|              | 5         | 2420      | SCREW, 1/4-20 x 3/4 Pozidriv truss hd.                    | 77 & 78 — XL, XLCH          |
|              | 6         | 3768      | BOLT, 1/4-20 x 2-1/2 hex. hd. (3)                         | 77 & 78 — XL, XLCH          |
|              | 7         | 3945      | BOLT, 3/8-24 x 2-1/4 hex. hd. (2)                         | 77 & 78 — XL, XLCH          |
|              | 8         | 3991      | BOLT, 5/16-18 x 7/8 hex. hd. (4)                          | 77 & 78 — XL, XLCH          |
|              | 9         | 4067      | BOLT, 5/16-18 x 4-1/2 hex. hd. (3)                        | 77 & 78 — XL, XLCH          |
|              | 10        | 4086      | BOLT, 5/16-18 x 3 hex. hd. (3)                            | 77 & 78 — XL, XLCH          |
|              | 11        | 4336W     | BOLT, 3/8-24 x 1-1/8 hex. hd.                             | 77 & 78 — XL, XLCH          |
|              | 12        | 4340      | SCREW, 5/16-18 x 4-1/4 socket fil. hd.                    | 77 & 78 — XL, XLCH          |
|              | 13        | 4413      | BOLT, 3/8-24 x 5-1/2 hex. hd.                             | 77 & 78 — XL, XLCH          |
|              | 14        | 4716W     | BOLT, 3/8-16 x 1-1/4 hex. hd. (2)                         | 77 & 78 — XL, XLCH          |
|              | 15        | 6388HB    | WASHER, 3/8 x 23/32 x 1/16 (2)                            | 77 & 78 — XL, XLCH          |
|              | 16        | 6397B     | WASHER, 13/32 x 13/16 x 1/8                               | 77 & 78 — XL, XLCH          |
|              | 17        | 6702      | WASHER, 5/16 x 11/16 x 1/16 (3)                           | 77 & 78 — XL, XLCH          |
|              | 18        | 6703      | WASHER, 1/4 x 5/8 x 1/16 (3)                              | 77 & 78 — XL, XLCH          |
|              | 19        | 7036      | LOCKWASHER, 1/4 (4)                                       | 77 & 78 — XL, XLCH          |
|              | 20        | 7038      | LOCKWASHER, 3/8 (5)                                       | 77 & 78 — XL, XLCH          |
|              | 21        | 7041      | LOCKWASHER, 5/16 (3)                                      | 77 & 78 — XL, XLCH          |
|              | 22        | 7068      | LOCKWASHER, 1/2                                           | 77 & 78 — XL, XLCH          |
|              | 23        | 7627      | ACORN NUT, 1/2-13 x 3/4 hex.                              | 77 & 78 — XL, XLCH          |
|              | 24        | 7688      | NUT, 1/4-20 x 7/32 x 7/16 hex. (3)                        | 77 & 78 — XL, XLCH          |
|              | 25        | 7775      | LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. (4)                    | 77 & 78 — XL, XLCH          |
|              | 26        | 9063      | NEEDLE BEARING, chain cover                               | 77 & 78 — XL, XLCH          |
|              | 27        | 11105     | O-RING, drain plug                                        | 77 & 78 — XL, XLCH          |
|              | 28        | 11106     | O-RING, filler cap                                        | 77 and Early 78 — XLH, XLCH |
|              | 28A       | 11139     | O-RING, filler cap                                        | Late 78 — XLH, XLCH         |
|              | 29        | 16202-62  | NUT, engine rear mounting (2)                             | 77 & 78 — XL, XLCH          |
|              | 30        | 16203-67  | REAR MOUNTING, engine                                     | 77 & 78 — XL, XLCH          |
|              | 31        | 16210-52A | PLATE, engine front mounting — lower right (black)        | 77 & 78 — XL, XLCH          |
|              | 32        | 16210-77  | PLATE, engine front mounting — lower right (chrome)       | 77 & 78 — XL, XLCH          |
|              | 33        | 16213-52A | PLATE, engine front mounting — lower left (black)         | 77 & 78 — XL, XLCH          |
|              | 34        | 16213-77  | PLATE, engine front mounting — lower left (chrome)        | 77 & 78 — XL, XLCH          |
|              | 35        | 16218-52  | WASHER, engine front mounting — lower (6)                 | 77 & 78 — XL, XLCH          |
|              | 36        | 16230-52  | SPACER, engine front mounting — lower (2)                 | 77 & 78 — XL, XLCH          |
|              | 37        | 16235-52  | BOLT, engine front mounting — upper, 3/8-24 x 5-1/4       | 77 & 78 — XL, XLCH          |
|              | 38        | 16237-57  | BOLT, engine front mounting — lower, 6-13/16 long (2)     | 77 & 78 — XL, XLCH          |
|              | 39        | 16830-72  | STUD, cylinder base, 2-11/32 long (8)                     | 77 & 78 — XL, XLCH          |
|              | 40        | 24527-75B | CRANKCASE SET                                             | 77 & 78 — XL, XLCH          |
|              | 41        | 24578-57  | DOWEL PIN (2)                                             | 77 & 78 — XL, XLCH          |
|              | 42        | 24648-77  | ROLLER BEARING AND INNER RACE, gear shaft                 | 77 & 78 — XL, XLCH          |
|              | 43        | 24729-74  | ROLLER BEARING, sprocket shaft                            | 77 & 78 — XL, XLCH          |
|              | 44        | 24752-75  | STUD, left footrest                                       | 77 & 78 — XL, XLCH          |
|              | 45        | 24754-75  | DOWEL BUSHING (4)                                         | 77 & 78 — XL, XLCH          |
|              | 46        | 24817-52  | STUD (3)                                                  | 77 & 78 — XL, XLCH          |
|              | 47        | 24920-67  | CLAMP, oil hose                                           | 77 & 78 — XL, XLCH          |
|              | 48        | 33088-64  | BOLT, engine rear mounting, 3/8-16 x 7/16                 | 77 & 78 — XL, XLCH          |
|              | 49        | 34035-52  | SEAL, shifter lever shaft                                 | 77 & 78 — XL, XLCH          |
|              | 50        | 34624-77  | GASKET, right footrest stud boss                          | 77 & 78 — XL, XLCH          |
|              | 51        | 34742-77A | CAP, transmission filler & clutch adjustment (2)          | 77 & 78 — XL, XLCH          |
|              | 52        | 34744-77  | FITTING, crankcase vent                                   | 77 & 78 — XL, XLCH          |
|              | 53        | 34844-57B | COVER, transmission                                       | 77 & 78 — XL, XLCH          |
|              | 54        | 34949-75A | CHAIN COVER, 2/9063, 11139 & 34742-77A                    | 77 & 78 — XL, XLCH          |
|              | 55        | 34955-75  | GASKET, chain cover                                       | 77 & 78 — XL, XLCH          |
|              | 56        | 34961-77  | TRANSFER, "Sportster"                                     | 77 & 78 — XL, XLCH          |
|              | 57        | 35151-74  | OIL SEAL, sprocket shaft                                  | 77 & 78 — XL, XLCH          |
|              | 58        | 40520-63  | BUSHING, shifter shaft (in right crankcase)               | 77 & 78 — XL, XLCH          |
|              | 59        | 45830-48  | PIPE PLUG                                                 | 77 & 78 — XL, XLCH          |
|              | 60        | 60348-65  | DRAIN PLUG, 1/2-20 (magnetic)                             | 77 & 78 — XL, XLCH          |
|              | 61        | 62661-67  | CLAMP, oil hose                                           | 77 & 78 — XL, XLCH          |
|              | 62        | 63858-49  | GASKET, oil level screw                                   | 77 & 78 — XL, XLCH          |

# GEARCASE

This exploded view diagram illustrates the assembly of a Harley-Davidson gearcase. The main components shown are the upper and lower gearcase housings, which are bolted together. The internal assembly includes a series of meshing gears: a large input gear (27) driven by a shaft (26) with a pinion (28), which meshes with a pinion (30) on a shaft (29). This shaft also carries a pinion (32) that meshes with a gear (33). A second shaft (37) carries a pinion (36) that meshes with a gear (38). The output shaft (31) carries a pinion (39) that meshes with a gear (40). The output shaft is connected to a drive shaft (43) via a coupling (44). The diagram also shows the input shaft (22) with its pinion (23) and the output shaft (31) with its pinion (39). Various seals, gaskets, and fasteners are shown, including bolts (10, 18, 7, 8, 3, 4, 5, 12, 13, 14, 15, 16, 17, 19, 20, 21, 25), washers (11, 9, 1), and O-rings (14, 15, 16). The diagram is labeled with numbers 1 through 50 and letters A through G. A Harley-Davidson logo is visible in the bottom left corner.

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47

A B C D E F G

Harley-Davidson  
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## GEARCASE

B6-1

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                         | USED ON                      |
|--------------|-----------|-----------|----------------------------------------------|------------------------------|
|              | 1         | 275       | DOWEL PIN, gear shaft bushing, 1/8 x 1/4 (4) | 54 to * — KH, XL, XLH, XLCH  |
|              | 2         | 375       | DOWEL PIN, cover (3 or 4)                    | 54 to 76 — KH, XL, XLH, XLCH |
|              | 3         | 1316W     | SCREW, 1/4-20 x 1-3/4 Pozidriv hd. (3)       | 71 to * — XLH, XLCH          |
|              |           | 1317W     | SCREW, 1/4-20 x 1-1/4 Pozidriv hd.           | 71 to * — XLH, XLCH          |
|              |           | 1370W     | SCREW, 1/4-20 x 2-1/4 Pozidriv hd. (4)       | 71 to 76 — XLH, XLCH         |
|              |           | 1381      | SCREW, 1/4-20 x 2-1/2 Pozidriv hd.           | 77 to * — XLH, XLCH          |
|              | 4         | 2345      | SCREW, 1/4-20 x 1-1/2 oval hd. (3)           | 54 to 70 — KH, XL, XLH       |
|              |           | 2352      | SCREW, 1/4-20 x 2-1/4 oval hd. (2)           | 54 to 70 — KH, XL, XLH, XLCH |
|              |           | 2353      | SCREW, 1/4-20 x 2-5/16 ov. hd. (4)           | 54 to 70 — KH, XL, XLH, XLCH |
|              | 5         | 2622      | SCREW, No. 8-32 x 7/16 Pozidriv hd. (2)      | 72 to * — XLH, XLCH          |
|              |           | 2628      | SCREW, No. 8-32 x 7/16 ctsk. hd. (2)         | 71 — XLH, XLCH               |
|              | 6         | 4066      | BOLT, 5/16-18 x 2-13/32 hex. hd. (3)         | 54 to 76 — KH, XL, XLH, XLCH |
|              | 7         | 4067      | BOLT, 5/16-18 x 4-1/2 hex. hd.               | 54 to * — KH, XL, XLH, XLCH  |
|              | 8         | 4100HW    | BOLT, 5/16-18 x 4-1/16 hex. hd.              | 54 to 76 — KH, XL, XLH, XLCH |
|              | 9         | 6769      | SHIM, camshaft .007" thick (as required)     | 54 to * — KH, XL, XLH, XLCH  |
|              |           | 6770      | SHIM, camshaft .005" thick (as required)     | 54 to * — KH, XL, XLH, XLCH  |
|              | 10        | 7775      | LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. (3)       | 54 to * — KH, XL, XLH, XLCH  |
|              | 11        | 9057      | NEEDLE BEARING, cam gear shaft (4)           | Late 58 to * — XLH, XLCH     |
|              | 12        | 9851      | GREASE FITTING                               | 54 to * — KH, XL, XLH, XLCH  |
|              | 13        | 10013     | CLAMP, 5/8 in. — breather pipe hose          | 77 to * — XLH, XLCH          |
|              | 14        | 11124     | SEAL, breaker points                         | 71 to * — XLH, XLCH          |
|              | 15        | 24011—37  | PINION GEAR, flywheel shaft                  | 54 to 76 — KH, XL, XLH, XLCH |
|              | 16        | 24059—74  | PINION GEAR, flywheel shaft                  | 77 to * — XLH, XLCH          |
|              | 17        | 24633—77  | VALVE ASSEMBLY, crankcase breather           | 77 to * — XLH, XLCH          |
|              | 18        | 24817—52  | STUD, rear mounting (3)                      | 54 to * — KH, XL, XLH, XLCH  |
|              | 19        | 24912—52B | BREATHING PIPE ASSEMBLY                      | 54 to * — KH, XL, XLH, XLCH  |
|              | 20        | 24918—52A | FITTING, breather pipe                       | 54 to * — KH, XL, XLH, XLCH  |
|              | 21        | 25200—70  | COVER, gearcase                              | N/A 70 — XLCH                |
|              |           | 25200—71  | COVER, gearcase                              | 71 & 72 — XLCH; 74 — XLCH    |
|              |           | 25200—73  | COVER, gearcase (black)                      | N/A 73 — XLCH                |
|              |           | 25200—75  | COVER, gearcase                              | 77 to * XLCH                 |
|              |           | 25201—67A | COVER, gearcase                              | N/A 67 to 70 — XLH           |
|              |           | 25201—71  | COVER, gearcase                              | 71 & 72 — XLH; 74 — XLH      |
|              |           | 25201—73  | COVER, gearcase (black)                      | N/A 73 — XLH                 |
|              |           | 25201—75  | COVER, gearcase                              | 77 to * — XL                 |
|              |           | 25205—75  | COVER, gearcase                              | 75 to 77 — XLCH              |
|              |           | 25211—75  | COVER, gearcase                              | 75 to 76 — XLH               |
|              | 22        | 25224—52A | GASKET, gearcase cover                       | 54 to * — KH, XL, XLH, XLCH  |
|              | 22A       | 25265—52  | BUSHING, oil separator                       | 54 to 62 — KH, XL, XLH, XLCH |
|              | 23        | 25265—63  | DEFLECTOR, oil separator                     | 63 to * — XLH, XLCH          |
|              | 24        | 25287—37  | SPRING, breather seal                        | 54 to 62 — KH, XL, XLH, XLCH |
|              | 25        | 25482—75  | CAM GEAR SET (matched)                       | 77 to * — XLH, XLCH          |
|              |           | 25483—59B | CAM GEAR SET (matched)                       | N/A 59 to 70 — XLH, XLCH     |
|              |           | 25484—71  | CAM GEAR SET (matched)                       | 71 to 76 — XLH, XLCH         |
|              | 26        | 25485—58  | CAM GEAR, rear intake                        | N/A 57 to 70 — XLH, XLCH     |
|              |           | 25485—71  | CAM GEAR, rear intake                        | 71 to * — XLH, XLCH          |
|              | 27        | 25501—59  | CAM GEAR, front intake                       | 59 to * — XLH, XLCH          |
|              | 28        | 25503—59  | CAM GEAR, front exhaust                      | N/A 59 to 70 — XLH, XLCH     |
|              |           | 25503—71  | CAM GEAR, front exhaust                      | 71 to * — XLH, XLCH          |
|              | 29        | 25504—59  | CAM GEAR, rear exhaust                       | 59 to * — XLH, XLCH          |
|              | 30        | 25517—71  | DRIVE GEAR, tachometer                       | 71 to * — XLH, XLCH          |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

17 87

# GEARCASE

This technical diagram illustrates the exploded view of a Harley-Davidson gearcase assembly. The main components shown are the upper and lower gearcase covers, the internal gear train, and various shafts and bearings. The assembly is labeled with numbers 1 through 46, and letters A through G. A Harley-Davidson logo is present in the lower left corner, indicating that the parts are genuine Harley-Davidson components.

Key components and their locations in the diagram include:

- Upper Cover:** 2, 3, 4, 5, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46.
- Internal Gear Train:** 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46.
- Lower Cover:** 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46.

The diagram shows the following parts and their assembly sequence:

1. Input shaft assembly (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46)
2. Intermediate shaft assembly (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46)
3. Output shaft assembly (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46)
4. Gearcase covers (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46)
5. Final assembly (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46)

Harley-Davidson  
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## GEARCASE (CONT'D)

B6-2

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                  | USED ON                        |
|-----------------|--------------|-------------|----------------------------------------------------------|--------------------------------|
|                 | 35           | 25594-75    | BUSHING, brake pedal operating shaft (in gearcase cover) | 77 to * — XLH, XLCH            |
|                 | 36           | 25597-57    | BUSHING, idler gear shaft (2)                            | 57 to * — XL, XLH, XLCH        |
|                 | 37           | 25776-57    | IDLER GEAR AND SHAFT                                     | 57 to * — XL, XLH, XLCH        |
|                 | 38           | 25787-57    | SHAFT, idler gear                                        | 57 to * — XL, XLH, XLCH        |
|                 | 39           | 25811-11    | WASHER, idler gear                                       | 54 to 74 — KH, XL, XLH, XLCH   |
|                 | 40           | 26318-37    | DRIVE GEAR, oil pump                                     | 54 to 76 — KH, XL, XLH, XLCH   |
|                 |              | 26318-75    | DRIVE GEAR, oil pump                                     | 77 to * — XLH, XLCH            |
|                 | 41           | 32508-77    | COVER, timer assembly — "Gold Eagle"                     | Late 77 to * — XLH, XLCH       |
|                 |              | 32513-77    | COVER, timer assembly — "No. 1"                          | Late 77 to * — XLH, XLCH       |
|                 |              | 32588-70A   | COVER, timer assembly                                    | 71 to * — XLH, XLCH            |
|                 | 42           | 32591-70    | GASKET, ignition timer cover                             | 71 to * — XLH, XLCH            |
|                 | 43           | 32596-73    | LABEL, timer cover                                       | Late 73 to * — XLH, XLCH       |
|                 | 44           | 32608-70    | STUD, ignition timer cover (2)                           | 71 to Early 72 — XLH, XLCH     |
|                 | 45           | 32601-78    | STUD, ignition timer cover (2)                           | Late 72 to * — XLH, XLCH       |
|                 | 46           | 32631-70    | RETAINER PLATE, timer cover stud                         | N/A 71 to Early 72 — XLH, XLCH |
|                 | 47           | 62375-57    | FITTING, oil vent hose                                   | 70 to * — XLH, XLCH            |
|                 |              | 62375-62    | FITTING, oil vent hose                                   | 67 to 69 — XLH                 |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

**OIL PUMP**  
**1976 AND EARLIER**

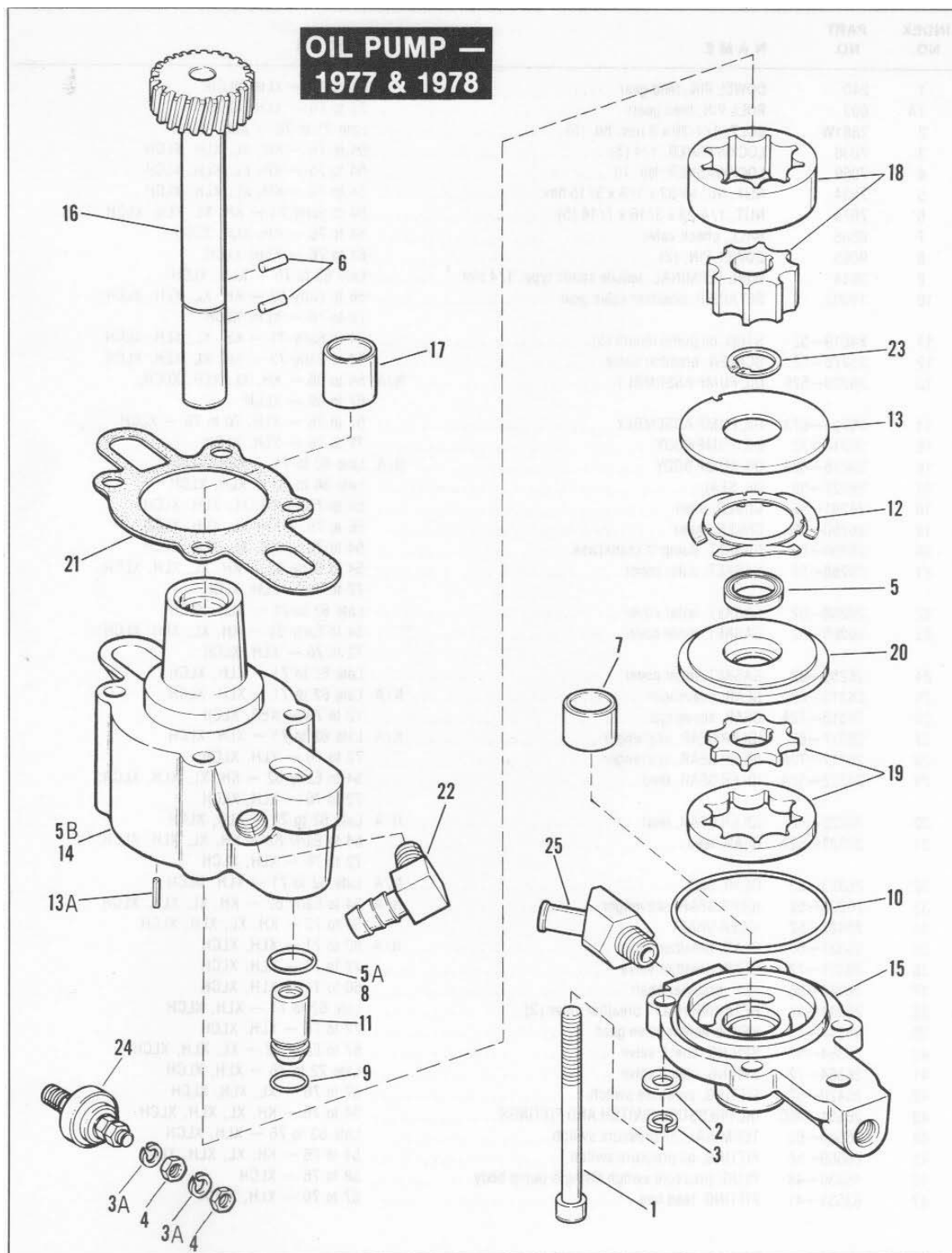
Exploded view diagram of an oil pump assembly. The diagram shows the main pump body (13, 14) at the center, surrounded by various components including gears (8, 15, 16, 17, 23, 24, 25, 26, 27, 28, 33), bearings (1, 1A, 3, 4, 5, 6, 9, 10, 11, 12, 19, 20, 21, 22, 38), and other parts (2, 35, 36, 37, 39, 40, 41, 42, 43, 44, 45, 46, 47). The diagram is labeled "OIL PUMP" and "1976 AND EARLIER".



## OIL PUMP — 1976 &amp; EARLIER

B7

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                    | USED ON                                                     |
|-----------------|--------------|-------------|--------------------------------------------|-------------------------------------------------------------|
|                 | 1            | 240         | DOWEL PIN, feed gear                       | 61 to 71 — XLH, XLCH                                        |
|                 | 1A           | 603         | ROLL PIN, feed gear                        | 72 to 76 — XLH, XLCH                                        |
|                 | 2            | 2881W       | BOLT, 1/4-20 x 2 hex. hd. (5)              | Late 71 to 76 — XLH, XLCH                                   |
|                 | 3            | 7036        | LOCKWASHER, 1/4 (5)                        | 54 to 76 — KH, XL, XLH, XLCH                                |
|                 | 4            | 7069        | LOCKWASHER, No. 10                         | 54 to 76 — KH, XL, XLH, XLCH                                |
|                 | 5            | 7634        | NUT, No. 10-32 x 1/8 x 5/16 hex.           | 54 to 76 — KH, XL, XLH, XLCH                                |
|                 | 6            | 7676        | NUT, 1/4-28 x 3/16 x 7/16 (5)              | 54 to Early 71 — KH, XL, XLH, XLCH                          |
|                 | 7            | 8866        | BALL, check valve                          | 54 to 76 — KH, XLH, XLCH                                    |
|                 | 8            | 9095        | DOWEL PIN, (2)                             | 61 to 76 — XLH, XLCH                                        |
|                 | 9            | 9914        | WIRE TERMINAL, female spade type, 1/4 slot | Late 63 to 76 — XLH, XLCH                                   |
|                 | 10           | 11002       | RETAINER, breather valve gear              | 56 to Early 62 — KH, XL, XLH, XLCH;<br>72 to 76 — XLH, XLCH |
|                 | 11           | 24819-52    | STUD, oil pump mount (5)                   | 54 to Early 71 — KH, XL, XLH, XLCH                          |
|                 | 12           | 25276-52    | SCREEN, breather valve                     | 54 to Early 73 — KH, XL, XLH, XLCH                          |
|                 | 13           | 26203-52E   | OIL PUMP ASSEMBLY                          | N/A 54 to 66 — KH, XL, XLH, XLCH;<br>67 to 69 — XLCH        |
|                 | 14           | 26204-67A   | OIL PUMP ASSEMBLY                          | 67 to 76 — XLH; 70 to 76 — XLCH                             |
|                 | 15           | 26214-72    | OIL PUMP BODY                              | 72 to 76 — XLH, XLCH                                        |
|                 | 16           | 26216-62A   | OIL PUMP BODY                              | N/A Late 62 to 71 — XLH, XLCH                               |
|                 | 17           | 26227-58    | OIL SEAL                                   | Late 58 to 76 — XLH, XLCH                                   |
|                 | 18           | 26241-52    | COVER, inner                               | 54 to 76 — KH, XL, XLH, XLCH                                |
|                 | 19           | 26250-56    | COVER, outer                               | 56 to 76 — KH, XL, XLH, XLCH                                |
|                 | 20           | 26256-52    | GASKET, pump to crankcase                  | 54 to 76 — KH, XL, XLH, XLCH                                |
|                 | 21           | 26258-52    | GASKET, outer cover                        | 54 to Early 62 — KH, XL, XLH, XLCH;<br>72 to 76 — XLH, XLCH |
|                 | 22           | 26258-62    | GASKET, outer cover                        | Late 62 to 71 — XLH, XLCH                                   |
|                 | 23           | 26259-52    | GASKET, inner cover                        | 54 to Early 62 — KH, XL, XLH, XLCH;<br>72 to 76 — XLH, XLCH |
|                 | 24           | 26259-62    | GASKET, inner cover                        | Late 62 to 71 — XLH, XLCH                                   |
|                 | 25           | 26315-62    | GEAR, scavenger                            | N/A Late 62 to 71 — XLH, XLCH                               |
|                 | 26           | 26315-72A   | GEAR, scavenger                            | 72 to 76 — XLH, XLCH                                        |
|                 | 27           | 26317-62    | IDLER GEAR, scavenger                      | N/A Late 62 to 71 — XLH, XLCH                               |
|                 | 28           | 26317-72A   | IDLER GEAR, scavenger                      | 72 to 76 — XLH, XLCH                                        |
|                 | 29           | 26322-52A   | IDLER GEAR, feed                           | 54 to Early 62 — KH, XL, XLH, XLCH;<br>72 to 76 — XLH, XLCH |
|                 | 30           | 26322-62    | IDLER GEAR, feed                           | N/A Late 62 to 71 — XLH, XLCH                               |
|                 | 31           | 26323-52A   | GEAR, feed                                 | 54 to Early 62 — KH, XL, XLH, XLCH;<br>72 to 76 — XLH, XLCH |
|                 | 32           | 26323-62    | GEAR, feed                                 | N/A Late 62 to 71 — XLH, XLCH                               |
|                 | 33           | 26326-52    | IDLER GEAR, scavenger                      | N/A 54 to Early 62 — KH, XL, XLH, XLCH                      |
|                 | 34           | 26327-52    | IDLER SHAFT                                | 54 to 76 — KH, XL, XLH, XLCH                                |
|                 | 35           | 26331-60    | GEAR, breather valve                       | N/A 60 to 71 — XLH, XLCH                                    |
|                 | 36           | 26331-72    | GEAR, breather valve                       | 72 to 76 — XLH, XLCH                                        |
|                 | 37           | 26340-36    | KEY, breather shaft                        | 60 to 71 — XLH, XLCH                                        |
|                 | 38           | 26341-37    | RETAINER HALF, breather valve (2)          | Late 62 to 71 — XLH, XLCH                                   |
|                 | 39           | 26348-15    | KEY, breather valve gear                   | 72 to 76 — XLH, XLCH                                        |
|                 | 40           | 26364-57    | SPRING, check valve                        | 57 to Early 72 — XL, XLH, XLCH                              |
|                 | 41           | 26364-72    | SPRING, check valve                        | Late 72 to 76 — XLH, XLCH                                   |
|                 | 42           | 26420-57    | FITTING, pressure switch                   | 57 to 76 — XL, XLH, XLCH                                    |
|                 | 43           | 26551-39C   | OIL PRESSURE SWITCH AND FITTINGS           | 54 to 76 — KH, XL, XLH, XLCH                                |
|                 | 44           | 26560-63    | TERMINAL, oil pressure switch              | Late 63 to 76 — XLH, XLCH                                   |
|                 | 45           | 26569-58    | FITTING, oil pressure switch               | 54 to 76 — KH, XL, XLH, XLCH                                |
|                 | 46           | 45830-48    | PLUG, pressure switch fitting & pump body  | 58 to 76 — XLCH                                             |
|                 | 47           | 63533-41    | FITTING, feed line                         | 67 to 76 — XLH, XLCH                                        |



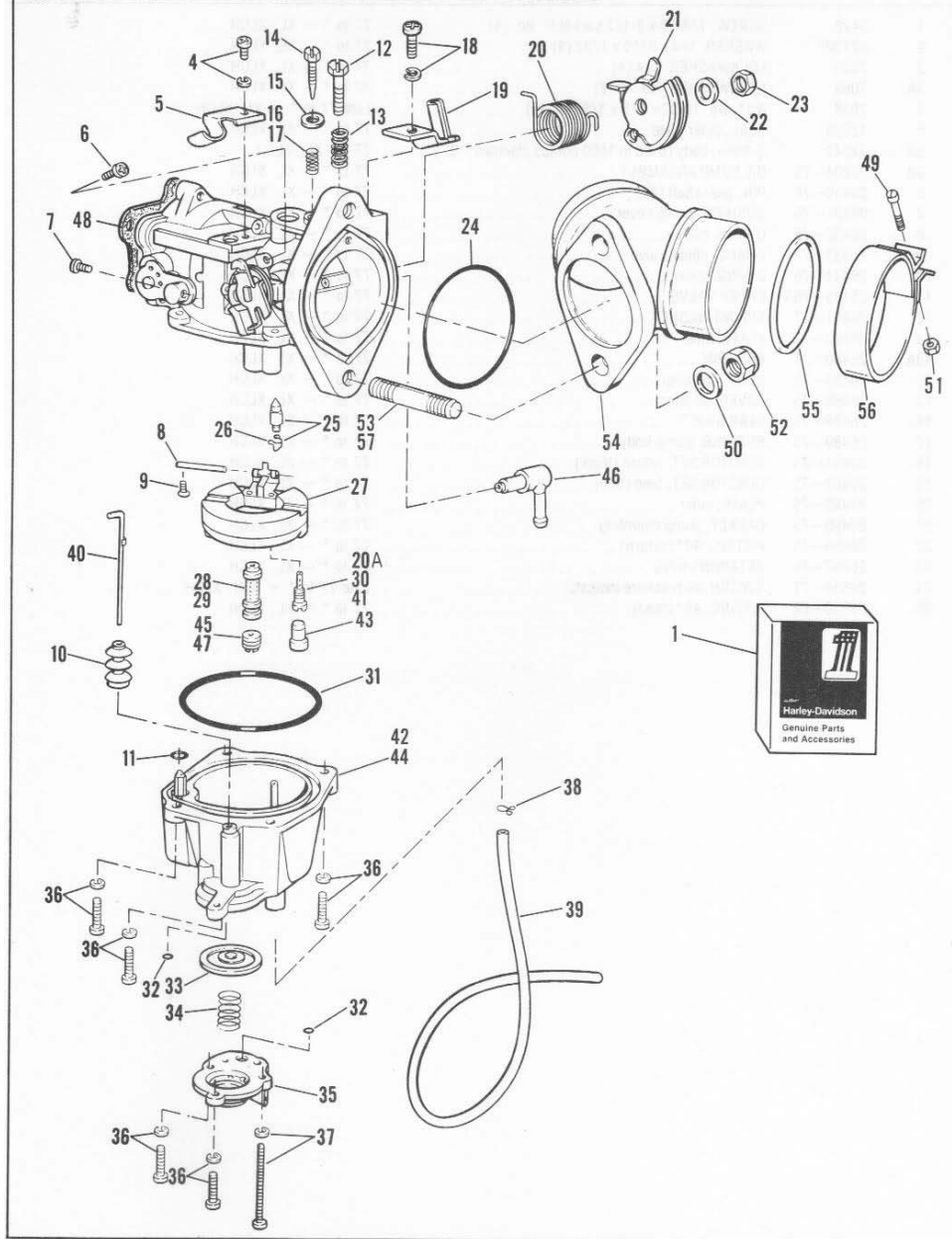
## OIL PUMP — 1977 &amp; 1978

B8

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                       | USED ON                  |
|-----------------|--------------|-------------|-----------------------------------------------|--------------------------|
|                 | 1            | 3478        | SCREW, 1/4-20 x 2-1/2 socket fil. hd. (4)     | 77 to * — XL, XLCH       |
|                 | 2            | 6242W       | WASHER, 1/4 x 9/16 x 1/32 (4)                 | 77 to * — XL, XLCH       |
|                 | 3            | 7036        | LOCKWASHER, 1/4 (4)                           | 77 to * — XL, XLCH       |
|                 | 3A           | 7069        | LOCKWASHER, No. 10 (2)                        | 77 to * — XL, XLCH       |
|                 | 4            | 7638        | NUT, No. 10-32 x 1/8 x 3/8 hex. (2)           | Late 77 to * — XL, XLCH  |
|                 | 5            | 12036       | SEAL, outer plate                             | 77 to * — XL, XLCH       |
|                 | 5A           | 12042       | O-RING, body (used in 1600 pumps stamped "0") | 77 — XL, XLCH            |
|                 | 5B           | 26204-75    | OIL PUMP ASSEMBLY                             | 77 to * — XL, XLCH       |
|                 | 6            | 26430-76    | PIN, gear shaft (2)                           | 77 to * — XL, XLCH       |
|                 | 7            | 26431-76    | BUSHING, pump cover                           | 77 to * — XL, XLCH       |
|                 | 8            | 26432-76    | O-RING, body                                  | 77 to * — XL, XLCH       |
|                 | 9            | 26433-77    | O-RING, check valve                           | 77 to * — XL, XLCH       |
|                 | 10           | 26434-76    | O-RING, cover                                 | 77 to * — XL, XLCH       |
|                 | 11           | 26435-76A   | CHECK VALVE                                   | 77 to * — XL, XLCH       |
|                 | 12           | 26461-77    | SPRING WASHER                                 | 77 to * — XL, XLCH       |
|                 | 13           | 26463-77    | PLATE, inner                                  | 77 to * — XL, XLCH       |
|                 | 13A          | 26480-77    | ROLL PIN                                      | 77 to * — XL, XLCH       |
|                 | 14           | 26484-75    | BODY, oil pump                                | 77 to * — XL, XLCH       |
|                 | 15           | 26486-75    | COVER, oil pump                               | 77 to * — XL, XLCH       |
|                 | 16           | 26488-75    | GEAR SHAFT                                    | 77 to * — XL, XLCH       |
|                 | 17           | 26489-75    | BUSHING, pump body                            | 77 to * — XL, XLCH       |
|                 | 18           | 26491-75    | GEROTOR SET, return (thick)                   | 77 to * — XL, XLCH       |
|                 | 19           | 26492-75    | GEROTOR SET, feed (thin)                      | 77 to * — XL, XLCH       |
|                 | 20           | 26493-75    | PLATE, outer                                  | 77 to * — XL, XLCH       |
|                 | 21           | 26495-75    | GASKET, pump mounting                         | 77 to * — XL, XLCH       |
|                 | 22           | 26496-75    | FITTING, 90° (return)                         | 77 to * — XL, XLCH       |
|                 | 23           | 26497-75    | RETAINING RING                                | 77 to * — XL, XLCH       |
|                 | 24           | 26554-77    | SWITCH, oil pressure indicator                | Late 77 to * — XLH, XLCH |
|                 | 25           | 63540-62    | FITTING, 45° (feed)                           | 77 to * — XL, XLCH       |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

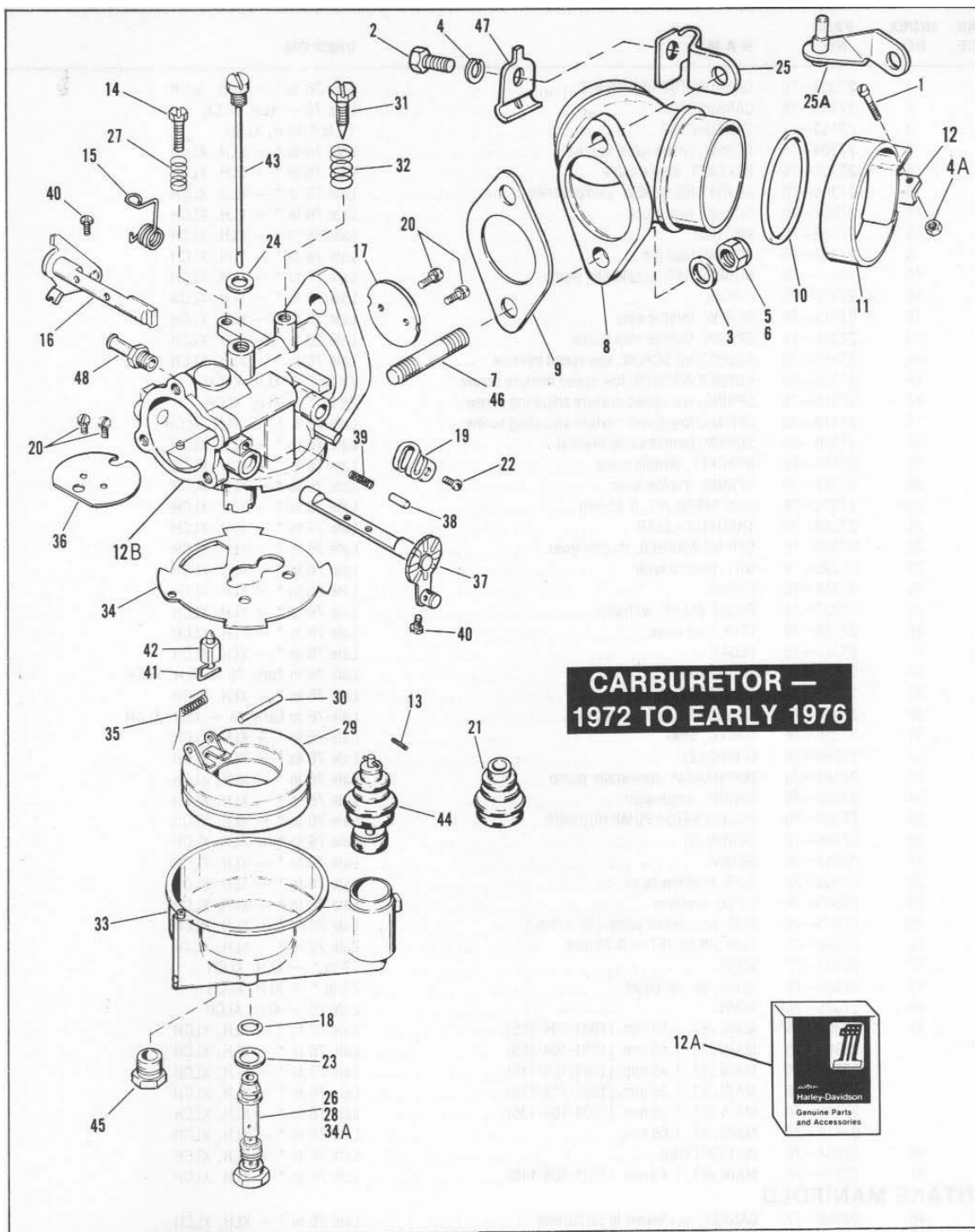
# CARBURETOR — LATE 1976 THRU 1978



## CARBURETOR — LATE 1976 THRU 1978

B9

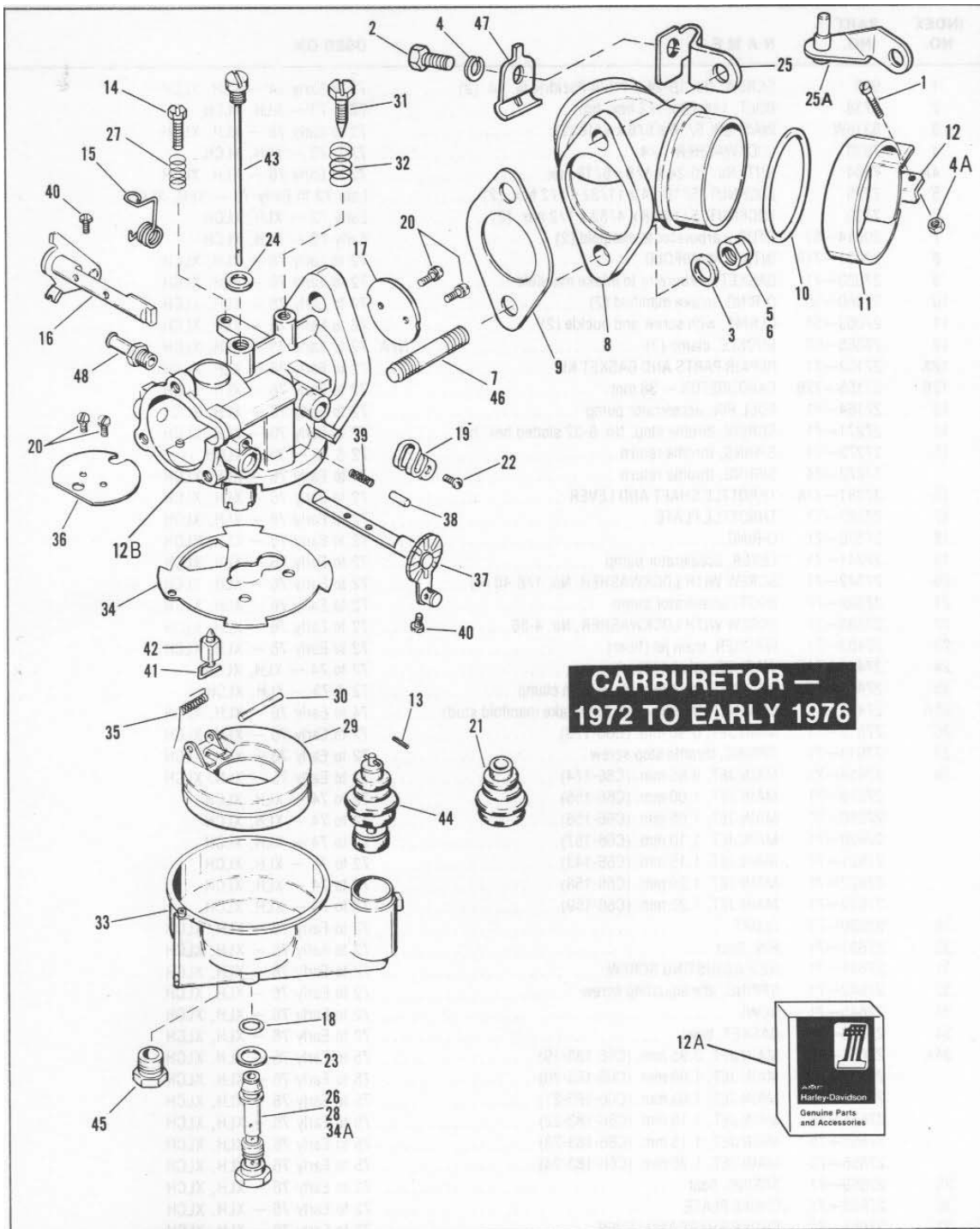
| RETAIL<br>PRICE        | INDEX<br>NO. | PART<br>NO. | N A M E                                        | USED ON                         |
|------------------------|--------------|-------------|------------------------------------------------|---------------------------------|
|                        | 1            | 27006-76    | CARBURETOR REPAIR KIT                          | Late 76 to * — XLH, XLCH        |
|                        | 2            | 27153-76    | CARBURETOR                                     | Late 76 — XLH, XLCH             |
|                        | 3            | 27153-77    | CARBURETOR                                     | 77 to * XLH, XLCH               |
|                        | 4            | 27304-76    | SCREW, choke cable bracket                     | Late 76 to * — XLH, XLCH        |
|                        | 5            | 27305-76    | BRACKET, choke cable                           | Late 76 to * — XLH, XLCH        |
|                        | 6            | 27306-76    | ADJUSTING SCREW, pump stroke                   | Late 76 to * — XLH, XLCH        |
|                        | 7            | 27307-76    | SCREW, wire block                              | Late 76 to * — XLH, XLCH        |
|                        | 8            | 27308-76    | PIN, float                                     | Late 76 to * — XLH, XLCH        |
|                        | 9            | 27309-76    | SCREW, float pin                               | Late 76 to * — XLH, XLCH        |
|                        | 10           | 27311-76    | RUBBER CAP, accelerator pump                   | Late 76 to * — XLH, XLCH        |
|                        | 11           | 27312-76    | O-RING                                         | Late 76 to * — XLH, XLCH        |
|                        | 12           | 27313-76    | SCREW, throttle stop                           | Late 76 to * — XLH, XLCH        |
|                        | 13           | 27314-76    | SPRING, throttle stop screw                    | Late 76 to * — XLH, XLCH        |
|                        | 14           | 27315-76    | ADJUSTING SCREW, low speed mixture             | Late 76 to * — XLH, XLCH        |
|                        | 15           | 27316-78    | RUBBER WASHER, low speed mixture screw         | 78 to * — XLH, XLCH             |
|                        | 16           | 27318-78    | SPRING, low speed mixture adjusting screw      | 78 to * — XLH, XLCH             |
|                        | 17           | 27319-76    | SPRING, low speed mixture adjusting screw      | Late 76 & 77 — XLH, XLCH        |
|                        | 18           | 27320-76    | SCREW, throttle cable bracket                  | Late 76 to * — XLH, XLCH        |
|                        | 19           | 27321-76    | BRACKET, throttle cable                        | Late 76 to * — XLH, XLCH        |
|                        | 20           | 27322-76    | SPRING, throttle lever                         | Late 76 to * — XLH, XLCH        |
|                        | 20A          | 27323-78    | LOW SPEED JET, 0.75 mm.                        | Late 78 to * — XLH, XLCH        |
|                        | 21           | 27328-76    | THROTTLE LEVER                                 | Late 76 to * — XLH, XLCH        |
|                        | 22           | 27333-76    | SPRING WASHER, throttle lever                  | Late 76 to * — XLH, XLCH        |
|                        | 23           | 27335-76    | NUT, throttle lever                            | Late 76 to * — XLH, XLCH        |
|                        | 24           | 27336-76    | O-RING                                         | Late 76 to * — XLH, XLCH        |
|                        | 25           | 27337-76    | FLOAT VALVE, with clip                         | Late 76 to * — XLH, XLCH        |
|                        | 26           | 27338-76    | CLIP, float valve                              | Late 76 to * — XLH, XLCH        |
|                        | 27           | 27339-76    | FLOAT                                          | Late 76 to * — XLH, XLCH        |
|                        | 28           | 27340-76    | MAIN NOZZLE                                    | Late 76 to Early 78 — XLH, XLCH |
|                        | 29           | 27346-77    | MAIN NOZZLE                                    | Late 78 to * — XLH, XLCH        |
|                        | 30           | 27348-76    | LOW SPEED JET — 1.00 mm.                       | Late 76 to Early 78 — XLH, XLCH |
|                        | 31           | 27358-76    | O-RING, bowl                                   | Late 76 to * — XLH, XLCH        |
|                        | 32           | 27360-76    | O-RING (2)                                     | Late 76 to * — XLH, XLCH        |
|                        | 33           | 27361-76    | DIAPHRAGM, accelerator pump                    | Late 76 to * — XLH, XLCH        |
|                        | 34           | 27362-76    | SPRING, diaphragm                              | Late 76 to * — XLH, XLCH        |
|                        | 35           | 27364-76    | ACCELERATOR PUMP HOUSING                       | Late 76 to * — XLH, XLCH        |
|                        | 36           | 27366-76    | SCREW (5)                                      | Late 76 to * — XLH, XLCH        |
|                        | 37           | 27367-76    | SCREW                                          | Late 76 to * — XLH, XLCH        |
|                        | 38           | 27368-76    | CLIP, overflow hose                            | Late 76 to * — XLH, XLCH        |
|                        | 39           | 27369-76    | HOSE, overflow                                 | Late 76 to * — XLH, XLCH        |
|                        | 40           | 27373-76    | ROD, accelerator pump (59.5 mm.)               | Late 76 to * — XLH, XLCH        |
|                        | 41           | 27382-77    | LOW SPEED JET — 0.75 mm.                       | Late 76 to * — XLH, XLCH        |
|                        | 42           | 27384-77    | BOWL                                           | 77 to * — XLH, XLCH             |
|                        | 43           | 27385-76    | PLUG, low speed jet                            | 77 to * — XLH, XLCH             |
|                        | 44           | 27395-76A   | BOWL                                           | Late 76 — XLH, XLCH             |
|                        | 45           | 27397-76    | MAIN JET, 1.55 mm. (1001-104-155)              | Late 76 to * — XLH, XLCH        |
|                        |              | 27398-76    | MAIN JET, 1.50 mm. (1001-104-150)              | Late 76 to * — XLH, XLCH        |
|                        |              | 27399-76    | MAIN JET, 1.45 mm. (1001-104-145)              | Late 76 to * — XLH, XLCH        |
|                        |              | 27400-76    | MAIN JET, 1.35 mm. (1001-104-135)              | Late 76 to * — XLH, XLCH        |
|                        |              | 27401-76    | MAIN JET, 1.30 mm. (1001-104-130)              | Late 76 to * — XLH, XLCH        |
|                        |              | 27419-76    | MAIN JET, 1.65 mm.                             | Late 76 to * — XLH, XLCH        |
|                        | 46           | 27594-76    | INLET FITTING                                  | Late 76 to * — XLH, XLCH        |
|                        | 47           | 27615-76    | MAIN JET, 1.40 mm. (1001-104-140)              | Late 76 to * — XLH, XLCH        |
| <b>INTAKE MANIFOLD</b> |              |             |                                                |                                 |
|                        | 48           | 29058-77    | GASKET, air cleaner to carburetor              | Late 76 to * — XLH, XLCH        |
|                        | 49           | 930         | SCREW, No. 10-24 x 1-1/4 Pozidriv fil. hd. (2) | Late 76 to * — XLH, XLCH        |
|                        | 50           | 6702        | WASHER, 5/16 x 11/16 x 1/16 (2)                | Late 76 to * — XLH, XLCH        |
|                        | 51           | 7620W       | NUT, No. 10-24 x 3/8 x 5/16 hex. (2)           | Late 76 to * — XLH, XLCH        |
|                        | 52           | 7725        | LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (2)        | Late 76 to * — XLH, XLCH        |
|                        | 53           | 24818-52    | STUD, carburetor to manifold (2)               | 77 to * — XLH, XLCH             |
|                        | 54           | 27021-71A   | INTAKE MANIFOLD                                | Late 76 to * — XLH, XLCH        |
|                        | 55           | 27060-55    | O-RING, intake manifold (2)                    | Late 76 to * — XLH, XLCH        |
|                        | 56           | 27063-57    | CLAMP, with screw and nut (2)                  | Late 76 to * — XLH, XLCH        |
|                        | 57           | 33298-65    | STUD, carburetor to manifold (2)               | Late 76 to * — XLH, XLCH        |





**CARBURETOR — 1972 TO EARLY 1976**
**B10-1**

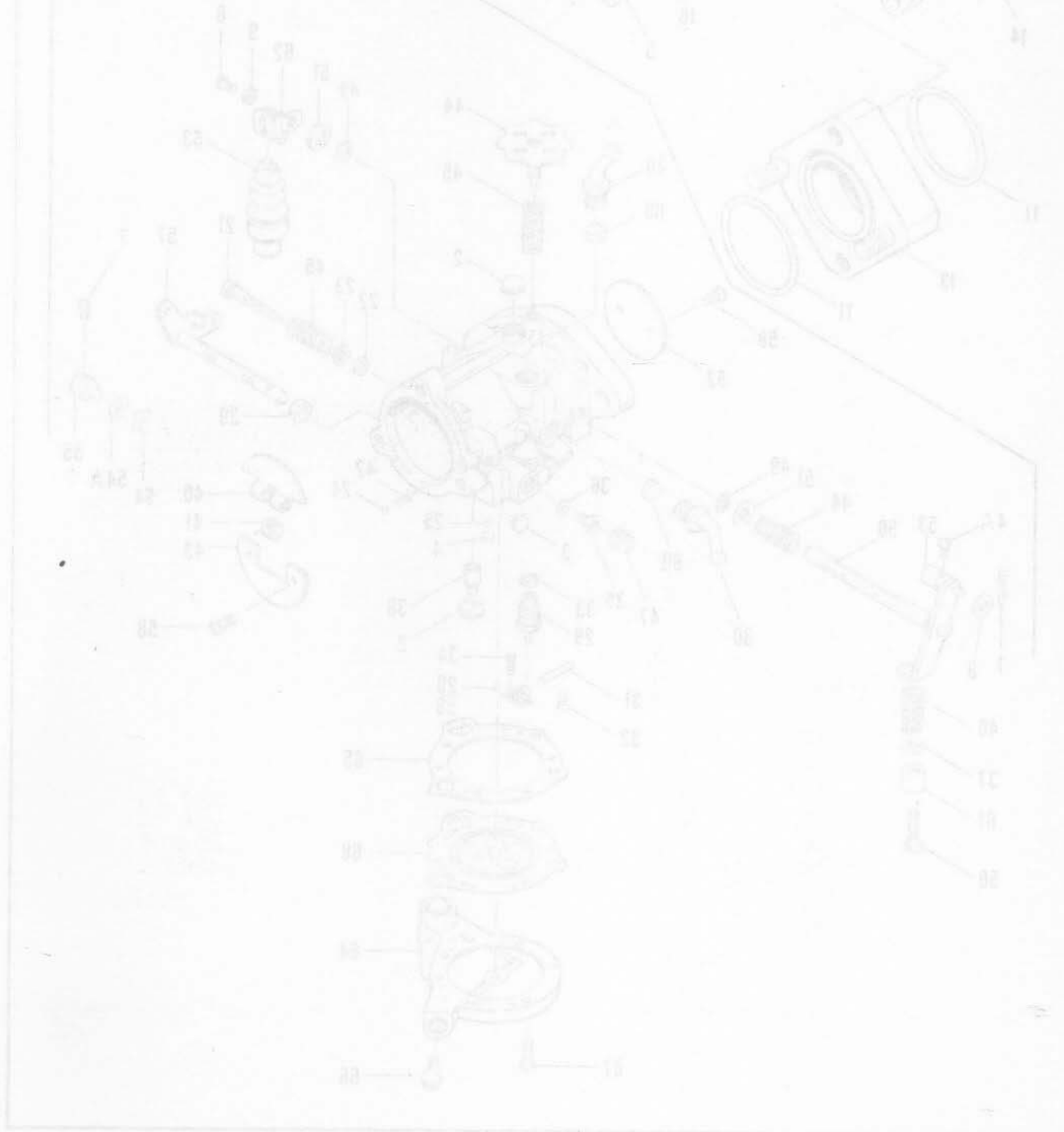
| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                           | USED ON                         |
|-----------------|--------------|-------------|---------------------------------------------------|---------------------------------|
|                 | 1            | 930         | SCREW, No. 10-24 x 1-1/4 Pozidriv fil. hd. (2)    | 72 to Early 74 — XLH, XLCH      |
|                 | 2            | 3738        | BOLT, 1/4-28 x 1/2 hex. hd.                       | 72 & 73 — XLH, XLCH             |
|                 | 3            | 6316W       | WASHER, 5/16 x 5/8 x 1/16 (2)                     | 72 to Early 76 — XLH, XLCH      |
|                 | 4            | 7036        | LOCKWASHER, 1/4                                   | 72 & 73 — XLH, XLCH             |
|                 | 4A           | 7504        | NUT, No. 10-24 x 1/8 x 5/16 hex.                  | 72 to Early 76 — XLH, XLCH      |
|                 | 5            | 7725        | LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (2)           | Late 72 to Early 76 — XLH, XLCH |
|                 | 6            | 7739        | LOCKNUT, 5/16-18 x 4/32 x 1/2 hex. (2)            | Early 72 — XLH, XLCH            |
|                 | 7            | 20014-67    | STUD, carburetor to manifold (2)                  | Early 72 — XLH, XLCH            |
|                 | 8            | 27021-71A   | INTAKE MANIFOLD                                   | 72 to Early 76 — XLH, XLCH      |
|                 | 9            | 27023-71    | GASKET, carburetor to intake manifold             | 72 to Early 76 — XLH, XLCH      |
|                 | 10           | 27060-55    | O-RING, intake manifold (2)                       | 72 to Early 76 — XLH, XLCH      |
|                 | 11           | 27063-57    | CLAMP, with screw and buckle (2)                  | 72 to Early 76 — XLH, XLCH      |
|                 | 12           | 27065-57    | BUCKLE, clamp (2)                                 | N/A 72 to Early 73 — XLH, XLCH  |
|                 | 12A          | 27132-71    | REPAIR PARTS AND GASKET KIT                       | 72 to Early 76 — XLH, XLCH      |
|                 | 12B          | 27155-72B   | CARBURETOR — 38 mm.                               | 72 to Early 76 — XLH, XLCH      |
|                 | 13           | 27164-71    | ROLL PIN, accelerator pump                        | 72 to Early 76 — XLH, XLCH      |
|                 | 14           | 27271-71    | SCREW, throttle stop, No. 8-32 slotted hex. hd.   | 72 to Early 76 — XLH, XLCH      |
|                 | 15           | 27272-71    | SPRING, throttle return                           | 72 & 73 — XLH, XLCH             |
|                 |              | 27272-74    | SPRING, throttle return                           | 74 to Early 76 — XLH, XLCH      |
|                 | 16           | 27281-71A   | THROTTLE SHAFT AND LEVER                          | 72 to Early 76 — XLH, XLCH      |
|                 | 17           | 27282-71    | THROTTLE PLATE                                    | 72 to Early 76 — XLH, XLCH      |
|                 | 18           | 27326-71    | O-RING                                            | 72 to Early 76 — XLH, XLCH      |
|                 | 19           | 27341-71    | LEVER, accelerator pump                           | 72 to Early 76 — XLH, XLCH      |
|                 | 20           | 27342-71    | SCREW WITH LOCKWASHER, No. 1/8-40 (4)             | 72 to Early 76 — XLH, XLCH      |
|                 | 21           | 27389-71    | BOOT, accelerator pump                            | 72 to Early 76 — XLH, XLCH      |
|                 | 22           | 27396-71    | SCREW WITH LOCKWASHER, No. 4-36                   | 72 to Early 76 — XLH, XLCH      |
|                 | 23           | 27403-71    | WASHER, main jet (fiber)                          | 72 to Early 76 — XLH, XLCH      |
|                 | 24           | 27404-71    | WASHER, idle jet (fiber)                          | 72 to 74 — XLH, XLCH            |
|                 | 25           | 27449-72    | BRACKET, throttle cable — with clamp              | 72 & 73 — XLH, XLCH             |
|                 | 25A          | 27459-74    | BRACKET, throttle cable (on intake manifold stud) | 74 to Early 76 — XLH, XLCH      |
|                 | 26           | 27612-71    | MAIN JET, 0.90 mm. (C66-173)                      | 72 to Early 75 — XLH, XLCH      |
|                 | 27           | 27613-71    | SPRING, throttle stop screw                       | 72 to Early 76 — XLH, XLCH      |
|                 | 28           | 27614-71    | MAIN JET, 0.95 mm. (C66-174)                      | 72 to Early 75 — XLH, XLCH      |
|                 |              | 27618-71    | MAIN JET, 1.00 mm. (C66-155)                      | 72 to 74 — XLH, XLCH            |
|                 |              | 27619-71    | MAIN JET, 1.05 mm. (C66-156)                      | 72 to 74 — XLH, XLCH            |
|                 |              | 27620-71    | MAIN JET, 1.10 mm. (C66-157)                      | 72 to 74 — XLH, XLCH            |
|                 |              | 27621-71    | MAIN JET, 1.15 mm. (C66-143)                      | 72 to 74 — XLH, XLCH            |
|                 |              | 27622-71    | MAIN JET, 1.20 mm. (C66-158)                      | 72 to 74 — XLH, XLCH            |
|                 |              | 27623-71    | MAIN JET, 1.25 mm. (C66-159)                      | 72 to 74 — XLH, XLCH            |
|                 | 29           | 27630-71    | FLOAT                                             | 72 to Early 76 — XLH, XLCH      |
|                 | 30           | 27631-71    | PIN, float                                        | 72 to Early 76 — XLH, XLCH      |
|                 | 31           | 27641-71    | IDLE ADJUSTING SCREW                              | 72 to Early 76 — XLH, XLCH      |
|                 | 32           | 27642-71    | SPRING, idle adjusting screw                      | 72 to Early 76 — XLH, XLCH      |
|                 | 33           | 27645-71    | BOWL                                              | 72 to Early 76 — XLH, XLCH      |
|                 | 34           | 27646-71    | GASKET, bowl                                      | 72 to Early 76 — XLH, XLCH      |
|                 | 34A          | 27651-75    | MAIN JET, 0.95 mm. (C66-183-19)                   | 75 to Early 76 — XLH, XLCH      |
|                 |              | 27652-75    | MAIN JET, 1.00 mm. (C66-183-20)                   | 75 to Early 76 — XLH, XLCH      |
|                 |              | 27653-75    | MAIN JET, 1.05 mm. (C66-183-21)                   | 75 to Early 76 — XLH, XLCH      |
|                 |              | 27654-75    | MAIN JET, 1.10 mm. (C66-183-22)                   | 75 to Early 76 — XLH, XLCH      |
|                 |              | 27655-75    | MAIN JET, 1.15 mm. (C66-183-23)                   | 75 to Early 76 — XLH, XLCH      |
|                 |              | 27656-75    | MAIN JET, 1.20 mm. (C66-183-24)                   | 75 to Early 76 — XLH, XLCH      |
|                 | 35           | 27659-71    | SPRING, float                                     | 72 to Early 76 — XLH, XLCH      |
|                 | 36           | 27663-71    | CHOKE PLATE                                       | 72 to Early 76 — XLH, XLCH      |
|                 | 37           | 27664-71    | CHOKE SHAFT AND LEVER                             | 72 to Early 76 — XLH, XLCH      |
|                 | 38           | 27665-71    | PIN, choke friction spring                        | 72 to Early 76 — XLH, XLCH      |
|                 | 39           | 27666-71    | FRICTION SPRING, choke                            | 72 to Early 76 — XLH, XLCH      |



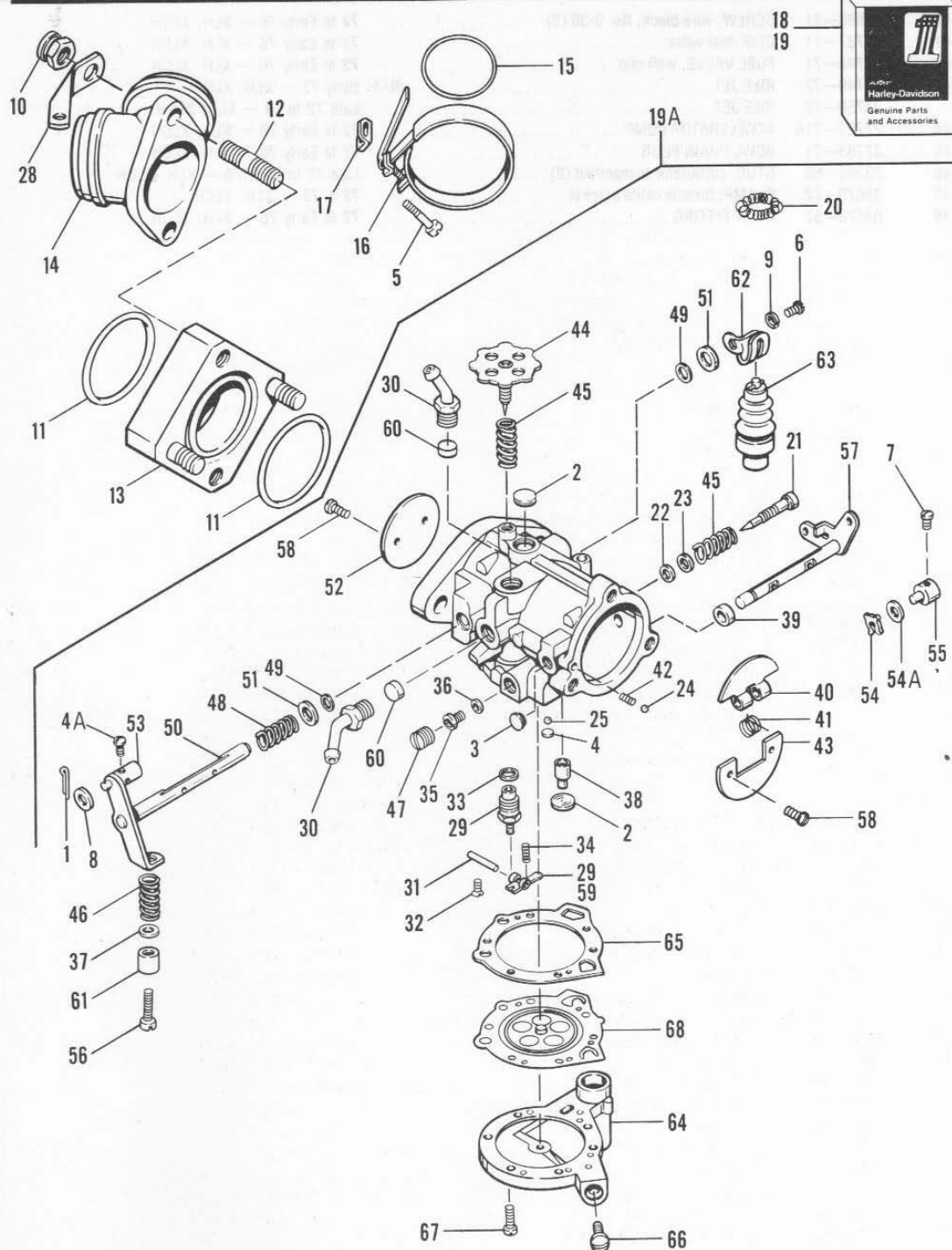
# CARBURETOR — 1972 TO EARLY 1976 (CONT'D)

B10-2

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                          | USED ON                         |
|-----------------|--------------|-------------|----------------------------------|---------------------------------|
|                 | 40           | 27686-71    | SCREW, wire block, No. 8-36 (2)  | 72 to Early 76 — XLH, XLCH      |
|                 | 41           | 27737-71    | CLIP, fuel valve                 | 72 to Early 76 — XLH, XLCH      |
|                 | 42           | 27748-71    | FUEL VALVE, with clip            | 72 to Early 76 — XLH, XLCH      |
|                 | 43           | 27749-72    | IDLE JET                         | N/A Early 72 — XLH, XLCH        |
|                 |              | 27750-72    | IDLE JET                         | Late 72 to 74 — XLH, XLCH       |
|                 | 44           | 27762-71A   | ACCELERATOR PUMP                 | 72 to Early 76 — XLH, XLCH      |
|                 | 45           | 27763-71    | BOWL DRAIN PLUG                  | 72 to Early 76 — XLH, XLCH      |
|                 | 46           | 33298-65    | STUD, carburetor to manifold (2) | Late 72 to Early 76 — XLH, XLCH |
|                 | 47           | 38679-72    | CLAMP, throttle cable bracket    | 72 & 73 — XLH, XLCH             |
|                 | 48           | 63578-52    | INLET FITTING                    | 72 to Early 76 — XLH, XLCH      |



# CARBURETOR — 1966 TO 1971

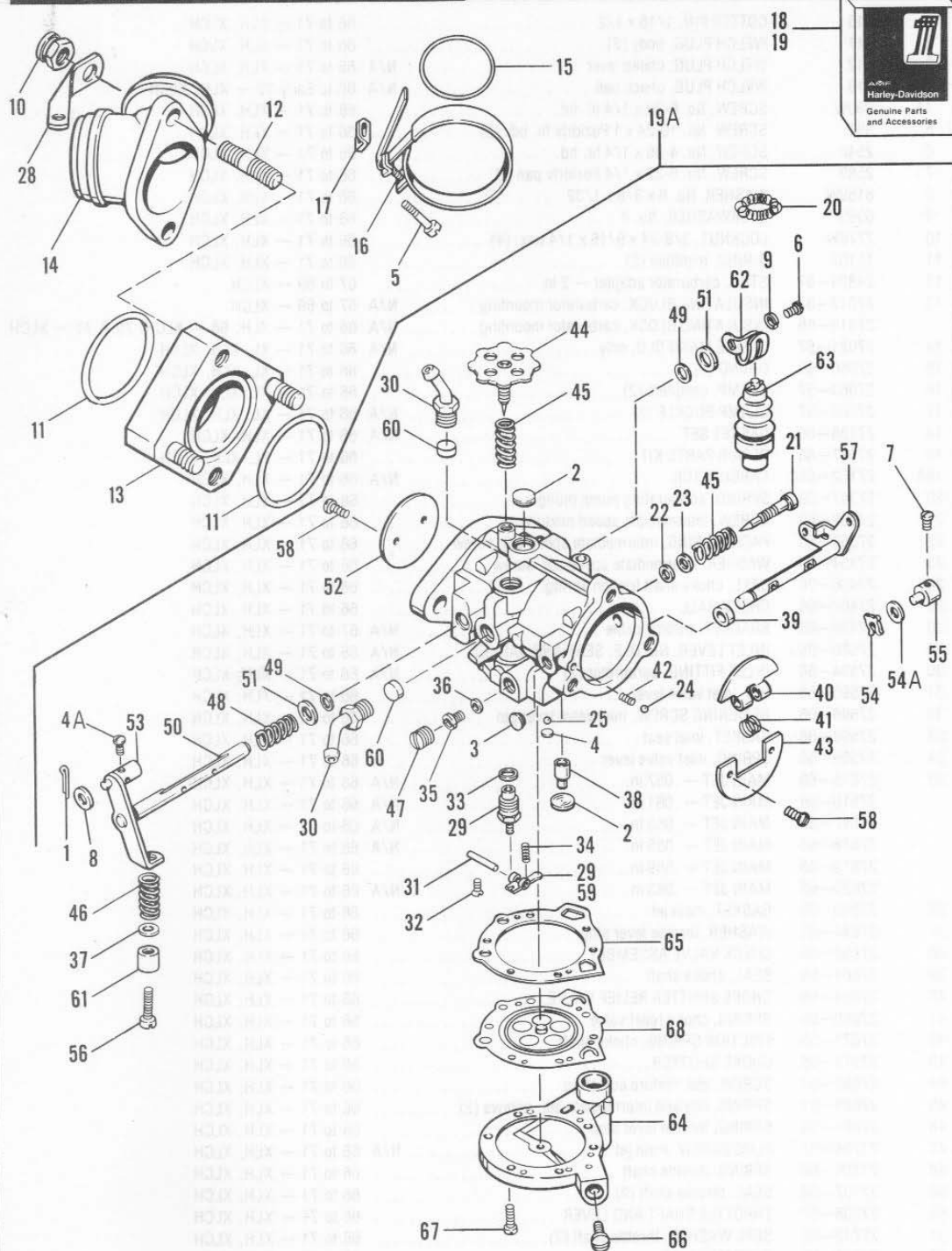


## CARBURETOR — 1966 to 1971

B11-1

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                       | USED ON                                       |
|-----------------|--------------|-------------|-----------------------------------------------|-----------------------------------------------|
|                 | 1            | 515         | COTTER PIN, 1/16 x 1/2                        | 66 to 71 — XLH, XLCH                          |
|                 | 2            | 711         | WELCH PLUG, body (2)                          | 66 to 71 — XLH, XLCH                          |
|                 | 3            | 712         | WELCH PLUG, choke lever                       | N/A 66 to 71 — XLH, XLCH                      |
|                 | 4            | 713         | WELCH PLUG, check ball                        | N/A 66 to Early 70 — XLH, XLCH                |
|                 | 4A           | 990W        | SCREW, No. 6-32 x 1/4 fil. hd.                | 66 to 71 — XLH, XLCH                          |
|                 | 5            | 991         | SCREW, No. 10-24 x 1 Pozidriv fil. hd. (2)    | 66 to 71 — XLH, XLCH                          |
|                 | 6            | 2540        | SCREW, No. 4-36 x 1/4 fil. hd.                | 66 to 71 — XLH, XLCH                          |
|                 | 7            | 2589        | SCREW, No. 6-32 x 1/4 Pozidriv pan hd.        | 66 to 71 — XLH, XLCH                          |
|                 | 8            | 6189W       | WASHER, No. 8 x 3/8 x 1/32                    | 66 to 71 — XLH, XLCH                          |
|                 | 9            | 6969        | LOCKWASHER, No. 4                             | 66 to 71 — XLH, XLCH                          |
|                 | 10           | 7776W       | LOCKNUT, 3/8-24 x 9/16 x 1/4 hex. (4)         | 66 to 71 — XLH, XLCH                          |
|                 | 11           | 11107       | O-RING, manifold (2)                          | 66 to 71 — XLH, XLCH                          |
|                 | 12           | 24824-67    | STUD, carburetor adapter — 2 in.              | 67 to 69 — XLCH                               |
|                 | 13           | 27012-67    | INSULATING BLOCK, carburetor mounting         | N/A 67 to 69 — XLCH                           |
|                 |              | 27015-66    | INSULATING BLOCK, carburetor mounting         | N/A 66 to 71 — XLH; 66 — XLCH; 70 & 71 — XLCH |
|                 | 14           | 27021-57    | INTAKE MANIFOLD, only                         | N/A 66 to 71 — XL, XLH, XLCH                  |
|                 | 15           | 27060-55    | O-RING (2)                                    | 66 to 71 — XL, XLH, XLCH                      |
|                 | 16           | 27063-57    | CLAMP, complete (2)                           | 66 to 71 — XL, XLH, XLCH                      |
|                 | 17           | 27065-57    | CLAMP BUCKLE (2)                              | N/A 66 to 71 — XL, XLH, XLCH                  |
|                 | 18           | 27138-66    | GASKET SET                                    | N/A 66 to 71 — XLH, XLCH                      |
|                 | 19           | 27147-66    | REPAIR PARTS KIT                              | 66 to 71 — XL, XLH, XLCH                      |
|                 | 19A          | 27162-66C   | CARBURETOR                                    | N/A 66 to 71 — XLH, XLCH                      |
|                 | 20           | 27347-69    | SPRING, accelerating pump plunger             | 66 to 71 — XLH, XLCH                          |
|                 | 21           | 27352-66    | SCREW, intermediate speed mixture adj.        | 66 to 71 — XLH, XLCH                          |
|                 | 22           | 27353-66    | PACKING RING, intermediate speed adj. screw   | 66 to 71 — XLH, XLCH                          |
|                 | 23           | 27354-66    | WASHER, intermediate speed adj. screw         | 66 to 71 — XLH, XLCH                          |
|                 | 24           | 27406-26    | BALL, choke shaft friction spring             | 66 to 71 — XLH, XLCH                          |
|                 | 25           | 27407-66    | CHECK BALL                                    | 66 to 71 — XLH, XLCH                          |
|                 | 28           | 27499-66    | BRACKET, throttle cable                       | N/A 67 to 71 — XLH, XLCH                      |
|                 | 29           | 27588-66    | INLET LEVER, NEEDLE, SEAT AND GASKET          | N/A 66 to 71 — XLH, XLCH                      |
|                 | 30           | 27594-66    | INLET FITTING, carburetor (2)                 | N/A 66 to 71 — XLH, XLCH                      |
|                 | 31           | 27595-66    | PIN, inlet valve lever                        | 66 to 71 — XLH, XLCH                          |
|                 | 32           | 27596-66    | RETAINING SCREW, inlet valve lever pin        | 66 to 71 — XLH, XLCH                          |
|                 | 33           | 27598-66    | GASKET, inlet seat                            | 66 to 71 — XLH, XLCH                          |
|                 | 34           | 27599-66    | SPRING, inlet valve lever                     | 66 to 71 — XLH, XLCH                          |
|                 | 35           | 27615-66    | MAIN JET — .057 in.                           | N/A 66 to 71 — XLH, XLCH                      |
|                 |              | 27616-66    | MAIN JET — .061 in.                           | N/A 66 to 71 — XLH, XLCH                      |
|                 |              | 27617-66    | MAIN JET — .053 in.                           | N/A 66 to 71 — XLH, XLCH                      |
|                 |              | 27618-66    | MAIN JET — .055 in.                           | N/A 66 to 71 — XLH, XLCH                      |
|                 |              | 27619-66    | MAIN JET — .059 in.                           | 66 to 71 — XLH, XLCH                          |
|                 |              | 27620-66    | MAIN JET — .063 in.                           | N/A 66 to 71 — XLH, XLCH                      |
|                 | 36           | 27640-66    | GASKET, main jet                              | 66 to 71 — XLH, XLCH                          |
|                 | 37           | 27644-66    | WASHER, throttle lever stop                   | 66 to 71 — XLH, XLCH                          |
|                 | 38           | 27658-66    | CHECK VALVE ASSEMBLY                          | 66 to 71 — XLH, XLCH                          |
|                 | 39           | 27661-66    | SEAL, choke shaft                             | 66 to 71 — XLH, XLCH                          |
|                 | 40           | 27668-66    | CHOKE SHUTTER RELIEF VALVE                    | 66 to 71 — XLH, XLCH                          |
|                 | 41           | 27669-66    | SPRING, choke relief valve                    | 66 to 71 — XLH, XLCH                          |
|                 | 42           | 27671-55    | FRICTION SPRING, choke shaft                  | 66 to 71 — XLH, XLCH                          |
|                 | 43           | 27673-66    | CHOKE SHUTTER                                 | 66 to 71 — XLH, XLCH                          |
|                 | 44           | 27688-66    | SCREW, idle mixture adjusting                 | 66 to 71 — XLH, XLCH                          |
|                 | 45           | 27689-61    | SPRING, idle and intermediate adj. screws (2) | 66 to 71 — XLH, XLCH                          |
|                 | 46           | 27691-59    | SPRING, throttle lever stop                   | 66 to 71 — XLH, XLCH                          |
|                 | 47           | 27704-61    | PLUG SCREW, main jet                          | N/A 66 to 71 — XLH, XLCH                      |
|                 | 48           | 27706-66    | SPRING, throttle shaft                        | 66 to 71 — XLH, XLCH                          |
|                 | 49           | 27707-66    | SEAL, throttle shaft (2)                      | 66 to 71 — XLH, XLCH                          |
|                 | 50           | 27708-67    | THROTTLE SHAFT AND LEVER                      | 66 to 71 — XLH, XLCH                          |
|                 | 51           | 27712-66    | SEAL WASHER, throttle shaft (2)               | 66 to 71 — XLH, XLCH                          |
|                 | 52           | 27714-66    | THROTTLE DISC                                 | 66 to 71 — XLH, XLCH                          |
|                 | 53           | 27715-67    | WIRE BLOCK, throttle lever                    | N/A 67 to 71 — XLH, XLCH                      |
|                 | 54           | 27716-55    | RETAINER CLIP, choke wire block               | 67 to 71 — XLH, XLCH                          |
|                 | 54A          | 27716-61    | SPRING WASHER                                 | 66 to 71 — XLH, XLCH                          |

# CARBURETOR — 1966 TO 1971



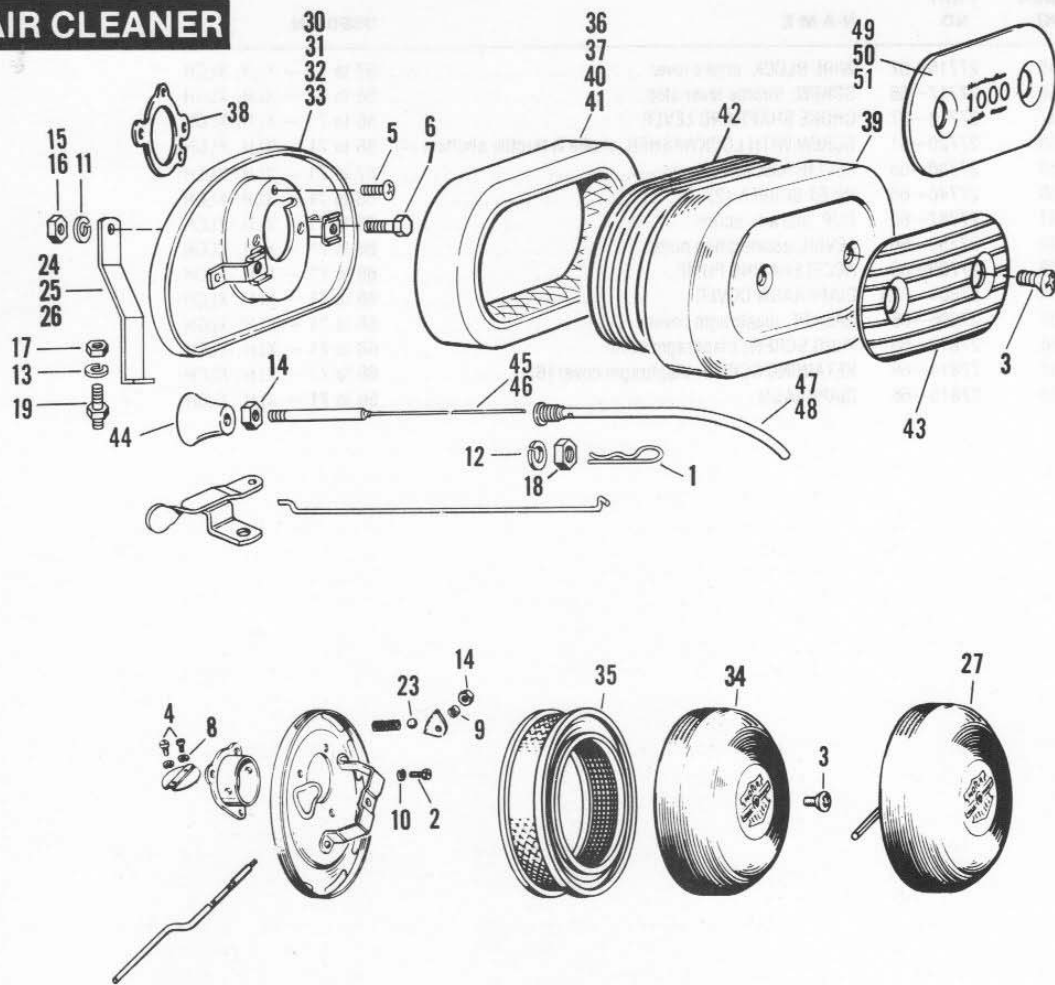


## CARBURETOR — 1966 TO 1971 (CONT'D)

B11-2

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                    | USED ON              |
|-----------------|--------------|-------------|------------------------------------------------------------|----------------------|
|                 | 55           | 27716-67    | WIRE BLOCK, choke lever .....                              | 67 to 71 — XLH, XLCH |
|                 | 56           | 27717-66    | SCREW, throttle lever stop .....                           | 66 to 71 — XLH, XLCH |
|                 | 57           | 27718-67    | CHOKE SHAFT AND LEVER .....                                | 66 to 71 — XLH, XLCH |
|                 | 58           | 27720-61    | SCREW WITH LOCKWASHER, choke & throttle shutters (4) ..... | 66 to 71 — XLH, XLCH |
|                 | 59           | 27740-66    | LEVER, inlet valve .....                                   | 67 to 71 — XLH, XLCH |
|                 | 60           | 27746-66    | INLET SCREEN (2) .....                                     | 66 to 71 — XLH, XLCH |
|                 | 61           | 27747-66    | CUP, idle adj. screw .....                                 | 66 to 71 — XLH, XLCH |
|                 | 62           | 27759-66    | LEVER, accelerating pump .....                             | 66 to 71 — XLH, XLCH |
|                 | 63           | 27760-66    | ACCELERATING PUMP .....                                    | 66 to 71 — XLH, XLCH |
|                 | 64           | 27804-66A   | DIAPHRAGM COVER .....                                      | 66 to 71 — XLH, XLCH |
|                 | 65           | 27806-66    | GASKET, diaphragm cover .....                              | 66 to 71 — XLH, XLCH |
|                 | 66           | 27812-66    | PLUG SCREW, diaphragm cover .....                          | 66 to 71 — XLH, XLCH |
|                 | 67           | 27814-66    | RETAINING SCREW, diaphragm cover (6) .....                 | 66 to 71 — XLH, XLCH |
|                 | 68           | 27816-66    | DIAPHRAGM .....                                            | 66 to 71 — XLH, XLCH |

# AIR CLEANER

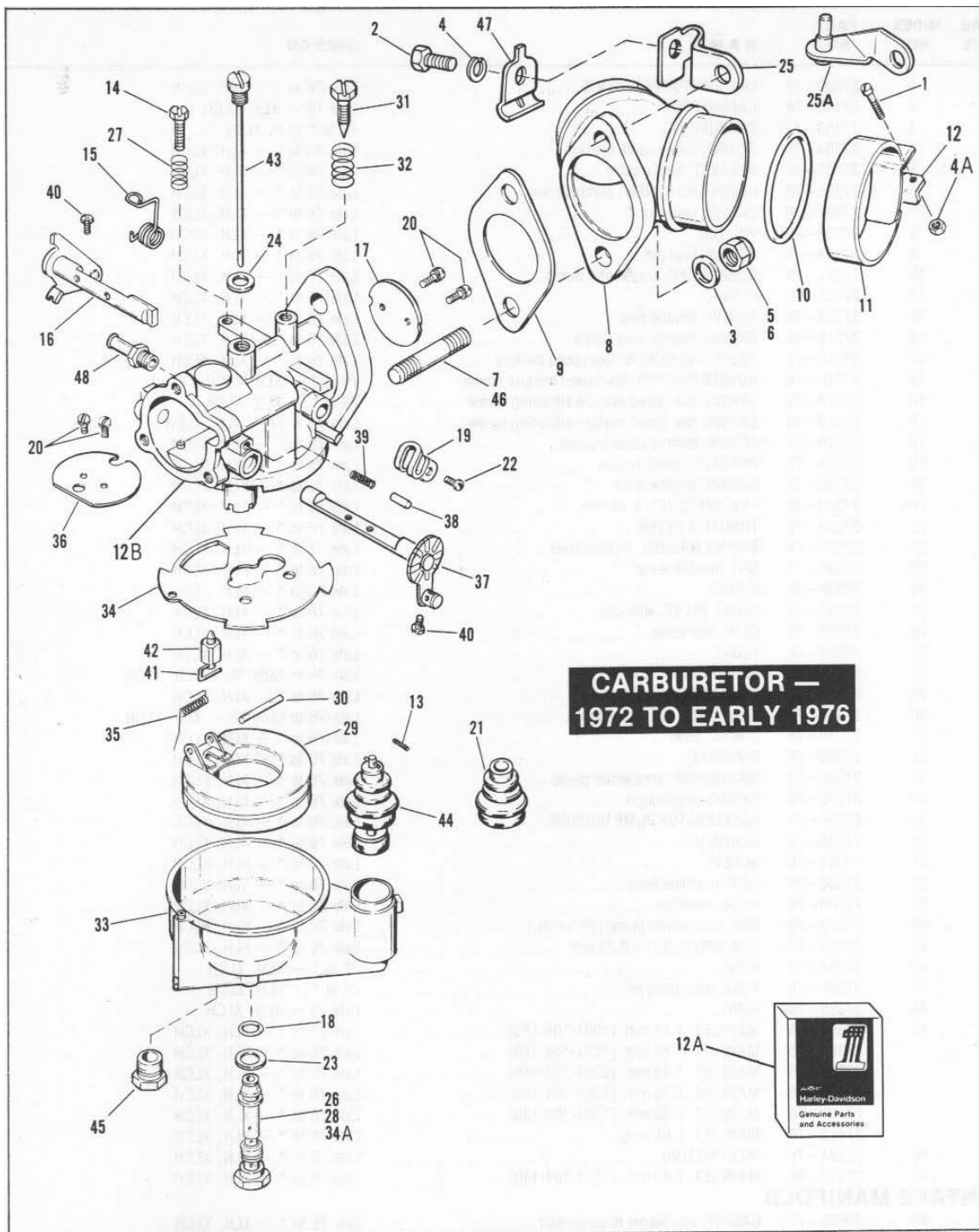


# AIR CLEANER

B12

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                                            | USED ON                                                  |
|--------------|-----------|-----------|-----------------------------------------------------------------|----------------------------------------------------------|
|              | 1         | 575       | HAIRPIN CLIP                                                    | N/A 67 to 71 — XLH, XLCH                                 |
|              | 2         | 1300B     | SCREW, No. 12-24 x 1/2 fil. hd.                                 | 54 to * — KH, XL, XLH, XLCH                              |
|              | 3         | 2402W     | SCREW, 5/16-24 x 11/16 Phillips oval hd. (2)                    | 56 to * — KH, XL, XLH, XLCH                              |
|              | 4         | 2589      | SCREW, No. 6-32 x 1/4 Pozidriv pan hd. (2)                      | 54 to 65 — KH, XL, XLH, XLCH                             |
|              | 5         | 2758      | SCREW, 1/4-20 x 1/2 Phillips truss hd. (w/LW) (3)               | 66 to * — XLH, XLCH                                      |
|              | 6         | 3765      | BOLT, 1/4-28 x 5/8 hex. hd.                                     | 66 to 71 — XLH, XLCH                                     |
|              | 7         | 3767B     | BOLT, 1/4-20 x 9/16 hex. hd.                                    | 72 to * — XLH, XLCH                                      |
|              | 8         | 7010      | LOCKWASHER, No. 6 (2)                                           | 54 to 65 — KH, XL, XLH, XLCH                             |
|              | 9         | 7015      | LOCKWASHER, No. 8                                               | 54 to 65 — KH, XL, XLH, XLCH                             |
|              | 10        | 7030W     | LOCKWASHER, No. 12 (3)                                          | 58 to 65 — XLH, XLCH                                     |
|              | 11        | 7036      | LOCKWASHER, 1/4                                                 | 66 to * — XLH, XLCH                                      |
|              | 12        | 7038      | LOCKWASHER, 3/8                                                 | 67 to * — XLH, XLCH                                      |
|              | 13        | 7041      | LOCKWASHER, 5/16                                                | 66 to * — XLH, XLCH                                      |
|              | 14        | 7608      | NUT, No. 8-32 x 1/8 x 5/16 hex.                                 | 54 to * — KH, XL, XLH, XLCH                              |
|              | 15        | 7676      | NUT, 1/4-28 x 3/16 x 7/16 hex.                                  | 66 to 71 — XLH, XLCH                                     |
|              | 16        | 7686      | LOCKNUT, 1/4-20 x 5/16 x 7/16 hex.                              | 72 to * — XLH, XLCH                                      |
|              | 17        | 7753      | NUT, 5/16-24 x 1/4 x 1/2 hex.                                   | 66 to * — XLH, XLCH                                      |
|              | 18        | 7851W     | JAMNUT, 3/8-24 x 7/32 x 9/16 hex.                               | 65 — XLH, XLCH                                           |
|              | 19        | 24827-66  | STUD, support bracket                                           | 66 to * — XLH, XLCH                                      |
|              | 23        | 27406-26  | BALL, choke stop                                                | 54 to 65 — KH, XL, XLH, XLCH                             |
|              | 24        | 27433-66  | SUPPORT BRACKET, air cleaner back                               | N/A 66 to 71 — XLH, XLCH                                 |
|              | 25        | 27433-72A | SUPPORT BRACKET, air cleaner back (dual exhaust)                | 72 to 76 — XLH, XLCH                                     |
|              | 26        | 27433-75  | SUPPORT BRACKET, air cleaner back                               | 75 to * — XLH, XLCH                                      |
|              | 27        | 29002-58  | AIR CLEANER, complete                                           | N/A 58 to 65 — XLH, XLCH                                 |
|              | 30        | 29020-66  | BACK PLATE, air cleaner                                         | N/A 66 to 71 — XLH, XLCH                                 |
|              | 31        | 29020-71  | BACK PLATE, air cleaner                                         | 72 to Early 73 — XLH, XLCH;<br>Late 75 to 76 — XLH, XLCH |
|              | 32        | 29024-73  | BACK PLATE, air cleaner                                         | Late 73 to Early 75 — XLH, XLCH                          |
|              | 33        | 29024-75  | BACK PLATE, air cleaner (snorkel type)                          | Late 75 to 77 — XLH, XLCH                                |
|              |           | 29024-77  | BACK PLATE, air cleaner (snorkel type)                          | 78 to * — XL, XLCH                                       |
|              |           | 29026-77  | BACK PLATE, air cleaner                                         | 77 to * — XL, XLCH                                       |
|              | 34        | 29030-56  | COVER                                                           | 56 to 65 — KH, XL, XLH, XLCH                             |
|              | 35        | 29036-56  | FILTER ELEMENT                                                  | N/A 56 to 65 — KH, XL, XLH, XLCH                         |
|              | 36        | 29036-66  | FILTER ELEMENT, wire mesh type                                  | 66 to 72 — XLH, XLCH                                     |
|              | 37        | 29036-72  | FILTER ELEMENT, foam type — with screen (2-5/8 wide)            | 66 to Early 73 — XLH, XLCH;<br>Late 75 to * — XLH, XLCH  |
|              | 38        | 29058-77  | GASKET, air cleaner to carburetor                               | Late 76 to * — XL, XLCH                                  |
|              | 39        | 29084-73  | COVER, air cleaner                                              | 66 to * — XLH, XLCH                                      |
|              | 40        | 29086-73  | FILTER ELEMENT, foam type — with screen (3" wide)               | Late 73 to Early 75 — XLH, XLCH                          |
|              | 41        | 29086-75  | FILTER ELEMENT, foam type — with screen (3-1/2" wide — snorkel) | Late 75 to * — XLH, XLCH                                 |
|              | 42        | 29144-77  | RUBBER SEAL, air cleaner                                        | 77 to * — XL, XLCH                                       |
|              | 43        | 29205-69  | TRIM, air cleaner                                               | 66 to 75 — XLH, XLCH                                     |
|              | 44        | 29214-67A | KNOB, choke wire                                                | 67 to * — XLH, XLCH                                      |
|              | 45        | 29216-67  | WIRE, choke control                                             | 67 to 71 — XLH, XLCH                                     |
|              | 46        | 29216-72  | WIRE, choke control                                             | 72 to * — XLH, XLCH                                      |
|              | 47        | 29220-67  | TUBE, choke wire                                                | 67 to 71 — XLH, XLCH                                     |
|              | 48        | 29220-72  | TUBE, choke wire                                                | 72 to * — XLH, XLCH                                      |
|              | 49        | 29235-76  | TRIM, air cleaner (1000)                                        | 76 & 77 — XLH, XLCH                                      |
|              | 50        | 29237-78  | TRIM, air cleaner (1000)                                        | 78 to * — XL, XLCH                                       |
|              | 51        | 29238-78  | TRIM, air cleaner (1000) (75th Anniversary)                     | 78 — XL                                                  |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

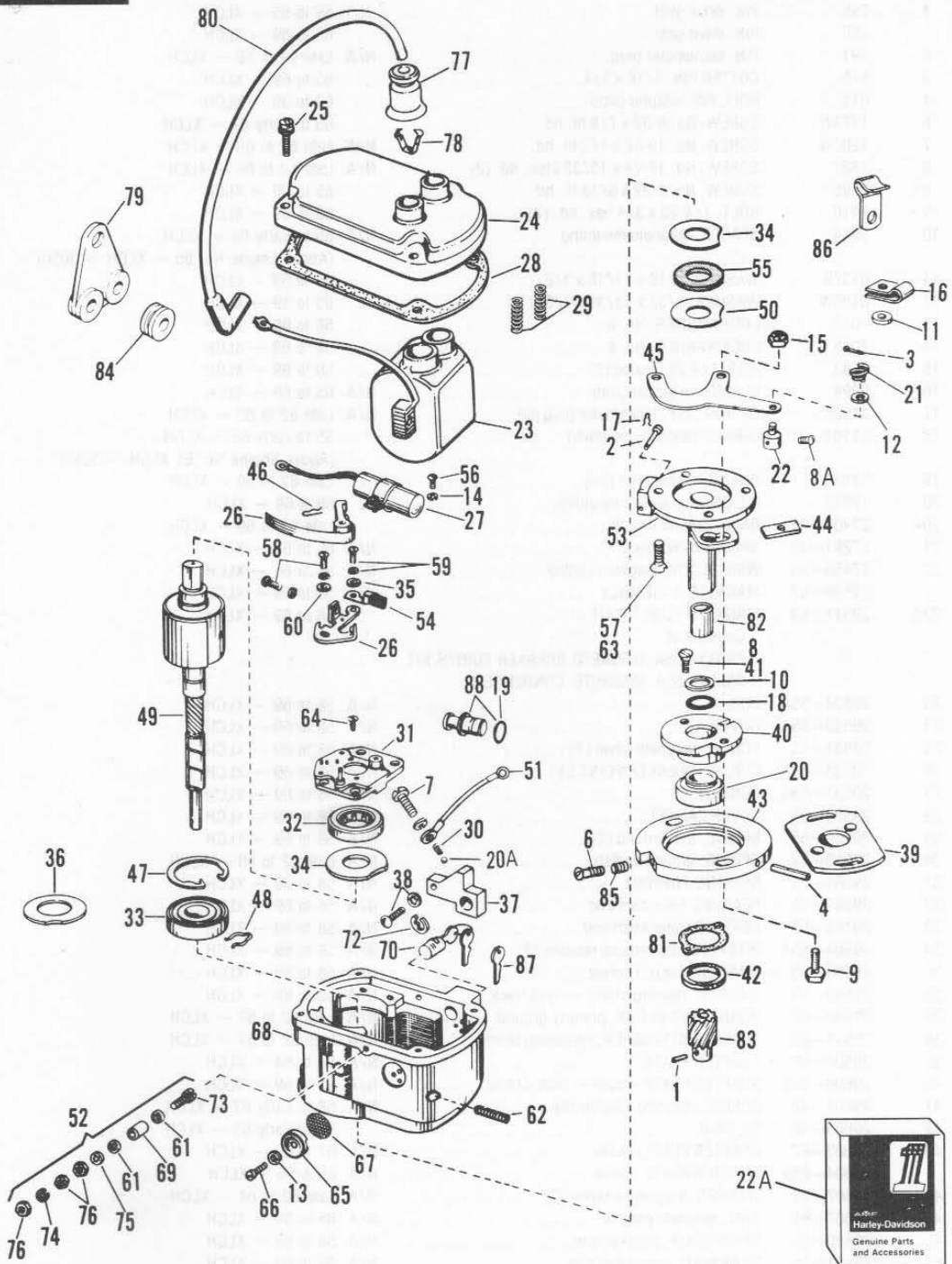


## MAGNETO

B12A-1

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                | USED ON                                                          |
|-----------------|--------------|-------------|----------------------------------------|------------------------------------------------------------------|
|                 | 1            | 255         | PIN, drive gear                        | 58 to 65 — XLCH                                                  |
|                 |              | 256         | PIN, drive gear                        | 66 to 69 — XLCH                                                  |
|                 | 2            | 491         | PIN, tachometer plug                   | N/A Late 62 to 69 — XLCH                                         |
|                 | 3            | 515         | COTTER PIN, 1/16 x 3/4                 | 65 to 69 — XLCH                                                  |
|                 | 4            | 612         | ROLL PIN, adapter plate                | 67 to 69 — XLCH                                                  |
|                 | 6            | 1074W       | SCREW, No. 8-32 x 7/8 fil. hd.         | 65 to Early 67 — XLCH                                            |
|                 | 7            | 1202W       | SCREW, No. 10-32 x 1/2 fil. hd.        | N/A Late 62 to 69 — XLCH                                         |
|                 | 8            | 1867        | SCREW, No. 12-24 x 15/32 ctsk. hd. (2) | N/A Late 62 to 69 — XLCH                                         |
|                 | 8A           | 2585        | SCREW, No. 8-32 x 5/16 fil. hd.        | 65 to 69 — XLCH                                                  |
|                 | 9            | 4410        | BOLT, 1/4-28 x 3/4 hex. hd. (2)        | 58 to 69 — XLCH                                                  |
|                 | 10           | 5944        | SPACER, magneto mounting               | N/A 65 to Early 68 — XLCH<br>(Above Engine No. 65 — XLCH — 3050) |
|                 | 11           | 6107B       | WASHER, 5/16 x 11/16 x 1/8             | 65 to 69 — XLCH                                                  |
|                 | 12           | 6189W       | WASHER, 5/32 x 13/32 x 1/32            | 65 to 69 — XLCH                                                  |
|                 | 13           | 7010        | LOCKWASHER, No. 6                      | 58 to 69 — XLCH                                                  |
|                 | 14           | 7015        | LOCKWASHER, No. 8                      | 58 to 69 — XLCH                                                  |
|                 | 15           | 7683        | NUT, 1/4-28 Flexloc (2)                | 58 to 69 — XLCH                                                  |
|                 | 16           | 9994        | CLAMP, on tappet guide                 | N/A 65 to 69 — XLCH                                              |
|                 | 17           | 11024       | SPRING CLIP, tachometer plug pin       | N/A Late 62 to 69 — XLCH                                         |
|                 | 18           | 11101       | O-RING, magneto mounting               | 65 to Early 68 — XLCH<br>(Above Engine No. 65 XLCH — 3050)       |
|                 | 19           | 11110       | O-RING, tachometer plug                | Late 62 to 69 — XLCH                                             |
|                 | 20           | 12023       | OIL SEAL, magneto mounting             | 68 & 69 — XLCH                                                   |
|                 | 20A          | 27406—26    | BALL, ground switch                    | Late 62 to 69 — XLCH                                             |
|                 | 21           | 27291—32    | SPRING, wire block                     | N/A 65 to 69 — XLCH                                              |
|                 | 22           | 27450—36    | WIRE BLOCK, magneto control            | N/A 65 to 69 — XLCH                                              |
|                 |              | 29505—67    | MAGNETO ASSEMBLY                       | N/A 58 to 69 — XLCH                                              |
|                 | 22A          | 29511—69    | MAGNETO TUNE UP KIT                    | 58 to 69 — XLCH                                                  |
|                 |              |             | Consists of                            |                                                                  |
|                 |              |             | 29533—55A MAGNETO BREAKER POINTS KIT   |                                                                  |
|                 |              |             | 29534—55A MAGNETO CONDENSER            |                                                                  |
|                 | 23           | 29524—55A   | COIL                                   | N/A 58 to 69 — XLCH                                              |
|                 | 24           | 29530—55A   | COVER                                  | N/A 58 to 69 — XLCH                                              |
|                 | 25           | 29531—55    | SCREW, magneto cover (4)               | N/A 58 to 69 — XLCH                                              |
|                 | 26           | 29533—55A   | CIRCUIT BREAKER POINT SET              | N/A 58 to 69 — XLCH                                              |
|                 | 27           | 29534—55A   | CONDENSER                              | N/A 58 to 69 — XLCH                                              |
|                 | 28           | 29550—55    | COVER GASKET                           | N/A 58 to 69 — XLCH                                              |
|                 | 29           | 29560—55    | SPRING, coil ground (2)                | N/A 58 to 69 — XLCH                                              |
|                 | 30           | 29560—62    | SPRING, ground switch                  | N/A Late 62 to 69 — XLCH                                         |
|                 | 31           | 29561—55    | BEARING SUPPORT                        | N/A 58 to 69 — XLCH                                              |
|                 | 32           | 29562—55    | BEARING, rotor cam end                 | N/A 58 to 69 — XLCH                                              |
|                 | 33           | 29563—55    | BEARING, rotor shaft end               | N/A 58 to 69 — XLCH                                              |
|                 | 34           | 29564—55A   | WASHER, rotor grease retainer (2)      | N/A 58 to 69 — XLCH                                              |
|                 | 35           | 29565—55    | WASHER, contact screw                  | N/A 58 to 69 — XLCH                                              |
|                 | 36           | 29568—65    | WASHER, bearing shield — .015 thick    | N/A 58 to 69 — XLCH                                              |
|                 | 37           | 29590—62    | INSULATING BLOCK, primary ground       | N/A Late 62 to 69 — XLCH                                         |
|                 | 38           | 29591—62    | SCREW AND WASHER, insulating block     | N/A Late 62 to 69 — XLCH                                         |
|                 | 39           | 29600—62    | ADAPTER PLATE                          | N/A 58 to 64 — XLCH                                              |
|                 | 40           | 29600—65C   | ADAPTER PLATE, upper — with oil seal   | N/A 65 to 69 — XLCH                                              |
|                 | 41           | 29601—48    | SCREW, magneto adapter (2)             | N/A 58 to Early 62 — XLCH                                        |
|                 | 42           | 29603—48    | OIL SEAL                               | 58 to Early 65 — XLCH                                            |
|                 | 43           | 29603—67    | ADAPTER PLATE, lower                   | N/A 67 to 69 — XLCH                                              |
|                 |              | 29604—65A   | ADAPTER PLATE, lower                   | N/A 65 & 66 — XLCH                                               |
|                 | 44           | 29607—62    | WASHER, magneto adapter (2)            | N/A Late 62 to 64 — XLCH                                         |
|                 | 45           | 29607—65    | ARM, magneto control                   | N/A 65 to 69 — XLCH                                              |
|                 | 46           | 29620—55    | SPRING CLIP, breaker arm               | N/A 58 to 69 — XLCH                                              |
|                 | 47           | 29621—55    | SNAP RING, rotor shaft end             | N/A 58 to 69 — XLCH                                              |
|                 | 48           | 29622—55A   | SPRING CLIP, rotor shaft end           | 58 to 69 — XLCH                                                  |

# MAGNETO



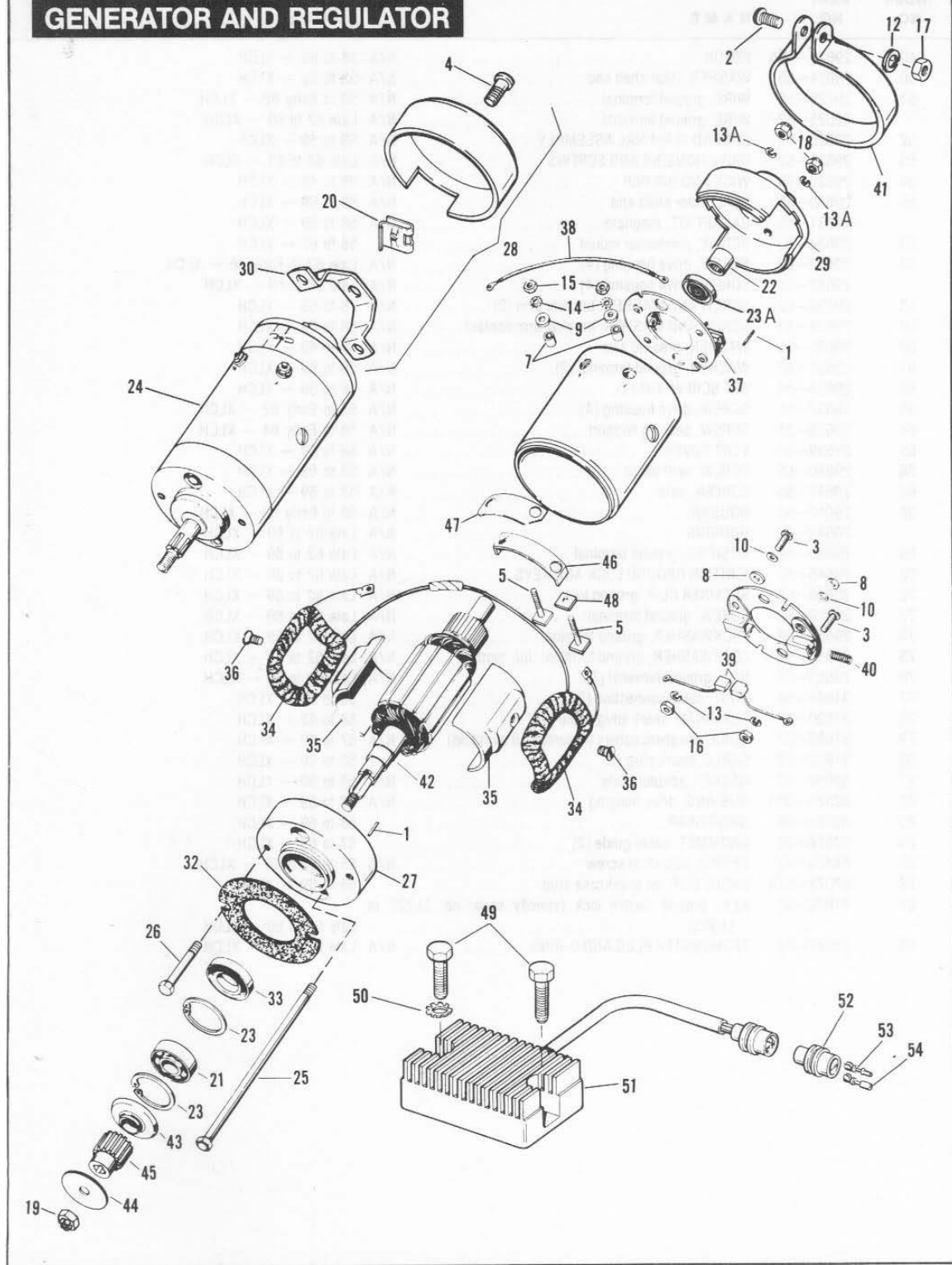


## MAGNETO (CONT'D)

B12A-2

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                          | USED ON                        |
|-----------------|--------------|-------------|------------------------------------------------------------------|--------------------------------|
|                 | 49           | 29623-55A   | ROTOR.....                                                       | N/A 58 to 69 — XLCH            |
|                 | 50           | 29624-55    | WASHER, rotor shaft end.....                                     | N/A 58 to 69 — XLCH            |
|                 | 51           | 29625-55    | WIRE, ground terminal.....                                       | N/A 58 to Early 62 — XLCH      |
|                 |              | 29625-62    | WIRE, ground terminal.....                                       | N/A Late 62 to 69 — XLCH       |
|                 | 52           | 29626-55    | GROUND TERMINAL ASSEMBLY.....                                    | N/A 58 to 69 — XLCH            |
|                 | 53           | 29626-62    | DRIVE HOUSING AND SCREWS.....                                    | N/A Late 62 to 69 — XLCH       |
|                 | 54           | 29628-55    | WICK AND HOLDER.....                                             | N/A 58 to 69 — XLCH            |
|                 | 55           | 29630-55    | SEAL, rotor shaft end.....                                       | N/A 58 to 69 — XLCH            |
|                 |              | 29631-55    | GASKET KIT, magneto.....                                         | N/A 58 to 69 — XLCH            |
|                 | 56           | 29632-55    | SCREW, condenser mount.....                                      | 58 to 69 — XLCH                |
|                 | 57           | 29632-62    | SCREW, drive housing (4).....                                    | N/A Late 62 to Early 66 — XLCH |
|                 |              | 29632-66    | SCREW, drive housing (4).....                                    | N/A Late 66 to 69 — XLCH       |
|                 | 58           | 29633-62    | SCREW AND WASHER, breaker arm (2).....                           | N/A 58 to 69 — XLCH            |
|                 | 59           | 29634-55    | SCREW AND WASHER, breaker arm contact.....                       | N/A 58 to 69 — XLCH            |
|                 | 60           | 29635-55    | WASHER, breaker arm.....                                         | N/A 58 to 69 — XLCH            |
|                 | 61           | 29635-62    | WASHER, ground terminal (2).....                                 | N/A 58 to 69 — XLCH            |
|                 | 62           | 29636-55    | SET SCREW, coil (2).....                                         | N/A 58 to 69 — XLCH            |
|                 | 63           | 29637-55    | SCREW, drive housing (4).....                                    | N/A 58 to Early 62 — XLCH      |
|                 | 64           | 29638-55    | SCREW, bearing support.....                                      | N/A 58 to Early 64 — XLCH      |
|                 | 65           | 29639-55    | VENT COVER.....                                                  | N/A 58 to 69 — XLCH            |
|                 | 66           | 29640-55    | SCREW, vent cover.....                                           | N/A 58 to 69 — XLCH            |
|                 | 67           | 29641-55    | SCREEN, vent.....                                                | N/A 58 to 69 — XLCH            |
|                 | 68           | 29642-55    | HOUSING.....                                                     | N/A 58 to Early 62 — XLCH      |
|                 |              | 29642-62    | HOUSING.....                                                     | N/A Late 62 to 69 — XLCH       |
|                 | 69           | 29645-62    | BUSHING, ground terminal.....                                    | N/A Late 62 to 69 — XLCH       |
|                 | 70           | 29646-62    | IGNITION GROUND LOCK AND KEYS.....                               | N/A Late 62 to 69 — XLCH       |
|                 | 72           | 29648-62    | RETAINER CLIP, ground lock.....                                  | N/A Late 62 to 69 — XLCH       |
|                 | 73           | 29657-62    | SCREW, ground terminal.....                                      | N/A Late 62 to 69 — XLCH       |
|                 | 74           | 29658-62    | LOCKWASHER, ground terminal.....                                 | N/A Late 62 to 69 — XLCH       |
|                 | 75           | 29659-62    | LOCKWASHER, ground terminal, int. tooth.....                     | N/A Late 62 to 69 — XLCH       |
|                 | 76           | 29660-62    | NUT, ground terminal (3).....                                    | N/A Late 62 to 69 — XLCH       |
|                 | 77           | 31607-64    | BOOT, cable connection (2).....                                  | 58 to 69 — XLCH                |
|                 | 78           | 31620-47    | TERMINAL, spark-plug cable (2).....                              | 58 to 69 — XLCH                |
|                 | 79           | 31630-67    | GUIDE, magneto cables (mounted on manifold).....                 | N/A 67 to 69 — XLCH            |
|                 | 80           | 31970-52    | CABLE, spark plug (2).....                                       | 58 to 69 — XLCH                |
|                 | 81           | 32522-37    | GASKET, adapter plate.....                                       | N/A 58 to 59 — XLCH            |
|                 | 82           | 32525-36A   | BUSHING, drive housing.....                                      | N/A 58 to 69 — XLCH            |
|                 | 83           | 32531-36    | DRIVE GEAR.....                                                  | 58 to 69 — XLCH                |
|                 | 84           | 57978-63    | GROMMET, cable guide (2).....                                    | 67 to 69 — XLCH                |
|                 | 85           | 64409-47    | SPRING, adjusting screw.....                                     | N/A 65 to Early 67 — XLCH      |
|                 | 86           | 67075-57A   | CABLE CLIP, on crankcase stud.....                               | 65 to 69 — XLCH                |
|                 | 87           | 71626-62    | KEY, ground switch lock (specify serial no. LL226 to LL325)..... | Late 62 to 69 — XLCH           |
|                 | 88           | 92077-62    | TACHOMETER PLUG AND O-RING.....                                  | N/A Late 62 to 69 — XLCH       |

# **GENERATOR AND REGULATOR**



# GENERATOR

B13

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                      | USED ON                            |
|--------------|-----------|-----------|----------------------------------------------|------------------------------------|
|              | 1         | 603       | ROLL PIN                                     | 58 — XLH; 59 to 76 — XLH, XLCH     |
|              | 2         | 1374      | SCREW, 1/4-28 x 3/4 Pozidriv pan hd.         | 66 to * — XLH, XLCH                |
|              | 3         | 2587      | SCREW, No. 10-32 x 5/8 Pozidriv pan hd. (2)  | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 4         | 2656W     | SCREW, No. 10 x 3/8 self tapping pan hd.     | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 5         | 2690W     | SCREW, No. 10-32 x 7/8 sq. hd. (2)           | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 7         | 5911      | INSULATING BUSHING (2)                       | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 8         | 6165W     | WASHER, 3/16 x 3/8 x 1/16 (3)                | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 9         | 6186      | WASHER, No. 10 x 1/2 (fiber) (2)             | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 10        | 6193      | WASHER, No. 10 x 15/32 x 1/32 (2)            | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 12        | 7036      | LOCKWASHER, 1/4                              | 66 to * — XLH, XLCH                |
|              | 13        | 7069      | LOCKWASHER, No. 10 (2)                       | 58 to * — XLH, XLCH                |
|              | 13A       | 7124      | LOCKWASHER, 1/4 internal tooth (2)           | 58 — XLH; 59 to 64 — XLH, XLCH     |
|              | 14        | 7220      | LOCKWASHER, No. 10 external tooth (2)        | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 15        | 7634      | NUT, No. 10-32 x 1/8 x 5/16 hex. (brass) (2) | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 16        | 7638      | NUT, No. 10-32 x 1/8 x 3/8 hex. (2)          | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 17        | 7676      | NUT, 1/4-28 x 3/16 x 7/16 hex.               | 66 to * — XLH, XLCH                |
|              | 18        | 7683      | LOCKNUT, 1/4-28 x 5/16 x 7/16 hex. (2)       | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 19        | 7725      | LOCKNUT, 5/16-24 x 11/32 x 1/2 hex.          | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 20        | 8115B     | SPEED NUT, generator cover                   | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 21        | 9007      | BEARING, armature shaft                      | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 22        | 9088      | NEEDLE BEARING, end cover                    | 61 to * — XLH, XLCH                |
|              | 23        | 11004     | RETAINING RING (2)                           | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 23A       | 12002     | SEAL, end cover                              | N/A 61 to 73 — XLH, XLCH           |
|              | 24        | 29975—58A | GENERATOR, less drive gear — 6V.             | N/A 58 — XLH; 59 to 64 — XLH, XLCH |
|              |           | 29975—65A | GENERATOR, less drive gear — 12 V.           | 65 to * — XLH, XLCH                |
|              | 25        | 30012—58  | FRAME SCREW (2)                              | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 26        | 30013—52  | MOUNTING BOLT (2)                            | 58 — XLH; 59 to 70 — XLH, XLCH     |
|              |           | 30013—71  | MOUNTING BOLT (2)                            | 71 to * — XLH, XLCH                |
|              | 27        | 30095—61  | END PLATE                                    | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 28        | 30131—59  | COVER KIT                                    | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 29        | 30132—61A | END COVER, commutator                        | 61 to * — XLH, XLCH                |
|              | 30        | 30136—59  | BRACKET, end cover                           | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 32        | 30143—58  | GASKET                                       | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 33        | 30145—46A | OIL SEAL                                     | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 34        | 30201—58A | FIELD COIL — 6V. (2)                         | 58 — XLH; 59 to 64 — XLH, XLCH     |
|              |           | 30201—65  | FIELD COIL — 12 V. (2)                       | 65 to * — XLH, XLCH                |
|              | 35        | 30276—58  | POLE SHOE (2)                                | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 36        | 30280—58  | SCREW, pole shoe (2)                         | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 37        | 30350—58  | BRUSH HOLDER PLATE ASSEMBLY                  | N/A 58 — XLH; 59 to 65 — XLH, XLCH |
|              |           | 30350—66  | BRUSH HOLDER PLATE ASSEMBLY                  | 66 to * — XLH, XLCH                |
|              | 38        | 30421—58A | CABLE, positive brush                        | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 39        | 30426—58  | PAIR OF GENERATOR BRUSHES                    | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 40        | 30453—58  | BRUSH SPRING (2)                             | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 41        | 30475—66  | BRUSH COVER                                  | 66 to * — XLH, XLCH                |
|              | 42        | 30851—61  | ARMATURE — 6 V.                              | 61 to 64 — XLH, XLCH               |
|              |           | 30851—65A | ARMATURE — 12 V.                             | 65 to * — XLH, XLCH                |
|              | 43        | 31035—58  | OIL DEFLECTOR                                | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 44        | 31067—63  | WASHER, oil separator                        | 63 to * — XLH, XLCH                |
|              | 45        | 31073—63  | DRIVE GEAR                                   | 63 to * — XLH, XLCH                |
|              | 46        | 31096—58  | CLIP, terminal bolt (2)                      | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 47        | 31097—58  | INSULATOR, terminal                          | 58 — XLH; 59 to * — XLH, XLCH      |
|              | 48        | 31098—58  | INSULATOR, terminal bracket                  | 58 — XLH; 59 to * — XLH, XLCH      |

# REGULATOR

|    |          |                                      |                     |
|----|----------|--------------------------------------|---------------------|
| 49 | 3787     | BOLT, 1/4-20 x 3/4 hex. hd. (2)      | 78 to * — XLH, XLCH |
| 50 | 7230     | LOCKWASHER, 1/4 external tooth       | 78 to * — XLH, XLCH |
| 51 | 74504—78 | REGULATOR                            | 78 to * — XLH, XLCH |
| 52 | 74521—77 | PLUG, regulator wiring harness       | 78 to * — XLH, XLCH |
| 53 | 74536—77 | PIN, regulator wiring harness        | 78 to * — XLH, XLCH |
| 54 | 74539—77 | SOCKET, regulator wiring harness (2) | 78 to * — XLH, XLCH |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# **CIRCUIT BREAKER AND SPARK COIL — 1970 & EARLIER**

**CIRCUIT BREAKER  
AND SPARK COIL —  
1970 & EARLIER**

42A  
Harley-Davidson  
Genuine Parts and Accessories

ITEMS IN ILLUSTRATION  
WITHOUT INDEX NUMBERS  
ARE NO LONGER AVAILABLE

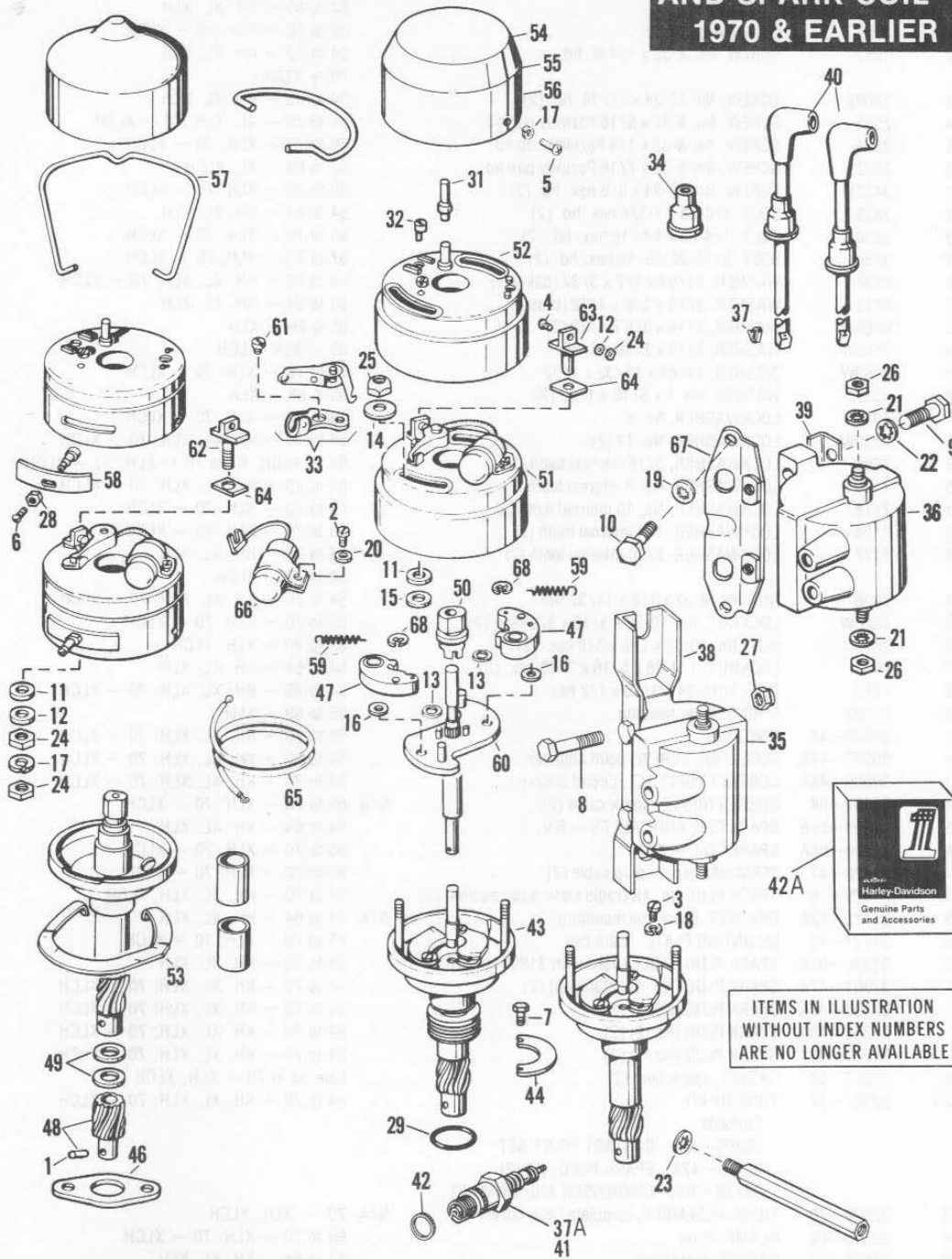
Index numbers shown in the diagram include: 1, 2, 3, 4, 5, 6, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100.

## CIRCUIT BREAKER AND SPARK COIL — 1970 &amp; EARLIER

B14-1

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                          | USED ON                                   |
|--------------|-----------|-----------|--------------------------------------------------|-------------------------------------------|
|              | 1         | 255       | PIN, drive gear                                  | 54 to 65 — KH, XL, XLH                    |
|              |           | 256       | PIN, drive gear                                  | 66 to 70 — XLH; 70 — XLCH                 |
|              | 2         | 1047      | SCREW, No. 8-36 x 1/4 fil. hd.                   | 54 to 70 — KH, XL, XLH;<br>70 — XLCH      |
|              | 3         | 1300B     | SCREW, No. 12-24 x 1/2 fil. hd. (2)              | 54 to 65 — KH, XL, XLH                    |
|              | 4         | 2585      | SCREW, No. 8-32 x 5/16 Pozidriv pan hd.          | 57 to 70 — XL, XLH; 70 — XLCH             |
|              | 5         | 2594      | SCREW, No. 8-32 x 1/4 Pozidriv pan hd.           | 65 to 70 — XLH; 70 — XLCH                 |
|              | 6         | 2622      | SCREW, No. 8-32 x 7/16 Pozidriv pan hd.          | 57 to 64 — XL, XLCH                       |
|              | 7         | 3422W     | SCREW, No. 12-24 x 5/8 hex. hd. (2)              | 66 to 70 — XLH; 70 — XLCH                 |
|              | 8         | 3826      | BOLT, 1/4-28 x 1-1/4 hex. hd. (2)                | 54 to 64 — KH, XL, XLH                    |
|              | 9         | 3838      | BOLT, 1/4-28 x 1-5/16 hex. hd. (2)               | 65 to 70 — XLH; 70 — XLCH                 |
|              | 10        | 3956      | BOLT, 5/16-24 x 9/16 hex. hd. (2)                | 67 to 70 — XLH; 70 — XLCH                 |
|              | 11        | 6106      | WASHER, 11/64 x 1/2 x 3/32 (bakelite)            | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              | 12        | 6156      | WASHER, 3/16 x 3/8 x 1/32 (brass)                | 54 to 64 — KH, XL, XLH                    |
|              | 13        | 6165W     | WASHER, 3/16 x 3/8 x 1/32 (2)                    | 65 & 66 — XLH                             |
|              | 14        | 6182W     | WASHER, 3/16 x 7/16 x 1/32                       | 65 — XLH, XLCH                            |
|              | 15        | 6189W     | WASHER, 11/64 x 13/32 x 1/32                     | 65 to 70 — XLH; 70 — XLCH                 |
|              | 16        | 6335      | WASHER, No. 4 x 5/16 x 1/32 (2)                  | 65 & 66 — XLH                             |
|              | 17        | 7015      | LOCKWASHER, No. 8                                | 65 to 70 — XLH; 70 — XLCH                 |
|              | 18        | 7030W     | LOCKWASHER, No. 12 (2)                           | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              | 19        | 7056      | LOCKWASHER, 5/16 internal tooth (2)              | 63 — XLCH; 67 to 70 — XLH; 70 — XLCH      |
|              | 20        | 7115      | LOCKWASHER, No. 8 internal tooth                 | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              | 21        | 7118      | LOCKWASHER, No. 10 internal tooth (2)            | 65 to 70 — XLH; 70 — XLCH                 |
|              | 22        | 7124      | LOCKWASHER, 1/4 internal tooth (2)               | 65 to 70 — XLH; 70 — XLCH                 |
|              | 23        | 7127      | LOCKWASHER, 5/16 internal tooth (2)              | 54 to 70 — KH, XL, XLH<br>64 to 70 — XLCH |
|              | 24        | 7608      | NUT, No. 8-32 x 1/8 x 11/32 hex.                 | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              | 25        | 7626W     | LOCKNUT, No. 10-32 x 3/16 x 3/8 hex. (2)         | 65 to 70 — XLH; 70 — XLCH                 |
|              | 26        | 7638      | NUT, No. 10-32 x 1/8 x 3/8 hex. (2)              | 65 to 70 — XLH, XLCH                      |
|              | 27        | 7683      | LOCKNUT, 1/4-28 x 5/16 x 7/16 hex. (2)           | 54 to 64 — KH, XL, XLH                    |
|              | 28        | 7744      | NUT, 5/16-24 x 3/16 x 1/2 hex.                   | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              | 29        | 11102     | O-RING, timer housing                            | 66 to 69 — XLH                            |
|              | 31        | 30505-47  | PIVOT PIN                                        | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              | 32        | 30507-47A | ECCENTRIC SCREW, point adjuster                  | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              | 33        | 30605-48A | CONTACT POINT SET, circuit breaker               | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              | 34        | 31067-64  | RUBBER NIPPLE, spark cable (2)                   | N/A 65 to 70 — XLH; 70 — XLCH             |
|              | 35        | 31609-52B | SPARK COIL AND CABLES — 6 V.                     | 54 to 64 — KH, XL, XLH                    |
|              | 36        | 31609-65A | SPARK COIL — 12 V.                               | 65 to 70 — XLH; 70 — XLCH                 |
|              | 37        | 31620-47  | TERMINAL, spark plug cable (2)                   | 65 to 70 — XLH; 70 — XLCH                 |
|              | 37A       | 31629-78  | SPARK PLUG No. 4R (radio static suppression) (2) | 54 to 70 — KH, XL, XLH, XLCH              |
|              | 38        | 31725-48A | BRACKET, spark coil mounting                     | N/A 54 to 64 — KH, XL, XLH                |
|              | 39        | 31727-72  | MOUNTING PLATE, spark coil                       | 65 to 70 — XLH; 70 — XLCH                 |
|              | 40        | 31990-65B | SPARK PLUG CABLE (used with 31609-52B)           | 54 to 70 — KH, XL, XLH                    |
|              | 41        | 32301-47A | SPARK PLUG (No. 4) (.030 gap) (2)                | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              |           | 32303-47A | SPARK PLUG (No. 3) (2)                           | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              |           | 32305-48A | SPARK PLUG (No. 2) (2)                           | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              |           | 32307-58  | SPARK PLUG (No. 5) (2)                           | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              | 42        | 32342-58  | GASKET, spark plug (2)                           | Late 58 to 70 — XLH, XLCH                 |
|              | 42A       | 32351-77  | TUNE-UP KIT                                      | 54 to 70 — KH, XL, XLH; 70 — XLCH         |
|              |           |           | Contains:                                        |                                           |
|              |           |           | 30605-48A CONTACT POINT SET                      |                                           |
|              |           |           | 32301-47A SPARK PLUG, #4 (2)                     |                                           |
|              |           |           | 32726-30A CONDENSER AND BRACKET                  |                                           |
|              | 43        | 32506-70  | TIMER ASSEMBLY, complete (less cover)            | N/A 70 — XLH, XLCH                        |
|              | 44        | 32515-66  | CLAMP, timer                                     | 66 to 70 — XLH; 70 — XLCH                 |
|              | 46        | 32522-37  | GASKET, timer base                               | 54 to 64 — KH, XL, XLH                    |
|              | 47        | 32522-67  | TIMER WEIGHT (2)                                 | 67 to 70 — XLH; 70 — XLCH                 |
|              | 48        | 32531-36  | GEAR AND PIN                                     | 54 to 70 — KH, XL, XLH; 70 — XLCH         |

# **CIRCUIT BREAKER AND SPARK COIL — 1970 & EARLIER**



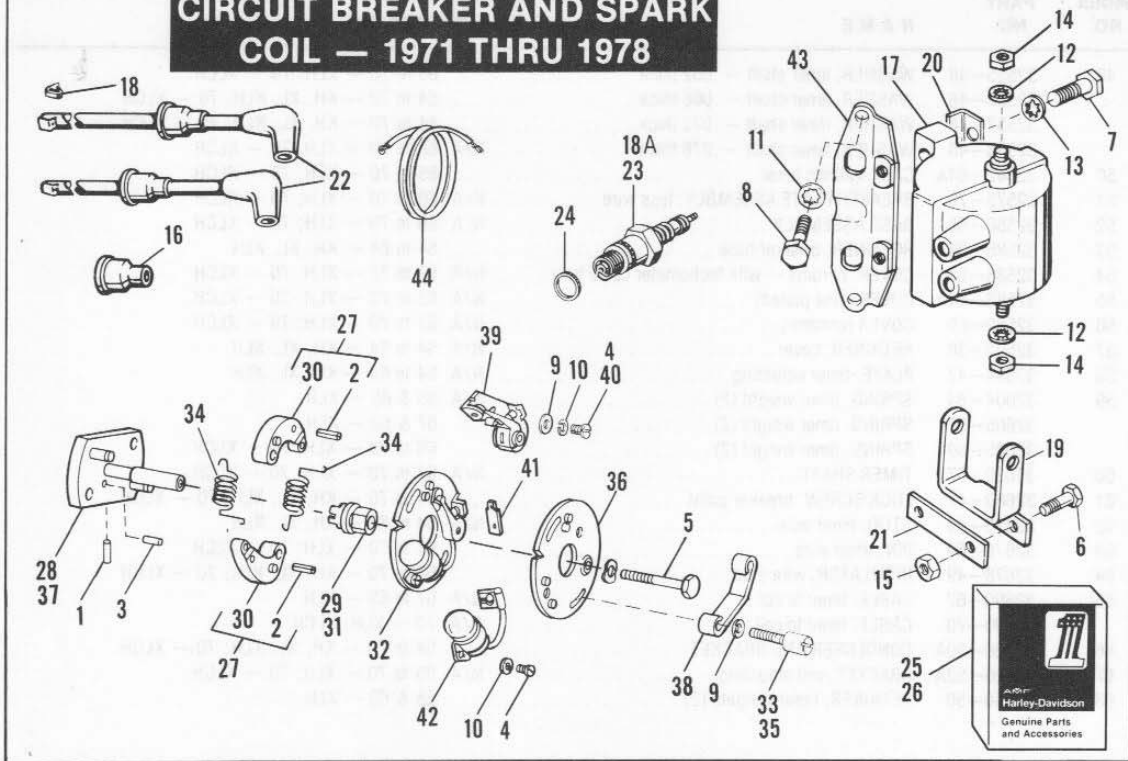
## CIRCUIT BREAKER AND SPARK COIL — 1970 &amp; EARLIER (CONT'D)

B14-2

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                    | USED ON                           |
|-----------------|--------------|-------------|--------------------------------------------|-----------------------------------|
|                 | 49           | 32535-48    | WASHER, timer shaft — .062 thick           | 66 to 70 — XLH; 70 — XLCH         |
|                 |              | 32536-48    | WASHER, timer shaft — .066 thick           | 54 to 70 — KH, XL, XLH; 70 — XLCH |
|                 |              | 32537-48    | WASHER, timer shaft — .072 thick           | 54 to 70 — KH, XL, XLH; 70 — XLCH |
|                 |              | 32538-48    | WASHER, timer shaft — .076 thick           | N/A 66 to 70 — XLH; 70 — XLCH     |
|                 | 50           | 32542-64A   | CAM, ignition timer                        | 65 to 70 — XLH; 70 — XLCH         |
|                 | 51           | 32573-70    | BREAKER PLATE ASSEMBLY, less wire          | N/A 66 to 70 — XLH; 70 — XLCH     |
|                 | 52           | 32580-66    | BASE ASSEMBLY                              | N/A 66 to 70 — XLH; 70 — XLCH     |
|                 | 53           | 32585-36    | RETAINER, breaker base                     | 54 to 64 — KH, XL, XLH            |
|                 | 54           | 32586-65    | COVER, chrome — with tachometer cable hole | N/A 57 to 70 — XLH; 70 — XLCH     |
|                 | 55           | 32588-64A   | COVER (zinc plated)                        | N/A 65 to 70 — XLH; 70 — XLCH     |
|                 | 56           | 32589-65    | COVER (chrome)                             | N/A 65 to 70 — XLH; 70 — XLCH     |
|                 | 57           | 32592-36    | RETAINER, cover                            | N/A 54 to 64 — KH, XL, XLH        |
|                 | 58           | 32594-47    | PLATE, timer adjusting                     | N/A 54 to 64 — KH, XL, XLH        |
|                 | 59           | 32604-64    | SPRING, timer weight (2)                   | N/A 65 & 66 — XLH                 |
|                 |              | 32605-67    | SPRING, timer weight (2)                   | 67 & 68 — XLH                     |
|                 |              | 32605-69    | SPRING, timer weight (2)                   | 69 to 70 — XLH; 70 — XLCH         |
|                 | 60           | 32630-67    | TIMER SHAFT                                | N/A 67 to 70 — XLH; 70 — XLCH     |
|                 | 61           | 32669-47    | LOCK SCREW, breaker point                  | 54 to 70 — KH, XL, XLH; 70 — XLCH |
|                 | 62           | 32676-49    | STUD, timer wire                           | N/A 54 to 64 — KH, XL, XLH        |
|                 | 63           | 32676-64    | PIN, timer wire                            | 65 to 70 — XLH; 70 — XLCH         |
|                 | 64           | 32678-49    | INSULATOR, wire stud                       | 54 to 70 — KH, XL, XLH; 70 — XLCH |
|                 | 65           | 32690-67    | CABLE, timer to coil                       | N/A 67 to 69 — XLH                |
|                 |              | 32690-70    | CABLE, timer to coil                       | N/A 70 — XLH, XLCH                |
|                 | 66           | 32726-30A   | CONDENSER AND BRACKET                      | 54 to 70 — KH, XL, XLH; 70 — XLCH |
|                 | 67           | 51526-52A   | BRACKET, coil mounting                     | N/A 65 to 70 — XLH; 70 — XLCH     |
|                 | 68           | 62150-50    | RETAINER, timer weights (2)                | 65 & 66 — XLH                     |



# **CIRCUIT BREAKER AND SPARK COIL — 1971 THRU 1978**



## CIRCUIT BREAKER AND SPARK COIL — 1971 THRU 1978

B15

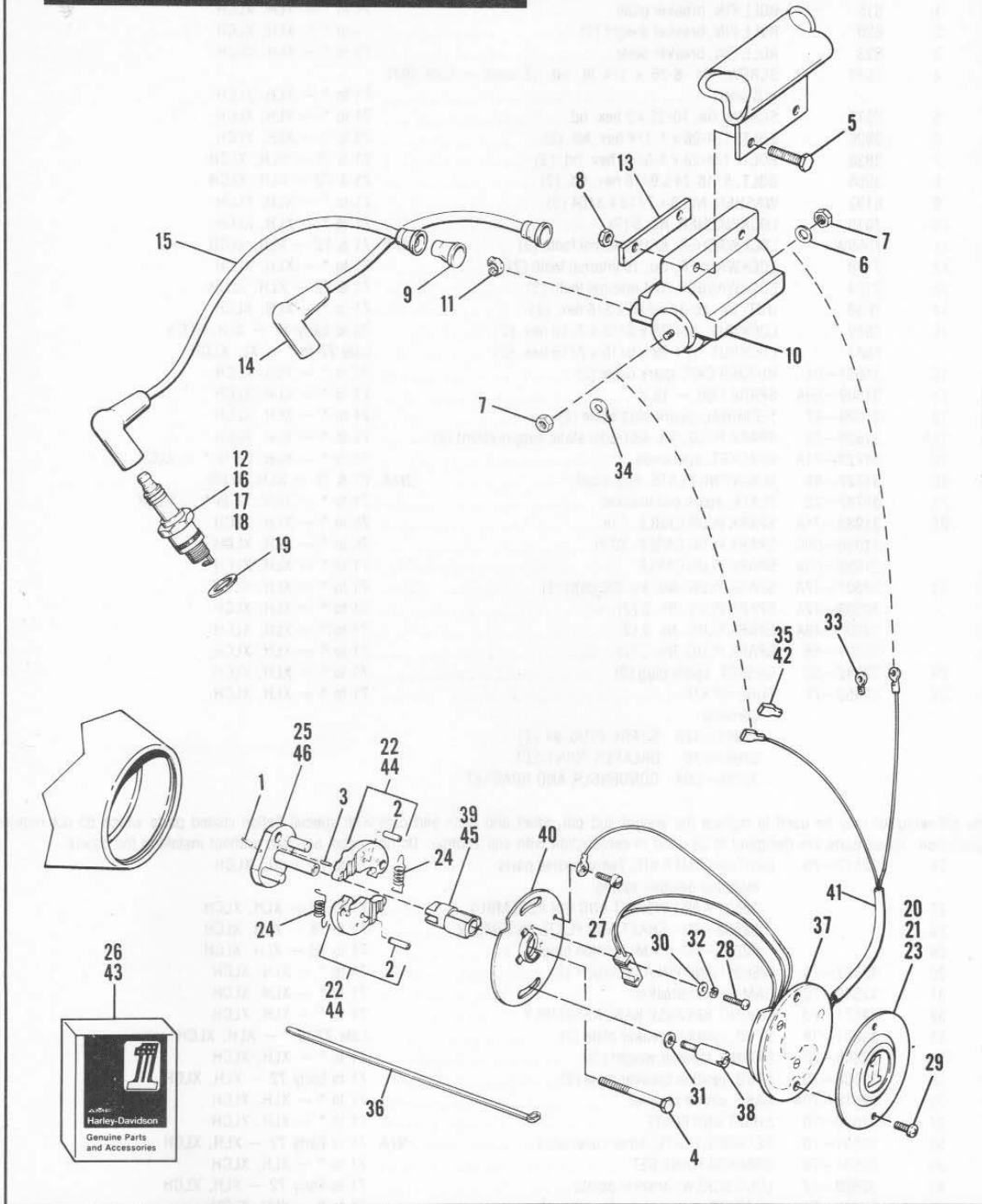
| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                           | USED ON                       |
|--------------|-----------|-----------|-------------------------------------------------------------------|-------------------------------|
|              | 1         | 615       | ROLL PIN, breaker plate .....                                     | 71 to * — XLH, XLCH           |
|              | 2         | 620       | ROLL PIN, breaker weight (2) .....                                | 71 to * — XLH, XLCH           |
|              | 3         | 623       | ROLL PIN, breaker plate .....                                     | 71 to * — XLH, XLCH           |
|              | 4         | 1047      | SCREW, No. 8-36 x 1/4 fil. hd. (2 used — Late 1972 & later) ..... | 71 to * — XLH, XLCH           |
|              | 5         | 3570      | SCREW, No. 10-32 x 2 hex. hd. ....                                | 71 to * — XLH, XLCH           |
|              | 6         | 3826      | BOLT, 1/4-28 x 1-1/4 hex. hd. (2) .....                           | 73 to * — XLH, XLCH           |
|              | 7         | 3838      | BOLT, 1/4-28 x 1-5/16 hex. hd. (2) .....                          | 71 & 72 — XLH, XLCH           |
|              | 8         | 3956      | BOLT, 5/16-24 x 9/16 hex. hd. (2) .....                           | 71 & 72 — XLH, XLCH           |
|              | 9         | 6192      | WASHER, No. 8 x 7/16 x 3/64 (3) .....                             | 71 to * — XLH, XLCH           |
|              | 10        | 7015      | LOCKWASHER, No. 8 (2) .....                                       | 71 to * — XLH, XLCH           |
|              | 11        | 7055W     | LOCKWASHER, 5/16 internal tooth (2) .....                         | N/A 71 & 72 — XLH, XLCH       |
|              | 12        | 7118      | LOCKWASHER, No. 10 internal tooth (2) .....                       | 71 to * — XLH, XLCH           |
|              | 13        | 7124      | LOCKWASHER, 1/4 internal tooth (2) .....                          | 71 & 72 — XLH, XLCH           |
|              | 14        | 7638      | NUT, No. 10-32 x 1/8 x 3/8 hex. (2) .....                         | 71 to * — XLH, XLCH           |
|              | 15        | 7682      | LOCKNUT, 1/4-28 x 3/16 x 7/16 hex. (2) .....                      | 73 to Early 77 — XLH, XLCH    |
|              |           | 7683      | LOCKNUT, 1/4-28 x 5/16 x 7/16 hex. (2) .....                      | Late 77 to * — XL, XLCH       |
|              | 16        | 31607—64  | RUBBER CAP, spark cable (2) .....                                 | 71 to * — XLH, XLCH           |
|              | 17        | 31609—65A | SPARK COIL — 12 V. ....                                           | 71 to * — XLH, XLCH           |
|              | 18        | 31620—47  | TERMINAL, spark plug cable (2) .....                              | 71 to * — XLH, XLCH           |
| 18A          |           | 31629—78  | SPARK PLUG, No. 4R (radio static suppression) (2) .....           | 71 to * — XLH, XLCH           |
| 19           |           | 31723—71A | BRACKET, spark coil .....                                         | 71 to * — XLH; 70 to * — XLCH |
| 20           |           | 31727—65  | MOUNTING PLATE, spark coil .....                                  | N/A 71 & 72 — XLH, XLCH       |
| 21           |           | 31727—72  | PLATE, spark coil bracket .....                                   | 71 to * — XLH; 70 to * — XLCH |
| 22           |           | 31983—71A | SPARK PLUG CABLE, 7 in. ....                                      | 75 to * — XLH, XLCH           |
|              |           | 31986—65C | SPARK PLUG CABLE, 20 in. ....                                     | 75 to * — XLH, XLCH           |
|              |           | 31990—65B | SPARK PLUG CABLE .....                                            | 71 to * — XLH, XLCH           |
| 23           |           | 32301—47A | SPARK PLUG, No. 4 (.030 gap) (2) .....                            | 71 to * — XLH, XLCH           |
|              |           | 32303—47A | SPARK PLUG, No. 3 (2) .....                                       | 71 to * — XLH, XLCH           |
|              |           | 32305—48A | SPARK PLUG, No. 2 (2) .....                                       | 71 to * — XLH, XLCH           |
|              |           | 32307—58  | SPARK PLUG, No. 5 (2) .....                                       | 71 to * — XLH, XLCH           |
| 24           |           | 32342—58  | GASKET, spark plug (2) .....                                      | 71 to * — XLH, XLCH           |
| 25           |           | 32350—77  | TUNE-UP KIT .....                                                 | 71 to * — XLH, XLCH           |
|              |           |           | Contains:                                                         |                               |
|              |           | 32301—47A | SPARK PLUG #4 (2)                                                 |                               |
|              |           | 32661—70  | BREAKER POINT SET                                                 |                               |
|              |           | 32726—30A | CONDENSER AND BRACKET                                             |                               |

NOTE: The following kit may be used to replace the weight and pin, shaft and plate and cam with special Teflon coated parts which do not require lubrication. These parts are designed to be used in conjunction with one another. Do not install one part without installing the others.

|    |           |                                               |                                |
|----|-----------|-----------------------------------------------|--------------------------------|
| 26 | 32517—70  | IGNITION TIMER KIT, Teflon coated parts ..... | 71 to 78 — XL, XLCH            |
|    |           | Includes besides spring:                      |                                |
| 27 |           | 32522—80 WEIGHT AND PIN ASSEMBLY .....        | 71 to 78 — XLH, XLCH           |
| 28 |           | 32533—70 SHAFT AND PLATE ASSEMBLY .....       | 71 to 78 — XLH, XLCH           |
| 29 |           | 32629—80 CAM, ignition timer .....            | 71 to 78 — XLH, XLCH           |
| 30 | 32522—70  | WEIGHT AND PIN ASSEMBLY (2) .....             | 71 to * — XLH, XLCH            |
| 31 | 32542—70A | CAM, circuit breaker .....                    | 71 to * — XLH, XLCH            |
| 32 | 32577—70  | CIRCUIT BREAKER BASE ASSEMBLY .....           | 71 to * — XLH, XLCH            |
| 33 | 32601—78  | STUD, ignition breaker plate (2) .....        | Late 72 to * — XLH, XLCH       |
| 34 | 32605—70  | SPRING, breaker weight (2) .....              | 71 to * — XLH, XLCH            |
| 35 | 32608—70  | STUD, ignition breaker plate (2) .....        | 71 to Early 72 — XLH, XLCH     |
| 36 | 32618—70A | BASE, circuit breaker .....                   | 71 to * — XLH, XLCH            |
| 37 | 32629—70  | SHAFT AND PLATE .....                         | 71 to * — XLH, XLCH            |
| 38 | 32631—70  | RETAINER PLATE, timer cover stud .....        | N/A 71 to Early 72 — XLH, XLCH |
| 39 | 32661—70  | BREAKER POINT SET .....                       | 71 to * — XLH, XLCH            |
| 40 | 32669—47  | LOCK SCREW, breaker points .....              | 71 to Early 72 — XLH, XLCH     |
| 41 | 32670—70  | ADAPTER, terminal — circuit breaker .....     | 71 to * — XLH, XLCH            |
| 42 | 32726—30A | CONDENSER AND BRACKET .....                   | 71 to * — XLH, XLCH            |
| 43 | 51526—52A | BRACKET, coil mounting .....                  | N/A 71 & 72 — XLH, XLCH        |
| 44 | 70456—73  | WIRE circuit breaker to coil .....            | 71 to * — XLH, XLCH            |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

# ELECTRONIC IGNITION SYSTEM

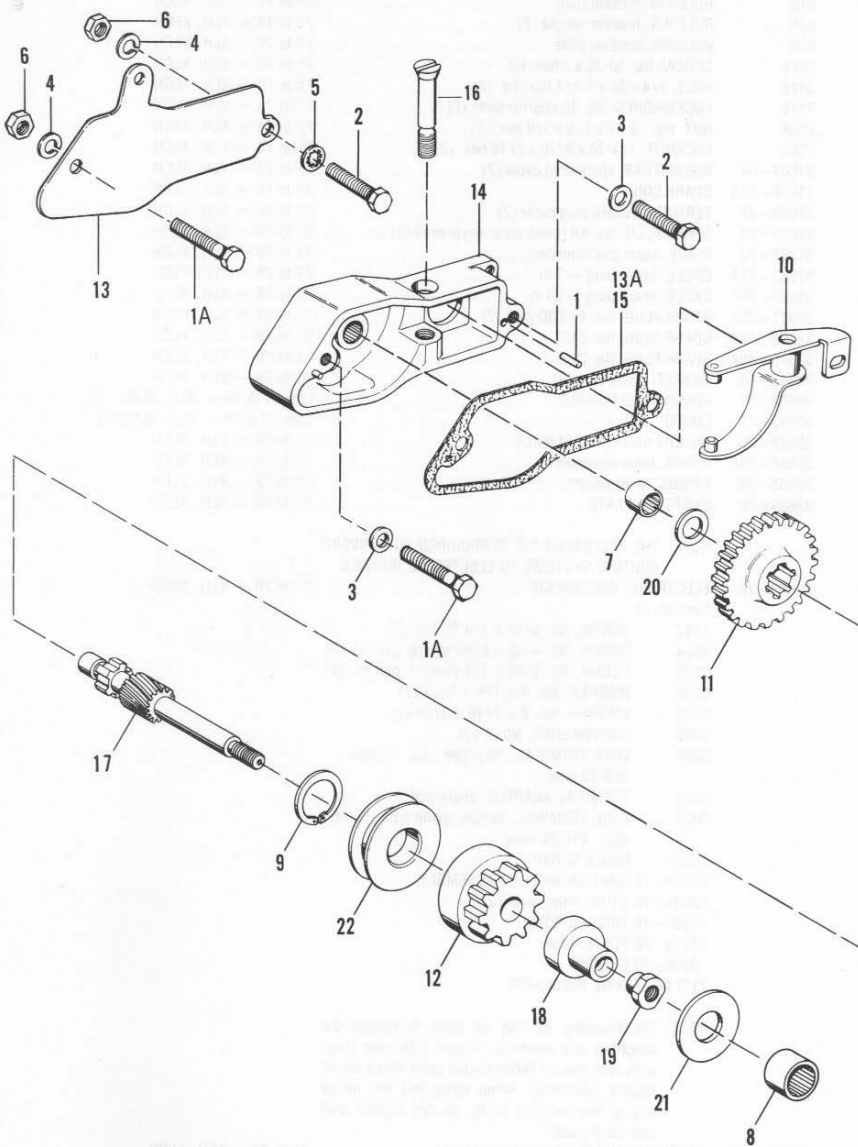


## ELECTRONIC IGNITION SYSTEM

B16

| RETAIL PRICE                                                                                                                                                                                                                                                             | INDEX NO. | PART NO.  | N A M E                                                    | USED ON                           |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----------|------------------------------------------------------------|-----------------------------------|
|                                                                                                                                                                                                                                                                          | 1         | 615       | ROLL PIN, breaker plate                                    | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 2         | 620       | ROLL PIN, breaker weight (2)                               | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 3         | 623       | ROLL PIN, breaker plate                                    | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 4         | 3570      | SCREW, No. 10-32 x 2 hex. hd.                              | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 5         | 3826      | BOLT, 1/4 x 28 x 1-1/4 hex. hd. (2)                        | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 6         | 7118      | LOCKWASHER, No. 10 internal tooth (2)                      | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 7         | 7638      | NUT, No. 10-32 x 1/8 x 3/8 hex. (2)                        | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 8         | 7682      | LOCKNUT, 1/4-28 x 3/16 x 7/16 hex. (2)                     | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 9         | 31607-64  | RUBBER CAP, spark plug cable (2)                           | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 10        | 31609-65A | SPARK COIL                                                 | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 11        | 31620-47  | TERMINAL, spark plug cable (2)                             | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 12        | 31629-78  | SPARK PLUG, No. 4R (radio static suppression) (2)          | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 13        | 31727-72  | PLATE, spark coil mounting                                 | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 14        | 31983-71A | CABLE, spark plug — 7 in.                                  | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 15        | 31986-65C | CABLE, spark plug — 20 in.                                 | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 16        | 32301-47A | SPARK PLUG, No. 4 (.030 gap) (2)                           | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 17        | 32303-47A | SPARK PLUG, No. 3 (2)                                      | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 18        | 32305-48A | SPARK PLUG, No. 2 (2)                                      | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 19        | 32342-58  | GASKET, spark plug (2)                                     | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 20        | 32508-77  | COVER, "GOLD EAGLE"                                        | Late 77 & 78 — XLH, XLCH          |
|                                                                                                                                                                                                                                                                          | 21        | 32513-77  | COVER, "NO. 1"                                             | Late 77 & 78 — XLH, XLCH          |
|                                                                                                                                                                                                                                                                          | 22        | 32522-70  | WEIGHT AND PIN ASSEMBLY                                    | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 23        | 32588-70A | COVER, timer assembly                                      | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 24        | 32605-70  | SPRING, timer weight                                       | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 25        | 32629-70  | SHAFT and PLATE                                            | 71 to 78 — XLH, XLCH              |
| NOTE: THE FOLLOWING KIT IS REQUIRED TO CONVERT IGNITION SYSTEMS TO ELECTRONIC IGNITION                                                                                                                                                                                   |           |           |                                                            |                                   |
|                                                                                                                                                                                                                                                                          | 26        | 32609-78  | ELECTRONIC IGNITION KIT                                    | 71 to 78 — XLH, XLCH              |
| Consists of:                                                                                                                                                                                                                                                             |           |           |                                                            |                                   |
|                                                                                                                                                                                                                                                                          | 27        | 1047      | SCREW, No. 8-36 x 1/4 fil. hd. (2)                         |                                   |
|                                                                                                                                                                                                                                                                          | 28        | 2554      | SCREW, No. 4-40 x 5/8 Pozidriv pan hd. (2)                 |                                   |
|                                                                                                                                                                                                                                                                          | 29        | 2646      | SCREW, No. 8-32 x 3/4 Pozidriv pan hd. (2)                 |                                   |
|                                                                                                                                                                                                                                                                          | 30        | 6006      | WASHER, No. 4 x 1/4 x 1/32 (2)                             |                                   |
|                                                                                                                                                                                                                                                                          | 31        | 6192      | WASHER, No. 8 x 7/16 x 3/64 (3)                            |                                   |
|                                                                                                                                                                                                                                                                          | 32        | 6969      | LOCKWASHER, No. 4 (2)                                      |                                   |
|                                                                                                                                                                                                                                                                          | 33        | 9857      | WIRE TERMINAL, ring type - No. 10 hole - #16-22 wire       |                                   |
|                                                                                                                                                                                                                                                                          | 34        | 9881      | TERMINAL ADAPTER, spark coil                               |                                   |
|                                                                                                                                                                                                                                                                          | 35        | 9931      | WIRE TERMINAL, female spade type - 3/16 slot - #16-20 wire |                                   |
|                                                                                                                                                                                                                                                                          | 36        | 10006     | CABLE STRAP                                                |                                   |
|                                                                                                                                                                                                                                                                          | 37        | 32598-78  | IGNITION MODULE ASSEMBLY                                   |                                   |
|                                                                                                                                                                                                                                                                          | 38        | 32601-78  | STUD, timer plate (2)                                      |                                   |
|                                                                                                                                                                                                                                                                          | 39        | 32602-78  | TRIGGER ROTOR                                              |                                   |
|                                                                                                                                                                                                                                                                          | 40        | 32610-78  | PLATE, timer                                               |                                   |
|                                                                                                                                                                                                                                                                          | 41        | 70608-78  | CONDUIT                                                    |                                   |
|                                                                                                                                                                                                                                                                          | 42        | 71774-77  | WIRE INSULATOR                                             |                                   |
| NOTE: The following kit may be used to replace the weight & pin assembly, trigger rotor and timer plate with special Teflon coated parts which do not require lubrication. When using this kit, install ALL of the included parts, do not replace only individual parts. |           |           |                                                            |                                   |
|                                                                                                                                                                                                                                                                          | 43        | 32505-78A | IGNITION TIMER KIT, Teflon coated parts                    | 71 to 78 — XLH, XLCH              |
| Includes besides spring:                                                                                                                                                                                                                                                 |           |           |                                                            |                                   |
|                                                                                                                                                                                                                                                                          | 44        | 32522-80  | WEIGHT AND PIN ASSEMBLY, Teflon coated                     | 54 to 70 — KH, XL, XLH; 70 — XLCH |
|                                                                                                                                                                                                                                                                          | 45        | 32602-80  | TRIGGER ROTOR, Teflon coated                               | 71 to 78 — XLH, XLCH              |
|                                                                                                                                                                                                                                                                          | 46        | 32629-80  | SHAFT and PLATE, Teflon coated                             | 71 to 78 — XLH, XLCH              |

# **STARTER SHAFT AND HOUSING**



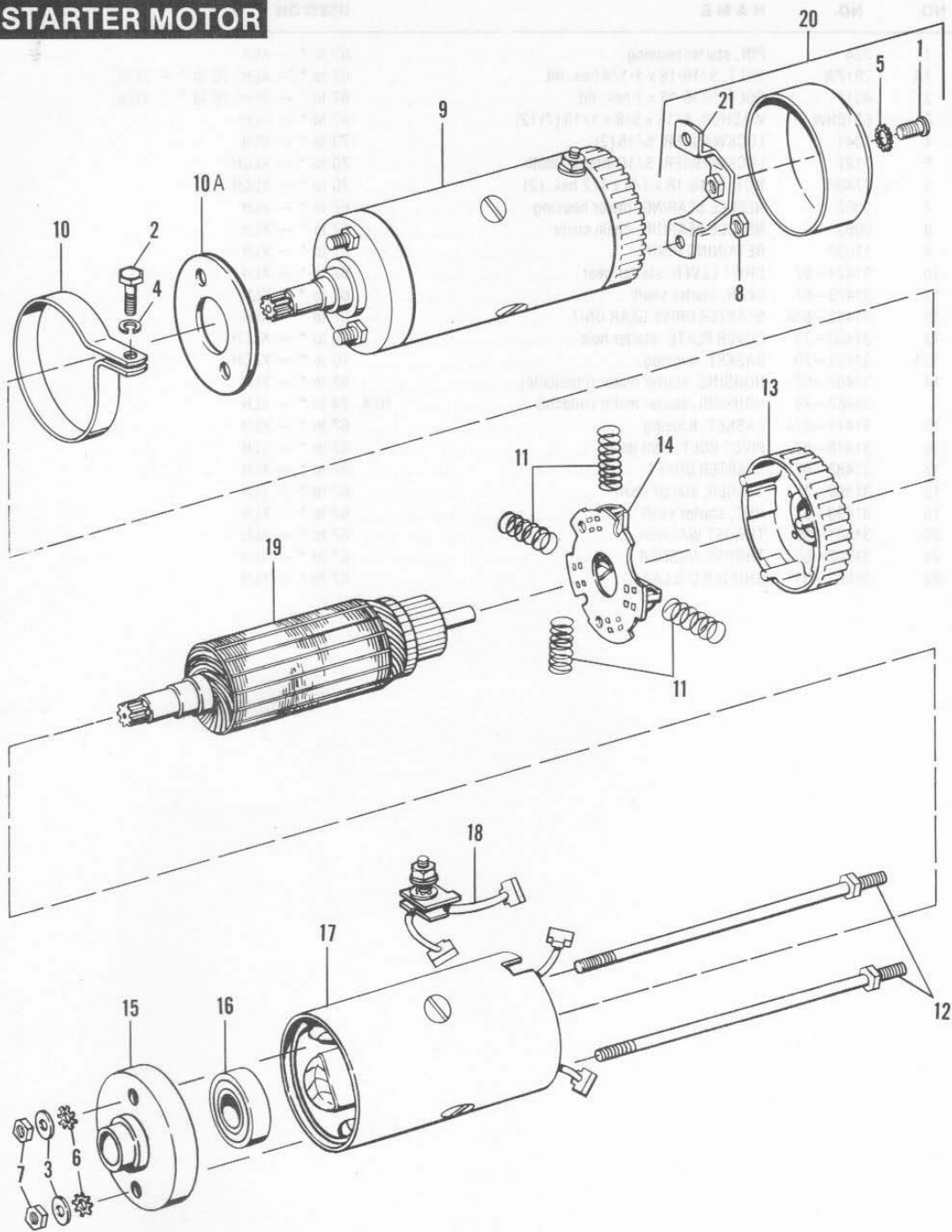
# STARTER SHAFT AND HOUSING

B17

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                | USED ON                       |
|--------------|-----------|-----------|-------------------------------------|-------------------------------|
|              | 1         | 334       | PIN, starter housing                | 67 to * — XLH                 |
|              | 1A        | 2817W     | BOLT, 5/16-18 x 1-1/4 hex. hd.      | 67 to * — XLH; 70 to * — XLHC |
|              | 2         | 4017      | BOLT, 5/16-18 x 1 hex. hd.          | 67 to * — XLH; 70 to * — XLHC |
|              | 3         | 6316HW    | WASHER, 5/16 x 5/8 x 1/16 (7) (2)   | 67 to * — XLH                 |
|              | 4         | 7041      | LOCKWASHER, 5/16 (2)                | 70 to * — XLH                 |
|              | 5         | 7127      | LOCKWASHER, 5/16 internal tooth     | 70 to * — XLCH                |
|              | 6         | 7748W     | NUT, 5/16-18 x 1/4 x 1/2 hex. (2)   | 70 to * — XLCH                |
|              | 7         | 9062      | NEEDLE BEARING, motor housing       | 67 to * — XLH                 |
|              | 8         | 9063      | NEEDLE BEARING, chain cover         | 67 to * — XLH                 |
|              | 9         | 11039     | RETAINING RING                      | 67 to * — XLH                 |
|              | 10        | 31424—67  | SHIFT LEVER, starter gear           | 67 to * — XLH                 |
|              | 11        | 31429—67  | GEAR, starter shaft                 | 67 to * — XLH                 |
|              | 12        | 31443—65A | STARTER DRIVE GEAR UNIT             | 67 to * — XLH                 |
|              | 13        | 31460—70  | COVER PLATE, starter hole           | 70 to * — XLCH                |
|              | 13A       | 31461—70  | GASKET, housing                     | 70 to * — XLCH                |
|              | 14        | 31462—67  | HOUSING, starter motor (Prestolite) | 67 to * — XLH                 |
|              |           | 31462—74  | HOUSING, starter motor (Hitachi)    | N/A 74 to * — XLH             |
|              | 15        | 31471—67A | GASKET, housing                     | 67 to * — XLH                 |
|              | 16        | 31478—67  | PIVOT BOLT, shift lever             | 67 to * — XLH                 |
|              | 17        | 31483—67  | STARTER SHAFT                       | 67 to * — XLH                 |
|              | 18        | 31490—67  | SPACER, starter shaft               | 67 to * — XLH                 |
|              | 19        | 31493—67  | NUT, starter shaft                  | 67 to * — XLH                 |
|              | 20        | 31501—65  | THRUST WASHER                       | 67 to * — XLH                 |
|              | 21        | 31502—65  | THRUST WASHER                       | 67 to * — XLH                 |
|              | 22        | 31503—65  | SHIFTER COLLAR                      | 67 to * — XLH                 |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# **STARTER MOTOR**





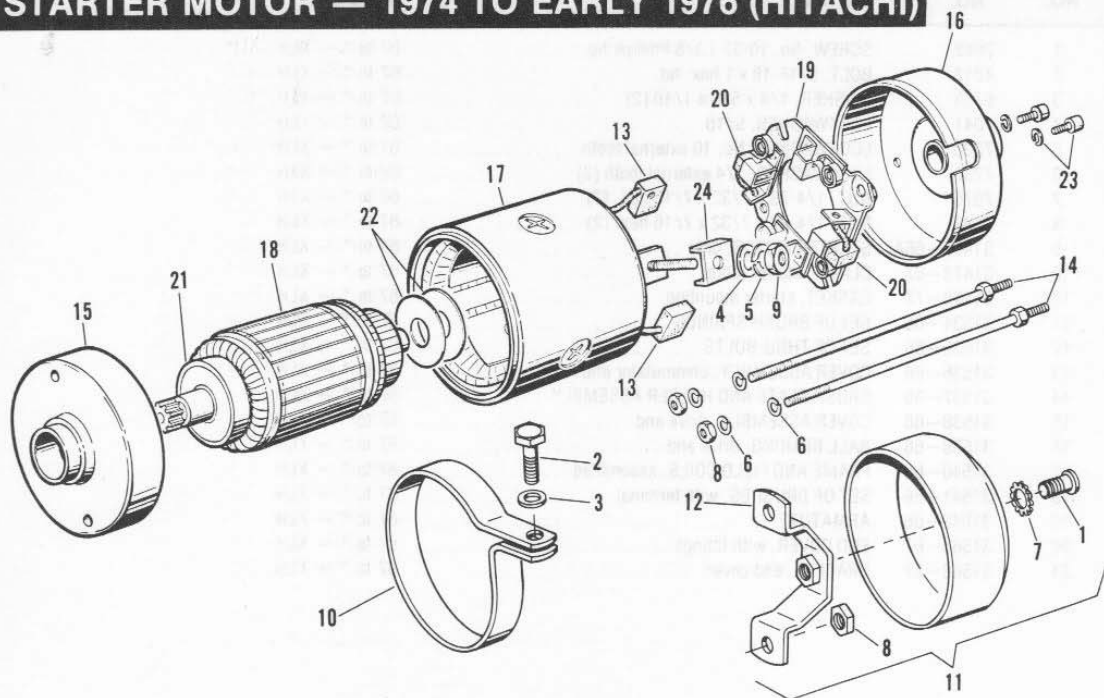
# STARTER MOTOR

B18

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                  | USED ON       |
|--------------|-----------|-----------|------------------------------------------|---------------|
|              | 1         | 2682      | SCREW, No. 10-32 x 3/8 Phillips hd. .... | 67 to * — XLH |
|              | 2         | 4017      | BOLT, 5/16-18 x 1 hex. hd. ....          | 67 to * — XLH |
|              | 3         | 6703      | WASHER, 1/4 x 5/8 x 1/16 (2) ....        | 67 to * — XLH |
|              | 4         | 7041      | LOCKWASHER, 5/16 ....                    | 67 to * — XLH |
|              | 5         | 7220      | LOCKWASHER, No. 10 external tooth ....   | 67 to * — XLH |
|              | 6         | 7230      | LOCKWASHER, 1/4 external tooth (2) ....  | 67 to * — XLH |
|              | 7         | 7676      | NUT, 1/4-28 x 7/32 x 7/16 hex. (2) ....  | 67 to * — XLH |
|              | 8         | 7688      | NUT, 1/4-20 x 7/32 x 7/16 hex. (2) ....  | 67 to * — XLH |
|              | 9         | 31458—66A | STARTER MOTOR, only ....                 | 67 to * — XLH |
|              | 10        | 31473—67  | CLAMP, starter motor ....                | 67 to * — XLH |
|              | 10A       | 31488—77  | GASKET, starter mounting ....            | 67 to * — XLH |
|              | 11        | 31534—66  | SET OF BRUSH SPRINGS ....                | 67 to * — XLH |
|              | 12        | 31535—66  | SET OF THRU-BOLTS ....                   | 67 to * — XLH |
|              | 13        | 31536—66  | COVER ASSEMBLY, commutator end ....      | 67 to * — XLH |
|              | 14        | 31537—66  | BRUSH PLATE AND HOLDER ASSEMBLY ....     | 67 to * — XLH |
|              | 15        | 31538—66  | COVER ASSEMBLY, drive end ....           | 67 to * — XLH |
|              | 16        | 31539—66  | BALL BEARING, drive end ....             | 67 to * — XLH |
|              | 17        | 31540—66  | FRAME AND FIELD COILS, assembled ....    | 67 to * — XLH |
|              | 18        | 31541—66  | SET OF BRUSHES, with terminal ....       | 67 to * — XLH |
|              | 19        | 31542—66  | ARMATURE ....                            | 67 to * — XLH |
|              | 20        | 31565—67  | END COVER, with fittings ....            | 67 to * — XLH |
|              | 21        | 31568—67  | BRACKET, end cover ....                  | 67 to * — XLH |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

## STARTER MOTOR — 1974 TO EARLY 1976 (HITACHI)

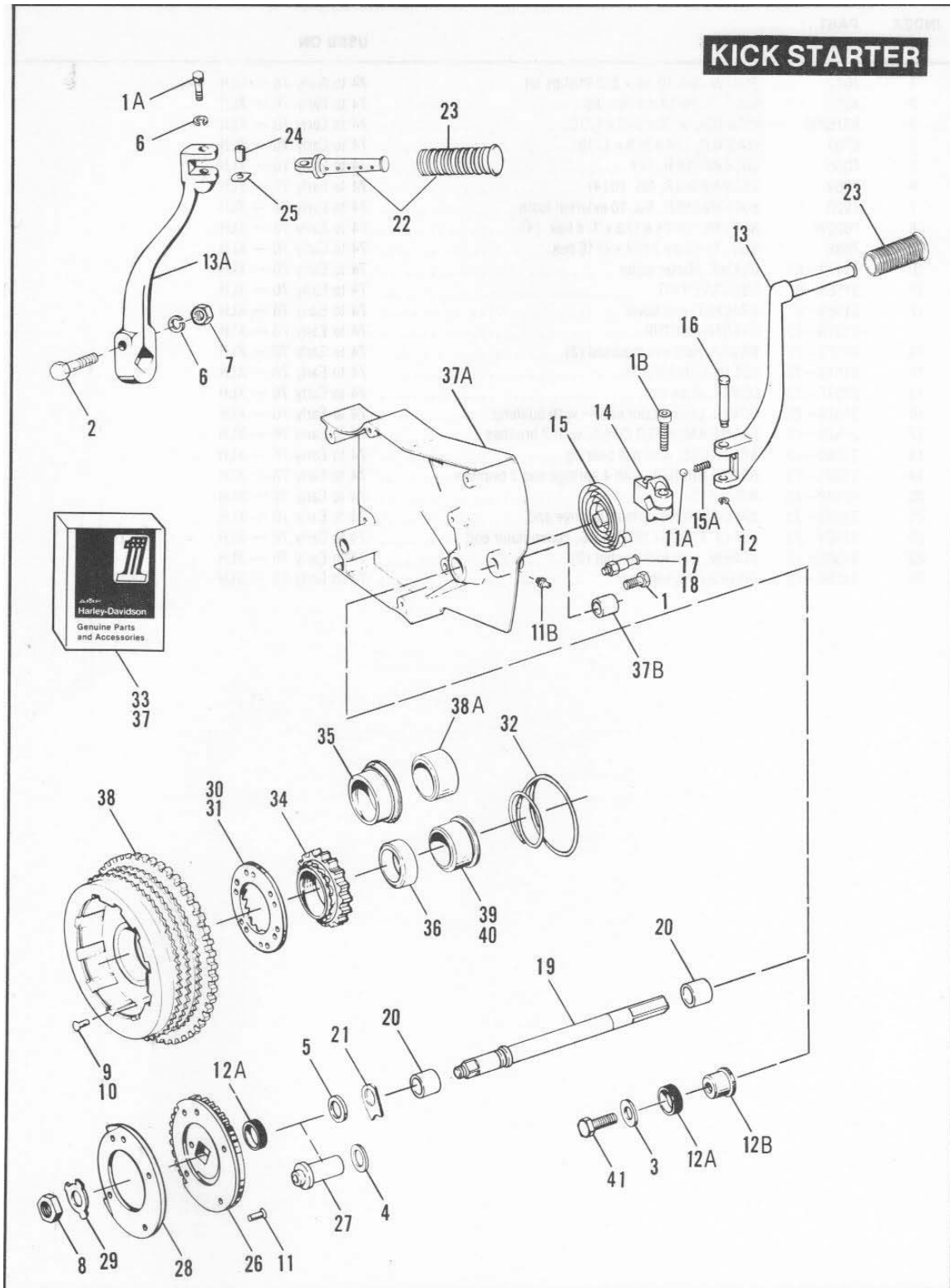


# **STARTER MOTOR — 1974 TO EARLY 1976 — HITACHI**

**B19**

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                          | USED ON              |
|-----------------|--------------|-------------|--------------------------------------------------|----------------------|
|                 | 1            | 2682        | SCREW, No. 10-32 x 3/8 Phillips hd. ....         | 74 to Early 76 — XLH |
|                 | 2            | 4017        | BOLT, 5/16-18 x 1 hex. hd. ....                  | 74 to Early 76 — XLH |
|                 | 3            | 6316HW      | WASHER, 5/16 x 5/8 x 1/16. ....                  | 74 to Early 76 — XLH |
|                 | 4            | 6703        | WASHER, 1/4 x 5/8 x 1/16. ....                   | 74 to Early 76 — XLH |
|                 | 5            | 7036        | LOCKWASHER, 1/4. ....                            | 74 to Early 76 — XLH |
|                 | 6            | 7069        | LOCKWASHER, No. 10 (4). ....                     | 74 to Early 76 — XLH |
|                 | 7            | 7220        | LOCKWASHER, No. 10 external tooth. ....          | 74 to Early 76 — XLH |
|                 | 8            | 7620W       | NUT, No. 10-24 x 1/8 x 3/8 hex. (4). ....        | 74 to Early 76 — XLH |
|                 | 9            | 7688        | NUT, 1/4-20 x 7/32 x 7/16 hex. ....              | 74 to Early 76 — XLH |
|                 | 10           | 31473-67    | CLAMP, starter motor. ....                       | 74 to Early 76 — XLH |
|                 | 11           | 31565-67    | END COVER KIT. ....                              | 74 to Early 76 — XLH |
|                 | 12           | 31568-67    | BRACKET, end cover. ....                         | 74 to Early 76 — XLH |
|                 |              | 31570-73    | STARTER MOTOR. ....                              | 74 to Early 76 — XLH |
|                 | 13           | 31575-73    | BRUSH, field coil mounted (2). ....              | 74 to Early 76 — XLH |
|                 | 14           | 31576-73    | SET OF THRU-BOLTS. ....                          | 74 to Early 76 — XLH |
|                 | 15           | 31577-73    | COVER, drive end. ....                           | 74 to Early 76 — XLH |
|                 | 16           | 31578-73    | COVER, commutator end — with bushing. ....       | 74 to Early 76 — XLH |
|                 | 17           | 31579-73    | FRAME AND FIELD COILS, with 2 brushes. ....      | 74 to Early 76 — XLH |
|                 | 18           | 31580-73    | ARMATURE, with ball bearing. ....                | 74 to Early 76 — XLH |
|                 | 19           | 31581-73    | BRUSH HOLDER, with 4 springs and 2 brushes. .... | 74 to Early 76 — XLH |
|                 | 20           | 31582-73    | BRUSH (2). ....                                  | 74 to Early 76 — XLH |
|                 | 21           | 31583-73    | BALL BEARING, armature drive end. ....           | 74 to Early 76 — XLH |
|                 | 22           | 31584-73    | SET OF THRUST WASHERS, commutator end. ....      | 74 to Early 76 — XLH |
|                 | 23           | 31585-73    | SCREW, with lockwasher (2). ....                 | 74 to Early 76 — XLH |
|                 | 24           | 31586-73    | INSULATOR, terminal. ....                        | 74 to Early 76 — XLH |

# KICK STARTER



## KICK STARTER (1954 TO 1967 — XLH)(1954 &amp; LATER — XLCH)

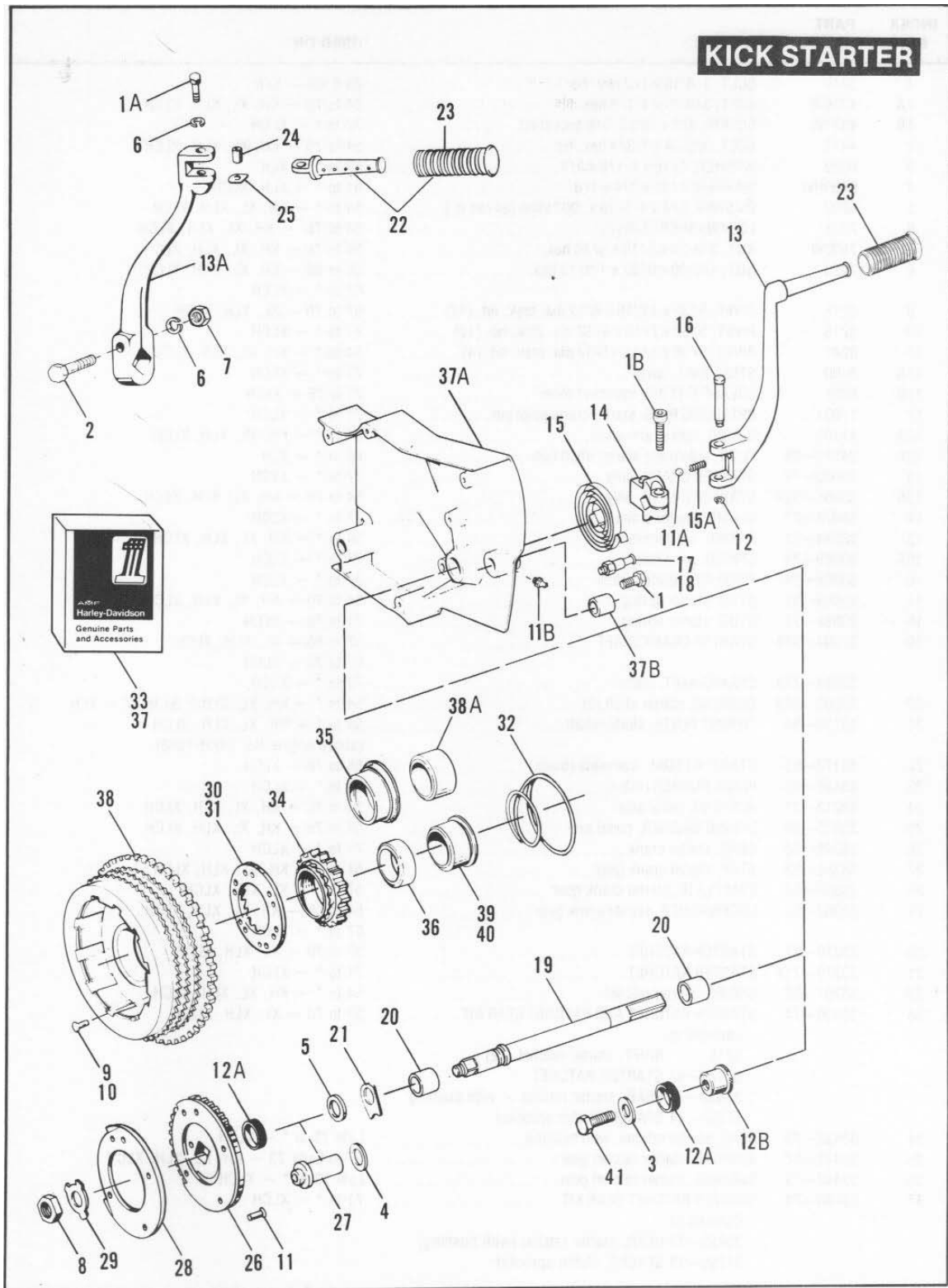
B20-1

| RETAIL PRICE | INDEX NO. | PART NO.                                      | NAME                                           | USED ON                                                     |
|--------------|-----------|-----------------------------------------------|------------------------------------------------|-------------------------------------------------------------|
|              | 1         | 3440                                          | BOLT, 3/8-16 x 1/2 hex. hd.                    | 68 & 69 — XLH                                               |
|              | 1A        | 4336W                                         | BOLT, 3/8-24 x 1-1/8 hex. hd.                  | 54 to 76 — KH, XL, XLH, XLCH                                |
|              | 1B        | 4371W                                         | SCREW, 3/8 x 16 x 1-5/8 socket hd.             | 77 to * — XLCH                                              |
|              | 2         | 4411                                          | BOLT, 3/8-24 x 1-3/4 hex. hd.                  | 54 to 76 — KH, XL, XLH, XLCH                                |
|              | 3         | 6092                                          | WASHER, 1/16 x 1-1/8 x 3/4                     | 67 to * — XLH                                               |
|              | 4         | 6469HW                                        | WASHER, 7/16 x 3/4 x 1/8                       | 61 to * — XLH, XLCH                                         |
|              | 5         | 6802                                          | WASHER, 3/4 x 1-1/16 x .007 steel (as req'd.)  | 54 to * — KH, XL, XLH, XLCH                                 |
|              | 6         | 7038                                          | LOCKWASHER, 3/8 (2)                            | 54 to 76 — KH, XL, XLH, XLCH                                |
|              | 7         | 7800W                                         | NUT, 3/8-24 x 5/16 x 9/16 hex.                 | 54 to 76 — KH, XL, XLH, XLCH                                |
|              | 8         | 7926                                          | NUT, 1/2-20 x 9/32 x 1-3/16 hex.               | 54 to 66 — KH, XL, XLH, XLCH;<br>67 to * — XLCH             |
|              | 9         | 8215                                          | RIVET, 5/32 x 13/16 x 9/32 dia. ctsk. hd. (12) | 57 to 70 — XL, XLH, XLCH                                    |
|              | 10        | 8216                                          | RIVET, 5/32 x 7/16 x 9/32 dia. ctsk. hd. (12)  | 71 to * — XLCH                                              |
|              | 11        | 8241                                          | RIVET, 3/16 x 5/8 x 11/32 dia. ctsk. hd. (4)   | 54 to * — KH, XL, XLH, XLCH                                 |
|              | 11A       | 8860                                          | STEEL BALL, pivot                              | 77 to * — XLCH                                              |
|              | 11B       | 9851                                          | GREASE FITTING, sprocket cover                 | 77 & 78 — XLCH                                              |
|              | 12        | 11031                                         | RETAINING RING, starter crank pivot pin        | 77 to * — XLCH                                              |
|              | 12A       | 11101                                         | O-RING, rocker arm shaft                       | 54 to * — KH, XL, XLH, XLCH                                 |
|              | 12B       | 24577-68                                      | PLUG, crankcase starter shaft hole             | 68 to * — XLH                                               |
|              | 13        | 33060-77                                      | STARTER CRANK, only                            | 77 to * — XLCH                                              |
|              | 13A       | 33061-52A                                     | STARTER CRANK, only                            | 54 to 76 — KH, XL, XLH, XLCH                                |
|              | 14        | 33078-77                                      | CLAMP, starter crank                           | 77 to * — XLCH                                              |
|              | 15        | 33084-41                                      | SPRING, starter crank                          | 54 to * — KH, XL, XLH, XLCH                                 |
|              | 15A       | 33085-74                                      | SPRING, pivot ball                             | 77 to * — XLCH                                              |
|              | 16        | 33086-74                                      | PIVOT PIN, starter crank                       | 77 to * — XLCH                                              |
|              | 17        | 33088-52                                      | STUD, starter spring                           | 54 to 70 — KH, XL, XLH, XLCH                                |
|              | 18        | 33088-71                                      | STUD, starter spring                           | 71 to 78 — XLCH                                             |
|              | 19        | 33094-57A                                     | STARTER CRANKSHAFT                             | 57 to 66 — XL, XLH, XLCH;<br>67 to 76 — XLCH                |
|              |           | 33094-77A                                     | CRANKSHAFT, starter                            | 77 to * — XLCH                                              |
|              | 20        | 33099-52A                                     | BUSHING, starter shaft (2)                     | 54 to * — KH, XL, XLCH; 54 to 77 — XLH                      |
|              | 21        | 33110-54                                      | THRUST PLATE, starter shaft                    | 54 to * — KH, XL, XLH, XLCH<br>(above engine No. 54KH-1050) |
|              | 22        | 33178-63                                      | STARTER PEDAL, complete (black)                | 58 to 76 — XLCH                                             |
|              | 23        | 33189-63                                      | PEDAL RUBBER (black)                           | 63 to * — XLCH                                              |
|              | 24        | 33213-31                                      | BUSHING, pedal axle                            | 54 to 76 — KH, XL, XLH, XLCH                                |
|              | 25        | 33215-30                                      | SPRING WASHER, pedal axle                      | 54 to 76 — KH, XL, XLH, XLCH                                |
|              | 26        | 33348-78                                      | GEAR, starter crank                            | 77 to * — XLCH                                              |
|              | 27        | 33356-52                                      | STOP, starter crank gear                       | 54 to * — KH, XL, XLH, XLCH                                 |
|              | 28        | 33359-57                                      | CAM PLATE, starter crank gear                  | 57 to * — XL, XLH, XLCH                                     |
|              | 29        | 33362-52                                      | LOCKWASHER, starter crank gear                 | 54 to 66 — KH, XL, XLH, XLCH;<br>67 to * — XLCH             |
|              | 30        | 33379-57                                      | STARTER RATCHET                                | 57 to 70 — XL, XLH, XLCH                                    |
|              | 31        | 33379-71A                                     | STARTER RATCHET                                | 71 to * — XLCH                                              |
|              | 32        | 33391-52                                      | SPRING, starter ratchet                        | 54 to * — KH, XL, XLH, XLCH                                 |
|              | 33        | 33400-74                                      | STARTER RATCHET AND RATCHET GEAR KIT           | 57 to 70 — XL, XLH, XLCH                                    |
|              |           | Consists of:                                  |                                                |                                                             |
|              |           | 8215 RIVET, starter ratchet (12)              |                                                |                                                             |
|              |           | 33379-57 STARTER RATCHET                      |                                                |                                                             |
|              |           | 33432-73 GEAR, starter ratchet — with bushing |                                                |                                                             |
|              |           | 37754-74 SPACER, clutch sprocket              |                                                |                                                             |
|              | 34        | 33432-73                                      | GEAR, starter ratchet, with bushing            | Late 73 to * — XLCH                                         |
|              | 35        | 33442-57                                      | BUSHING, starter ratchet gear                  | 57 to Early 73 — KH, XL, XLH, XLCH                          |
|              | 36        | 33442-73                                      | BUSHING, starter ratchet gear                  | Late 73 to * — XLCH                                         |
|              | 37        | 33460-74                                      | STARTER RATCHET GEAR KIT                       | 71 to * — XLCH                                              |
|              |           | Consists of:                                  |                                                |                                                             |
|              |           | 33432-73 GEAR, starter ratchet (with bushing) |                                                |                                                             |
|              |           | 37755-73 SPACER, clutch sprocket              |                                                |                                                             |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

57

# KICK STARTER



# KICK STARTER

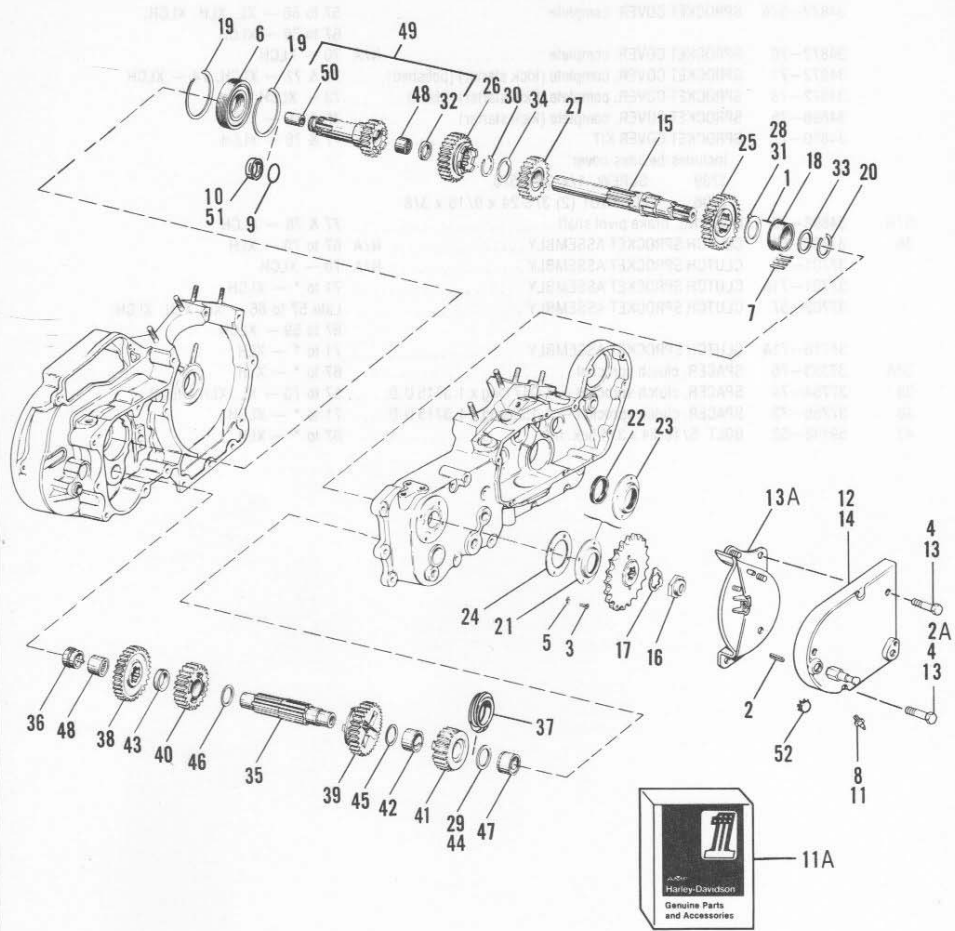
B20-2

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                      | USED ON                                           |
|--------------|-----------|-----------|--------------------------------------------------------------|---------------------------------------------------|
|              | 37A       | 34871—67B | SPROCKET COVER, complete (kick starter) . . . . .            | 67 to 70 — XLH                                    |
|              |           | 34871—71  | SPROCKET COVER, complete (kick starter) . . . . .            | 71 to 78 — XLH                                    |
|              |           | 34872—57A | SPROCKET COVER, complete . . . . .                           | 57 to 66 — XL, XLH, XLCH;<br>67 to 69 — XLCH      |
|              |           | 34872—70  | SPROCKET COVER, complete . . . . .                           | N/A 70 — XLCH                                     |
|              |           | 34872—71  | SPROCKET COVER, complete (kick starter) (polished) . . . . . | 71 & 72 — XLCH; 74 — XLCH                         |
|              |           | 34872—73  | SPROCKET COVER, complete (kick starter) (black) . . . . .    | 73 — XLCH                                         |
|              |           | 34896—75  | SPROCKET COVER, complete (kick starter) . . . . .            | 75 & 76 — XLCH                                    |
|              |           | 34850—77  | SPROCKET COVER KIT . . . . .                                 | 77 & 78 — XLCH                                    |
|              |           |           | Includes besides cover:                                      |                                                   |
|              |           | 1789      | SCREW, 1/4-20 x 5/8                                          |                                                   |
|              |           | 7506      | LOCKNUT (2) 3/8-24 x 9/16 x 3/8                              |                                                   |
|              | 37B       | 34898—79  | BUSHING, brake pivot shaft . . . . .                         | 77 & 78 — XLCH                                    |
|              | 38        | 37700—67  | CLUTCH SPROCKET ASSEMBLY . . . . .                           | N/A 67 to 70 — XLH                                |
|              |           | 37701—70  | CLUTCH SPROCKET ASSEMBLY . . . . .                           | N/A 70 — XLCH                                     |
|              |           | 37701—71A | CLUTCH SPROCKET ASSEMBLY . . . . .                           | 71 to * — XLCH                                    |
|              |           | 37702—57  | CLUTCH SPROCKET ASSEMBLY . . . . .                           | Late 57 to 66 — XL, XLH, XLCH;<br>67 to 69 — XLCH |
|              |           | 37716—71A | CLUTCH SPROCKET ASSEMBLY . . . . .                           | 71 to * — XLH                                     |
|              | 38A       | 37753—76  | SPACER, clutch sprocket . . . . .                            | 67 to * — XLH                                     |
|              | 39        | 37754—74  | SPACER, clutch sprocket — 1.047 long x 1.3715 O.D. . . . .   | 57 to 70 — XL, XLH, XLCH                          |
|              | 40        | 37755—73  | SPACER, clutch sprocket — 1.153 long x 1.3715 O.D. . . . .   | 71 to * — XLCH                                    |
|              | 41        | 59146—52  | BOLT, 5/16-24 x 3/4 hex. hd. . . . .                         | 67 to * — XLH                                     |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.



# TRANSMISSION



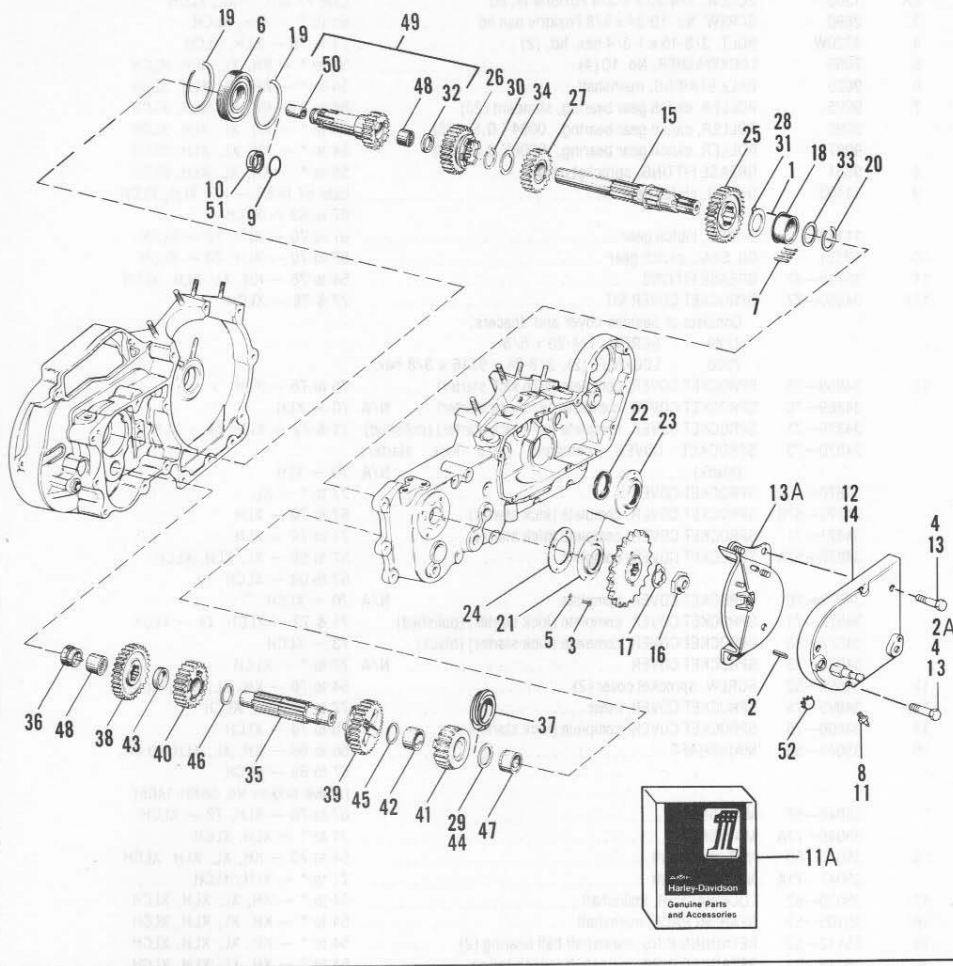
## TRANSMISSION

B21-1

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                | USED ON                                                                          |
|--------------|-----------|-----------|--------------------------------------------------------|----------------------------------------------------------------------------------|
|              | 1         | 600       | ROLL PIN, mainshaft thrust washer                      | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 2         | 612       | ROLL PIN, 3/32 x 3/4                                   | 57 to 70 — KH, XL, XLH, XLCH                                                     |
|              | 2A        | 1308      | SCREW, 1/4-20 x 1-3/4 Pozidriv fil. hd.                | Late 77 to * — XL, XLCH                                                          |
|              | 3         | 2660      | SCREW, No. 10-24 x 3/8 Pozidriv pan hd.                | 61 to * — XLH, XLCH                                                              |
|              | 4         | 4720W     | BOLT, 3/8-16 x 1-3/4 hex. hd. (2)                      | 71 to 76 — XLH, XLCH                                                             |
|              | 5         | 7069      | LOCKWASHER, No. 10 (4)                                 | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 6         | 9025      | BALL BEARING, mainshaft                                | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 7         | 9095      | ROLLER, clutch gear bearing, standard (23)             | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 9096      | ROLLER, clutch gear bearing, .0004" O.S. (23)          | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 9097      | ROLLER, clutch gear bearing, .0008" O.S. (23)          | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 8         | 9851      | GREASE FITTING, sprocket cover                         | 55 to * — KH, XL, XLH, XLCH                                                      |
|              | 9         | 11103     | O-RING, clutch gear                                    | Late 57 to 66 — XL, XLH, XLCH;<br>67 to 69 — XLCH                                |
|              |           | 11119     | O-RING, clutch gear                                    | 67 to 70 — XLH; 70 — XLCH                                                        |
|              | 10        | 12021     | OIL SEAL, clutch gear                                  | 67 to 70 — XLH; 70 — XLCH                                                        |
|              | 11        | 25715-47  | GREASE FITTING                                         | 54 to 76 — KH, XL, XLH, XLCH                                                     |
|              | 11A       | 34850-77  | SPROCKET COVER KIT                                     | 77 & 78 — XLCH                                                                   |
|              |           |           | Consists of besides cover and spacers:                 |                                                                                  |
|              |           | 1789      | SCREW, 1/4-20 x 5/8                                    |                                                                                  |
|              |           | 7506      | LOCKNUT (2), 3/8-24 x 9/16 x 3/8 hex.                  |                                                                                  |
|              | 12        | 34868-75  | SPROCKET COVER, complete (w/o kick starter)            | 75 to 76 — XLH                                                                   |
|              |           | 34869-70  | SPROCKET COVER, complete (w/o kick starter)            | N/A 70 — XLH                                                                     |
|              |           | 34870-71  | SPROCKET COVER, complete (w/o kick starter) (polished) | 71 & 72 — XLH; 74 — XLH                                                          |
|              |           | 34870-73  | SPROCKET COVER, complete (w/o kick starter) (black)    | N/A 73 — XLH                                                                     |
|              |           | 34870-75A | SPROCKET COVER                                         | 77 to * — XL                                                                     |
|              |           | 34871-67B | SPROCKET COVER, complete (kick starter)                | 67 to 70 — XLH                                                                   |
|              |           | 34871-71  | SPROCKET COVER, complete (kick starter)                | 71 to 74 — XLH                                                                   |
|              |           | 34872-57A | SPROCKET COVER, complete                               | 57 to 66 — XL, XLH, XLCH;<br>67 to 69 — XLCH                                     |
|              |           | 34872-70  | SPROCKET COVER, complete                               | N/A 70 — XLCH                                                                    |
|              |           | 34872-71  | SPROCKET COVER, complete (kick starter) (polished)     | 71 & 72 — XLCH; 74 — XLCH                                                        |
|              |           | 34872-73  | SPROCKET COVER, complete (kick starter) (black)        | 73 — XLCH                                                                        |
|              |           | 34872-75  | SPROCKET COVER                                         | N/A 77 to * — XLCH                                                               |
|              | 13        | 34890-52  | SCREW, sprocket cover (2)                              | 54 to 70 — KH, XL, XLH, XLCH                                                     |
|              | 13A       | 34893-75  | SPROCKET COVER, inner                                  | 77 to * — XL, XLCH                                                               |
|              | 14        | 34896-75  | SPROCKET COVER, complete (kick starter)                | 75 to 76 — XLCH                                                                  |
|              | 15        | 35044-56  | MAINSHAFT                                              | 56 to 66 — KH, XL, XLH, XLCH;<br>67 to 69 — XLCH<br>(above engine No. 56KH-1465) |
|              |           | 35046-67  | MAINSHAFT                                              | 67 to 70 — XLH; 70 — XLCH                                                        |
|              |           | 35046-71A | MAINSHAFT                                              | 71 to * — XLH, XLCH                                                              |
|              | 16        | 35047-53  | NUT, mainshaft                                         | 54 to 70 — KH, XL, XLH, XLCH                                                     |
|              |           | 35047-71A | NUT, mainshaft                                         | 71 to * — XLH, XLCH                                                              |
|              | 17        | 35050-52  | LOCKWASHER, mainshaft                                  | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 18        | 35105-52  | BEARING RACE, mainshaft                                | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 19        | 35112-52  | RETAINING RING, mainshaft ball bearing (2)             | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 20        | 35113-52  | RETAINING RING, mainshaft roller bearing               | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 21        | 35150-52  | OIL SEAL AND RETAINER, mainshaft                       | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 22        | 35151-52A | OIL SEAL, mainshaft                                    | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 23        | 35154-52  | OIL SEAL RETAINER, mainshaft                           | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 24        | 35169-52  | GASKET, mainshaft oil seal                             | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 25        | 35277-52A | MAINSHAFT LOW GEAR — 27 T.                             | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 26        | 35296-56  | MAINSHAFT SECOND GEAR — 23 T.                          | 56 to * — KH, XL, XLH, XLCH                                                      |
|              | 27        | 35305-56  | MAINSHAFT THIRD GEAR — 20 T.                           | 56 to * — KH, XL, XLH, XLCH                                                      |
|              | 28        | 35326-73  | THRUST WASHER, mainshaft, right (.080")                | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 29        | 35327-73  | THRUST WASHER, countershaft low gear (.025")           | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35328-73  | THRUST WASHER, countershaft low gear (.035")           | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35329-73  | THRUST WASHER, countershaft low gear (.045")           | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 30        | 35337-56  | RETAINING RING, mainshaft third gear                   | 56 to * — KH, XL, XLH, XLCH                                                      |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

# TRANSMISSION



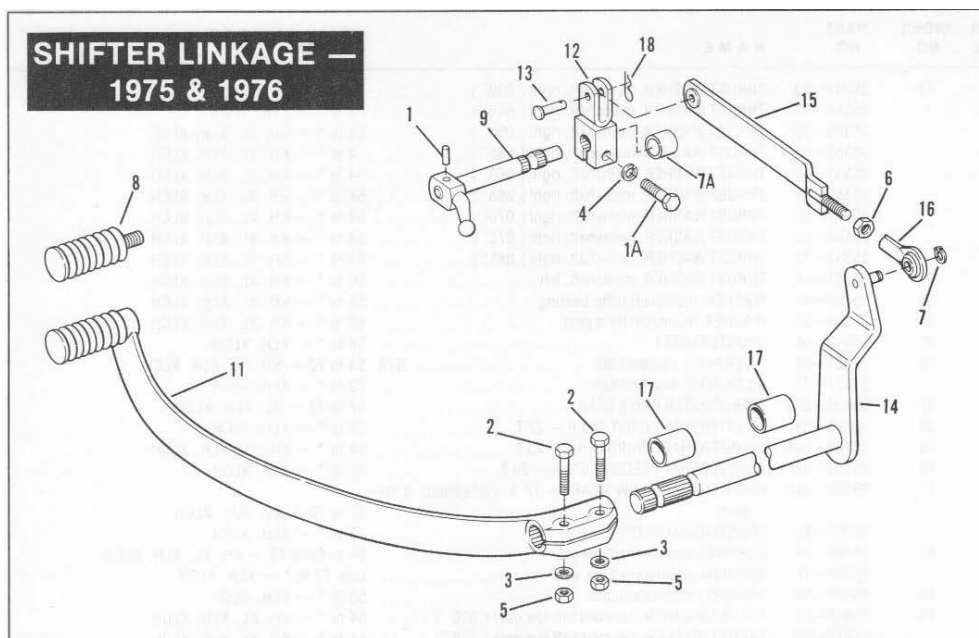
## TRANSMISSION (CONT'D)

B21-2

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                              | USED ON                                                                          |
|--------------|-----------|-----------|------------------------------------------------------|----------------------------------------------------------------------------------|
|              | 31        | 35343-73  | THRUST WASHER, mainshaft, right (.030")              | 73 to * — XLH, XLCH                                                              |
|              |           | 35344-73  | THRUST WASHER, mainshaft, right (.040")              | 73 to * — XLH, XLCH                                                              |
|              |           | 35349-52  | THRUST WASHER, mainshaft, right (.050")              | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35350-52  | THRUST WASHER, mainshaft, right (.055")              | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35351-52  | THRUST WASHER, mainshaft, right (.060")              | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35352-52  | THRUST WASHER, mainshaft, right (.065")              | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35353-52  | THRUST WASHER, mainshaft, right (.070")              | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35354-52  | THRUST WASHER, mainshaft, right (.075")              | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35355-72  | THRUST WASHER, mainshaft, right (.085")              | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 32        | 35361-56  | THRUST WASHER, mainshaft, left                       | 56 to * — KH, XL, XLH, XLCH                                                      |
|              | 33        | 35363-52  | WASHER, mainshaft roller bearing                     | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 34        | 35364-56  | WASHER, mainshaft third gear                         | 56 to * — KH, XL, XLH, XLCH                                                      |
|              | 35        | 35613-58  | COUNTERSHAFT                                         | 58 to * — XLH, XLCH                                                              |
|              | 36        | 35631-54  | OILER PLUG, countershaft                             | N/A 54 to 72 — KH, XL, XLH, XLCH                                                 |
|              |           | 35631-73  | OILER PLUG, countershaft                             | 73 to * — XLH, XLCH                                                              |
|              | 37        | 35636-52A | SPEEDOMETER DRIVE GEAR                               | 57 to 72 — XL, XLH, XLCH                                                         |
|              | 38        | 35695-58  | COUNTERSHAFT DRIVE GEAR — 27 T.                      | 58 to * — XLH, XLCH                                                              |
|              | 39        | 35709-54A | COUNTERSHAFT THIRD GEAR — 23 T.                      | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 40        | 35750-58  | COUNTERSHAFT SECOND GEAR — 20 T.                     | 58 to * — XLH, XLCH                                                              |
|              | 41        | 35760-54B | COUNTERSHAFT LOW GEAR — 17 T. (w/speedo. drive gear) | 57 to 72 — XL, XLH, XLCH                                                         |
|              |           | 35760-73  | COUNTERSHAFT LOW GEAR — 17 T.                        | 73 to * — XLH, XLCH                                                              |
|              | 42        | 35787-52  | BUSHING, countershaft low gear                       | 54 to Early 72 — KH, XL, XLH, XLCH                                               |
|              |           | 35787-72  | BUSHING, countershaft low gear                       | Late 72 to * — XLH, XLCH                                                         |
|              | 43        | 35809-58  | SPACER, countershaft gear                            | 58 to * — XLH, XLCH                                                              |
|              | 44        | 35818-72  | THRUST WASHER, countershaft low gear (.020")         | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35819-72  | THRUST WASHER, countershaft low gear (.030")         | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35820-52  | THRUST WASHER, countershaft low gear (.050")         | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35821-52  | THRUST WASHER, countershaft low gear (.055")         | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35821-72  | THRUST WASHER, countershaft low gear (.040")         | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35824-52  | THRUST WASHER, countershaft low gear (.060")         | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35825-52  | THRUST WASHER, countershaft low gear (.065")         | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35828-52  | THRUST WASHER, countershaft low gear (.070")         | 54 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35829-52  | THRUST WASHER, countershaft low gear (.075")         | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 45        | 35836-55  | THRUST WASHER, countershaft low gear, left (.075")   | 55 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35838-55  | THRUST WASHER, countershaft low gear, left (.085")   | 55 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35839-55  | THRUST WASHER, countershaft low gear, left (.100")   | 55 to * — KH, XL, XLH, XLCH                                                      |
|              |           | 35840-52  | THRUST WASHER, countershaft low gear, left (.065")   | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 46        | 35841-58  | THRUST WASHER, second gear                           | 58 to * — XLH, XLCH                                                              |
|              | 47        | 35960-54  | NEEDLE BEARING, countershaft (closed end)            | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 48        | 35961-52  | NEEDLE BEARING (2)                                   | 54 to * — KH, XL, XLH, XLCH                                                      |
|              | 49        | 37448-67  | CLUTCH GEAR — 17 T.                                  | 67 to 70 — XLH; 70 — XLCH                                                        |
|              |           | 37448-71  | CLUTCH GEAR — 17 T.                                  | 71 to * — XLH, XLCH                                                              |
|              |           | 37449-56  | CLUTCH GEAR — 17 T.                                  | 56 to 66 — KH, XL, XLH, XLCH;<br>67 to 69 — XLCH<br>(above engine No. 56KH-1465) |
|              | 50        | 37458-52  | BUSHING, clutch gear                                 | 54 to * — KH, XL, XLH, XLCH<br>(above engine No. 56 KH-1465)                     |
|              | 51        | 37531-56B | OIL SEAL, clutch gear                                | 56 to 66 — KH, XL, XLH, XLCH<br>67 to 69 — XLCH<br>(above engine No. 56 KH-1465) |
|              | 52        | 56238-62  | PLUG, sprocket cover starter shaft hole              | 68 to * — XLH                                                                    |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

# **SHIFTER LINKAGE — 1975 & 1976**



| RETAIL PRICE | INDEX NO. | PART NO. | NAME                                   | USED ON             |
|--------------|-----------|----------|----------------------------------------|---------------------|
|              | 1         | 605      | PIN, shift lever shaft                 | 75 & 76 — XLH, XLCH |
|              | 1A        | 2871W    | BOLT, 5/16-18 x 1-1/4 hex. hd.         | 75 & 76 — XLH, XLCH |
|              | 2         | 2872W    | BOLT, 1/4-20 x 1-1/4 hex. hd. (2)      | 75 & 76 — XLH, XLCH |
|              | 3         | 6703     | WASHER, 1/4 x 5/8 x 1/16 (2)           | 75 & 76 — XLH, XLCH |
|              | 4         | 7041     | LOCKWASHER, 5/16                       | 75 & 76 — XLH, XLCH |
|              | 5         | 7686     | LOCKNUT, 1/4-20 x 5/16 x 7/16 hex. (2) | 75 & 76 — XLH, XLCH |
|              | 6         | 7744     | NUT, 5/16-24 x 3/16 x 1/2 hex.         | 75 & 76 — XLH, XLCH |
|              | 7         | 11016    | RETAINING RING, shifter link           | 75 & 76 — XLH, XLCH |
|              | 7A        | 34037—75 | BUSHING, shifter shaft                 | 75 & 76 — XLH, XLCH |
|              | 8         | 34611—65 | RUBBER PEDAL, only                     | 75 & 76 — XLH, XLCH |
|              | 9         | 34627—75 | SHAFT, shifter — splined               | 75 & 76 — XLH, XLCH |
|              | 11        | 34666—75 | SHIFTER LEVER, only                    | 75 & 76 — XLH, XLCH |
|              | 12        | 34670—75 | LEVER, shifter shaft — splined         | 75 & 76 — XLH, XLCH |
|              | 13        | 42269—30 | PIN, shifter link                      | 75 & 76 — XLH, XLCH |
|              | 14        | 42548—75 | CROSS SHAFT, shifter                   | 75 & 76 — XLH, XLCH |
|              | 15        | 42583—75 | SHIFTER LINK, with stud                | 75 & 76 — XLH, XLCH |
|              | 16        | 42585—75 | PIVOT END, shifter link                | 75 & 76 — XLH, XLCH |
|              | 17        | 47757—52 | BUSHING, shifter cross shaft           | 75 & 76 — XLH, XLCH |
|              | 18        | 90906—52 | CLIP, shifter link                     | 75 & 76 — XLH, XLCH |

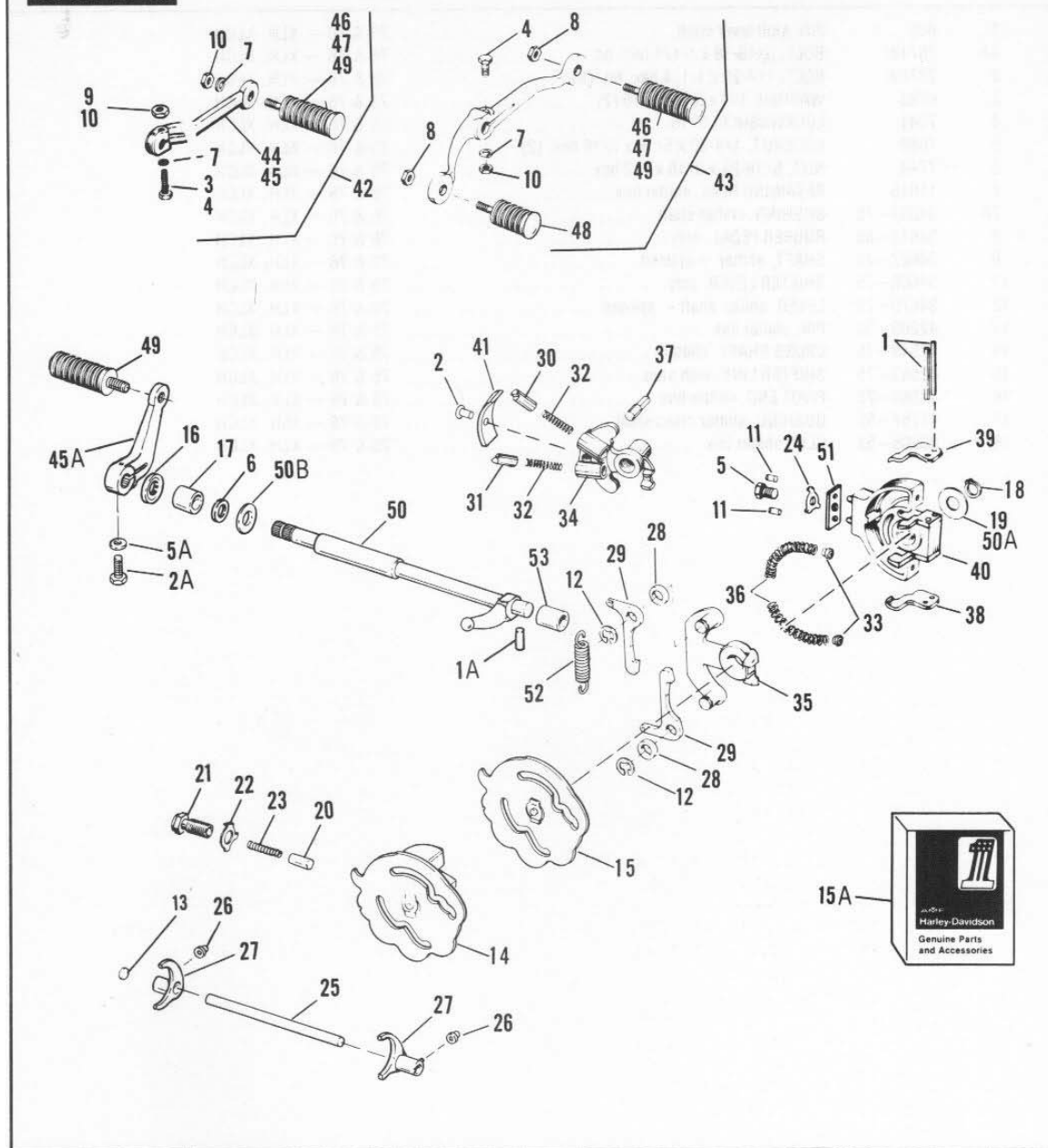


B22

SHIFTER AND LEVER ASSEMBLY SHIFTER LINKAGE

| RETAIL PRICE | INDEX NO. | PART NO. | NAME                                   | USED ON             |
|--------------|-----------|----------|----------------------------------------|---------------------|
|              | 1         | 605      | PIN, shift lever shaft                 | 75 & 76 — XLH, XLCH |
|              | 1A        | 2871W    | BOLT, 5/16-18 x 1-1/4 hex. hd.         | 75 & 76 — XLH, XLCH |
|              | 2         | 2872W    | BOLT, 1/4-20 x 1-1/4 hex. hd. (2)      | 75 & 76 — XLH, XLCH |
|              | 3         | 6703     | WASHER, 1/4 x 5/8 x 1/16 (2)           | 75 & 76 — XLH, XLCH |
|              | 4         | 7041     | LOCKWASHER, 5/16                       | 75 & 76 — XLH, XLCH |
|              | 5         | 7686     | LOCKNUT, 1/4-20 x 5/16 x 7/16 hex. (2) | 75 & 76 — XLH, XLCH |
|              | 6         | 7744     | NUT, 5/16-24 x 3/16 x 1/2 hex.         | 75 & 76 — XLH, XLCH |
|              | 7         | 11016    | RETAINING RING, shifter link           | 75 & 76 — XLH, XLCH |
|              | 7A        | 34037—75 | BUSHING, shifter shaft                 | 75 & 76 — XLH, XLCH |
|              | 8         | 34611—65 | RUBBER PEDAL, only                     | 75 & 76 — XLH, XLCH |
|              | 9         | 34627—75 | SHAFT, shifter — splined               | 75 & 76 — XLH, XLCH |
|              | 11        | 34666—75 | SHIFTER LEVER, only                    | 75 & 76 — XLH, XLCH |
|              | 12        | 34670—75 | LEVER, shifter shaft — splined         | 75 & 76 — XLH, XLCH |
|              | 13        | 42269—30 | PIN, shifter link                      | 75 & 76 — XLH, XLCH |
|              | 14        | 42548—75 | CROSS SHAFT, shifter                   | 75 & 76 — XLH, XLCH |
|              | 15        | 42583—75 | SHIFTER LINK, with stud                | 75 & 76 — XLH, XLCH |
|              | 16        | 42585—75 | PIVOT END, shifter link                | 75 & 76 — XLH, XLCH |
|              | 17        | 47757—52 | BUSHING, shifter cross shaft           | 75 & 76 — XLH, XLCH |
|              | 18        | 90906—52 | CLIP, shifter link                     | 75 & 76 — XLH, XLCH |

# SHIFTER



## SHIFTER AND 1974 & EARLIER SHIFTER LINKAGE

B23-1

| RETAIL PRICE | INDEX NO. | PART NO. | NAME                                           | USED ON                       |
|--------------|-----------|----------|------------------------------------------------|-------------------------------|
|              | 1         | 350      | PIN, pawl lifter arm (2)                       | 54 to * — KH, XL, XLH, XLCH   |
|              | 1A        | 605      | PIN, shifter lever shaft                       | 54 to 74; Early 77 — XL, XLCH |
|              | 2         | 1608     | SCREW, No. 6-32 x 7/16 ctsk. Pozidriv flat hd. | 61 to 71 — XLH, XLCH          |
|              | 2A        | 2551W    | BOLT, 1/4-20 x 1 hex. hd.                      | 77 to * — XL, XLCH            |
|              | 3         | 2871     | BOLT, 5/16-18 x 1-1/4 hex. hd.                 | Late 72 to 74 — XLH, XLCH     |
|              | 4         | 4014W    | BOLT, 5/16-24 x 1-1/4 hex. hd.                 | 64 to Early 72 — XLH, XLCH    |
|              | 5         | 4621     | BOLT, 7/16-14 x 1-1/8 hex. hd.                 | 54 to * — KH, XL, XLH, XLCH   |
|              | 5A        | 6703     | WASHER, 1/4 x 5/8 x 1/16                       | 77 to * — XL, XLCH            |

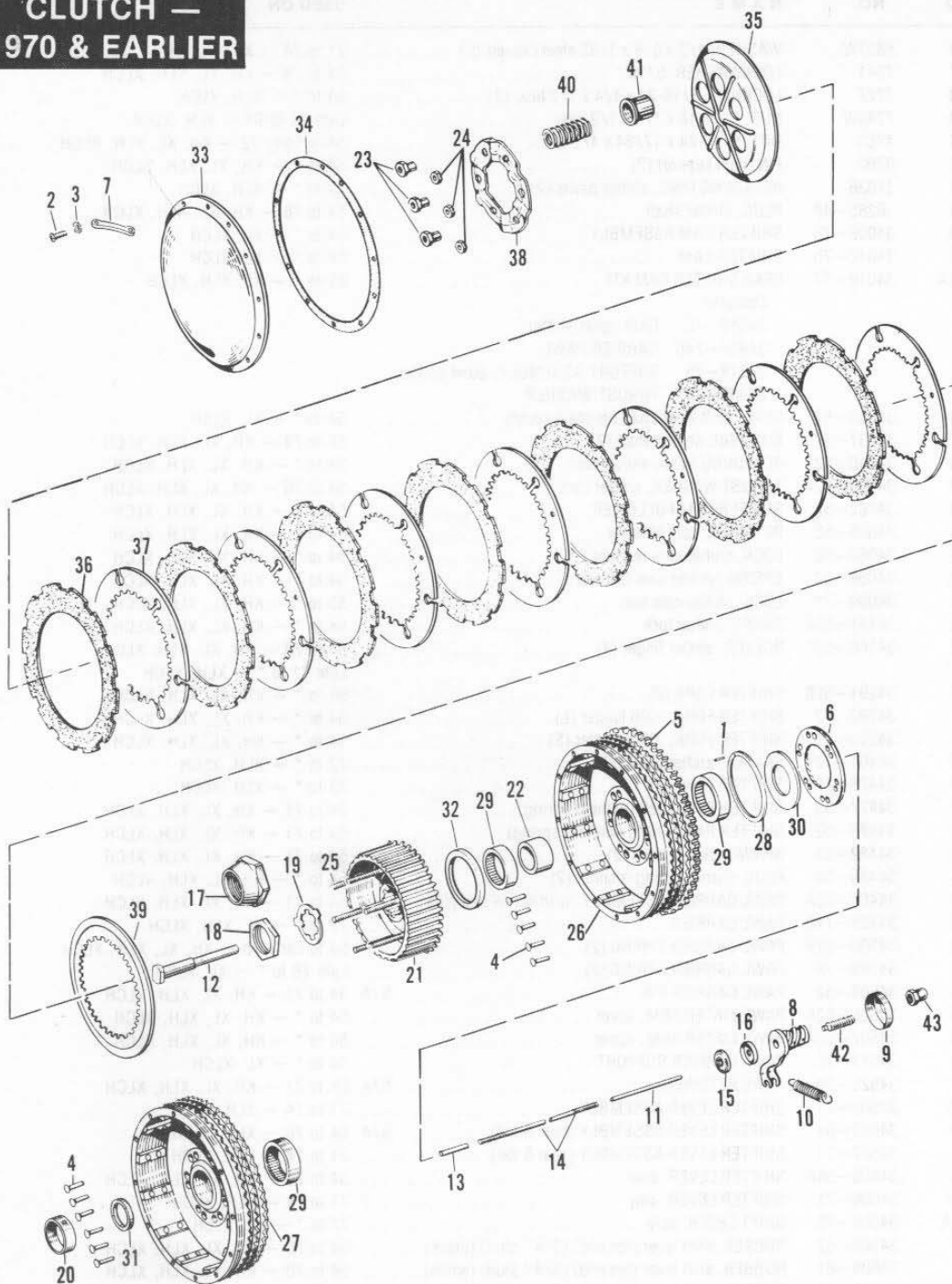


# SHIFTER AND 1974 & EARLIER SHIFTER LINKAGE (CONT'D)

B23-2

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                            | USED ON                                                   |
|--------------|-----------|-----------|----------------------------------------------------|-----------------------------------------------------------|
|              | 6         | 6807W     | WASHER, 1/2 x 3/4 x 1/32 steel (as req'd.)         | 71 to 74 — XLH, XLCH                                      |
|              | 7         | 7041      | LOCKWASHER, 5/16                                   | 54 to 74 — KH, XL, XLH, XLCH                              |
|              | 8         | 7727      | LOCKNUT, 5/16-24 x 1/4 x 1/2 hex. (2)              | 64 to * — XLH, XLCH                                       |
|              | 9         | 7748W     | NUT, 5/16-18 x 1/4 x 1/2 hex.                      | Late 72 to 74 — XLH, XLCH                                 |
|              | 10        | 7753      | NUT, 5/16-24 x 17/64 x 1/2 hex.                    | 54 to Early 72 — KH, XL, XLH, XLCH                        |
|              | 11        | 9260      | PIN, cam support (2)                               | 54 to * — KH, XL, XLH, XLCH                               |
|              | 12        | 11036     | RETAINING RING, shifter pawls (2)                  | 72 to * — XLH, XLCH                                       |
|              | 13        | 16285-48  | PLUG, shifter shaft                                | 54 to 76 — KH, XL, XLH, XLCH                              |
|              | 14        | 34009-75  | SHIFTER CAM ASSEMBLY                               | 54 to * — XL, XLCH                                        |
|              | 15        | 34012-75  | SHIFTER CAM                                        | 54 to * — XL, XLCH                                        |
|              | 15A       | 34016-77  | GEAR SHIFTER CAM KIT                               | 61 to * — XL, XLH, XLCH                                   |
|              |           |           | Contains:                                          |                                                           |
|              |           | 34012-75  | CAM, gear shifter                                  |                                                           |
|              |           | 34494-74B | CARRIER PAWL                                       |                                                           |
|              |           | 34514-75  | SUPPORT ASSEMBLY, pawl carrier                     |                                                           |
|              |           | 35336-74  | THRUST WASHER                                      |                                                           |
|              | 16        | 34035-52  | SEAL, shift lever shaft (in chain cover)           | 54 to * — XL, XLCH                                        |
|              | 17        | 34037-52  | BUSHING, shifter shaft (2)                         | 54 to 74 — KH, XL, XLH, XLCH                              |
|              | 18        | 34040-52  | RETAINING RING, shifter cam                        | 54 to * — KH, XL, XLH, XLCH                               |
|              | 19        | 34060-52  | THRUST WASHER, shifter cam                         | 54 to 76 — KH, XL, XLH, XLCH                              |
|              | 20        | 34062-52  | SHIFTER CAM FOLLOWER                               | 54 to * — KH, XL, XLH, XLCH                               |
|              | 21        | 34065-52  | RETAINER, cam follower                             | 54 to * — KH, XL, XLH, XLCH                               |
|              | 22        | 34067-52  | LOCK, shifter cam retainer                         | 54 to * — KH, XL, XLH, XLCH                               |
|              | 23        | 34068-52  | SPRING, shifter cam follower                       | 54 to * — KH, XL, XLH, XLCH                               |
|              | 24        | 34069-71  | LOCK, shifter cam bolt                             | 55 to * — KH, XL, XLH, XLCH                               |
|              | 25        | 34141-52A | SHAFT, shifter fork                                | 54 to * — KH, XL, XLH, XLCH                               |
|              | 26        | 34168-52  | ROLLER, shifter finger (2)                         | 54 to 70 — KH, XL, XLH, XLCH;<br>Late 71 to * — XLH, XLCH |
|              | 27        | 34291-52B | SHIFTER FORK (2)                                   | 54 to * — KH, XL, XLH, XLCH                               |
|              |           | 34292-72  | SHIFTER FORK, .020 longer (L)                      | 54 to * — KH, XL, XLH, XLCH                               |
|              |           | 34293-72  | SHIFTER FORK, .020 shorter (S)                     | 54 to * — KH, XL, XLH, XLCH                               |
|              | 28        | 34461-72  | SPACER, shifter pawl (2)                           | 72 to * — XLH, XLCH                                       |
|              | 29        | 34476-72  | SHIFTER PAWL (2)                                   | 72 to * — XLH, XLCH                                       |
|              | 30        | 34477-53  | SHIFTER PAWL, left (without spring)                | 54 to 71 — KH, XL, XLH, XLCH                              |
|              | 31        | 34478-53  | SHIFTER PAWL, right (without spring)               | 54 to 71 — KH, XL, XLH, XLCH                              |
|              | 32        | 34482-53  | SPRING, shifter pawl (2)                           | 54 to 71 — KH, XL, XLH, XLCH                              |
|              | 33        | 34485-52  | PLUG, carrier spring retainer (2)                  | 54 to * — KH, XL, XLH, XLCH                               |
|              | 34        | 34489-52A | PAWL CARRIER ASSEMBLY, with screw and pins         | 54 to 71 — KH, XL, XLH, XLCH                              |
|              | 35        | 34494-74B | PAWL CARRIER                                       | 72 to * — XL, XLH, XLCH                                   |
|              | 36        | 34500-52A | PAWL CARRIER SPRING (2)                            | 54 to Early 78 — KH, XL, XLH, XLCH                        |
|              |           | 34500-78  | PAWL CARRIER SPRING (2)                            | Late 78 to * — XL, XLCH                                   |
|              | 37        | 34503-52  | PAWL CARRIER PIN                                   | N/A 54 to 71 — KH, XL, XLH, XLCH                          |
|              | 38        | 34506-52A | PAWL LIFTER ARM, lower                             | 54 to * — KH, XL, XLH, XLCH                               |
|              | 39        | 34507-52A | PAWL LIFTER ARM, upper                             | 54 to * — KH, XL, XLH, XLCH                               |
|              | 40        | 34514-75  | PAWL CARRIER SUPPORT                               | 54 to * — XL, XLCH                                        |
|              | 41        | 34525-70  | PAWL RETAINER                                      | N/A 54 to 71 — KH, XL, XLH, XLCH                          |
|              | 42        | 34600-71  | SHIFTER LEVER ASSEMBLY                             | 71 to 74 — XLH, XLCH                                      |
|              | 43        | 34602-64  | SHIFTER LEVER ASSEMBLY (heel & toe)                | N/A 64 to 70 — XLH, XLCH                                  |
|              |           | 34602-71  | SHIFTER LEVER ASSEMBLY (heel & toe)                | 71 to 74 — XLH, XLCH                                      |
|              | 44        | 34606-54A | SHIFTER LEVER, only                                | 54 to 70 — KH, XL, XLH, XLCH                              |
|              | 45        | 34606-71  | SHIFTER LEVER, only                                | 71 to 74 — XLH, XLCH                                      |
|              | 45A       | 34606-75  | SHIFT LEVER, only                                  | 77 to * — XL, XLCH                                        |
|              | 46        | 34609-52  | RUBBER, shift lever (toe end) (3/4" stud) (black)  | 54 to 70 — KH, XL, XLH, XLCH                              |
|              | 47        | 34609-61  | RUBBER, shift lever (toe end) (3/4" stud) (white)  | 54 to 70 — KH, XL, XLH, XLCH                              |
|              | 48        | 34610-64  | RUBBER, shift lever (heel end) (black) (3/4" stud) | 64 to 74 — XLH, XLCH                                      |
|              | 49        | 34611-65  | RUBBER, shift lever (toe end) (1/2" stud) (black)  | 71 to 74 — XLH, XLCH                                      |
|              | 50        | 34628-54A | SHAFT, shifter lever                               | 54 to 74 — KH, XL, XLH, XLCH                              |
|              |           | 34628-75  | SHAFT, shifter lever                               | 77 to * — XL, XLCH                                        |
|              | 50A       | 35336-74  | THRUST WASHER, pawl carrier assembly               | 77 to * — XL, XLCH                                        |
|              | 50B       | 35404-74  | THRUST WASHER, shifter shaft                       | 77 to * — XL, XLCH                                        |
|              | 51        | 35891-66  | SHIM, pawl carrier support                         | 66 to * — XLH, XLCH                                       |
|              | 52        | 37222-52  | SPRING, shifter pawls                              | 72 to * — XLH, XLCH                                       |
|              | 53        | 40520-63  | BUSHING, shifter shaft (in right crankcase)        | 77 to * — XL, XLCH                                        |

# CLUTCH — 1970 & EARLIER

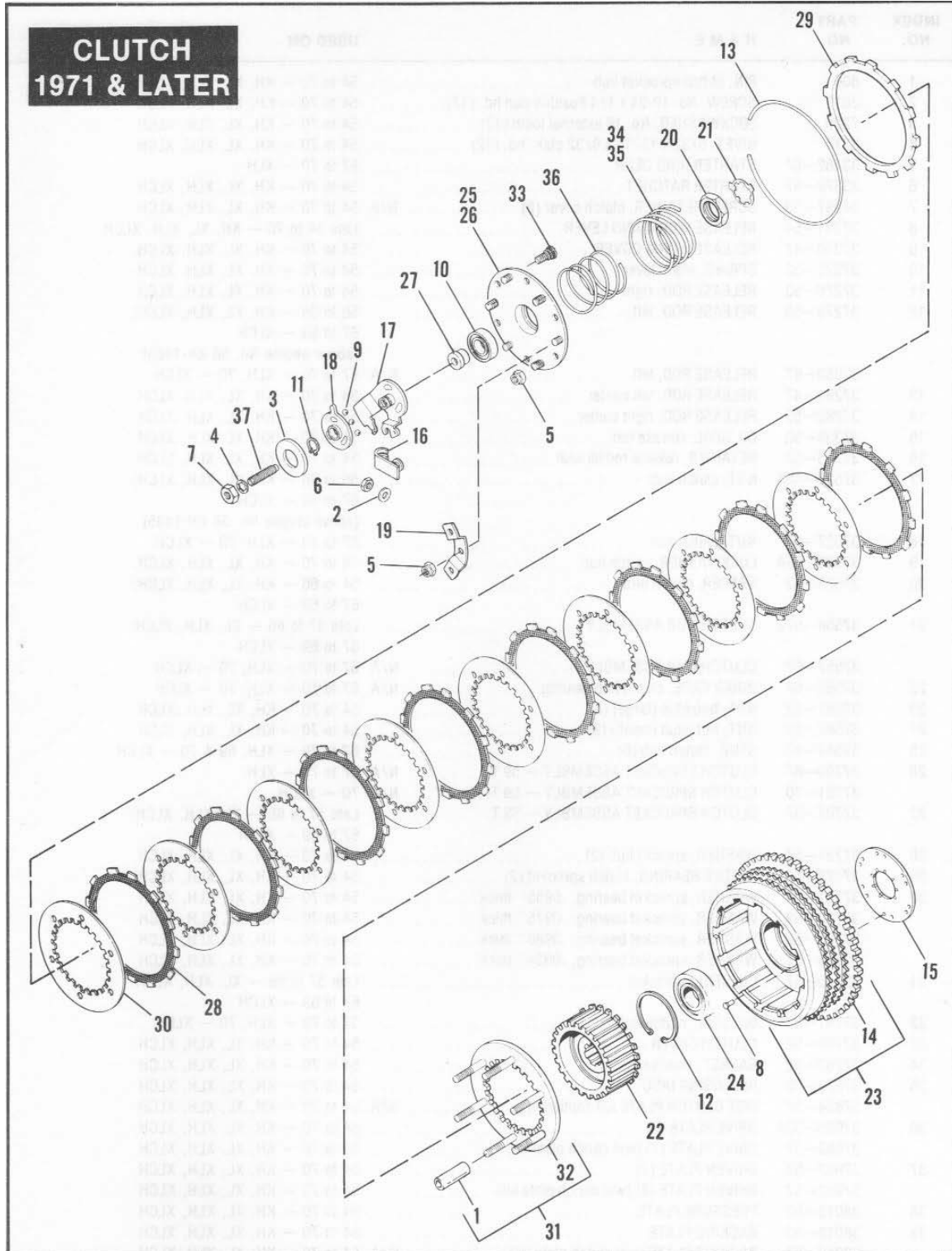


## CLUTCH — 1970 &amp; EARLIER

B24

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                      | USED ON                                                                           |
|--------------|-----------|-----------|----------------------------------------------|-----------------------------------------------------------------------------------|
|              | 1         | 606       | PIN, clutch sprocket hub                     | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 2         | 2613      | SCREW, No. 10-24 x 1/4 Pozidriv pan hd. (12) | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 3         | 7220      | LOCKWASHER, No. 10 external tooth (12)       | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 4         | 8215      | RIVET, 5/32 x 13/16 x 9/32 ctsk. hd. (12)    | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 5         | 33162-67  | STARTER RING GEAR                            | 67 to 70 — XLH                                                                    |
|              | 6         | 33379-57  | STARTER RATCHET                              | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 7         | 34897-53  | SCREW RETAINER, clutch cover (6)             | N/A 54 to 70 — KH, XL, XLH, XLCH                                                  |
|              | 8         | 37201-54  | RELEASE WORM AND LEVER                       | Late 54 to 70 — KH, XL, XLH, XLCH                                                 |
|              | 9         | 37210-47  | RELEASE WORM COVER                           | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 10        | 37222-52  | SPRING, worm lever                           | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 11        | 37276-53  | RELEASE ROD, right                           | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 12        | 37279-56  | RELEASE ROD, left                            | 56 to 66 — KH, XL, XLH, XLCH;<br>67 to 69 — XLCH<br>(above engine No. 56 KH-1465) |
|              |           | 37280-67  | RELEASE ROD, left                            | N/A 67 to 70 — XLH; 70 — XLCH                                                     |
|              | 13        | 37281-47  | RELEASE ROD, left center                     | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 14        | 37282-53  | RELEASE ROD, right center                    | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 15        | 37339-53  | OIL SEAL, release rod                        | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 16        | 37345-52  | RETAINER, release rod oil seal               | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 17        | 37526-56A | NUT, clutch hub                              | 56 to 66 — KH, XL, XLH, XLCH;<br>67 to 69 — XLCH<br>(above engine No. 56 KH-1465) |
|              | 18        | 37527-67  | NUT, clutch hub                              | 67 to 70 — XLH; 70 — XLCH                                                         |
|              | 19        | 37533-52A | LOCKWASHER, clutch hub                       | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 20        | 37535-52  | SPACER, clutch hub                           | 54 to 66 — KH, XL, XLH, XLCH;<br>67 to 69 — XLCH                                  |
|              | 21        | 37556-57B | CLUTCH HUB ASSEMBLY                          | Late 57 to 66 — XL, XLH, XLCH;<br>67 to 69 — XLCH                                 |
|              |           | 37557-67  | CLUTCH HUB ASSEMBLY                          | N/A 67 to 70 — XLH; 70 — XLCH                                                     |
|              | 22        | 37568-67  | INNER RACE, clutch hub bearing               | N/A 67 to 70 — XLH; 70 — XLCH                                                     |
|              | 23        | 37581-52  | NUT, hub stud (large) (3)                    | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 24        | 37582-52  | NUT, hub stud (small) (3)                    | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 25        | 37584-67  | STUD, clutch hub (6)                         | 67 to 70 — XLH; 69 & 70 — XLCH                                                    |
|              | 26        | 37700-67  | CLUTCH SPROCKET ASSEMBLY — 59 T.             | N/A 67 to 70 — XLH                                                                |
|              |           | 37701-70  | CLUTCH SPROCKET ASSEMBLY — 59 T.             | N/A 70 — XLCH                                                                     |
|              | 27        | 37702-57  | CLUTCH SPROCKET ASSEMBLY — 59 T.             | Late 57 to 66 — XL, XLH, XLCH;<br>67 to 69 — XLCH                                 |
|              | 28        | 37721-54  | WASHER, sprocket hub (2)                     | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 29        | 37722-52  | NEEDLE BEARING, clutch sprocket (2)          | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 30        | 37731-52  | WASHER, sprocket bearing, .0955" thick       | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              |           | 37732-52  | WASHER, sprocket bearing, .0975" thick       | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              |           | 37733-52  | WASHER, sprocket bearing, .0980" thick       | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              |           | 37735-52  | WASHER, sprocket bearing, .0925" thick       | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 31        | 37740-57  | OIL SEAL, sprocket                           | Late 57 to 68 — XL, XLH, XLCH;<br>67 to 69 — XLCH                                 |
|              | 32        | 37741-67  | OIL SEAL, clutch hub                         | 67 to 70 — XLH; 70 — XLCH                                                         |
|              | 33        | 37760-52  | CLUTCH COVER                                 | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 34        | 37762-52  | GASKET, clutch cover                         | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 35        | 37876-52  | RELEASING DISC                               | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              |           | 37894-57  | WET CLUTCH PLATE KIT (optional)              | N/A 54 to 70 — KH, XL, XLH, XLCH                                                  |
|              | 36        | 37985-52A | DRIVE PLATE (7)                              | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              |           | 37985-57  | DRIVE PLATE (7) (wet clutch plate kit)       | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 37        | 37992-52  | DRIVEN PLATE (7)                             | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              |           | 37992-57  | DRIVEN PLATE (8) (wet clutch plate kit)      | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 38        | 38013-52  | PRESSURE PLATE                               | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 39        | 38016-52  | BACKING PLATE                                | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              |           | 38016-57  | BACKING PLATE (wet clutch plate kit)         | N/A 54 to 70 — KH, XL, XLH, XLCH                                                  |
|              | 40        | 38076-52  | SPRING (6)                                   | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 41        | 38101-52  | SPRING CUP, backing plate (6)                | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 42        | 38130-54  | ADJUSTING SCREW                              | 54 to 70 — KH, XL, XLH, XLCH                                                      |
|              | 43        | 38135-50  | LOCKNUT, adjusting screw                     | 54 to 70 — KH, XL, XLH, XLCH                                                      |

# **CLUTCH** **1971 & LATER**



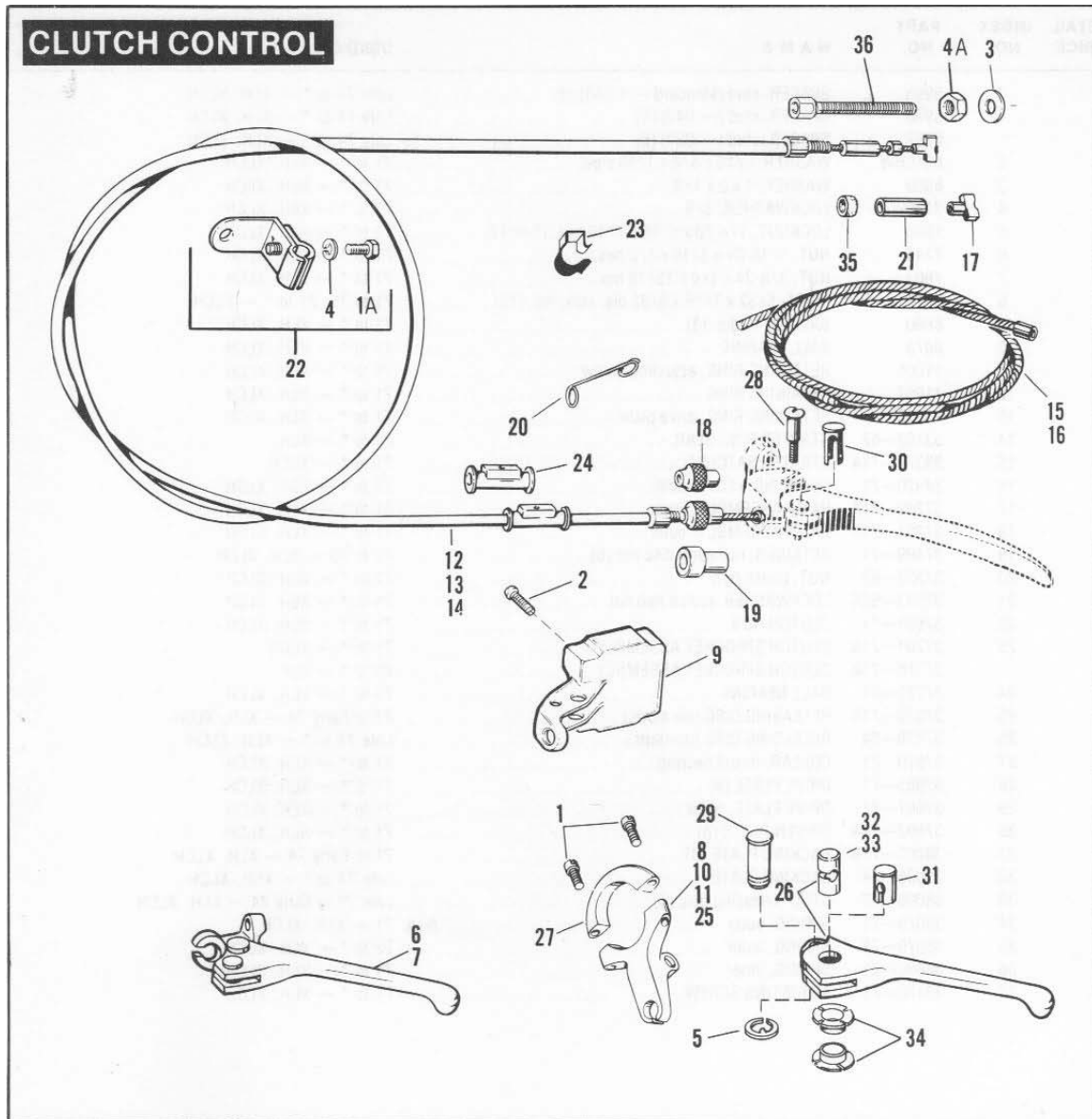
## CLUTCH — 1971 &amp; LATER

B25

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                       | USED ON                         |
|-----------------|--------------|-------------|-----------------------------------------------|---------------------------------|
|                 | 1            | 5995        | SPACER, stud (standard — 1.530) (6)           | Late 74 to * — XLH, XLCH        |
|                 |              | 5996        | SPACER, stud (— .040) (6)                     | Late 74 to * — XLH, XLCH        |
|                 |              | 5997        | SPACER, stud (— .080) (6)                     | Late 74 to * — XLH, XLCH        |
|                 | 2            | 6316HW      | WASHER, 5/16 x 5/8 x 1/16 steel               | 71 to * — XLH, XLCH             |
|                 | 3            | 6860        | WASHER, 1 x 2 x 1/8                           | 71 to * — XLH, XLCH             |
|                 | 4            | 7130W       | LOCKWASHER, 3/8                               | 71 to * — XLH, XLCH             |
|                 | 5            | 7686        | LOCKNUT, 1/4-20 x 5/16 x 7/16 hex. (6 or 12)  | 71 to * — XLH, XLCH             |
|                 | 6            | 7744        | NUT, 5/16-24 x 3/16 x 1/2 hex.                | 71 to * — XLH, XLCH             |
|                 | 7            | 7803        | NUT, 3/8-24 x 1/4 x 13/16 hex.                | 71 to * — XLH, XLCH             |
|                 | 8            | 8216        | RIVET, 5/32 x 7/16 x 9/32 dia. ctsk. hd. (12) | 71 to 75, 77 to * — XLCH        |
|                 | 9            | 8860        | BALL, 5/16 dia. (3)                           | 71 to * — XLH, XLCH             |
|                 | 10           | 9073        | BALL BEARING                                  | 71 to * — XLH, XLCH             |
|                 | 11           | 11005       | RETAINING RING, adjusting screw               | 71 to * — XLH, XLCH             |
|                 | 12           | 11052       | RETAINING RING                                | 71 to * — XLH, XLCH             |
|                 | 13           | 11053       | RETAINING RING, drive plate                   | 71 to * — XLH, XLCH             |
|                 | 14           | 33162—67    | STARTER RING GEAR                             | 71 to * — XLH                   |
|                 | 15           | 33379—71A   | STARTER RATCHET                               | 71 to * — XLCH                  |
|                 | 16           | 34920—71    | COUPLING, clutch cable                        | 71 to * — XLH, XLCH             |
|                 | 17           | 37202—71A   | RAMP ASSEMBLY, inner                          | 71 to * — XLH, XLCH             |
|                 | 18           | 37203—71A   | RAMP ASSEMBLY, outer                          | 71 to * — XLH, XLCH             |
|                 | 19           | 37499—71    | RETAINER, releasing disc nut (6)              | 71 to 73 — XLH, XLCH            |
|                 | 20           | 37527—67    | NUT, clutch hub                               | 71 to * — XLH, XLCH             |
|                 | 21           | 37533—52A   | LOCKWASHER, clutch hub nut                    | 71 to * — XLH, XLCH             |
|                 | 22           | 37561—71    | CLUTCH HUB                                    | 71 to * — XLH, XLCH             |
|                 | 23           | 37701—71A   | CLUTCH SPROCKET ASSEMBLY                      | 71 to * — XLCH                  |
|                 |              | 37716—71A   | CLUTCH SPROCKET ASSEMBLY                      | 71 to * — XLH                   |
|                 | 24           | 37722—71    | BALL BEARING                                  | 71 to * — XLH, XLCH             |
|                 | 25           | 37878—71A   | RELEASING DISC (six studs)                    | 71 to Early 74 — XLH, XLCH      |
|                 | 26           | 37878—74    | RELEASING DISC (no studs)                     | Late 74 to * — XLH, XLCH        |
|                 | 27           | 37879—71    | COLLAR, thrust bearing                        | 71 to * — XLH, XLCH             |
|                 | 28           | 37985—71    | DRIVE PLATE (8)                               | 71 to * — XLH, XLCH             |
|                 | 29           | 37987—71    | DRIVE PLATE, outer                            | 71 to * — XLH, XLCH             |
|                 | 30           | 37992—71A   | DRIVEN PLATE (8)                              | 71 to * — XLH, XLCH             |
|                 | 31           | 38005—71B   | BACKING PLATE KIT                             | 71 to Early 74 — XLH, XLCH      |
|                 | 32           | 38005—74    | BACKING PLATE                                 | Late 74 to * — XLH, XLCH        |
|                 | 33           | 38008—72    | STUD, releasing disc (6)                      | Late 72 to Early 74 — XLH, XLCH |
|                 | 34           | 38079—71    | SPRING, outer                                 | N/A 71 — XLH, XLCH              |
|                 | 35           | 38079—72    | SPRING, outer                                 | 72 to * — XLH, XLCH             |
|                 | 36           | 38080—71    | SPRING, inner                                 | 71 to * — XLH, XLCH             |
|                 | 37           | 38130—71    | ADJUSTING SCREW                               | 71 to * — XLH, XLCH             |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

# CLUTCH CONTROL



## CLUTCH CONTROL

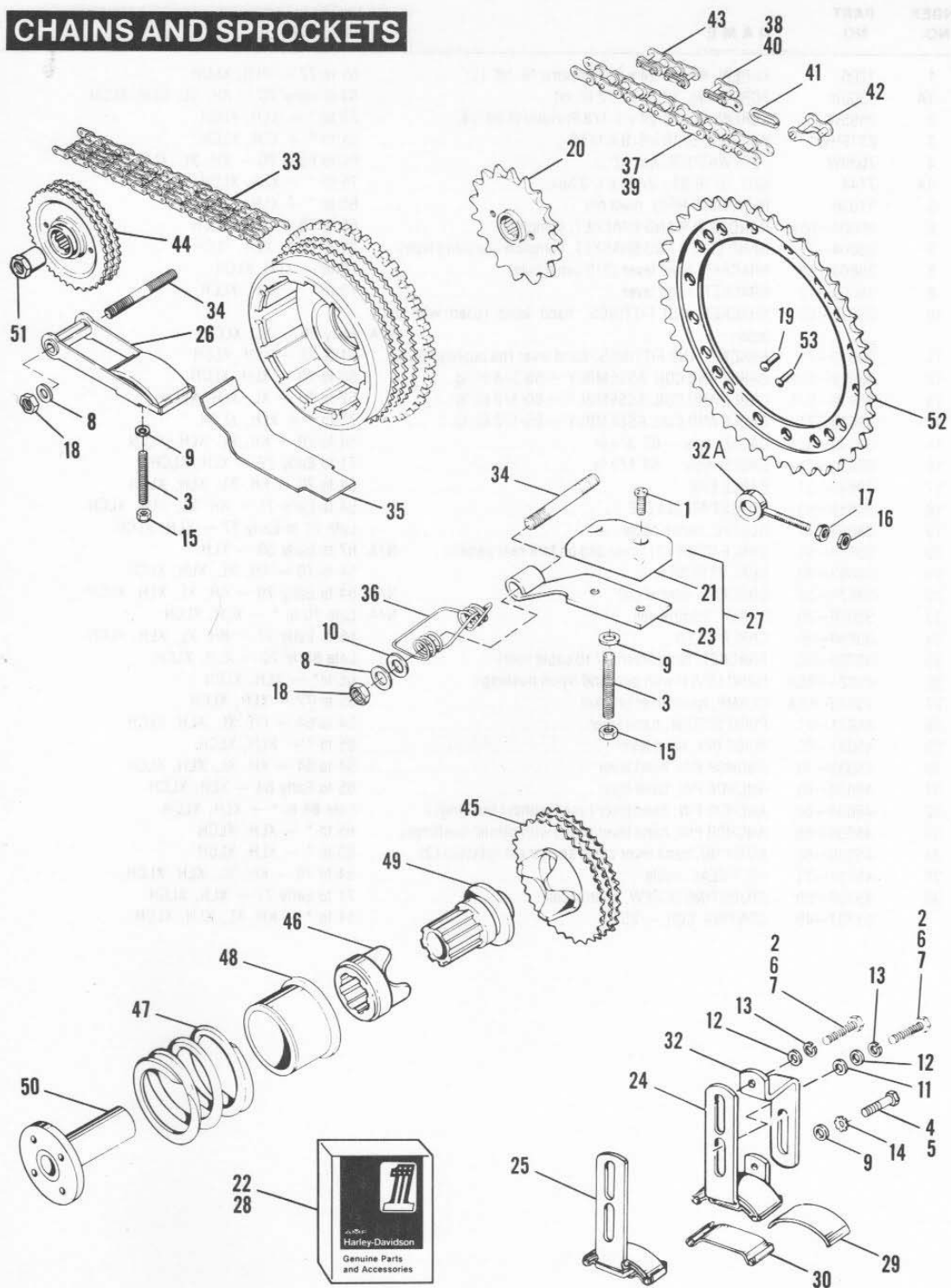
B26

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                                     | USED ON                                |
|--------------|-----------|-----------|----------------------------------------------------------|----------------------------------------|
|              | 1         | 1205      | SCREW, No. 10-24 x 3/4 Pozidriv fil. hd. (2)             | 65 to 72 — XLH, XLCH                   |
|              | 1A        | 1300B     | SCREW, No. 12-24 x 1/2 fil. hd.                          | 54 to Early 70 — KH, XL, XLH, XLCH     |
|              | 2         | 2695W     | SCREW, No. 10-24 x 1-1/8 Pozidriv fil. hd. (4)           | 73 to * — XLH, XLCH                    |
|              | 3         | 6316HW    | WASHER, 5/16 x 5/8 x 1/16                                | 71 to * — XLH, XLCH                    |
|              | 4         | 7030W     | LOCKWASHER, No. 12                                       | 54 to Early 70 — KH, XL, XLH, XLCH     |
|              | 4A        | 7744      | NUT, 5/16-24 x 3/16 x 1/2 hex.                           | 71 to * — XLH, XLCH                    |
|              | 5         | 11036     | RETAINING RING, pivot pin                                | 65 to * — XLH, XLCH                    |
|              | 6         | 38604—65A | HAND LEVER AND BRACKET, complete                         | 65 to 70 — XLH, XLCH                   |
|              | 7         | 38604—71  | HAND LEVER AND BRACKET, complete (bushing type)          | 71 & 72 — XLH, XLCH                    |
|              | 8         | 38608—68  | BRACKET, hand lever (3/8 cable hole)                     | 72 to — XLH, XLCH                      |
|              | 9         | 38608—73  | BRACKET, hand lever                                      | 73 to * — XLH, XLCH                    |
|              | 10        | 38610—65  | BRACKET AND FITTINGS, hand lever (used with early lever) | N/A Early 65 — XL, XLCH                |
|              | 11        | 38610—71  | BRACKET AND FITTINGS, hand lever (no bushing type)       | 71 & 72 — XLH, XLCH                    |
|              | 12        | 38619—53B | CABLE AND COIL ASSEMBLY — 56-3/4 in. lg.                 | 68 to 70 — XLH, XLCH                   |
|              | 13        | 38619—57A | CABLE AND COIL ASSEMBLY — 60-1/2 in. lg.                 | 57 to 70 — XL, XLH, XLCH               |
|              | 14        | 38619—71  | CABLE AND COIL ASSEMBLY — 55-1/2 in. lg.                 | 71 to * — XLH, XLCH                    |
|              | 15        | 38630—52A | CABLE, only — 62-3/4 in.                                 | 54 to 70 — KH, XL, XLH, XLCH           |
|              | 16        | 38630—71  | CABLE, only — 54-1/2 in.                                 | 71 to Early 77 — XLH, XLCH             |
|              | 17        | 38646—51  | CABLE END                                                | 54 to 70 — KH, XL, XLH, XLCH           |
|              | 18        | 38654—53  | ADJUSTING SLEEVE                                         | 54 to Early 71 — KH, XL, XLH, XLCH     |
|              | 19        | 38654—71  | SLEEVE, clutch cable                                     | Late 71 to Early 77 — XLH, XLCH        |
|              | 20        | 38659—67  | CABLE GUIDE (2) (mounted on fork rear panels)            | N/A 67 to Early 69 — XLH               |
|              | 21        | 38663—52  | SEAL RETAINER                                            | 54 to 70 — KH, XL, XLH, XLCH           |
|              | 22        | 38676—52  | BRACKET, control coil                                    | N/A 54 to Early 70 — KH, XL, XLH, XLCH |
|              | 23        | 38676—70  | CLAMP, control coil                                      | N/A Late 70 to * — XLH, XLCH           |
|              | 24        | 38690—55  | CABLE OILER                                              | 55 to Early 77 — KH, XL, XLH, XLCH     |
|              | 25        | 38705—65  | BRACKET, hand lever (7/16 cable hole)                    | Late 65 to 70 — XLH, XLCH              |
|              | 26        | 45024—65A | HAND LEVER with pins and nylon bushings                  | 65 to * — XLH, XLCH                    |
|              | 27        | 45030—65A | CLAMP, hand lever bracket                                | 65 to 72 — XLH, XLCH                   |
|              | 28        | 45031—41  | PIVOT SCREW, hand lever                                  | 54 to 64 — KH, XL, XLH, XLCH           |
|              | 29        | 45031—65  | PIVOT PIN, hand lever                                    | 65 to * — XLH, XLCH                    |
|              | 30        | 45033—49  | ANCHOR PIN, hand lever                                   | 54 to 64 — KH, XL, XLH, XLCH           |
|              | 31        | 45033—65  | ANCHOR PIN, hand lever                                   | 65 to Early 68 — XLH, XLCH             |
|              | 32        | 45034—68  | ANCHOR PIN, hand lever (used without bushings)           | Late 68 to * — XLH, XLCH               |
|              | 33        | 45036—68  | ANCHOR PIN, hand lever (used with plastic bushings)      | 65 to * — XLH, XLCH                    |
|              | 34        | 45039—68  | BUSHING, hand lever cable anchor pin (plastic) (2)       | 65 to * — XLH, XLCH                    |
|              | 35        | 45111—51  | FELT SEAL, cable                                         | 54 to 70 — KH, XL, XLH, XLCH           |
|              | 36        | 45159—50  | ADJUSTING SCREW, control coil                            | 71 to Early 77 — XLH, XLCH             |
|              |           | 91701—49  | CONTROL COIL — 25 Ft.                                    | 54 to * — KH, XL, XLH, XLCH            |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.



# CHAINS AND SPROCKETS



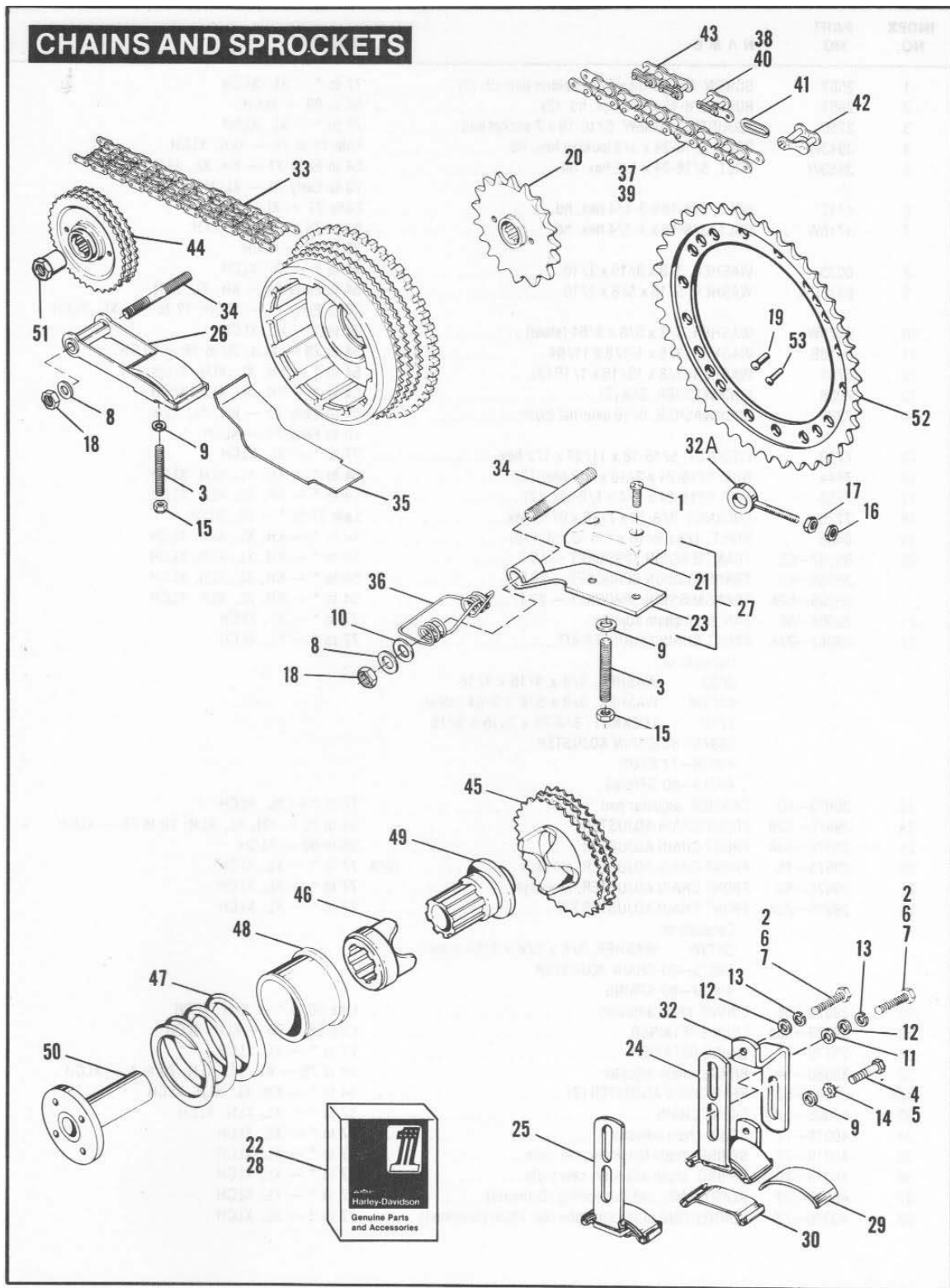
# CHAINS AND SPROCKETS

B27-1

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                         | USED ON                                   |
|--------------|-----------|-----------|-------------------------------------------------|-------------------------------------------|
|              | 1         | 2587      | SCREW, No. 10-32 x 5/8 Pozidriv pan hd. (2)     | 77 to * — XL, XLCH                        |
|              | 2         | 2851      | BOLT, 3/8-16 x 7/8 hex. hd. (2)                 | 54 to 69 — XLCH                           |
|              | 3         | 3250      | ADJUSTING SCREW, 5/16-18 x 2 socket end         | 77 to * — XL, XLCH                        |
|              | 4         | 3943W     | BOLT, 5/16-24 x 3/8 locking hex. hd.            | Late 71 to 76 — XLH, XLCH                 |
|              | 5         | 3953W     | BOLT, 5/16-24 x 1/2 hex. hd.                    | 54 to Early 71 — KH, XL, XLH              |
|              |           |           |                                                 | 70 to Early 71 — XLCH                     |
|              | 6         | 4712      | BOLT, 3/8-16 x 3-1/4 hex. hd.                   | Early 77 — XL, XLCH                       |
|              | 7         | 4716W     | BOLT, 3/8-16 x 1-1/4 hex. hd.                   | 54 to 76 — KH, XL, XLH                    |
|              |           |           |                                                 | 70 to 76 — XLCH                           |
|              | 8         | 6033      | WASHER, 3/8 x 9/16 x 1/16                       | 77 to * — XL, XLCH                        |
|              | 9         | 6316HW    | WASHER, 5/16 x 5/8 x 1/16                       | 54 to Early 71 — KH, XL, XLH;             |
|              |           |           |                                                 | 70 to Early 71 — XLCH; 77 to * — XL, XLCH |
|              | 10        | 6379W     | WASHER, 3/8 x 5/8 x 3/64 (steel)                | 77 to * — XL, XLCH                        |
|              | 11        | 6418B     | WASHER, 3/8 x 1-1/8 x 11/64                     | 54 to 76 — XLH; 70 to 76 — XLCH           |
|              | 12        | 6701      | WASHER, 3/8 x 13/16 x 1/16 (2)                  | 54 to * — KH, XL, XLH, XLCH               |
|              | 13        | 7038      | LOCKWASHER, 3/8 (2)                             | 54 to * — KH, XL, XLH, XLCH               |
|              | 14        | 7232      | LOCKWASHER, 5/16 external tooth                 | 54 to Early 71 — KH, XL, XLH;             |
|              |           |           |                                                 | 70 to Early 71 — XLCH                     |
|              | 15        | 7739      | LOCKNUT, 5/16-18 x 11/32 x 1/2 hex.             | 77 to * — XL, XLCH                        |
|              | 16        | 7744      | NUT, 5/16-24 x 3/16 x 1/2 hex. (2)              | 54 to * — KH, XL, XLH, XLCH               |
|              | 17        | 7753      | NUT, 5/16-24 x 1/4 x 1/2 hex. (2)               | 54 to * — KH, XL, XLH, XLCH               |
|              | 18        | 7775      | LOCKNUT, 3/8-24 x 7/16 x 9/16 hex.              | Late 77 to * — XL, XLCH                   |
|              | 19        | 8486      | RIVET, 1/8 x 9/16 x 1/4 rd. hd. (16)            | 54 to * — KH, XL, XLH, XLCH               |
|              | 20        | 35197-52  | TRANSMISSION SPROCKET — 19 T.                   | 54 to * — KH, XL, XLH, XLCH               |
|              |           | 35198-52  | TRANSMISSION SPROCKET — 20 T.                   | 54 to * — KH, XL, XLH, XLCH               |
|              |           | 35205-52A | TRANSMISSION SPROCKET — 21 T.                   | 54 to * — KH, XL, XLH, XLCH               |
|              | 21        | 39966-80  | PAD, front chain adjuster                       | 77 to * — XL, XLCH                        |
|              | 22        | 39967-77A | FRONT CHAIN ADJUSTER KIT                        | 77 to * — XL, XLCH                        |
|              |           |           | Consists of:                                    |                                           |
|              |           | 6033      | WASHER, 3/8 x 9/16 x 1/16                       |                                           |
|              |           | 6379W     | WASHER, 3/8 x 5/8 x 3/64 (steel)                |                                           |
|              |           | 7775      | LOCKNUT, 3/8-24 x 7/16 x 9/16                   |                                           |
|              |           | 39975-80  | CHAIN ADJUSTER                                  |                                           |
|              |           | 40018-77  | STUD                                            |                                           |
|              |           | 40019-80  | SPRING                                          |                                           |
|              | 23        | 39973-80  | CARRIER, adjuster pad                           | 77 to * — XL, XLCH                        |
|              | 24        | 39975-52B | FRONT CHAIN ADJUSTER                            | 54 to 76 — KH, XL, XLH; 70 to 76 — XLCH   |
|              | 25        | 39975-54A | FRONT CHAIN ADJUSTER                            | 58 to 69 — XLCH                           |
|              | 26        | 39975-75  | FRONT CHAIN ADJUSTER, old style                 | N/A 77 to * — XL, XLCH                    |
|              | 27        | 39975-80  | FRONT CHAIN ADJUSTER, new style                 | 77 to * — XL, XLCH                        |
|              | 28        | 39975-75A | FRONT CHAIN ADJUSTER KIT                        | 77 to * — XL, XLCH                        |
|              |           |           | Consists of:                                    |                                           |
|              |           | 6379W     | WASHER, 3/8 x 5/8 x 3/64 (steel)                |                                           |
|              |           | 39975-80  | CHAIN ADJUSTER                                  |                                           |
|              |           | 40019-80  | SPRING                                          |                                           |
|              | 29        | 39978-58  | LINING, chain adjuster                          | Late 58 to * — XLH, XLCH                  |
|              | 30        | 39979-58A | LINING RETAINER                                 | Late 58 to 76 — XLH, XLCH                 |
|              | 31        | 39979-77  | LINING RETAINER                                 | 77 to * — XL, XLCH                        |
|              | 32        | 39980-54  | BRACE, chain adjuster                           | 54 to 76 — KH, XL, XLH; 70 to * — XLCH    |
|              | 32A       | 39985-52  | REAR CHAIN ADJUSTER (2)                         | 54 to * — KH, XL, XLH, XLCH               |
|              | 33        | 40005-57  | FRONT CHAIN                                     | 57 to * — XL, XLH, XLCH                   |
|              | 34        | 40018-77  | STUD, chain adjuster                            | 77 to * — XL, XLCH                        |
|              | 35        | 40019-77  | SPRING, chain tensioner, old style              | 77 to * — XL, XLCH                        |
|              | 36        | 40019-80  | SPRING, chain adjuster, new style               | 77 to * — XL, XLCH                        |
|              | 37        | 40025-77  | REAR CHAIN, self-lubricating (Diamond)          | 77 to * — XL, XLCH                        |
|              | 38        | 40026-77  | CONNECTING LINK, self lube rear chain (Diamond) | 77 to * — XL, XLCH                        |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# CHAINS AND SPROCKETS



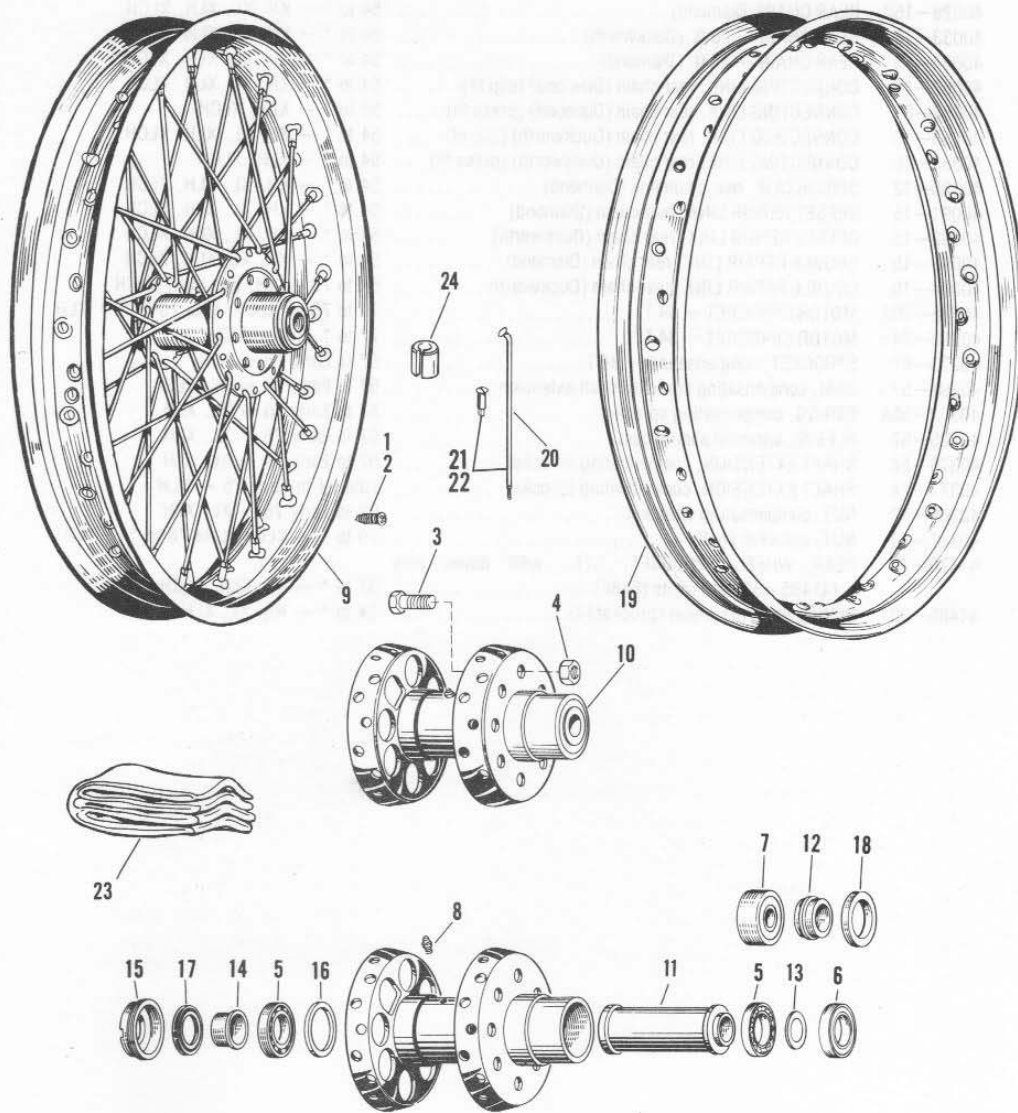
# CHAINS AND SPROCKETS (CONT'D)

B27-2

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                                              | USED ON                             |
|--------------|-----------|-----------|--------------------------------------------------------------------------------------|-------------------------------------|
|              | 39        | 40028-15C | REAR CHAIN (Duckworth) . . . . .                                                     | 54 to * — KH, XL, XLH, XLCH         |
|              |           | 40029-15C | REAR CHAIN (Diamond) . . . . .                                                       | 54 to * — KH, XL, XLH, XLCH         |
|              |           | 40033-15  | REAR CHAIN — 25 ft. (Duckworth) . . . . .                                            | 54 to * — KH, XL, XLH, XLCH         |
|              |           | 40034-15  | REAR CHAIN — 25 ft. (Diamond) . . . . .                                              | 54 to * — KH, XL, XLH, XLCH         |
|              | 40        | 40052-15  | CONNECTING LINK, rear chain (Diamond) (slip fit) . . . . .                           | 54 to * — KH, XL, XLH, XLCH         |
|              |           | 40052-65  | CONNECTING LINK, rear chain (Diamond) (press fit) . . . . .                          | 54 to * — XLH, XLCH                 |
|              |           | 40053-15  | CONNECTING LINK, rear chain (Duckworth) (slip fit) . . . . .                         | 54 to * — KH, XL, XLH, XLCH         |
|              |           | 40053-65  | CONNECTING LINK, rear chain (Duckworth) (press fit) . . . . .                        | 54 to * — XLH, XLCH                 |
|              | 41        | 40066-12  | SPRING CLIP, rear chain link (Diamond) . . . . .                                     | 54 to * — KH, XL, XLH, XLCH         |
|              | 42        | 40091-15  | OFFSET REPAIR LINK, rear chain (Diamond) . . . . .                                   | 54 to * — KH, XL, XLH, XLCH         |
|              |           | 40092-15  | OFFSET REPAIR LINK, rear chain (Duckworth) . . . . .                                 | 54 to * — KH, XL, XLH, XLCH         |
|              | 43        | 40093-15  | DOUBLE REPAIR LINK, rear chain (Diamond) . . . . .                                   | 54 to * — KH, XL, XLH, XLCH         |
|              |           | 40094-15  | DOUBLE REPAIR LINK, rear chain (Duckworth) . . . . .                                 | 54 to 78 — KH, XL, XLH, XLCH        |
|              | 44        | 40235-70A | MOTOR SPROCKET — 34 T. . . . .                                                       | 70 to 76 — XLCH; Late 76 to * — XLH |
|              |           | 40235-74  | MOTOR SPROCKET — 34 T. . . . .                                                       | 77 to * — XL, XLCH                  |
|              | 45        | 40273-67  | SPROCKET, compensating — 34 T. . . . .                                               | 67 to Early 76 — XLH                |
|              | 46        | 40297-57  | CAM, compensating sprocket shaft extension . . . . .                                 | 57 to Early 76 — XL, XLH            |
|              | 47        | 40302-55A | SPRING, compensating sprocket . . . . .                                              | 57 to Early 76 — XL, XLH            |
|              | 48        | 40325-57  | SLEEVE, sprocket sliding cam . . . . .                                               | 57 to Early 76 — XL, XLH            |
|              | 49        | 40376-57  | SHAFT EXTENSION, compensating sprocket . . . . .                                     | 57 to Early 74 — XL, XLH            |
|              |           | 40377-74  | SHAFT EXTENSION, compensating sprocket . . . . .                                     | Late 74 to Early 76 — XLH           |
|              | 50        | 40386-57  | NUT, compensating sprocket . . . . .                                                 | 57 to Early 76 — XL, XLH            |
|              | 51        | 40387-70  | NUT, sprocket shaft . . . . .                                                        | 70 to * — XLCH; Late 76 to * — XLH  |
|              | 52        | 41470-70  | REAR WHEEL SPROCKET, 51T., with dowel pins<br>(41485-30) and rivets (8486) . . . . . | 57 to * — XL, XLH, XLCH             |
|              | 53        | 41485-30  | DOWEL PIN, rear wheel sprocket (4) . . . . .                                         | 54 to * — KH, XL, XLH, XLCH         |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# REAR WHEEL



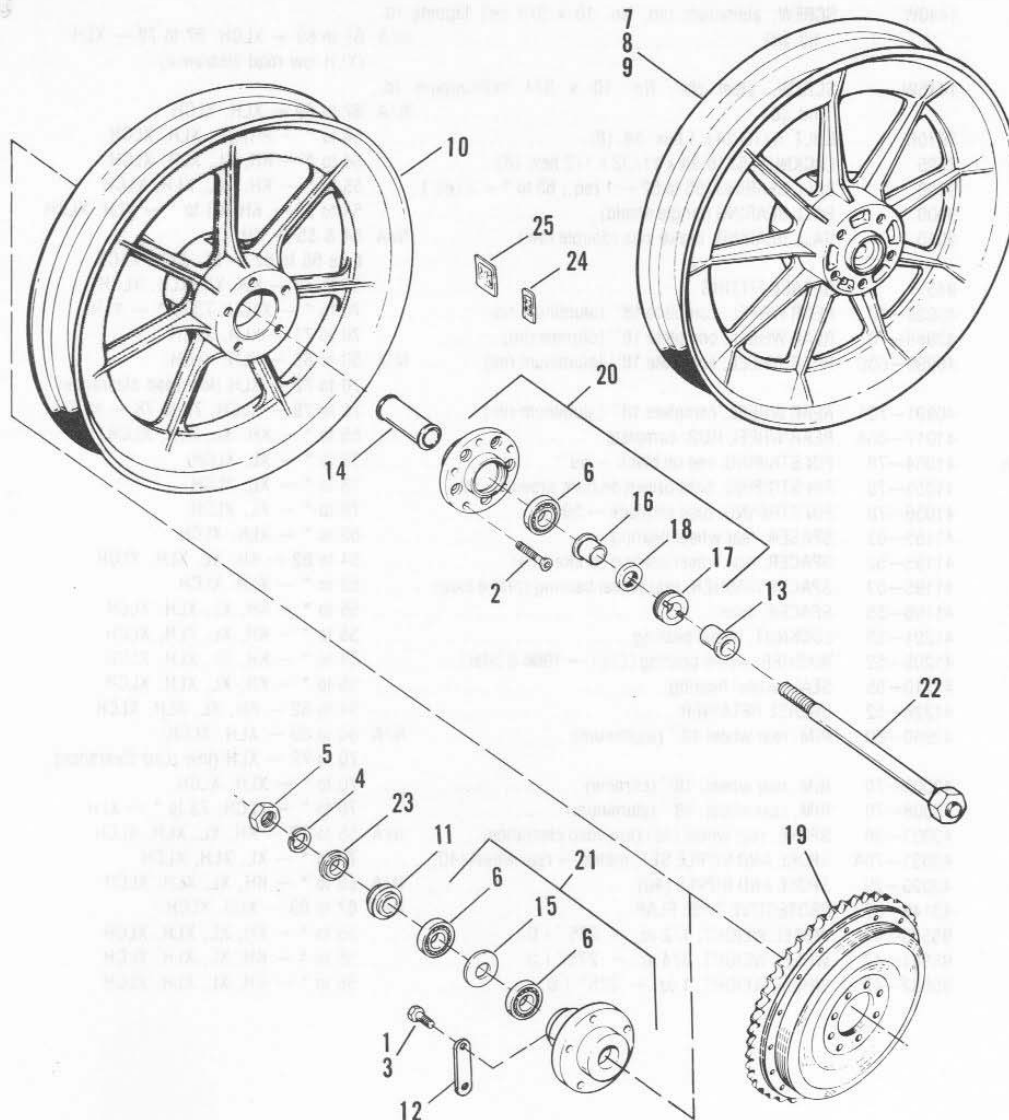
# REAR WHEEL

B28

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                                       | USED ON                                                       |
|--------------|-----------|-----------|------------------------------------------------------------|---------------------------------------------------------------|
|              | 1         | 1440W     | SCREW, aluminum rim, No. 10 x 3/8 self tapping rd. hd. (8) | N/A 67 to 69 — XLCH; 67 to 72 — XLH (XLH low road clearance)  |
|              | 2         | 1445W     | SCREW, steel rim, No. 10 x 3/4 self-tapping rd. hd. (8)    | N/A 67 to 69 — XLH, XLCH                                      |
|              | 3         | 3970B     | BOLT, 5/16-24 x 1 hex. hd. (8)                             | 54 to * — KH, XL, XLH, XLCH                                   |
|              | 4         | 7725      | LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (8)                    | 54 to * — KH, XL, XLH, XLCH                                   |
|              | 5         | 9008      | BALL BEARING (55 to 62 — 1 req.; 63 to * — 2 req.)         | 55 to * — KH, XL, XLH, XLCH                                   |
|              | 6         | 9009      | BALL BEARING (single shield)                               | 54 to 56 — KH; 63 to * — XLH, XLCH                            |
|              | 7         | 9010      | BALL BEARING, brake side (double row)                      | N/A 54 & 55 — KH; Late 58 to 62 — XL, XLH, XLCH               |
|              | 8         | 9851      | GREASE FITTING                                             | 54 to 77 — KH, XL, XLH, XLCH                                  |
|              | 9         | 40988—70  | REAR WHEEL, complete 18" (aluminum rim)                    | 70 to * — XLCH; 73 to * — XLH                                 |
|              |           | 40989—70  | REAR WHEEL, complete 18" (chrome rim)                      | 70 to 77 — XLH, XLCH                                          |
|              |           | 40990—60C | REAR WHEEL, complete 18" (aluminum rim)                    | N/A 60 to 69 — XLH, XLCH; 70 to 72 — XLH (low road clearance) |
|              |           | 40991—70A | REAR WHEEL, complete 18" (aluminum rim)                    | 70 to 78 — XLCH; 73 to 78 — XLH                               |
|              | 10        | 41017—66A | REAR WHEEL HUB, complete                                   | 55 to * — KH, XL, XLH, XLCH                                   |
|              | 10A       | 41054—78  | PIN STRIPING, red on black — 59"                           | 78 to * — XL, XLCH                                            |
|              |           | 41055—78  | PIN STRIPING, light brown on dark brown — 59"              | 78 to * — XL, XLCH                                            |
|              |           | 41056—78  | PIN STRIPING, blue on black — 59"                          | 78 to * — XL, XLCH                                            |
|              | 11        | 41185—63  | SPACER, rear wheel bearing                                 | 63 to * — XLH, XLCH                                           |
|              | 12        | 41195—52  | SPACER, rear wheel bearing (brake side)                    | 54 to 62 — KH, XL, XLH, XLCH                                  |
|              | 13        | 41195—63  | SPACER WASHER, rear wheel bearing (brake side)             | 63 to * — XLH, XLCH                                           |
|              | 14        | 41196—55  | SPACER, outer                                              | 55 to * — KH, XL, XLH, XLCH                                   |
|              | 15        | 41201—55  | LOCKNUT, wheel bearing                                     | 55 to * — KH, XL, XLH, XLCH                                   |
|              | 16        | 41205—52  | WASHER, wheel bearing (2) (1 — 1966 & later)               | 54 to * — KH, XL, XLH, XLCH                                   |
|              | 17        | 41210—55  | SEAL, wheel bearing                                        | 55 to * — KH, XL, XLH, XLCH                                   |
|              | 18        | 41226—52  | GREASE RETAINER                                            | 54 to 62 — KH, XL, XLH, XLCH                                  |
|              | 19        | 42999—60  | RIM, rear wheel 18" (aluminum)                             | N/A 60 to 69 — XLH, XLCH; 70 to 72 — XLH (low road clearance) |
|              |           | 43005—70  | RIM, rear wheel, 18" (chrome)                              | 70 to * — XLH, XLCH                                           |
|              |           | 43008—70  | RIM, rear wheel, 18" (aluminum)                            | 70 to * — XLCH; 73 to * — XLH                                 |
|              | 20        | 43031—36  | SPOKE, rear wheel (40) (low road clearance)                | N/A 55 to 72 — KH, XL, XLH, XLCH                              |
|              | 21        | 43031—70A | SPOKE AND NIPPLE SET, metric — rear wheel (40)             | 70 to * — XL, XLH, XLCH                                       |
|              | 22        | 43099—29  | SPOKE AND NIPPLE (40)                                      | N/A 55 to * — KH, XL, XLH, XLCH                               |
|              | 23        | 43148—67  | PROTECTIVE TUBE FLAP                                       | N/A 67 to 69 — XLH, XLCH                                      |
|              | 24        | 95578—41  | WHEEL WEIGHT, 1/2 oz. — .275" I.D.                         | 55 to * — KH, XL, XLH, XLCH                                   |
|              |           | 95581—47  | WHEEL WEIGHT, 3/4 oz. — .275" I.D.                         | 55 to * — KH, XL, XLH, XLCH                                   |
|              |           | 95582—47  | WHEEL WEIGHT, 1 oz. — .275" I.D.                           | 55 to * — KH, XL, XLH, XLCH                                   |

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# **CAST WHEEL — REAR**





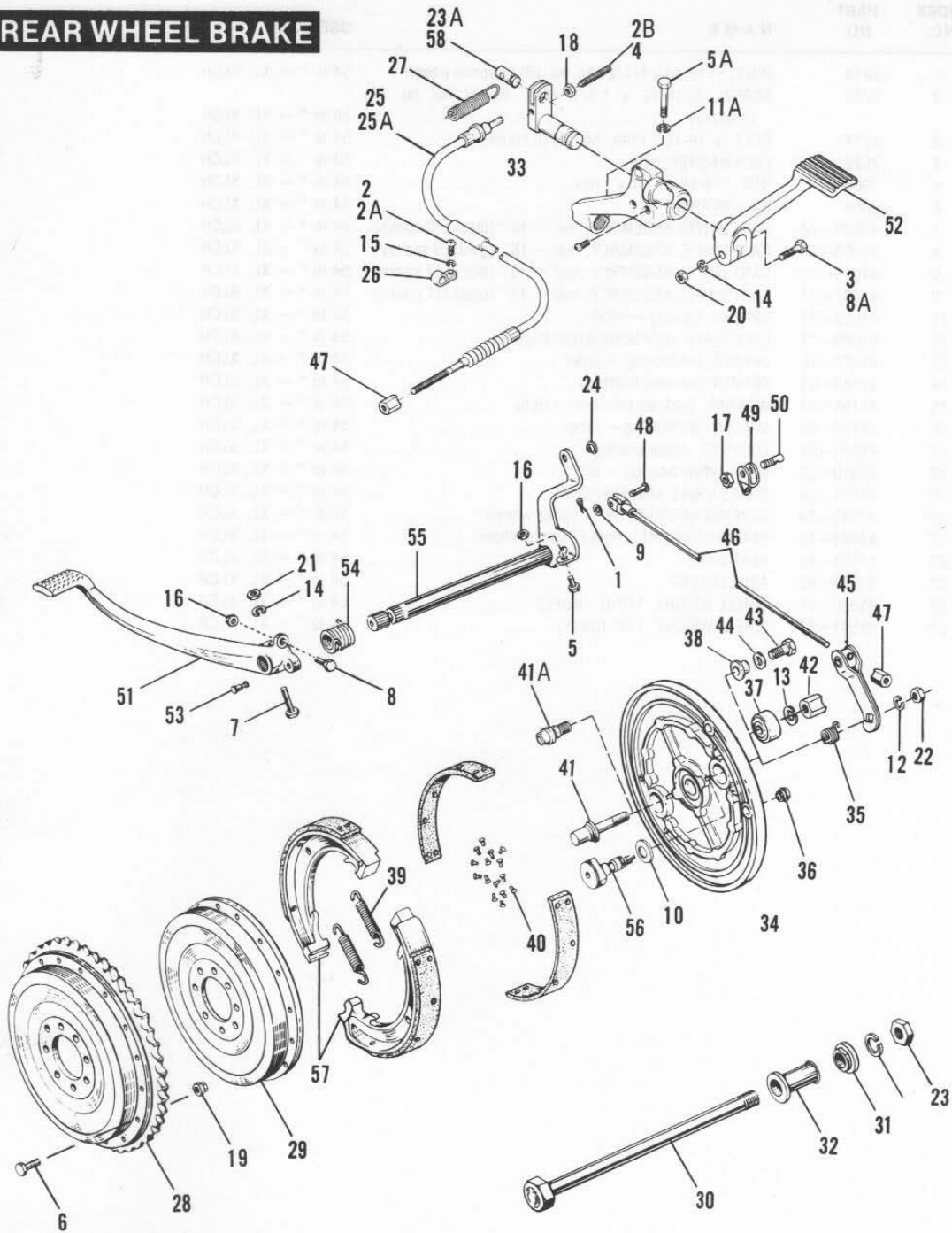
# CAST WHEEL — REAR

B29

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                              | USED ON            |
|--------------|-----------|-----------|----------------------------------------------------------------------|--------------------|
|              | 1         | 2818      | BOLT, 5/16-18 x 1-1/2 hex. hd. (8) (7 spoke wheel) . . . .           | 54 to * — XL, XLCH |
|              | 2         | 3780      | SCREW, 5/16-18 x 1-1/2 ctsk. socket flat hd. (8) (7 spoke) . . . . . | 54 to * — XL, XLCH |
|              | 3         | 4017      | BOLT, 5/16-18 x 1 hex. hd. (8) (9 spoke) . . . . .                   | 54 to * — XL, XLCH |
|              | 4         | 7022      | LOCKWASHER, 5/8 . . . . .                                            | 54 to * — XL, XLCH |
|              | 5         | 7986      | NUT, 5/8-18 x 7/16 x 1 hex. . . . .                                  | 54 to * — XL, XLCH |
|              | 6         | 9009      | BALL BEARING (3) . . . . .                                           | 54 to * — XL, XLCH |
|              | 7         | 40999-78  | CAST WHEEL ASSEMBLY, rear — 18" (black) (9 spoke) .                  | 54 to * — XL, XLCH |
|              | 8         | 41002-78  | CAST WHEEL ASSEMBLY, rear — 18" (gold) (9 spoke) .                   | 54 to * — XL, XLCH |
|              | 9         | 41035-77A | CAST WHEEL ASSEMBLY, rear — 16" (black) (7 spoke) .                  | 54 to * — XL, XLCH |
|              | 10        | 41037-77  | CAST WHEEL ASSEMBLY, rear — 18" (black) (7 spoke) .                  | 54 to * — XL, XLCH |
|              | 11        | 41068-77  | SPACER, bearing — right . . . . .                                    | 54 to * — XL, XLCH |
|              | 12        | 41069-77  | LOCKPLATE, right bearing housing (4) . . . . .                       | 54 to * — XL, XLCH |
|              | 13        | 41077-78  | SPACER, left bearing — outer . . . . .                               | 54 to * — XL, XLCH |
|              | 14        | 41185-63  | SPACER, between bearings . . . . .                                   | 54 to * — XL, XLCH |
|              | 15        | 41195-63  | WASHER, between bearings — right . . . . .                           | 54 to * — XL, XLCH |
|              | 16        | 41196-55  | SPACER, left bearing — inner . . . . .                               | 54 to * — XL, XLCH |
|              | 17        | 41201-55  | LOCKNUT, wheel bearing . . . . .                                     | 54 to * — XL, XLCH |
|              | 18        | 41210-55  | SEAL, wheel bearing — left . . . . .                                 | 54 to * — XL, XLCH |
|              | 19        | 41401-52  | BRAKE SHELL AND SPROCKET . . . . .                                   | 54 to * — XL, XLCH |
|              | 20        | 43442-79  | BEARING HOUSING, left (7 spoke wheel) . . . . .                      | 54 to * — XL, XLCH |
|              | 21        | 43443-79  | BEARING HOUSING, right (7 spoke wheel) . . . . .                     | 54 to * — XL, XLCH |
|              | 22        | 41551-52  | REAR AXLE . . . . .                                                  | 54 to * — XL, XLCH |
|              | 23        | 41598-52  | AXLE COLLAR . . . . .                                                | 54 to * — XL, XLCH |
|              | 24        | 95590-77  | WHEEL WEIGHT, 1/2 oz. (black) . . . . .                              | 54 to * — XL, XLCH |
|              | 25        | 95591-77  | WHEEL WEIGHT, 1 oz. (black) . . . . .                                | 54 to * — XL, XLCH |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# REAR WHEEL BRAKE



# REAR WHEEL BRAKE

B30-1

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                              | USED ON                                            |
|--------------|-----------|-----------|------------------------------------------------------|----------------------------------------------------|
|              | 1         | 515       | COTTER PIN, 1/16 dia. x 3/4                          | 54 to 74 — KH, XL, XLH, XLCH<br>77 to * — XL, XLCH |
|              | 2         | 2661W     | SCREW, No. 10-24 x 1/2 self-tapping Phillips rd. hd. | 75 & 76 — XLH, XLCH                                |
|              | 2A        | 2706      | SCREW, No. 10-24 x 1 socket hd.                      | Late 77 to * — XL, XLCH                            |
|              | 2B        | 2825W     | SCREW, 1/4-20 x 1 socket hd.                         | Early 77 — XL, XLCH                                |
|              | 3         | 2887W     | BOLT, 5/16-18 x 1-3/4 hex. hd.                       | 75 & 76 — XLH, XLCH                                |
|              | 4         | 3251      | STUD, 1/4-20                                         | 75 & 76 — XLH, XLCH                                |
|              | 5         | 3825      | BOLT, 1/4-28 x 1 hex. hd.                            | 54 to 74 — KH, XL, XLH, XLCH                       |
|              | 5A        | 3826      | BOLT, 1/4-28 x 1-1/4 hex. hd.                        | 75 to * — XLH, XLCH                                |
|              | 6         | 3970B     | BOLT, 5/16-24 x 1 hex. hd. (8)                       | 54 to * — KH, XL, XLH, XLCH                        |
|              | 7         | 4036      | BOLT, 5/16-24 x 1-1/2 hex. hd.                       | 54 to 74 — KH, XL, XLH, XLCH                       |
|              | 8         | 4410      | BOLT, 1/4-28 x 7/8 hex. hd.                          | 54 to 74 — KH, XL, XLH, XLCH                       |
|              | 8A        | 4701      | BOLT, 5/16-24 x 1-1/2 hex. hd.                       | 77 to * — XL, XLCH                                 |
|              | 9         | 6220W     | WASHER, 1/4 x 7/16 x 3/32                            | 54 to 74 — KH, XL, XLH, XLCH                       |
|              | 10        | 6663HB    | WASHER, 9/16 x 1-1/8 x 1/16 (2)                      | 61 to * — XLH, XLCH                                |
|              | 11        | 7022      | LOCKWASHER, 5/8                                      | 54 to * — KH, XL, XLH, XLCH                        |
|              | 11A       | 7036      | LOCKWASHER, 1/4                                      | 75 to * — XLH, XLCH                                |
|              | 12        | 7038      | LOCKWASHER, 3/8                                      | 54 to * — KH, XL, XLH, XLCH                        |
|              | 13        | 7039      | LOCKWASHER, 7/16                                     | 54 to 72 — KH, XL, XLH, XLCH                       |
|              | 14        | 7041      | LOCKWASHER, 5/16                                     | 54 to * — KH, XL, XLH, XLCH                        |
|              | 15        | 7069      | LOCKWASHER, No. 10                                   | 75 to * — XLH, XLCH                                |
|              | 16        | 7676      | NUT, 1/4-28 x 3/16 x 7/16 hex. (2)                   | 54 to 74 — KH, XL, XLH, XLCH                       |
|              | 17        | 7688      | NUT, 1/4-20 x 1/4 x 1/2 hex.                         | 67 to 74 — XLH, XLCH                               |
|              | 18        | 7689W     | JAMNUT, 1/4-20 x 5/32 x 7/16 hex.                    | 75 & 76 — XLH, XLCH                                |
|              | 19        | 7725      | LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (8)              | 54 to * — KH, XL, XLH, XLCH                        |
|              | 20        | 7748W     | NUT, 5/16-18 x 1/4 x 1/2                             | 75 to * — XLH, XLCH                                |
|              | 21        | 7753      | NUT, 5/16-24 x 1/4 x 1/2 hex.                        | 54 to 74 — KH, XL, XLH, XLCH                       |
|              | 22        | 7800W     | NUT, 3/8-24 x 5/16 x 9/16 hex.                       | 54 to * — KH, XL, XLH, XLCH                        |
|              | 23        | 7986      | NUT, 5/8-18 x 7/16 x 1-1/16 hex.                     | 54 to * — KH, XL, XLH, XLCH                        |
|              | 23A       | 33874-41  | PIN, rear brake cable — front                        | 77 to * — XL, XLCH                                 |
|              | 24        | 34428-52  | BUSHING, cross shaft                                 | 54 to 74 — KH, XL, XLH, XLCH                       |
|              | 25        | 38634-75  | BRAKE CABLE ASSEMBLY                                 | 75 & 76 — XLH, XLCH                                |
|              | 25A       | 38634-76  | BRAKE CABLE ASSEMBLY                                 | 77 to * — XL, XLCH                                 |
|              | 26        | 38712-68  | CLAMP, brake cable                                   | 75 to * — XLH, XLCH                                |
|              | 27        | 40521-75  | SPRING, stoplight switch                             | 75 & 76 — XLH, XLCH                                |
|              | 28        | 41401-52  | BRAKE SHELL AND SPROCKET                             | 54 to * — KH, XL, XLH, XLCH                        |
|              | 29        | 41408-52  | BRAKE SHELL ONLY                                     | 54 to * — KH, XL, XLH, XLCH                        |
|              | 30        | 41551-52  | REAR AXLE                                            | 54 to * — KH, XL, XLH, XLCH                        |
|              | 31        | 41598-52  | AXLE COLLAR                                          | 54 to * — KH, XL, XLH, XLCH                        |
|              | 32        | 41600-55  | AXLE SLEEVE                                          | 55 to * — KH, XL, XLH, XLCH                        |
|              | 33        | 41620-75  | SPLINED ARM, rear brake                              | 75 & 76 — XLH, XLCH                                |
|              | 34        | 41662-54  | SIDE PLATE, brake                                    | N/A 54 to 72 — KH, XL, XLH, XLCH                   |
|              |           | 41662-74A | SIDE PLATE, brake                                    | 73 & 74 — XLH, XLCH                                |
|              |           | 41662-75  | SIDE PLATE, brake                                    | 75 to * — XLH, XLCH                                |
|              | 35        | 41667-75  | SPRING, operating lever                              | 75 to * — XLH, XLCH                                |
|              | 36        | 41672-74  | CAP, lining inspection hole (2)                      | 74 to * — XLH, XLCH                                |
|              | 37        | 41730-52  | LOCATING BLOCK, pivot stud                           | 54 to 72 — KH, XL, XLH, XLCH                       |
|              | 38        | 41730-73  | SPACER, pivot stud bolt                              | 73 to * — XLH, XLCH                                |
|              | 39        | 41835-69  | SHOE SPRING (2)                                      | 54 to * — KH, XL, XLH, XLCH                        |
|              | 40        | 41841-31  | RIVET, brake lining (15)                             | 54 to * — KH, XL, XLH, XLCH                        |
|              | 41        | 41876-54  | PIVOT STUD                                           | 54 to 72 — KH, XL, XLH, XLCH                       |
|              | 41A       | 41876-73  | PIVOT STUD                                           | 73 to * — XLH, XLCH                                |
|              | 42        | 41882-52  | NUT, pivot stud                                      | 54 to 72 — KH, XL, XLH, XLCH                       |
|              | 43        | 41882-73A | BOLT, pivot stud, 7/16-20 x 1-1/2 hex. hd.           | 73 to * — XL, XLH, XLCH                            |
|              | 44        | 41883-73  | WASHER, pivot stud bolt                              | 73 to * — XLH, XLCH                                |
|              | 45        | 41925-52A | OPERATING LEVER, chrome                              | 54 to * — KH, XL, XLH, XLCH                        |
|              | 46        | 42252-52  | BRAKE ROD                                            | N/A 54 to 66 — KH, XL, XLH, XLCH                   |
|              |           | 42253-67  | BRAKE ROD                                            | 67 to 74 — XLH, XLCH                               |
|              | 47        | 42264-52  | ADJUSTING NUT, brake rod & cable                     | 54 to * — KH, XL, XLH, XLCH                        |
|              | 48        | 42269-30  | CLEVIS PIN, brake rod                                | 54 to 74 — KH, XL, XLH, XLCH                       |
|              | 49        | 42281-35A | CLIP, brake switch                                   | 67 to 74 — XLH, XLCH                               |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# REAR WHEEL BRAKE

This diagram illustrates the components of a rear wheel brake system, including the wheel, brake drum, brake shoes, and various adjustment and mounting hardware. The parts are numbered as follows:

- 1: Axle
- 2, 2A: Cable ends
- 3, 3A: Pins
- 4, 4B: Pins
- 5, 5A: Pins
- 6: Bolt
- 7: Pin
- 8: Pin
- 9: Pin
- 10: Pin
- 11A: Pin
- 12: Pin
- 13: Pin
- 14: Pin
- 15: Pin
- 16: Pin
- 17: Pin
- 18: Pin
- 19: Pin
- 20: Pin
- 21: Pin
- 22: Pin
- 23, 23A: Pins
- 24: Pin
- 25, 25A: Cable ends
- 26: Pin
- 27: Pin
- 28: Wheel
- 29: Wheel
- 30: Axle
- 31: Pin
- 32: Pin
- 33: Cable
- 34: Wheel
- 35: Pin
- 36: Pin
- 37: Pin
- 38: Pin
- 39: Spring
- 40: Spring
- 41, 41A: Pins
- 42: Pin
- 43: Pin
- 44: Pin
- 45: Pin
- 46: Pin
- 47: Pin
- 48: Pin
- 49: Pin
- 50: Pin
- 51: Pin
- 52: Pin
- 53: Pin
- 54: Pin
- 55: Pin
- 56: Pin
- 57: Pin
- 58: Pin

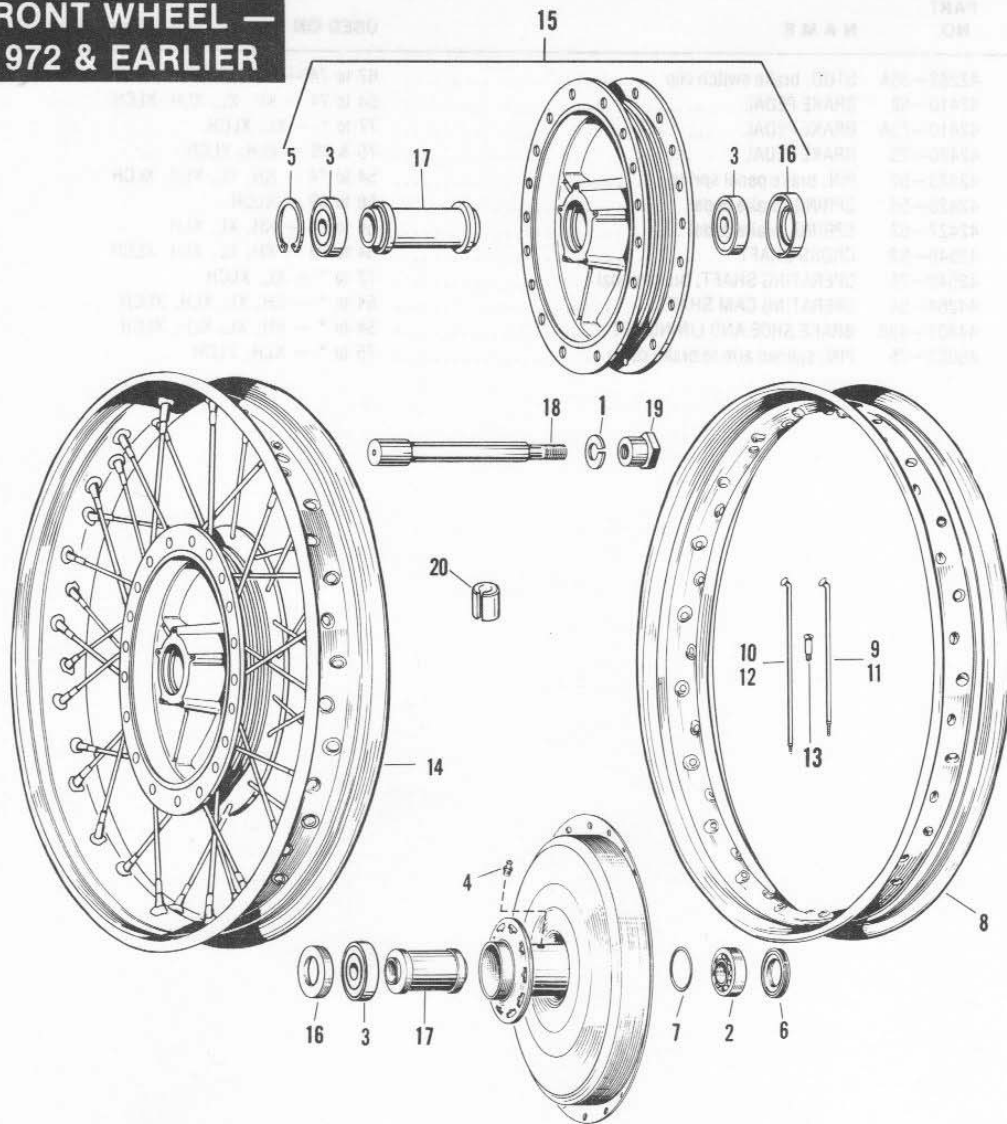
# REAR WHEEL BRAKE (CONT'D)

B30-2

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                            | USED ON                      |
|--------------|-----------|-----------|---------------------------------|------------------------------|
|              | 50        | 42282-35A | STUD, brake switch clip         | 67 to 74 — XLH, XLCH         |
|              | 51        | 42410-52  | BRAKE PEDAL                     | 54 to 74 — KH, XL, XLH, XLCH |
|              |           | 42410-75A | BRAKE PEDAL                     | 77 to * — XL, XLCH           |
|              | 52        | 42420-75  | BRAKE PEDAL                     | 75 & 76 — XLH, XLCH          |
|              | 53        | 42423-52  | PIN, brake pedal spring         | 54 to 74 — KH, XL, XLH, XLCH |
|              | 54        | 42426-58  | SPRING, brake pedal             | 58 to 69 — XLCH              |
|              |           | 42427-52  | SPRING, brake pedal             | 54 to 74 — KH, XL, XLH       |
|              | 55        | 42549-52  | CROSS SHAFT                     | 54 to 74 — KH, XL, XLH, XLCH |
|              |           | 42549-75  | OPERATING SHAFT, brake pedal    | 77 to * — XL, XLCH           |
|              | 56        | 44264-54  | OPERATING CAM SHAFT             | 54 to * — KH, XL, XLH, XLCH  |
|              | 57        | 44401-49B | BRAKE SHOE AND LINING SET       | 54 to * — KH, XL, XLH, XLCH  |
|              | 58        | 45052-75  | PIN, splined arm to brake cable | 75 to * — XLH, XLCH          |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# **FRONT WHEEL — 1972 & EARLIER**



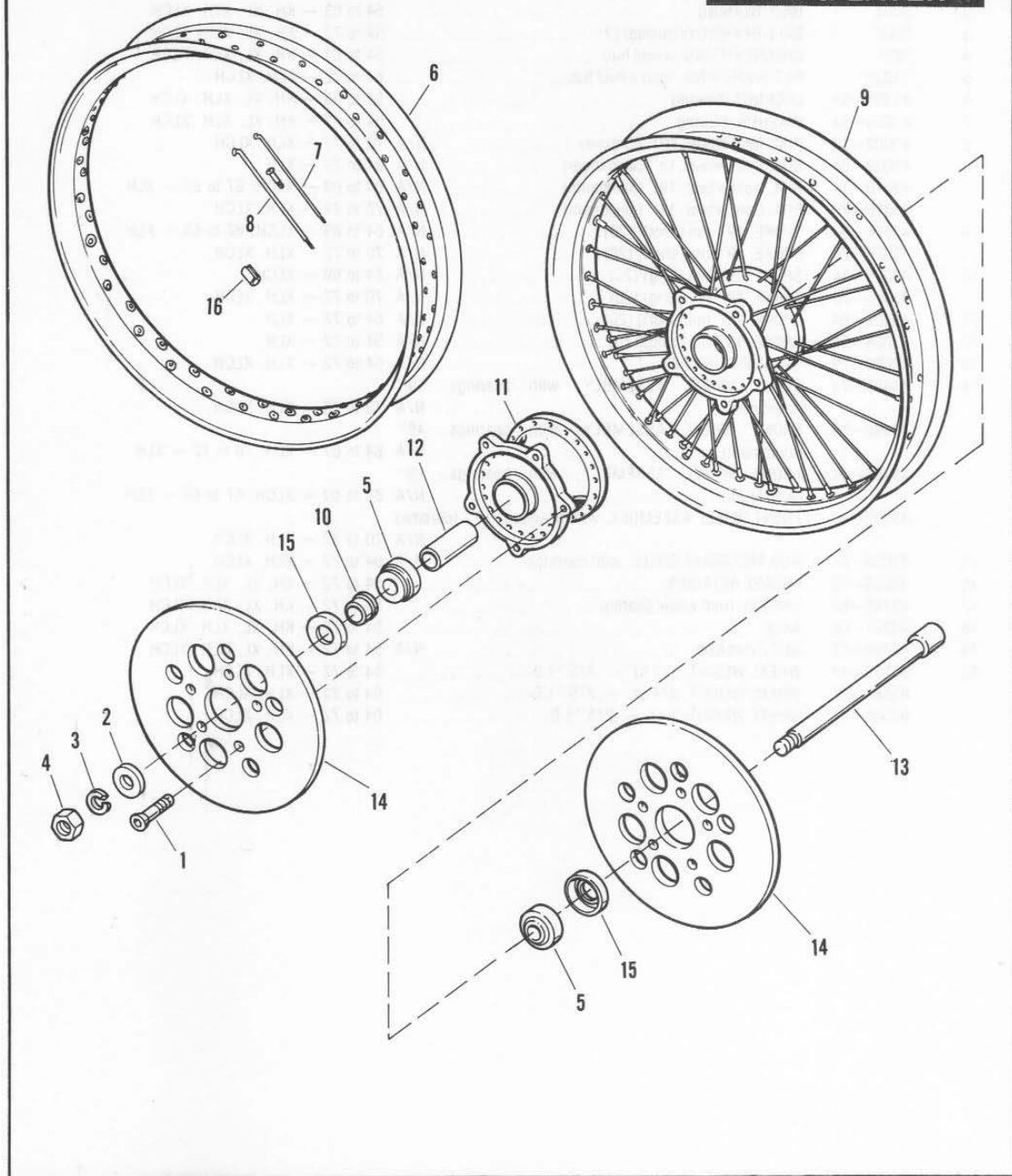
# FRONT WHEEL — 1972 & EARLIER

B31

| RETAIL PRICE | INDEX NO. | PART NO. | NAME                                                | USED ON                             |
|--------------|-----------|----------|-----------------------------------------------------|-------------------------------------|
|              | 1         | 7067     | LOCKWASHER, 9/16                                    | N/A 54 to 72 — KH, XL, XLH, XLCH    |
|              | 2         | 9008     | BALL BEARING                                        | 54 to 63 — KH, XL, XLH, XLCH        |
|              | 3         | 9009     | BALL BEARING (shielded) (2)                         | 54 to 72 — KH, XL, XLH, XLCH        |
|              | 4         | 9851     | GREASE FITTING, wheel hub                           | 54 to 63 — KH, XL, XLH, XLCH        |
|              | 5         | 11035    | RETAINING RING, front wheel hub                     | 64 to 72 — XLH, XLCH                |
|              | 6         | 41201—52 | LOCKNUT, bearing                                    | 54 to 63 — KH, XL, XLH, XLCH        |
|              | 7         | 41205—52 | WASHER, bearing                                     | 54 to 63 — KH, XL, XLH, XLCH        |
|              | 8         | 43002—70 | RIM, front wheel, 19" (chrome)                      | N/A 70 to 72 — XLH, XLCH            |
|              |           | 43009—64 | RIM, front wheel, 18" (aluminum)                    | N/A 64 to 72 — XLH                  |
|              |           | 43010—64 | RIM, front wheel, 19" (aluminum)                    | N/A 64 to 69 — XLCH; 67 to 69 — XLH |
|              |           | 43010—70 | RIM, front wheel, 19" (aluminum)                    | N/A 70 to 72 — XLH, XLCH            |
|              | 9         | 43024—64 | SPOKE, 19" rim (short) (20)                         | N/A 64 to 69 — XLCH; 67 to 69 — XLH |
|              |           | 43024—70 | SPOKE, 19" rim (short) (20)                         | N/A 70 to 72 — XLH, XLCH            |
|              | 10        | 43025—64 | SPOKE, 19" rim (long) (20)                          | N/A 64 to 69 — XLCH                 |
|              |           | 43025—70 | SPOKE, 19" rim (long) (20)                          | N/A 70 to 72 — XLH, XLCH            |
|              | 11        | 43027—64 | SPOKE, 18" rim (short) (20)                         | N/A 64 to 72 — XLH                  |
|              | 12        | 43028—64 | SPOKE, 18" rim (long) (20)                          | N/A 64 to 72 — XLH                  |
|              | 13        | 43099—29 | SPOKE FITTING (40)                                  | N/A 64 to 72 — XLH, XLCH            |
|              | 14        | 43495—70 | FRONT WHEEL ASSEMBLY, with bearings, 19" (aluminum) | N/A 70 to 72 — XLH, XLCH            |
|              |           | 43496—64 | FRONT WHEEL ASSEMBLY, with bearings, 18" (aluminum) | N/A 64 to 67 — XLH; 70 to 72 — XLH  |
|              |           | 43497—64 | FRONT WHEEL ASSEMBLY, with bearings, 19" (aluminum) | N/A 64 to 69 — XLCH; 67 to 69 — XLH |
|              |           | 43505—70 | FRONT WHEEL ASSEMBLY, with bearings, 19" (chrome)   | N/A 70 to 72 — XLH, XLCH            |
|              | 15        | 43600—64 | HUB AND BRAKE SHELL, with bearings                  | N/A 64 to 72 — XLH, XLCH            |
|              | 16        | 43636—52 | GREASE RETAINER                                     | 54 to 72 — KH, XL, XLH, XLCH        |
|              | 17        | 43740—64 | SPACER, front wheel bearing                         | 54 to 72 — KH, XL, XLH, XLCH        |
|              | 18        | 43871—52 | AXLE                                                | 54 to 72 — KH, XL, XLH, XLCH        |
|              | 19        | 43886—52 | NUT, front axle                                     | N/A 54 to 72 — KH, XL, XLH, XLCH    |
|              | 20        | 95578—41 | WHEEL WEIGHT, 1/2 oz. — .275" I.D.                  | 64 to 72 — XLH, XLCH                |
|              |           | 95581—47 | WHEEL WEIGHT, 3/4 oz. — .275" I.D.                  | 64 to 72 — XLH, XLCH                |
|              |           | 95582—47 | WHEEL WEIGHT, 1 oz. — .275" I.D.                    | 64 to 72 — XLH, XLCH                |



**FRONT WHEEL —  
1973 & LATER**



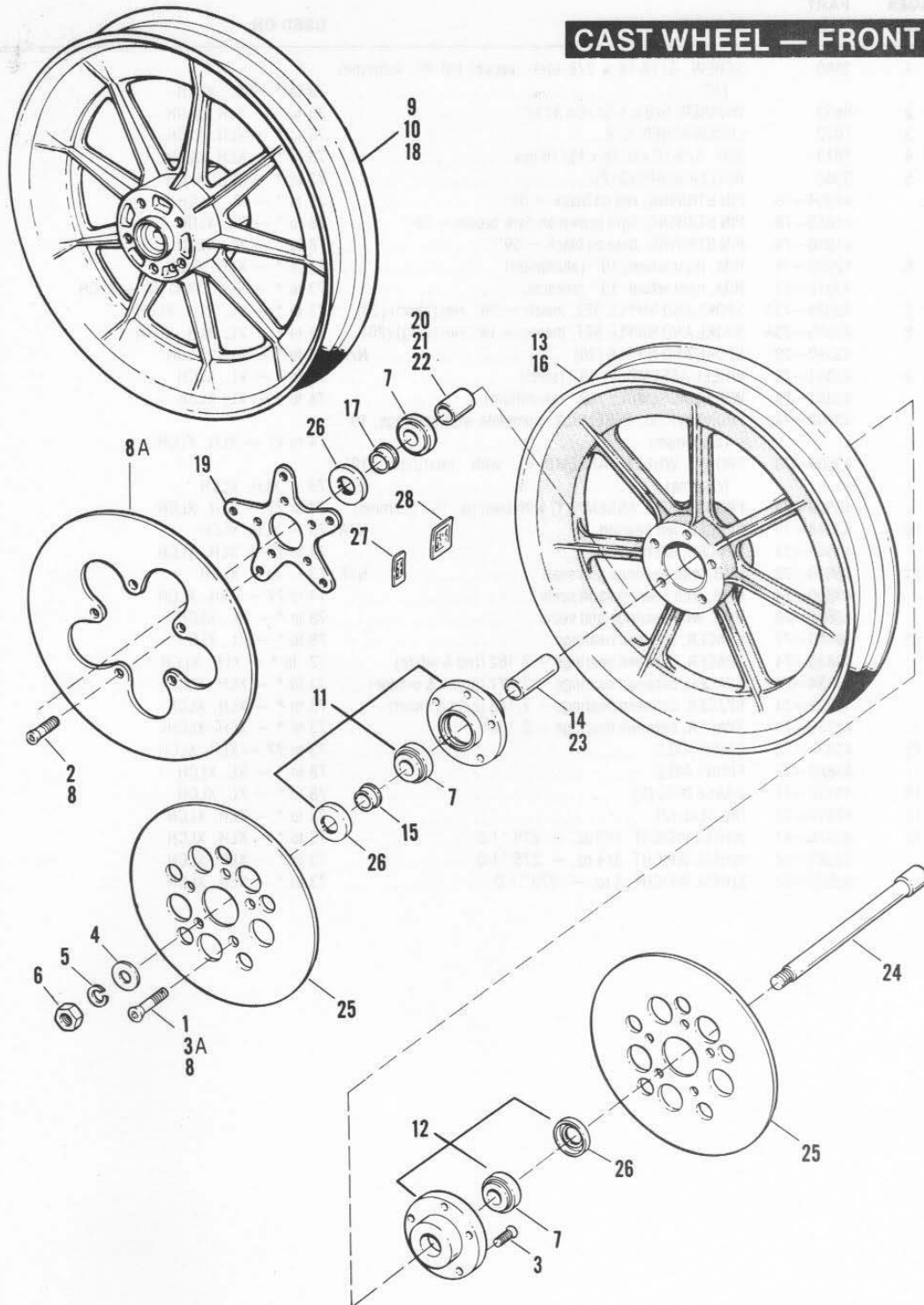
# FRONT WHEEL — 1973 & LATER

B32

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                         | USED ON                        |
|-----------------|--------------|-------------|-----------------------------------------------------------------|--------------------------------|
|                 | 1            | 3680        | SCREW, 5/16-18 x 7/8 ctsk. socket flat hd. (chrome)<br>(10)     | 78 to * — XL, XLCH             |
|                 | 2            | 6653        | WASHER, 5/8 x 1-5/16 x 3/32                                     | 73 to * — XLH, XLCH            |
|                 | 3            | 7022        | LOCKWASHER, 5/8                                                 | 73 to * — XLH, XLCH            |
|                 | 4            | 7813        | NUT, 5/8-18 x 9/16 x 15/16 hex.                                 | 73 to * — XLH, XLCH            |
|                 | 5            | 9052        | ROLLER BEARING (2)                                              | 73 to * — XLH, XLCH            |
|                 |              | 41054-78    | PIN STRIPING, red on black — 59"                                | 78 to * — XL, XLCH             |
|                 |              | 41055-78    | PIN STRIPING, light brown on dark brown — 59"                   | 78 to * — XL, XLCH             |
|                 |              | 41056-78    | PIN STRIPING, blue on black — 59"                               | 78 to * — XL, XLCH             |
|                 | 6            | 42998-74    | RIM, front wheel, 19" (aluminum)                                | 74 to * — XLH, XLCH            |
|                 |              | 43018-73    | RIM, front wheel, 19" (chrome)                                  | 73 to * — XLH; 73 to 77 — XLCH |
|                 | 7            | 43024-73A   | SPOKE AND NIPPLE SET, metric — 19" rim (short) (20)             | 73 to * — XL, XLH, XLCH        |
|                 | 8            | 43025-73A   | SPOKE AND NIPPLE SET, metric — 19" rim (long) (20)              | 73 to * — XL, XLH, XLCH        |
|                 |              | 43099-29    | SPOKE AND NIPPLE (20)                                           | N/A 73 to * — XLH, XLCH        |
|                 | 9            | 43341-78    | WHEEL ASSEMBLY, 19" (steel)                                     | 78 to * — XL, XLCH             |
|                 |              | 43351-78    | WHEEL ASSEMBLY, 19" (aluminum)                                  | 78 to * — XL, XLCH             |
|                 |              | 43508-74    | FRONT WHEEL ASSEMBLY, complete with bearings, 19"<br>(aluminum) | 74 to 77 — XLH, XLCH           |
|                 |              | 43509-73    | FRONT WHEEL ASSEMBLY, with bearings, 19"<br>(chrome)            | N/A 73 — XLH, XLCH             |
|                 |              | 43509-74    | FRONT WHEEL ASSEMBLY, with bearings, 19" (chrome)               | 74 to 77 — XLH, XLCH           |
|                 | 10           | 43548-73    | SPACER, left bearing                                            | N/A 73 — XLH, XLCH             |
|                 |              | 43548-74    | SPACER, left bearing                                            | 74 to 77 — XLH, XLCH           |
|                 | 11           | 43600-73    | HUB, with bearings and seals                                    | N/A 73 — XLH, XLCH             |
|                 |              | 43600-74    | HUB, with bearings and seals                                    | 74 to 77 — XLH, XLCH           |
|                 |              | 43600-78    | HUB, with bearings and seals                                    | 78 to * — XL, XLCH             |
|                 | 12           | 43469-77    | SPACER, between bearings                                        | 78 to * — XL, XLCH             |
|                 |              | 43633-74    | SPACER, between bearings — 2.162 (red & white)                  | 73 to * — XLH, XLCH            |
|                 |              | 43634-74    | SPACER, between bearings — 2.177 (green & orange)               | 73 to * — XLH, XLCH            |
|                 |              | 43635-74    | SPACER, between bearings — 2.148 (gold & violet)                | 73 to * — XLH, XLCH            |
|                 |              | 43745-73    | SPACER, between bearings — 2.166                                | 73 to * — XLH, XLCH            |
|                 | 13           | 43871-73    | FRONT AXLE                                                      | 73 to 77 — XLH, XLCH           |
|                 |              | 43883-77    | FRONT AXLE                                                      | 78 to * — XL, XLCH             |
|                 | 14           | 44137-77    | BRAKE DISC (2)                                                  | 78 to * — XL, XLCH             |
|                 | 15           | 47519-72    | OIL SEAL (2)                                                    | 73 to * — XLH, XLCH            |
|                 | 16           | 95578-41    | WHEEL WEIGHT, 1/2 oz. — .275" I.D.                              | 73 to * — XLH, XLCH            |
|                 |              | 95581-47    | WHEEL WEIGHT, 3/4 oz. — .275" I.D.                              | 73 to * — XLH, XLCH            |
|                 |              | 95582-47    | WHEEL WEIGHT, 1 oz. — .275" I.D.                                | 73 to * — XLH, XLCH            |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# CAST WHEEL — FRONT



# CAST WHEEL — FRONT

B33

| RETAIL PRICE | INDEX NO. | PART NO. | NAME                                                                              | USED ON                  |
|--------------|-----------|----------|-----------------------------------------------------------------------------------|--------------------------|
|              | 1         | 3680     | SCREW, 5/16-18 x 7/8 ctsk. socket flat hd. (chrome) (10) (use with 9 spoke wheel) | 78 to * — XL, XLCH       |
|              | 2         | 3685     | SCREW, brake disc adapter, 5/16-18 x 1 socket hd. (5)                             | N/A 74 to 77 — XLH, XLCH |
|              | 3         | 3781A    | SCREW, 5/16-18 x 1-1/4 ctsk. socket flat hd. (10)                                 | 74 to * — XL, XLCH       |
|              | 3A        | 3793     | SCREW, 1/4-20 x 5/8 ctsk. socket flat hd. (5)                                     | 78 to * — XL, XLCH       |
|              | 4         | 6653     | WASHER, 5/8 x 1-5/16 x 3/32                                                       | 74 to * — XL, XLCH       |
|              | 5         | 7022     | LOCKWASHER, 5/8                                                                   | 74 to * — XL, XLCH       |
|              | 6         | 7813     | NUT, 5/8-18 x 9/16 x 15/16 hex.                                                   | 74 to * — XL, XLCH       |
|              | 7         | 9052     | ROLLER BEARING (2)                                                                | 74 to * — XL, XLCH       |
|              | 8         | 41191-74 | SCREW, brake disc, 1/4-20 x 5/8 ctsk. socket flat hd. (5)                         | 74 to 77 — XL, XLCH      |
|              | 8A        | 41807-74 | DISC, brake                                                                       | 74 to 77 — XL, XLCH      |
|              | 9         | 43311-78 | CAST WHEEL, with bearings, spacers and seals (9 spoke)                            | 78 to * — XL, XLCH       |
|              | 10        | 43320-80 | CAST WHEEL ASSEMBLY, front — black (19") (9 spoke)                                | 78 to * — XL, XLCH       |
|              | 11        | 43444-59 | HOUSING, bearing — left                                                           | 74 to * — XL, XLCH       |
|              | 12        | 43445-79 | HOUSING, bearing — right                                                          | 74 to * — XL, XLCH       |
|              | 13        | 43461-78 | CAST WHEEL, with bearings, spacers and seals (7 spoke)                            | 78 to * — XL, XLCH       |
|              | 14        | 43469-77 | SPACER, between bearings                                                          | 78 to * — XL, XLCH       |
|              | 15        | 43488-77 | SPACER, left bearing                                                              | 74 to * — XL, XLCH       |
|              | 16        | 43522-77 | CAST WHEEL, front — black (19") (7 spoke) (single disc)                           | 74 to 77 — XL, XLCH      |
|              | 17        | 43548-74 | SPACER, left bearing                                                              | 74 to 77 — XLH, XLCH     |
|              | 18        | 43615-74 | CAST WHEEL, front — black (19") (9 spoke) (single disc)                           | N/A 74 to 77 — XLH, XLCH |
|              | 19        | 43618-74 | ADAPTER, brake disc (9 spoke) (single disc)                                       | N/A 74 to 77 — XLH, XLCH |
|              | 20        | 43633-74 | SPACER, between bearings — 2.162 (red & white)                                    | 74 to 77 — XLH, XLCH     |
|              | 21        | 43634-74 | SPACER, between bearings — 2.177 (green & orange)                                 | 74 & 77 — XLH, XLCH      |
|              | 22        | 43635-74 | SPACER, between bearings — 2.148 (gold & violet)                                  | 74 to 77 — XLH, XLCH     |
|              | 23        | 43745-73 | SPACER, between bearings                                                          | 74 to 77 — XL, XLCH      |
|              | 24        | 43883-77 | FRONT AXLE                                                                        | 78 to * — XL, XLCH       |
|              | 25        | 44137-77 | BRAKE DISC (2)                                                                    | 78 to * — XL, XLCH       |
|              | 26        | 47519-72 | OIL SEAL (2)                                                                      | 74 to * — XL, XLCH       |
|              | 27        | 95590-77 | WHEEL WEIGHT, 1/2 oz. (black)                                                     | 74 to * — XL, XLCH       |
|              | 28        | 95591-77 | WHEEL WEIGHT, 1 oz. (black)                                                       | 74 to * — XL, XLCH       |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# FRONT WHEEL BRAKE — 1972 & EARLIER

This diagram illustrates the exploded view of a front wheel brake assembly. The components are numbered as follows:

- 1, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17A, 18, 19, 20, 21, 22, 23, 24, 25, 26, 28, 29, 31, 32, 33, 34, 35, 36, 37, 39, 40, 41, 43, 44, 45, 46

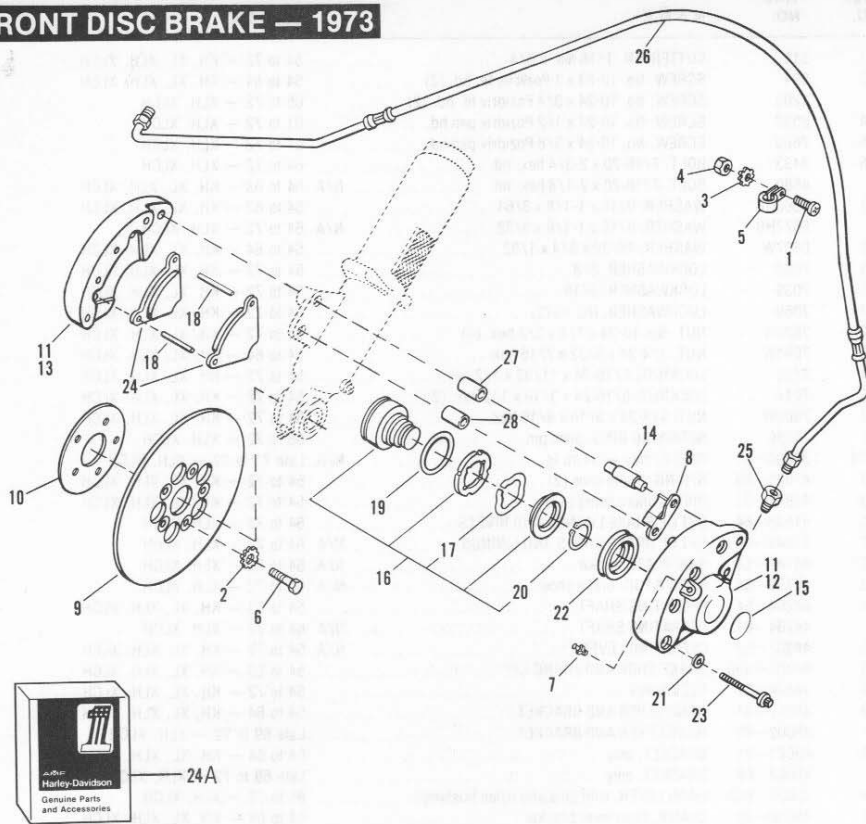
The assembly includes a brake drum (22) mounted on a wheel (22). The brake shoes (20, 21, 26) are shown with brake pads (18) and springs (19). The brake cable (17A) is connected to the brake lever (29). The diagram also shows various bolts, nuts, and pins (1-16, 23, 24, 25, 28, 43, 45) used in the assembly.

# FRONT WHEEL BRAKE — 1972 & EARLIER

B34

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                                      | USED ON                      |
|--------------|-----------|-----------|-----------------------------------------------------------|------------------------------|
|              | 1         | 515       | COTTER PIN, 1/16 dia. x 3/4                               | 54 to 72 — KH, XL, XLH, XLCH |
|              | 2         | 991       | SCREW, No. 10-24 x 1 Pozidriv fil. hd. (2)                | 54 to 64 — KH, XL, XLH, XLCH |
|              |           | 1205      | SCREW, No. 10-24 x 3/4 Pozidriv fil. hd. (2)              | 65 to 72 — XLH, XLCH         |
|              | 4         | 2592      | SCREW, No. 10-24 x 1/2 Pozidriv pan hd.                   | 61 to 72 — XLH, XLCH         |
|              | 5         | 2660      | SCREW, No. 10-24 x 3/8 Pozidriv pan hd.                   | 61 to 72 — XLH, XLCH         |
|              | 6         | 3433      | BOLT, 7/16-20 x 2-3/4 hex. hd.                            | 64 to 72 — XLH, XLCH         |
|              |           | 4680      | BOLT, 7/16-20 x 2-1/8 hex. hd.                            | N/A                          |
|              | 7         | 6663HB    | WASHER, 9/16 x 1-1/8 x 3/64                               | 54 to 63 — KH, XL, XLH, XLCH |
|              |           | 6677HB    | WASHER, 9/16 x 1-1/8 x 3/32                               | N/A                          |
|              | 8         | 6807W     | WASHER, 15/32 x 3/4 x 1/32                                | 54 to 64 — KH, XL, XLH, XLCH |
|              | 9         | 7038      | LOCKWASHER, 3/8                                           | 54 to 72 — KH, XL, XLH, XLCH |
|              | 10        | 7039      | LOCKWASHER, 5/16                                          | 54 to 72 — KH, XL, XLH, XLCH |
|              | 11        | 7069      | LOCKWASHER, No. 10 (2)                                    | 54 to 72 — KH, XL, XLH, XLCH |
|              | 12        | 7620W     | NUT, No. 10-24 x 1/8 x 3/8 hex. (4)                       | 54 to 72 — KH, XL, XLH, XLCH |
|              | 13        | 7691W     | NUT, 1/4-24 x 5/32 x 7/16 hex.                            | 54 to 64 — KH, XL, XLH, XLCH |
|              | 14        | 7725      | LOCKNUT, 5/16-24 x 11/32 x 1/2 hex.                       | 54 to 72 — KH, XL, XLH, XLCH |
|              | 15        | 7744      | LOCKNUT, 5/16-24 x 3/16 x 1/2 hex. (2)                    | 54 to 72 — KH, XL, XLH, XLCH |
|              | 16        | 7800W     | NUT, 3/8-24 x 5/16 x 9/16 hex.                            | 54 to 72 — KH, XL, XLH, XLCH |
|              | 17        | 11036     | RETAINING RING, pivot pin                                 | 65 to 72 — XLH, XLCH         |
|              | 17A       | 38630—51  | CABLE, only — 54 in. lg.                                  | N/A                          |
|              | 18        | 41835—69  | SPRING, brake shoe (2)                                    | Late 71 to 72 — XLH, XLCH    |
|              | 19        | 41841—31  | RIVET, brake lining (12)                                  | 54 to 72 — KH, XL, XLH, XLCH |
|              | 20        | 41848—64  | SET OF BRAKE LININGS AND RIVETS                           | 64 to 72 — XLH, XLCH         |
|              | 21        | 41849—64  | SET OF BRAKE SHOES AND LININGS                            | N/A                          |
|              | 22        | 44148—64  | SIDE PLATE, brake                                         | N/A                          |
|              | 23        | 44156—64  | PIVOT STUD, brake shoe                                    | N/A                          |
|              | 24        | 44264—54  | OPERATING SHAFT                                           | 54 to 63 — KH, XL, XLH, XLCH |
|              |           | 44264—64  | OPERATING SHAFT                                           | N/A                          |
|              | 25        | 44307—52  | OPERATING LEVER                                           | N/A                          |
|              | 26        | 44401—49B | BRAKE SHOE AND LINING SET                                 | 54 to 72 — KH, XL, XLH, XLCH |
|              | 28        | 44524—51  | CLEVIS PIN                                                | 54 to 63 — KH, XL, XLH, XLCH |
|              | 29        | 45002—41  | HAND LEVER AND BRACKET                                    | 54 to 72 — KH, XL, XLH, XLCH |
|              |           | 45002—69  | HAND LEVER AND BRACKET                                    | Late 69 to 72 — XLH, XLCH    |
|              | 31        | 45023—41  | BRACKET, only                                             | 54 to 64 — KH, XL, XLH, XLCH |
|              |           | 45023—69  | BRACKET, only                                             | Late 69 to 72 — XLH, XLCH    |
|              | 32        | 45024—65A | HAND LEVER, with pins and nylon bushings                  | 65 to 72 — XLH, XLCH         |
|              | 33        | 45030—28  | CLAMP, hand lever bracket                                 | 54 to 64 — KH, XL, XLH, XLCH |
|              |           | 45030—65A | CLAMP, hand lever bracket                                 | 65 to 72 — XLH, XLCH         |
|              | 34        | 45031—41  | PIVOT SCREW, hand lever                                   | 54 to 64 — KH, XL, XLH, XLCH |
|              |           | 45031—49  | BUSHING, hand lever                                       | N/A                          |
|              |           | 45031—65  | PIVOT PIN, hand lever                                     | 54 to 64 — KH, XL, XLH, XLCH |
|              | 35        | 45033—49  | BUSHING, hand lever                                       | 65 to 72 — XLH, XLCH         |
|              |           | 45033—65  | BUSHING, hand lever                                       | 54 to 64 — KH, XL, XLH, XLCH |
|              | 36        | 45034—68  | ANCHOR PIN, hand lever (used without bushings)            | 65 to Early 68 — XLH, XLCH   |
|              |           | 45036—68  | CABLE ANCHOR PIN, hand lever (used with plastic bushings) | Late 68 to 72 — XLH, XLCH    |
|              | 37        | 45039—68  | BUSHING, hand lever cable anchor pin (plastic) (2)        | 65 to 72 — XLH, XLCH         |
|              | 39        | 45060—54  | CONTROL CABLE ASSEMBLY                                    | 65 to 72 — XLH, XLCH         |
|              | 40        | 45137—51  | CABLE, only — 59 in. lg.                                  | 54 to 72 — KH, XL, XLH, XLCH |
|              | 41        | 45159—50  | ADJUSTING SCREW, control coil                             | 54 to 72 — KH, XL, XLH, XLCH |
|              | 43        | 45174—51  | CLEVIS, brake cable                                       | 54 to 63 — KH, XL, XLH, XLCH |
|              |           | 45174—64  | CLEVIS, brake cable                                       | 64 to 72 — XLH, XLCH         |
|              | 44        | 45203—52  | TUBE, brake cable                                         | 54 to 72 — KH, XL, XLH, XLCH |
|              | 45        | 45216—49  | CLEVIS CLAMP, brake cable                                 | 54 to 72 — KH, XL, XLH, XLCH |
|              | 46        | 45218—52  | CLAMP, cable tube                                         | 54 to 72 — KH, XL, XLH, XLCH |
|              |           | 91701—49  | CONTROL COIL — 25 FT.                                     | 54 to 72 — KH, XL, XLH, XLCH |

# **FRONT DISC BRAKE — 1973**





# FRONT DISC BRAKE — 1973

B35

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                             | USED ON              |
|-----------------|--------------|-------------|-----------------------------------------------------|----------------------|
|                 | 1            | 2664        | SCREW, No. 10-24 x 7/16 Pozidriv pan hd. ....       | 73 — XLH, XLCH       |
|                 | 2            | 7145W       | LOCKWASHER, 3/8 external tooth (5) ....             | 73 — XLH, XLCH       |
|                 | 3            | 7220        | LOCKWASHER, No. 10 external tooth ....              | 73 — XLH, XLCH       |
|                 | 4            | 7620W       | NUT, No. 10-24 x 1/8 x 3/8 hex. ....                | 73 — XLH, XLCH       |
|                 | 5            | 38712-68    | CLIP, brake hose (mounted on fender) ....           | 73 — XLH, XLCH       |
|                 | 6            | 41198-73    | BOLT, brake disc to hub (5) ....                    | 73 — XLH, XLCH       |
|                 | 7            | 41749-58    | BLEEDER VALVE, caliper ....                         | 73 — XLH, XLCH       |
|                 | 8            | 41768-73    | CLIP, vibration damper ....                         | Late 73 — XLH, XLCH  |
|                 | 9            | 41807-73    | DISC, brake ....                                    | 73 — XLH, XLCH       |
|                 | 10           | 43557-73    | PLATE, disc to hub ....                             | N/A 73 — XLH, XLCH   |
|                 | 11           | 44104-72A   | CALIPER ASSEMBLY, complete ....                     | 73 — XLH, XLCH       |
|                 | 12           | 44105-72    | BRAKE CALIPER, outer ....                           | 73 — XLH, XLCH       |
|                 | 13           | 44106-72    | BRAKE CALIPER, inner ....                           | 73 — XLH, XLCH       |
|                 | 14           | 44107-72    | MOUNTING PIN ....                                   | 73 — XLH, XLCH       |
|                 | 15           | 44108-72    | LABEL, caliper ....                                 | 73 — XLH, XLCH       |
|                 | 16           | 44109-72A   | PISTON ASSEMBLY ....                                | 73 — XLH, XLCH       |
|                 | 17           | 44123-72    | SPRING, caliper ....                                | 73 — XLH, XLCH       |
|                 | 18           | 44124-72    | PIN, brake pad (2) ....                             | 73 — XLH, XLCH       |
|                 | 19           | 44127-72A   | O-RING, caliper piston ....                         | 73 — XLH, XLCH       |
|                 | 20           | 44128-72    | RETAINING RING, caliper ....                        | N/A 73 — XLH, XLCH   |
|                 | 21           | 44132-72    | WASHER, caliper screw (4) ....                      | 73 — XLH, XLCH       |
|                 | 22           | 44133-72    | DUST BOOT, caliper ....                             | 73 — XLH, XLCH       |
|                 | 23           | 44134-72A   | SCREW, 3/8-16 x 2-1/4 12 pt. (4) ....               | 73 — XLH, XLCH       |
|                 | 24           | 44135-74    | PAD SET ....                                        | 73 — XLH, XLCH       |
|                 | 24A          | 44331-73    | CALIPER MOUNTING STUD KIT ....                      | 73 — XLH, XLCH       |
|                 |              |             | Includes besides mounting stud, locknut and washer: |                      |
|                 |              | 44124-72    | PIN, brake pad (2) ....                             |                      |
|                 |              | 45821-75    | BUSHING, caliper mounting bracket —<br>upper        |                      |
|                 |              | 45822-75    | BUSHING, caliper mounting bracket —<br>lower        |                      |
|                 | 25           | 45518-73    | TUBE FITTING, brake outer caliper ....              | Early 73 — XLH, XLCH |
|                 | 26           | 45521-73    | FRONT BRAKE HOSE, complete ....                     | 73 — XLH, XLCH       |
|                 | 27           | 45821-75    | BUSHING, fork left slider — upper ....              | 73 — XLH, XLCH       |
|                 | 28           | 45822-75    | BUSHING, fork left slider — lower ....              | 73 — XLH, XLCH       |

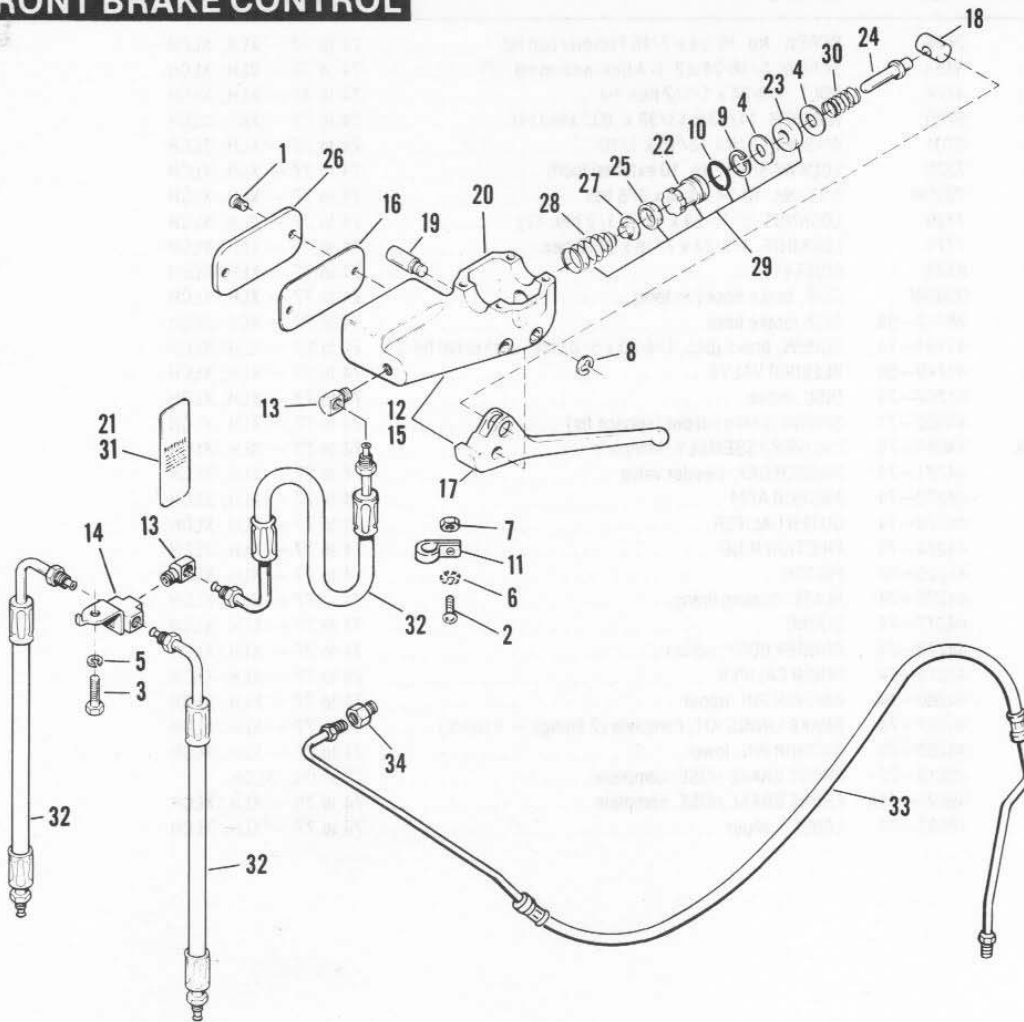


## FRONT DISC BRAKE — 1974 TO 1977

B36

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                        | USED ON              |
|-----------------|--------------|-------------|----------------------------------------------------------------|----------------------|
|                 | 1            | 2664        | SCREW, No. 10-24 x 7/16 Pozidriv pan hd. ....                  | 74 to 77 — XLH, XLCH |
|                 | 2            | 3453        | SCREW, 5/16-24 x 2-1/4 hex. socket hd. (2) ....                | 74 to 77 — XLH, XLCH |
|                 | 3            | 4724        | BOLT, 3/8-24 x 1-1/2 hex. hd. ....                             | 74 to 77 — XLH, XLCH |
|                 | 4            | 6230        | WASHER, 11/32 x 13/32 x .032 steel (4) ....                    | 74 to 77 — XLH, XLCH |
|                 | 5            | 6701        | WASHER, 3/8 x 13/16 x 1/16. ....                               | 74 to 77 — XLH, XLCH |
|                 | 6            | 7220        | LOCKWASHER, No. 10 external tooth ....                         | 74 to 77 — XLH, XLCH |
|                 | 7            | 7620W       | NUT, No. 10-24 x 1/8 x 3/8 hex. ....                           | 74 to 77 — XLH, XLCH |
|                 | 8            | 7729        | LOCKNUT, 5/16-24 x 1/4 x 1/2 hex. (2) ....                     | 74 to 77 — XLH, XLCH |
|                 | 9            | 7775        | LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. ....                        | 74 to 77 — XLH, XLCH |
|                 | 10           | 8475        | RIVET (4) ....                                                 | 74 to 77 — XLH, XLCH |
|                 | 11           | 9990W       | CLIP, brake hose (on fork) ....                                | 74 to 77 — XLH, XLCH |
|                 |              | 38712-68    | CLIP, brake hose ....                                          | 74 to 77 — XLH, XLCH |
|                 | 12           | 41191-74    | SCREW, brake disc, 1/4-20 x 5/8 ctsk. socket flat hd. (5) .... | 74 to 77 — XLH, XLCH |
|                 | 13           | 41749-58    | BLEEDER VALVE ....                                             | 74 to 77 — XLH, XLCH |
|                 | 14           | 41807-74    | DISC, brake ....                                               | 74 to 77 — XLH, XLCH |
|                 | 15           | 43302-77    | SPRING, brake caliper (service fix) ....                       | 74 to 77 — XLH, XLCH |
|                 | 15A          | 44089-74    | CALIPER ASSEMBLY, complete ....                                | 74 to 77 — XLH, XLCH |
|                 | 16           | 44271-74    | RUBBER CAP, bleeder valve ....                                 | 74 to 77 — XLH, XLCH |
|                 | 17           | 44272-74    | ANCHOR ARM ....                                                | 74 to 77 — XLH, XLCH |
|                 | 18           | 44273-74    | OUTER CALIPER ....                                             | 74 to 77 — XLH, XLCH |
|                 | 19           | 44274-74    | FRICTION RING ....                                             | 74 to 77 — XLH, XLCH |
|                 | 20           | 44275-74    | PISTON ....                                                    | 74 to 77 — XLH, XLCH |
|                 | 21           | 44276-74    | PLATE, floating lining ....                                    | 74 to 77 — XLH, XLCH |
|                 | 22           | 44277-74    | O-RING ....                                                    | 74 to 77 — XLH, XLCH |
|                 | 23           | 44278-74    | RUBBER BOOT, piston ....                                       | 74 to 77 — XLH, XLCH |
|                 | 24           | 44279-74    | INNER CALIPER ....                                             | 74 to 77 — XLH, XLCH |
|                 | 25           | 44280-74    | ANCHOR PIN, upper ....                                         | 74 to 77 — XLH, XLCH |
|                 | 26           | 44281-74    | BRAKE LINING KIT, complete (2 linings — 4 rivets) ....         | 74 to 77 — XLH, XLCH |
|                 | 27           | 44283-74    | ANCHOR PIN, lower ....                                         | 74 to 77 — XLH, XLCH |
|                 | 28           | 45519-77    | FRONT BRAKE HOSE, complete ....                                | 77 — XL, XLCH        |
|                 | 29           | 45521-74A   | FRONT BRAKE HOSE, complete ....                                | 74 to 76 — XLH, XLCH |
|                 | 30           | 45532-74    | LABEL, caliper ....                                            | 74 to 77 — XLH, XLCH |

## FRONT BRAKE CONTROL



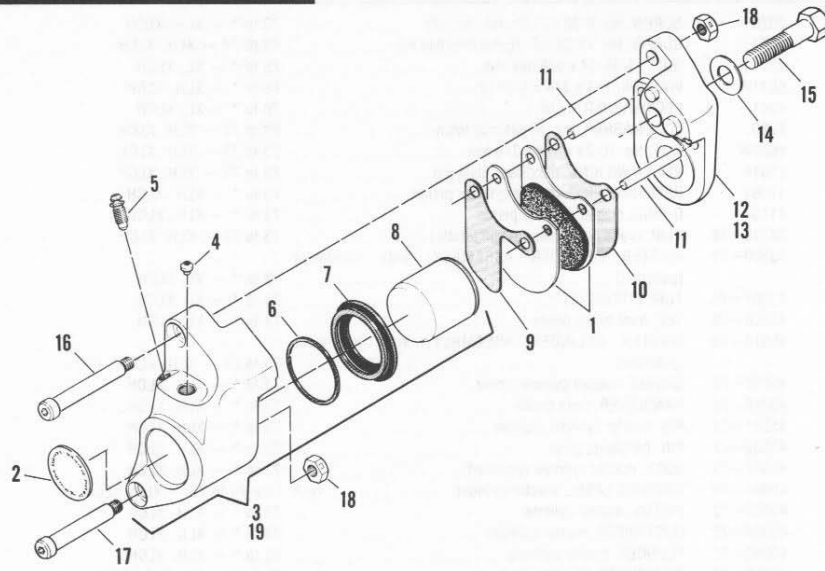
# FRONT BRAKE CONTROL

B37

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                             | USED ON                       |
|--------------|-----------|-----------|-----------------------------------------------------|-------------------------------|
|              | 1         | 2628      | SCREW, No. 8-32 x 7/16 ctsk. hd. (2)                | 73 to * — XLH, XLCH           |
|              | 2         | 2664      | SCREW, No. 10-24 x 7/16 Pozidriv pan hd.            | 73 to 77 — XLH, XLCH          |
|              | 3         | 4391      | BOLT, 5/16-24 x 5/8 hex. hd.                        | 78 to * — XL, XLCH            |
|              | 4         | 6811W     | WASHER, 1/4 x 3/4 x 1/64 (2)                        | 73 to * — XLH, XLCH           |
|              | 5         | 7041      | LOCKWASHER, 5/16                                    | 78 to * — XL, XLCH            |
|              | 6         | 7220      | LOCKWASHER, No. 10 external tooth                   | 73 to 77 — XLH, XLCH          |
|              | 7         | 7620W     | NUT, No. 10-24 x 1/8 x 3/8 hex.                     | 73 to 77 — XLH, XLCH          |
|              | 8         | 11015     | RETAINING RING, handlever pivot pin                 | 73 to 77 — XLH, XLCH          |
|              | 9         | 11063     | RETAINING RING, master cylinder piston              | 73 to * — XLH, XLCH           |
|              | 10        | 11137     | O-RING, master cylinder piston                      | 73 to * — XLH, XLCH           |
|              | 11        | 38712-68  | CLIP, brake hose (mounted on fender)                | 73 to 77 — XLH, XLCH          |
|              | 12        | 43306-78  | MASTER CYLINDER ASSEMBLY, with handlever (polished) | 78 to * — XL, XLCH            |
|              | 13        | 43307-78  | TUBE FITTING (2)                                    | 78 to * — XL, XLCH            |
|              | 14        | 43308-78  | TEE, front brake hoses                              | 78 to * — XL, XLCH            |
|              | 15        | 45010-73  | MASTER CYLINDER ASSEMBLY, with handlever (polished) | 73 to 77 — XLH, XLCH          |
|              | 16        | 45012-72  | GASKET, master cylinder cover                       | 73 to * — XLH, XLCH           |
|              | 17        | 45016-72  | HANDLEVER, front brake                              | 73 to * — XLH, XLCH           |
|              | 18        | 45031-72  | PIN, master cylinder plunger                        | 73 to * — XLH, XLCH           |
|              | 19        | 45032-72  | PIN, handlever pivot                                | 73 to * — XLH, XLCH           |
|              | 20        | 45037-73  | BODY, master cylinder (polished)                    | 73 to * — XLH, XLCH           |
|              | 21        | 45044-74  | WARNING LABEL, master cylinder                      | N/A Late 74 to 76 — XLH, XLCH |
|              | 22        | 45053-72  | PISTON, master cylinder                             | 73 to * — XLH, XLCH           |
|              | 23        | 45054-72  | DUST WIPER, master cylinder                         | 73 to * — XLH, XLCH           |
|              | 24        | 45055-72  | PLUNGER, master cylinder                            | 73 to * — XLH, XLCH           |
|              | 25        | 45056-77  | PISTON CUP, master cylinder                         | 73 to * — XL, XLH, XLCH       |
|              | 26        | 45057-72  | COVER, master cylinder                              | 73 to * — XLH, XLCH           |
|              | 27        | 45059-72  | CUP, piston spring                                  | 73 to * — XLH, XLCH           |
|              | 28        | 45061-72A | SPRING, piston return — master cylinder             | 73 to * — XLH, XLCH           |
|              | 29        | 45063-72  | REPAIR KIT, master cylinder                         | 73 to * — XLH, XLCH           |
|              | 30        | 45071-72  | SPRING, plunger — master cylinder                   | 73 to * — XLH, XLCH           |
|              | 31        | 45105-77  | WARNING LABEL, master cylinder (DOT 5)              | 77 to * — XL, XLCH            |
|              | 32        | 45121-77  | FRONT BRAKE HOSE, complete (3)                      | 78 to * — XL, XLCH            |
|              | 33        | 45521-73  | FRONT BRAKE HOSE, complete                          | 73 to 77 — XLH, XLCH          |
|              | 34        | 63609-72  | TUBE FITTING, 1/8-27 NPSF (2)                       | Late 73 to 77 — XLH, XLCH     |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# **FRONT BRAKE CALIPER**



# FRONT BRAKE CALIPER

B38

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                               | USED ON            |
|-----------------|--------------|-------------|---------------------------------------|--------------------|
|                 | 1            | 44098-77    | PAD SET .....                         | 78 to * - XL, XLCH |
|                 | 2            | 44108-72    | LABEL, caliper .....                  | 78 to * - XL, XLCH |
|                 |              | 44116-77    | CALIPER ASSEMBLY, right .....         | 78 to * - XL, XLCH |
|                 |              | 44117-77    | CALIPER ASSEMBLY, left .....          | 78 to * - XL, XLCH |
|                 | 3            | 44121-77    | CALIPER ASSEMBLY, outer (left) .....  | 78 to * - XL, XLCH |
|                 | 4            | 44141-77    | SEAT, brake hose .....                | 78 to * - XL, XLCH |
|                 | 5            | 44146-77    | BLEEDER FITTING .....                 | 78 to * - XL, XLCH |
|                 | 6            | 44151-77    | SEAL, piston .....                    | 78 to * - XL, XLCH |
|                 | 7            | 44153-77    | BOOT .....                            | 78 to * - XL, XLCH |
|                 | 8            | 44157-77    | PISTON .....                          | 78 to * - XL, XLCH |
|                 | 9            | 44158-77    | PLATE, outer .....                    | 78 to * - XL, XLCH |
|                 | 10           | 44161-77    | PLATE, inner .....                    | 78 to * - XL, XLCH |
|                 | 11           | 44162-77    | PIN (2) .....                         | 78 to * - XL, XLCH |
|                 | 12           | 44163-77    | CALIPER, inner (left) .....           | 78 to * - XL, XLCH |
|                 | 13           | 44164-77    | CALIPER, inner (right) .....          | 78 to * - XL, XLCH |
|                 | 14           | 44165-77    | WASHER .....                          | 78 to * - XL, XLCH |
|                 | 15           | 44172-77    | BOLT .....                            | 78 to * - XL, XLCH |
|                 | 16           | 44173-77    | SCREW, caliper mounting (long) .....  | 78 to * - XL, XLCH |
|                 | 17           | 44174-77    | SCREW, caliper mounting (short) ..... | 78 to * - XL, XLCH |
|                 | 18           | 44177-77    | LOCKNUT, caliper mounting (2) .....   | 78 to * - XL, XLCH |
|                 | 19           | 44195-77    | CALIPER ASSEMBLY, outer (right) ..... | 78 to * - XL, XLCH |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.



# FRONT FORK — 1970 & EARLIER

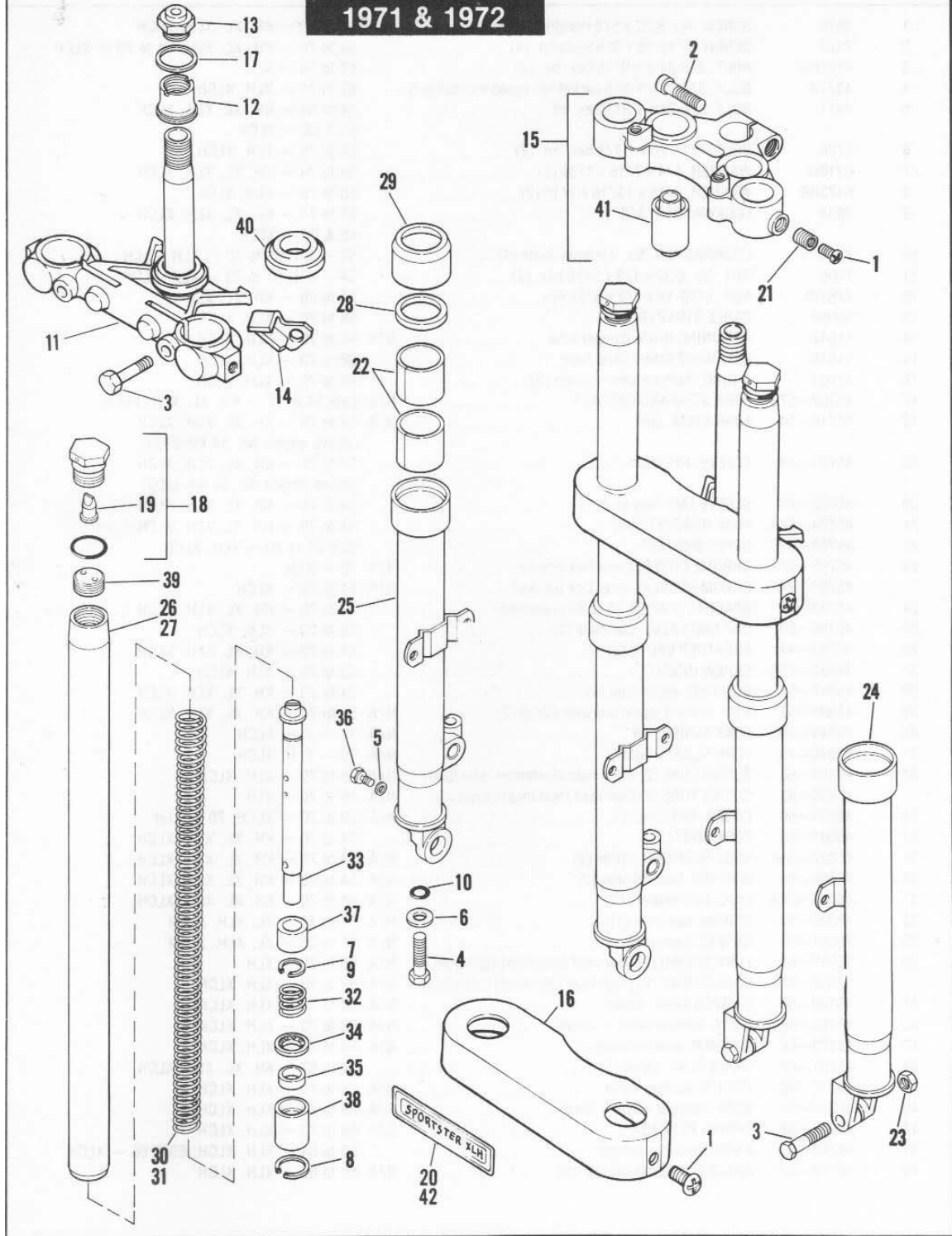
Exploded view diagram of a 1970 and earlier front fork assembly. The diagram shows the main fork assembly (30) with its upper and lower tubes (31, 32), a central spring (40), and various bushings and seals (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 33, 34, 35, 36, 37, 38, 39, 41, 42, 43, 44, 45, 46, 47, 48, 49). The diagram is divided into three main sections: the left side shows the lower fork assembly (30) and its components; the middle section shows the upper fork assembly (31, 32) and its components; the right side shows the central spring (40) and its components. The diagram is a technical drawing with numbered callouts for each part.

# FRONT FORK — 1970 & EARLIER

B39

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                            | USED ON                                                           |
|--------------|-----------|-----------|----------------------------------------------------|-------------------------------------------------------------------|
|              | 1         | 2625      | SCREW, No. 8-32 x 5/8 Pozidriv pan hd. (4)         | 54 to 70 — KH, XL, XLH, XLCH                                      |
|              | 2         | 2823      | SCREW, 5/16-18 x 3/8 truss hd. (4)                 | 54 to 70 — KH, XL, XLH; 64 to 70 — XLCH                           |
|              | 3         | 4370HB    | BOLT, 3/8-24 x 1-9/16 hex. hd. (2)                 | 67 to 70 — XLH                                                    |
|              | 4         | 4371W     | BOLT, 3/8-16 x 1-5/8 socket hd. (used without nut) | 62 to 70 — XLH, XLCH                                              |
|              | 5         | 4411      | BOLT, 3/8-24 x 1-3/4 hex. hd.                      | 54 to 64 — KH, XL, XLH, XLCH<br>65 & 66 — XLCH                    |
|              | 6         | 4726      | BOLT, 7/16-20 x 1-1/2 hex. hd. (2)                 | 68 to 70 — XLH, XLCH                                              |
|              | 7         | 6218W     | WASHER, 1/4 x 7/16 x 1/32 (2)                      | 54 to 70 — KH, XL, XLH, XLCH                                      |
|              | 8         | 6473HB    | WASHER, 7/16 x 13/16 x 1/16 (2)                    | 68 to 70 — XLH, XLCH                                              |
|              | 9         | 7038      | LOCKWASHER, 3/8                                    | 64 to 74 — KH, XL, XLH, XLCH<br>65 & 66 — XLCH                    |
|              | 10        | 7115      | LOCKWASHER, No. 8 internal tooth (4)               | 54 — KH; 61 to 70 — XLH, XLCH                                     |
|              | 11        | 7608      | NUT, No. 8-32 x 1/8 x 5/16 hex. (2)                | 54 — KH; 61 to 70 — XLH, XLCH                                     |
|              | 12        | 7763W     | NUT, 5/16-18 x 1/2 x 5/32 hex.                     | 54 to 66 — KH, XL, XLH                                            |
|              | 13        | 10006     | CABLE STRAP (2)                                    | 68 to 70 — XLH, XLCH                                              |
|              | 14        | 11047     | RETAINING RING, damper tube                        | N/A 68 to 70 — XLH, XLCH                                          |
|              | 15        | 11048     | RETAINING RING, slider tube                        | 68 to 70 — XLH, XLCH                                              |
|              | 16        | 11105     | O-RING, damper tube — lower (2)                    | 68 to 70 — XLH, XLCH                                              |
|              | 17        | 45702—57B | FORK STEM AND BRACKET                              | N/A Late 54 to 70 — KH, XL, XLH, XLCH                             |
|              | 18        | 45716—54  | FORK STEM, only                                    | N/A 54 to 70 — KH, XL, XLH, XLCH<br>(above engine No. 54 KH-2250) |
|              | 19        | 45721—54  | SLEEVE, fork stem                                  | 54 to 70 — KH, XL, XLH, XLCH<br>(above engine No. 54 KH-1800)     |
|              | 20        | 45722—54  | SLEEVE END, fork stem                              | 54 to 70 — KH, XL, XLH, XLCH                                      |
|              | 21        | 45724—68A | FORK BRACKET, only                                 | 54 to 70 — KH, XL, XLH, XLCH                                      |
|              | 22        | 45739—62B | UPPER BRACKET                                      | Late 62 to 70 — XLH, XLCH                                         |
|              | 23        | 45750—70  | CHROME COVER, lower fork bracket                   | N/A 70 — XLH                                                      |
|              |           | 45751—64  | CHROME COVER, lower fork bracket                   | N/A 64 to 70 — XLCH                                               |
|              | 24        | 45752—52  | BRACKET SPACER, (0 to 3 as required)               | 54 to 70 — KH, XL, XLH, XLCH                                      |
|              | 25        | 45756—59  | CAP AND VALVE, complete (2)                        | 59 to 70 — XLH, XLCH                                              |
|              | 26        | 45757—49  | BREATHER VALVE (2)                                 | 54 to 70 — KH, XL, XLH, XLCH                                      |
|              | 27        | 45782—72A | SCREW INSERT                                       | 62 to 70 — XLH, XLCH                                              |
|              | 28        | 45818—52  | BUSHING, slider tube (4)                           | 54 to 70 — KH, XL, XLH, XLCH                                      |
|              | 29        | 45894—52  | NUT, bracket clamp and axle clamp (2)              | N/A 54 to 70 — KH, XL, XLH, XLCH                                  |
|              | 30        | 45944—70  | FORK SLIDER, left                                  | N/A 70 — XLH, XLCH                                                |
|              | 31        | 45946—70  | FORK SLIDER, right                                 | N/A 70 — XLH, XLCH                                                |
|              | 32        | 45953—68  | SLIDER TUBE (2) (high road clearance) (standard)   | N/A 68 to 70 — XLH, XLCH                                          |
|              |           | 45955—68  | SLIDER TUBE (2) (low road clearance) (optional)    | N/A 68 to 70 — XLH                                                |
|              | 33        | 45967—59  | COVER, fork tube (2)                               | N/A 59 to 70 — XLCH; 70 — XLH                                     |
|              | 34        | 46001—54  | FORK BOOT (2)                                      | 54 to 70 — KH, XL, XLH, XLCH                                      |
|              | 35        | 46007—54A | BOOT RETAINER, upper (2)                           | N/A 54 to 70 — KH, XL, XLH, XLCH                                  |
|              | 36        | 46009—54  | WASHER, boot retainer (2)                          | N/A 54 to 70 — KH, XL, XLH, XLCH                                  |
|              | 37        | 46010—54A | DISC, boot retainer (2)                            | N/A 54 to 70 — KH, XL, XLH, XLCH                                  |
|              | 38        | 46020—57  | SCREW, boot vent (2)                               | N/A 57 to 70 — XL, XLH, XLCH                                      |
|              | 39        | 46021—57  | GASKET, boot vent                                  | N/A 57 to 70 — XL, XLH, XLCH                                      |
|              | 40        | 46057—68  | FORK SPRING (2) (low road clearance) (optional)    | N/A 68 to 70 — XLH                                                |
|              |           | 46058—68  | FORK SPRING (2) (high road clearance) (standard)   | N/A 68 to 70 — XLH, XLCH                                          |
|              | 41        | 46100—68  | DAMPER TUBE, slider                                | N/A 68 to 70 — XLH, XLCH                                          |
|              | 42        | 46160—68  | BODY, damper valve — upper                         | N/A 68 to 70 — XLH, XLCH                                          |
|              | 43        | 46170—68  | WASHER, damper valve                               | N/A 68 to 70 — XLH, XLCH                                          |
|              | 44        | 46201—52  | DRAIN PLUG, slider (2)                             | 54 to 67 — KH, XL, XLH, XLCH                                      |
|              | 45        | 46230—68  | PISTON, damper valve                               | N/A 68 to 70 — XLH, XLCH                                          |
|              | 46        | 46231—68  | BODY, damper valve — lower                         | N/A 68 to 70 — XLH, XLCH                                          |
|              | 47        | 46243—68  | SPRING RETAINER                                    | N/A 68 to 70 — XLH, XLCH                                          |
|              | 48        | 46746—52  | KNOB, steering damper                              | 60 to 64 — XLH, XLCH; 65 & 66 — XLCH                              |
|              | 49        | 46776—55  | SPACER, steering damper rod                        | N/A 60 to 66 — XLH, XLCH                                          |

# **FRONT FORK — 1971 & 1972**

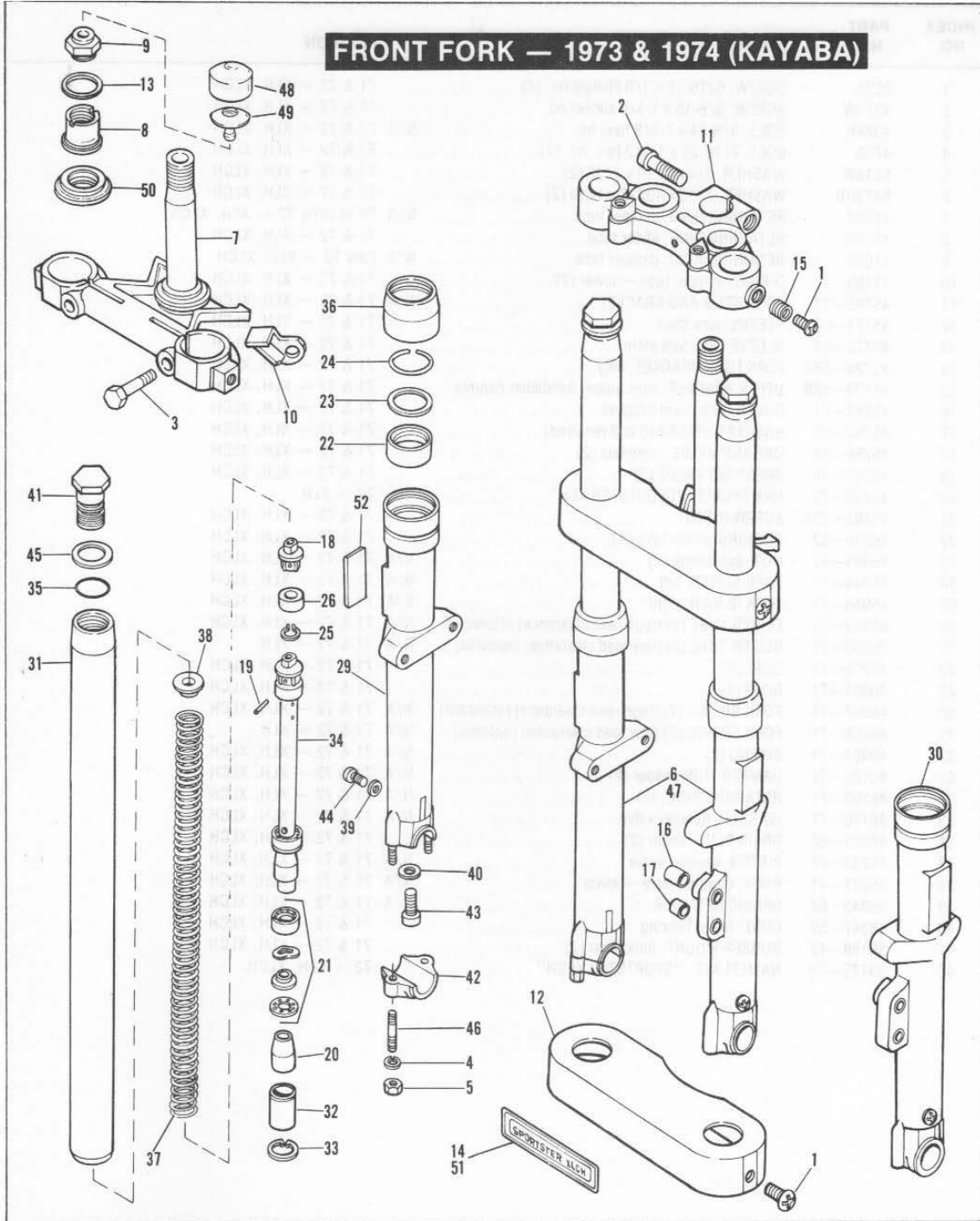


# FRONT FORK — 1971 & 1972

B40

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                          | USED ON                        |
|--------------|-----------|-----------|--------------------------------------------------|--------------------------------|
|              | 1         | 2823      | SCREW, 5/16-18 x 3/8 Phillips hd. (4)            | 71 & 72 — XLH, XLCH            |
|              | 2         | 4371W     | SCREW, 3/8-16 x 1-5/8 socket hd.                 | 71 & 72 — XLH, XLCH            |
|              | 3         | 4374B     | BOLT, 3/8-24 x 1-5/8 hex. hd.                    | N/A 71 & 72 — XLH, XLCH        |
|              | 4         | 4726      | BOLT, 7/16-20 x 1-1/2 hex. hd. (2)               | 71 & 72 — XLH, XLCH            |
|              | 5         | 6218W     | WASHER, 1/4 x 7/16 x 1/32 (2)                    | 71 & 72 — XLH, XLCH            |
|              | 6         | 6473HB    | WASHER, 7/16 x 13/16 x 1/16 (2)                  | 71 & 72 — XLH, XLCH            |
|              | 7         | 11047     | RETAINING RING, damper tube                      | N/A 71 to Early 72 — XLH, XLCH |
|              | 8         | 11048     | RETAINING RING, slider tube                      | 71 & 72 — XLH, XLCH            |
|              | 9         | 11065     | RETAINING RING, damper tube                      | N/A Late 72 — XLH, XLCH        |
|              | 10        | 11105     | O-RING, damper tube — lower (2)                  | 71 & 72 — XLH, XLCH            |
|              | 11        | 45703—71  | FORK STEM AND BRACKET                            | N/A 71 & 72 — XLH, XLCH        |
|              | 12        | 45721—54  | SLEEVE, fork stem                                | 71 & 72 — XLH, XLCH            |
|              | 13        | 45722—54  | SLEEVE END, fork stem                            | 71 & 72 — XLH, XLCH            |
|              | 14        | 45724—68A | FORK LOCK BRACKET, only                          | 71 & 72 — XLH, XLCH            |
|              | 15        | 45739—62B | UPPER BRACKET, with rubber handlebar mounts      | 71 & 72 — XLH, XLCH            |
|              | 16        | 45751—71  | COVER, fork lower bracket                        | 71 & 72 — XLH, XLCH            |
|              | 17        | 45752—52  | BRACKET SPACER (0 to 3 required)                 | 71 & 72 — XLH, XLCH            |
|              | 18        | 45756—59  | CAP AND VALVE, complete (2)                      | 71 & 72 — XLH, XLCH            |
|              | 19        | 45757—49  | BREATHER VALVE (2)                               | 71 & 72 — XLH, XLCH            |
|              | 20        | 45760—72  | NAMEPLATE, "SPORTSTER XLH"                       | 72 — XLH                       |
|              | 21        | 45782—72A | SCREW INSERT                                     | 71 & 72 — XLH, XLCH            |
|              | 22        | 45818—52  | BUSHING, slider tube (4)                         | 71 & 72 — XLH, XLCH            |
|              | 23        | 45894—52  | NUT, axle clamp (2)                              | N/A 71 & 72 — XLH, XLCH        |
|              | 24        | 45944—71  | FORK SLIDER, left                                | N/A 71 & 72 — XLH, XLCH        |
|              | 25        | 45946—71  | FORK SLIDER, right                               | N/A 71 & 72 — XLH, XLCH        |
|              | 26        | 45953—71  | SLIDER TUBE (2) (high road clearance) (standard) | N/A 71 & 72 — XLH, XLCH        |
|              | 27        | 45955—71  | SLIDER TUBE (2) (low road clearance) (optional)  | N/A 71 & 72 — XLH              |
|              | 28        | 45975—71  | SEAL (2)                                         | 71 & 72 — XLH, XLCH            |
|              | 29        | 46001—71  | BOOT (2)                                         | 71 & 72 — XLH, XLCH            |
|              | 30        | 46057—71  | FORK SPRING (2) (high road clearance) (standard) | N/A 71 & 72 — XLH, XLCH        |
|              | 31        | 46058—71  | FORK SPRING (2) (low road clearance) (optional)  | N/A 71 & 72 — XLH              |
|              | 32        | 46062—71  | SPRING (2)                                       | N/A 71 & 72 — XLH, XLCH        |
|              | 33        | 46100—71  | DAMPER TUBE, slider (2)                          | N/A 71 & 72 — XLH, XLCH        |
|              | 34        | 46160—71  | RETAINING RING, (2)                              | N/A 71 & 72 — XLH, XLCH        |
|              | 35        | 46170—71  | WASHER, damper valve                             | N/A 71 & 72 — XLH, XLCH        |
|              | 36        | 46201—52  | DRAIN PLUG, slider (2)                           | 71 & 72 — XLH, XLCH            |
|              | 37        | 46230—71  | PISTON, damper valve                             | N/A 71 & 72 — XLH, XLCH        |
|              | 38        | 46231—71  | BODY, damper valve — lower                       | N/A 71 & 72 — XLH, XLCH        |
|              | 39        | 46243—68  | SPRING RETAINER                                  | N/A 71 & 72 — XLH, XLCH        |
|              | 40        | 48347—52  | CONE, lower bearing                              | 71 & 72 — XLH, XLCH            |
|              | 41        | 56158—49  | RUBBER MOUNT, handlebar (2)                      | 71 & 72 — XLH, XLCH            |
|              | 42        | 59175—72  | NAMEPLATE, "SPORTSTER XLCH"                      | 72 — XLH, XLCH                 |

# **FRONT FORK — 1973 & 1974 (KAYABA)**

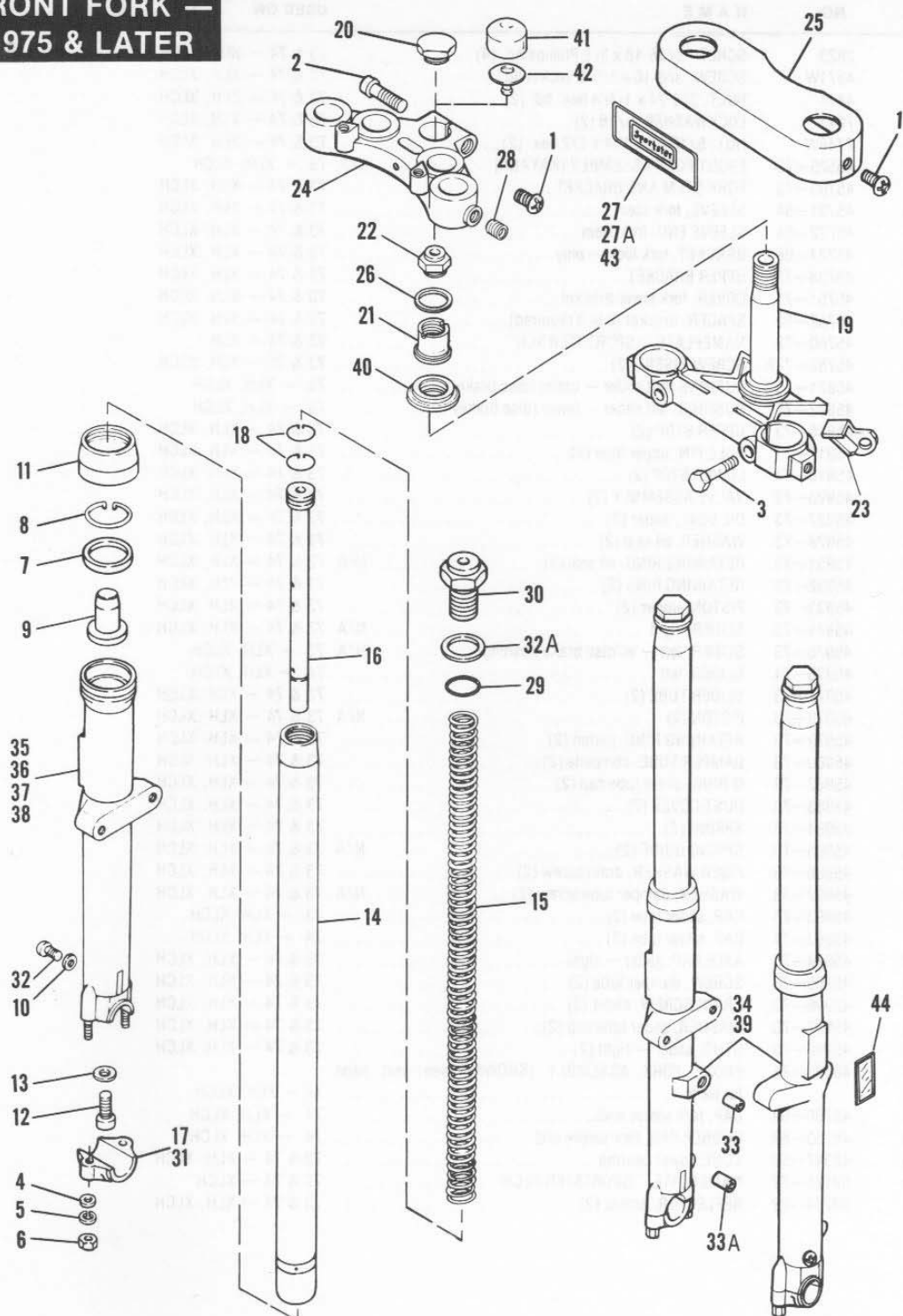


# FRONT FORK — 1973 & 1974 (KAYABA)

B41

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                               | USED ON                 |
|--------------|-----------|-----------|-------------------------------------------------------|-------------------------|
|              | 1         | 2823      | SCREW, 5/16-18 x 3/8 Phillips hd. (4)                 | 73 & 74 — XLH, XLCH     |
|              | 2         | 4371W     | SCREW, 3/8-16 x 1-5/8 socket hd.                      | 73 & 74 — XLH, XLCH     |
|              | 3         | 4411      | BOLT, 3/8-24 x 1-3/4 hex. hd. (2)                     | 73 & 74 — XLH, XLCH     |
|              | 4         | 7041      | LOCKWASHER, 5/16 (2)                                  | 73 & 74 — XLH, XLCH     |
|              | 5         | 7748W     | NUT, 5/16-18 x 1/4 x 1/2 hex. (2)                     | 73 & 74 — XLH, XLCH     |
|              | 6         | 45525-73  | FRONT FORK ASSEMBLY (KAYABA)                          | N/A 73 — XLH, XLCH      |
|              | 7         | 45703-73  | FORK STEM AND BRACKET                                 | 73 & 74 — XLH, XLCH     |
|              | 8         | 45721-54  | SLEEVE, fork stem                                     | 73 & 74 — XLH, XLCH     |
|              | 9         | 45722-54  | SLEEVE END, fork stem                                 | 73 & 74 — XLH, XLCH     |
|              | 10        | 45724-68A | BRACKET, fork lock — only                             | 73 & 74 — XLH, XLCH     |
|              | 11        | 45738-73  | UPPER BRACKET                                         | 73 & 74 — XLH, XLCH     |
|              | 12        | 45751-71  | COVER, fork lower bracket                             | 73 & 74 — XLH, XLCH     |
|              | 13        | 45752-52  | SPACER, bracket (0 to 3 required)                     | 73 & 74 — XLH, XLCH     |
|              | 14        | 45760-72  | NAMEPLATE, "SPORTSTER XLH"                            | 73 & 74 — XLH           |
|              | 15        | 45782-72A | SCREW INSERT (2)                                      | 73 & 74 — XLH, XLCH     |
|              | 16        | 45821-75  | BUSHING, left slider — upper (disc brake)             | 73 — XLH, XLCH          |
|              | 17        | 45822-75  | BUSHING, left slider — lower (disc brake)             | 73 — XLH, XLCH          |
|              | 18        | 45916-73  | UPPER STOP (2)                                        | 73 & 74 — XLH, XLCH     |
|              | 19        | 45917-73  | ROLL PIN, upper stop (2)                              | 73 & 74 — XLH, XLCH     |
|              | 20        | 45918-73  | LOWER STOP (2)                                        | 73 & 74 — XLH, XLCH     |
|              | 21        | 45926-73  | VALVE ASSEMBLY (2)                                    | 73 & 74 — XLH, XLCH     |
|              | 22        | 45927-73  | OIL SEAL, slider (2)                                  | 73 & 74 — XLH, XLCH     |
|              | 23        | 45928-73  | WASHER, oil seal (2)                                  | 73 & 74 — XLH, XLCH     |
|              | 24        | 45931-73  | RETAINING RING, oil seal (2)                          | N/A 73 & 74 — XLH, XLCH |
|              | 25        | 45932-73  | RETAINING RING (2)                                    | 73 & 74 — XLH, XLCH     |
|              | 26        | 45933-73  | PISTON, upper (2)                                     | 73 & 74 — XLH, XLCH     |
|              | 29        | 45974-73  | SLIDER, right                                         | N/A 73 & 74 — XLH, XLCH |
|              | 30        | 45976-73  | SLIDER, left — w/disc brake bushings                  | N/A 73 — XLH, XLCH      |
|              |           | 45976-74  | SLIDER, left                                          | 74 — XLH, XLCH          |
|              | 31        | 45977-73  | SLIDER TUBE (2)                                       | 73 & 74 — XLH, XLCH     |
|              | 32        | 45978-73  | PISTON (2)                                            | N/A 73 & 74 — XLH, XLCH |
|              | 33        | 45979-73  | RETAINING RING, piston (2)                            | 73 & 74 — XLH, XLCH     |
|              | 34        | 45980-73  | DAMPER TUBE, complete (2)                             | 73 & 74 — XLH, XLCH     |
|              | 35        | 45982-73  | O-RING, slider tube cap (2)                           | 73 & 74 — XLH, XLCH     |
|              | 36        | 45983-73  | DUST COVER (2)                                        | 73 & 74 — XLH, XLCH     |
|              | 37        | 45984-73  | SPRING (2)                                            | 73 & 74 — XLH, XLCH     |
|              | 38        | 45985-73  | SPRING GUIDE (2)                                      | N/A 73 & 74 — XLH, XLCH |
|              | 39        | 45986-73  | FIBER WASHER, drain screw (2)                         | 73 & 74 — XLH, XLCH     |
|              | 40        | 45992-73  | WASHER, damper tube screw (2)                         | N/A 73 & 74 — XLH, XLCH |
|              | 41        | 45993-73  | CAP, slider tube (2)                                  | 73 — XLH, XLCH          |
|              |           | 45993-74  | CAP, slider tube (2)                                  | 74 — XLH, XLCH          |
|              | 42        | 45994-73  | AXLE CAP, slider — right                              | 73 & 74 — XLH, XLCH     |
|              | 43        | 45995-73  | SCREW, damper tube (2)                                | 73 & 74 — XLH, XLCH     |
|              | 44        | 45996-73  | DRAIN SCREW, slider (2)                               | 73 & 74 — XLH, XLCH     |
|              | 45        | 45997-73  | WASHER, slider tube cap (2)                           | 73 & 74 — XLH, XLCH     |
|              | 46        | 45998-73  | STUD, slider — right (2)                              | 73 & 74 — XLH, XLCH     |
|              | 47        | 46023-75  | FRONT FORK ASSEMBLY (SHOWA) (see next page for parts) | 74 — XLH, XLCH          |
|              | 48        | 46750-69  | CAP, fork sleeve end                                  | 74 — XLH, XLCH          |
|              | 49        | 46753-69  | RUBBER PAD, fork sleeve end                           | 74 — XLH, XLCH          |
|              | 50        | 48347-52  | CONE, lower bearing                                   | 73 & 74 — XLH, XLCH     |
|              | 51        | 59175-72  | NAMEPLATE, "SPORTSTER XLCH"                           | 73 & 74 — XLCH          |
|              | 52        | 59254-72  | REFLECTOR, amber (2)                                  | 73 & 74 — XLH, XLCH     |

# **FRONT FORK — 1975 & LATER**





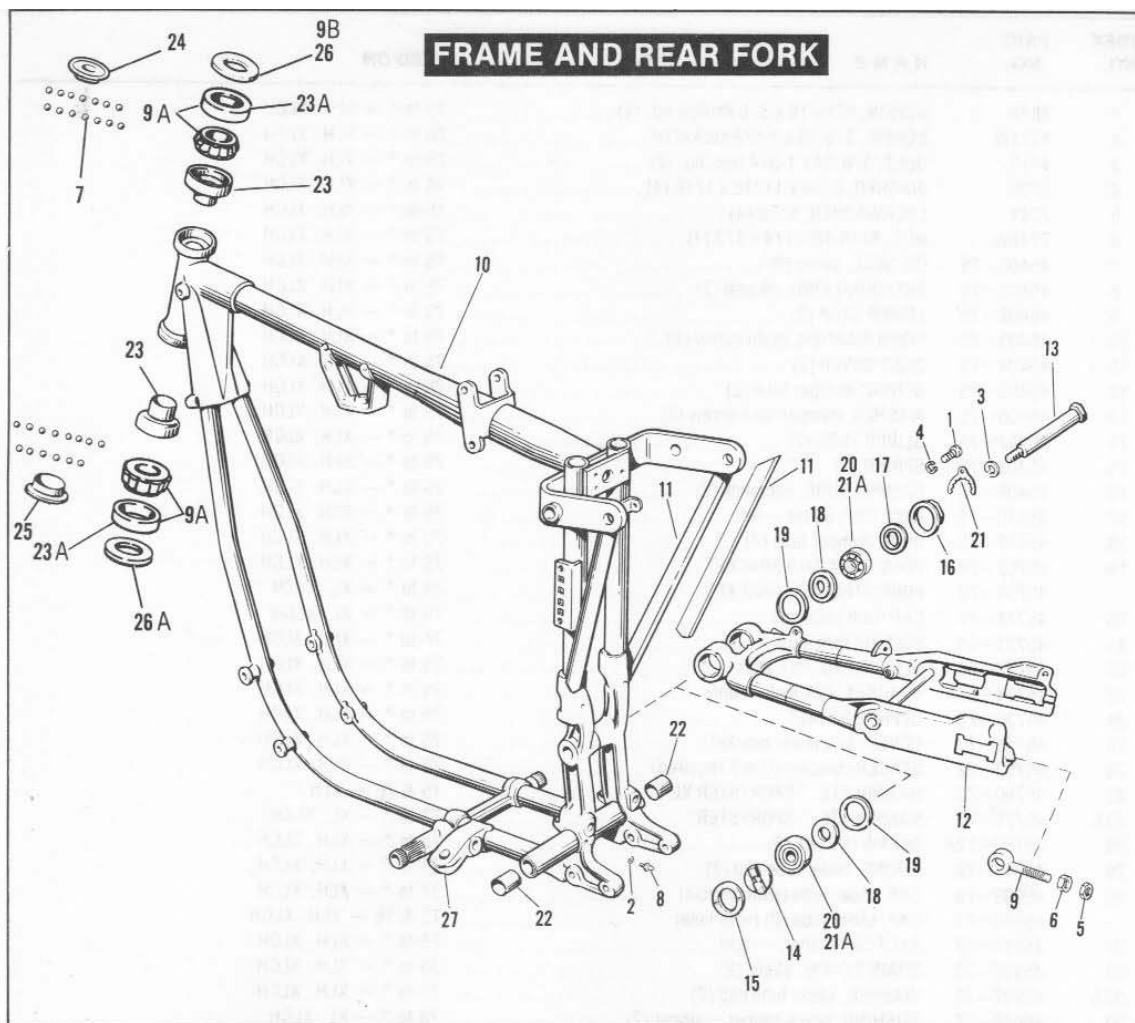
# FRONT FORK — 1975 & LATER (SHOWA)

B42

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                               | USED ON             |
|-----------------|--------------|-------------|---------------------------------------|---------------------|
|                 | 1            | 2823        | SCREW, 5/16-18 x 3/8 Phillips hd. (4) | 75 to * — XLH, XLCH |
|                 | 2            | 4371W       | SCREW, 3/8-16 x 1-5/8 socket hd.      | 75 to * — XLH, XLCH |
|                 | 3            | 4411        | BOLT, 3/8-24 x 1-3/4 hex. hd. (2)     | 75 to * — XLH, XLCH |
|                 | 4            | 6702        | WASHER, 5/16 x 11/16 x 1/16 (4)       | 75 to * — XLH, XLCH |
|                 | 5            | 7041        | LOCKWASHER, 5/16 (4)                  | 75 to * — XLH, XLCH |
|                 | 6            | 7748W       | NUT, 5/16-18 x 1/4 x 1/2 (4)          | 75 to * — XLH, XLCH |
|                 | 7            | 45400-75    | OIL SEAL, slider (2)                  | 75 to * — XLH, XLCH |
|                 | 8            | 45401-75    | RETAINING RING, oil seal (2)          | 75 to * — XLH, XLCH |
|                 | 9            | 45402-75    | LOWER STOP (2)                        | 75 to * — XLH, XLCH |
|                 | 10           | 45403-75    | FIBER WASHER, drain screw (2)         | 75 to * — XLH, XLCH |
|                 | 11           | 45404-75    | DUST COVER (2)                        | 75 to * — XLH, XLCH |
|                 | 12           | 45405-75    | SCREW, damper tube (2)                | 75 to * — XLH, XLCH |
|                 | 13           | 45406-75    | WASHER, damper tube screw (2)         | 75 to * — XLH, XLCH |
|                 | 14           | 45407-75    | SLIDER TUBE (2)                       | 75 to * — XLH, XLCH |
|                 | 15           | 45408-75    | SPRING (2)                            | 75 to * — XLH, XLCH |
|                 | 16           | 45409-75    | DAMPER TUBE, complete (2)             | 75 to * — XLH, XLCH |
|                 | 17           | 45410-75    | AXLE CAP, slider — left               | 75 to * — XLH, XLCH |
|                 | 18           | 45412-75    | RING, damper tube (4)                 | 75 to * — XLH, XLCH |
|                 | 19           | 45703-73    | FORK STEM AND BRACKET                 | 75 to * — XLH, XLCH |
|                 |              | 45703-78    | FORK STEM AND BRACKET                 | 78 to * — XL, XLCH  |
|                 | 20           | 45718-71    | CAP, fork stem end                    | 78 to * — XL, XLCH  |
|                 | 21           | 45721-54    | SLEEVE, fork stem                     | 75 to * — XLH, XLCH |
|                 | 22           | 45722-54    | SLEEVE END, fork stem                 | 75 to * — XLH, XLCH |
|                 | 23           | 45724-68A   | BRACKET, fork lock — only             | 75 to * — XLH, XLCH |
|                 | 24           | 45738-73    | UPPER BRACKET                         | 75 to * — XLH, XLCH |
|                 | 25           | 45751-71    | COVER, fork lower bracket             | 75 to * — XLH, XLCH |
|                 | 26           | 45752-52    | SPACER, bracket (0 to 3 required)     | 75 to * — XLH, XLCH |
|                 | 27           | 45760-72    | NAMEPLATE, "SPORTSTER XLH"            | 75 & 76 — XLH       |
|                 | 27A          | 45772-77    | NAMEPLATE, "SPORTSTER"                | 77 to * — XL, XLCH  |
|                 | 28           | 45782-72A   | SCREW INSERT (2)                      | 75 to * — XLH, XLCH |
|                 | 29           | 45982-73    | O-RING, slider tube cap (2)           | 75 to * — XLH, XLCH |
|                 | 30           | 45993-73    | CAP, slider tube (without hole)       | 77 to * — XLH, XLCH |
|                 |              | 45993-74    | CAP, slider tube (2) (with hole)      | 75 & 76 — XLH, XLCH |
|                 | 31           | 45994-73    | AXLE CAP, slider — right              | 75 to * — XLH, XLCH |
|                 | 32           | 45996-73    | DRAIN SCREW, slider (2)               | 75 to * — XLH, XLCH |
|                 | 32A          | 45997-73    | WASHER, slider tube cap (2)           | 75 to * — XLH, XLCH |
|                 | 33           | 46018-77    | BUSHING, brake caliper — upper (2)    | 78 to * — XL, XLCH  |
|                 | 33A          | 46019-77    | BUSHING, brake caliper — lower (2)    | 78 to * — XL, XLCH  |
|                 | 34           | 46023-75    | FRONT FORK ASSEMBLY (SHOWA)           | 75 to * — XLH, XLCH |
|                 | 35           | 46024-75    | SLIDER, left — complete               | 75 to * — XLH, XLCH |
|                 | 36           | 46025-75    | SLIDER, right — complete              | 75 to * — XLH, XLCH |
|                 | 37           | 46026-77    | SLIDER, right — complete              | 78 to * — XL, XLCH  |
|                 | 38           | 46027-77    | SLIDER, left — complete               | 78 to * — XL, XLCH  |
|                 | 39           | 46028-78A   | SET OF FORK LEGS, complete            | 78 to * — XL, XLCH  |
|                 | 40           | 48347-52    | CONE, lower bearing                   | 75 to * — XLH, XLCH |
|                 | 41           | 46750-69    | CAP, fork stem end                    | 75 to 77 — XL, XLCH |
|                 | 42           | 46753-69    | RUBBER PAD, fork stem end             | 75 to * — XLH, XLCH |
|                 | 43           | 59175-72    | NAMEPLATE, "SPORTSTER XLCH"           | 75 & 76 — XLCH      |
|                 | 44           | 59254-72    | REFLECTOR, amber (2)                  | 75 to * — XLH, XLCH |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.





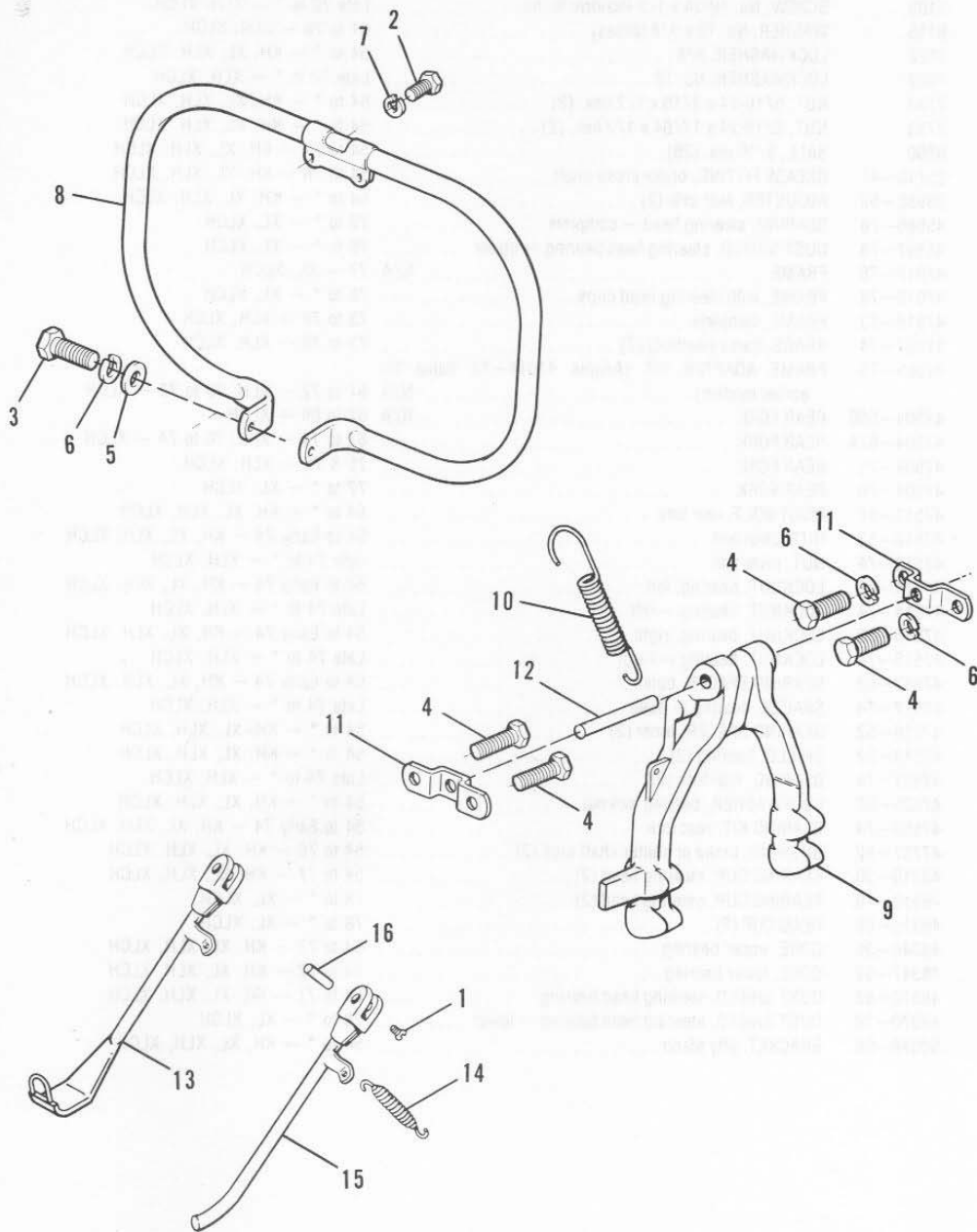
# FRAME AND REAR FORK

B43

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                           | USED ON                            |
|--------------|-----------|-----------|-------------------------------------------------------------------|------------------------------------|
|              | 1         | 1198      | SCREW, No. 10-24 x 1/2 Pozidriv fil. hd. ....                     | Late 72 to * — XLH, XLCH           |
|              | 2         | 6156      | WASHER, No. 10 x 3/8 (brass) ....                                 | 61 to 76 — XLH, XLCH               |
|              | 3         | 7022      | LOCKWASHER, 5/8 ....                                              | 54 to * — KH, XL, XLH, XLCH        |
|              | 4         | 7069      | LOCKWASHER, No. 10 ....                                           | Late 72 to * — XLH, XLCH           |
|              | 5         | 7744      | NUT, 5/16-24 x 3/16 x 1/2 hex. (2) ....                           | 54 to * — KH, XL, XLH, XLCH        |
|              | 6         | 7753      | NUT, 5/16-24 x 17/64 x 1/2 hex. (2) ....                          | 54 to * — KH, XL, XLH, XLCH        |
|              | 7         | 8860      | BALL, 5/16 dia. (28) ....                                         | 54 to 77 — KH, XL, XLH, XLCH       |
|              | 8         | 25715-47  | GREASE FITTING, brake cross-shaft ....                            | 54 to 76 — KH, XL, XLH, XLCH       |
|              | 9         | 39985-52  | ADJUSTER, rear axle (2) ....                                      | 54 to * — KH, XL, XLH, XLCH        |
|              | 9A        | 45586-78  | BEARING, steering head — complete ....                            | 78 to * — XL, XLCH                 |
|              | 9B        | 45597-78  | DUST SHIELD, steering head bearing — upper ....                   | 78 to * — XL, XLCH                 |
|              | 10        | 47012-76  | FRAME ....                                                        | 77 — XL, XLCH                      |
|              |           | 47012-78  | FRAME, with steering head cups ....                               | 78 to * — XL, XLCH                 |
|              |           | 47014-73  | FRAME, complete ....                                              | 73 to 76 — XLH, XLCH               |
|              | 11        | 47087-74  | BRACE, frame (welded) (2) ....                                    | 73 to 78 — XLH, XLCH               |
|              |           | 47385-75  | FRAME ADAPTER KIT (Adapts 47014-73 frame for earlier models) .... | N/A                                |
|              | 12        | 47504-56B | REAR FORK ....                                                    | 67 to 72 — XLH; 70 to 72 — XLCH    |
|              |           | 47504-67A | REAR FORK ....                                                    | N/A                                |
|              |           | 47504-75  | REAR FORK ....                                                    | 67 to 69 — XLCH                    |
|              |           | 47504-76  | REAR FORK ....                                                    | 67 to 74 — XLH; 70 to 74 — XLCH    |
|              | 13        | 47511-52  | PIVOT BOLT, rear fork ....                                        | 75 & 76 — XLH, XLCH                |
|              | 14        | 47512-52  | NUT, pivot bolt ....                                              | 77 to * — XL, XLCH                 |
|              |           | 47512-74  | NUT, pivot bolt ....                                              | 54 to * — KH, XL, XLH, XLCH        |
|              | 15        | 47514-52  | LOCKNUT, bearing, left ....                                       | 54 to Early 74 — KH, XL, XLH, XLCH |
|              |           | 47514-74  | LOCKNUT, bearing — left ....                                      | Late 74 to * — XLH, XLCH           |
|              | 16        | 47515-52  | LOCKNUT, bearing, right ....                                      | 54 to Early 74 — KH, XL, XLH, XLCH |
|              |           | 47515-74  | LOCKNUT, bearing — right ....                                     | Late 74 to * — XLH, XLCH           |
|              | 17        | 47517-52  | BEARING SPACER, outer ....                                        | 54 to Early 74 — KH, XL, XLH, XLCH |
|              |           | 47517-74  | SPACER, bearing — outer ....                                      | Late 74 to * — XLH, XLCH           |
|              | 18        | 47518-52  | BEARING SPACER, inner (2) ....                                    | 54 to * — KH, XL, XLH, XLCH        |
|              | 19        | 47519-52  | SHIELD, bearing (2) ....                                          | 54 to * — KH, XL, XLH, XLCH        |
|              | 20        | 47521-74  | BEARING, rear fork (2) ....                                       | Late 74 to * — XLH, XLCH           |
|              | 21        | 47525-52  | LOCKWASHER, bearing locknut ....                                  | 54 to * — KH, XL, XLH, XLCH        |
|              | 21A       | 47550-74  | BEARING KIT, rear fork ....                                       | 54 to Early 74 — KH, XL, XLH, XLCH |
|              | 22        | 47757-52  | BUSHING, brake or shifter shaft tube (2) ....                     | 54 to 76 — KH, XL, XLH, XLCH       |
|              | 23        | 48310-30  | BEARING CUP, steering head (2) ....                               | 54 to 77 — KH, XL, XLH, XLCH       |
|              |           | 48310-78  | BEARING CUP, steering head (2) ....                               | 78 to * — XL, XLCH                 |
|              | 23A       | 48315-60  | HEAD CUP (2) ....                                                 | 78 to * — XL, XLCH                 |
|              | 24        | 48346-39  | CONE, upper bearing ....                                          | 54 to 77 — KH, XL, XLH, XLCH       |
|              | 25        | 48347-52  | CONE, lower bearing ....                                          | 54 to 77 — KH, XL, XLH, XLCH       |
|              | 26        | 48370-52  | DUST SHIELD, steering head bearing ....                           | 54 to 77 — KH, XL, XLH, XLCH       |
|              | 26A       | 48370-78  | DUST SHIELD, steering head bearing — lower ....                   | 78 to * — XL, XLCH                 |
|              | 27        | 50048-56  | BRACKET, jiffy stand ....                                         | 54 to * — KH, XL, XLH, XLCH        |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# HIGHWAY BAR AND STANDS



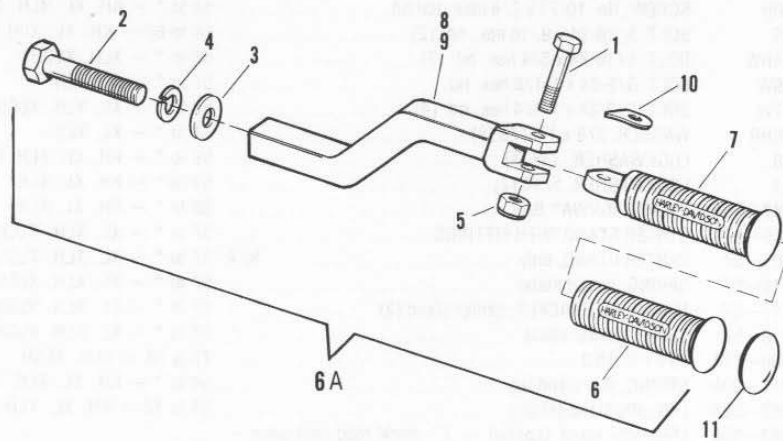
# HIGHWAY BAR, JIFFY STAND AND CENTER STAND

B44

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                                                   | USED ON                                                |
|--------------|-----------|-----------|------------------------------------------------------------------------|--------------------------------------------------------|
|              | 1         | 1760B     | SCREW, No. 10-24 x 3/8 ctsk. flat hd. ....                             | 54 to * — KH, XL, XLH, XLCH                            |
|              | 2         | 3956      | BOLT, 5/16-24 x 9/16 hex. hd. (2) .....                                | 54 to 62 — KH, XL, XLH, XLCH                           |
|              |           | 3974HW    | BOLT, 5/16-24 x 3/4 hex. hd. (2) .....                                 | 63 to * — XLH, XLCH                                    |
|              | 3         | 4336W     | BOLT, 3/8-24 x 1-1/8 hex. hd. ....                                     | 57 to * — XL, XLH                                      |
|              | 4         | 4337W     | BOLT, 3/8-24 x 1-1/4 hex. hd. (4) .....                                | 57 to * — XL, XLH, XLCH                                |
|              | 5         | 6408HB    | WASHER, 3/8 x 1 x 1/8 (2) .....                                        | 57 to * — XL, XLH                                      |
|              | 6         | 7038      | LOCKWASHER, 3/8 (4) .....                                              | 56 to * — KH, XL, XLH, XLCH                            |
|              | 7         | 7041      | LOCKWASHER, 5/16 (2) .....                                             | 54 to * — KH, XL, XLH                                  |
|              | 8         | 49042—56A | FRONT HIGHWAY BAR .....                                                | 56 to * — KH, XL, XLH                                  |
|              | 9         | 49700—57  | CENTER STAND WITH FITTINGS .....                                       | 57 to * — XL, XLH, XLCH                                |
|              |           | 49701—57  | CENTER STAND, only .....                                               | N/A                                                    |
|              | 10        | 49716—57  | SPRING, center stand .....                                             | 57 to * — XL, XLH, XLCH                                |
|              | 11        | 49717—57  | MOUNTING BRACKET, center stand (2) .....                               | 57 to * — XL, XLH, XLCH                                |
|              | 12        | 49718—57  | SHAFT, center stand .....                                              | 57 to * — XL, XLH, XLCH                                |
|              | 13        | 50006—77A | JIFFY STAND .....                                                      | 77 & 78 — XLH, XLCH                                    |
|              | 14        | 50011—30A | SPRING, jiffy stand leg .....                                          | 54 to * — KH, XL, XLH, XLCH                            |
|              | 15        | 50062—52A | LEG, jiffy stand (short) .....                                         | 54 to 72 — KH, XL, XLH                                 |
|              |           | 50063—59A | LEG, jiffy stand (special — 1" more road clearance — XLH) (long) ..... | 59 to 66 — XLH, XLCH;<br>67 to * — XLCH; 73 to * — XLH |
|              | 16        | 50090—53  | PIN, jiffy stand .....                                                 | 54 to 76 — KH, XL, XLH, XLCH                           |
|              |           | 50090—77  | PIN, jiffy stand .....                                                 | 77 to * — XL, XLCH                                     |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

## HIGHWAY FOOTRESTS



# HIGHWAY FOOTRESTS

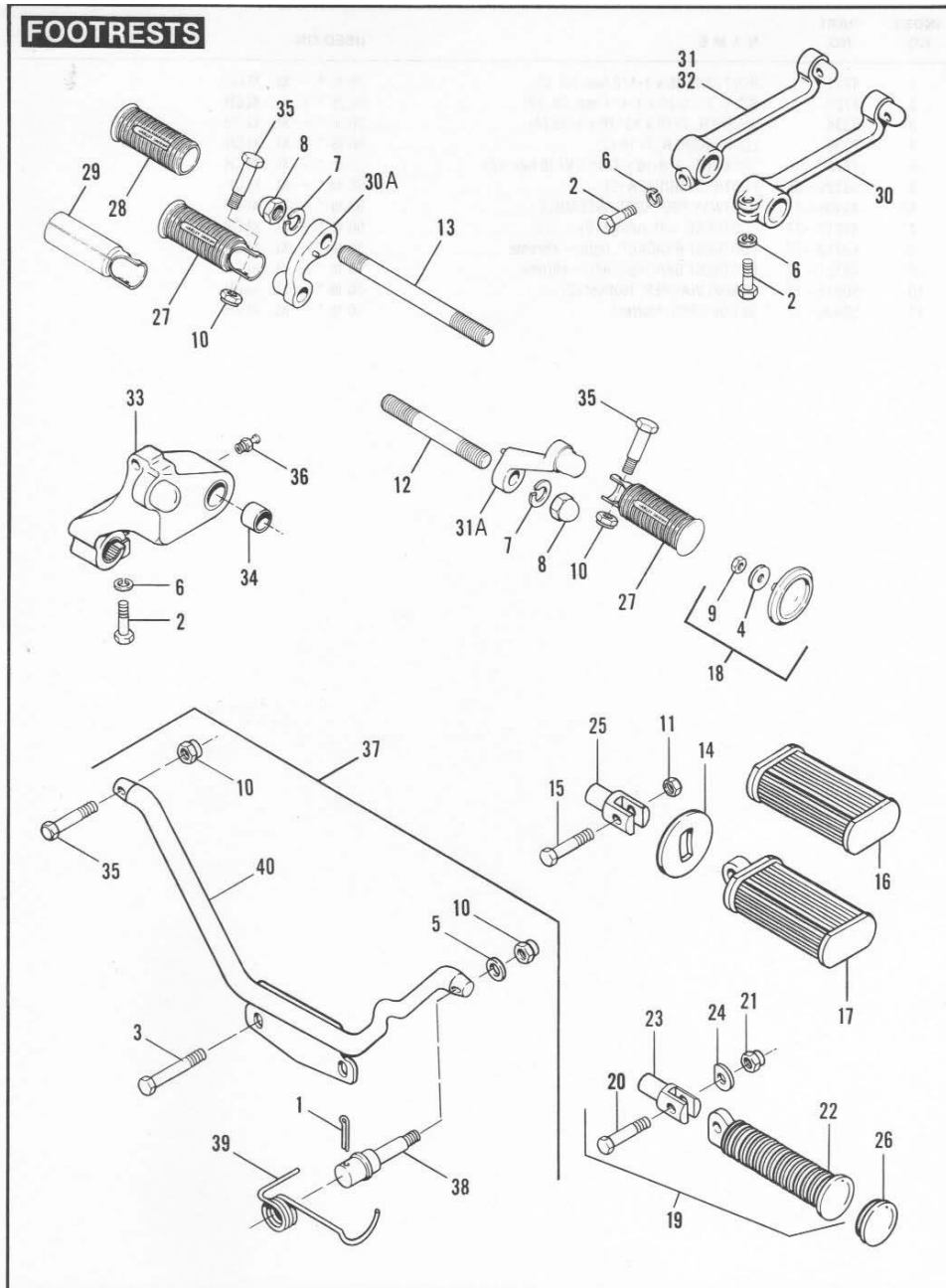
B45

| RETAIL PRICE | INDEX NO. | PART NO. | N A M E                                | USED ON            |
|--------------|-----------|----------|----------------------------------------|--------------------|
|              | 1         | 4721     | BOLT, 3/8-16 x 1-1/2 hex. hd. (2)      | 56 to * — XL, XLCH |
|              | 2         | 4729     | BOLT, 7/16-20 x 1-1/4 hex. hd. (2)     | 56 to * — XL, XLCH |
|              | 3         | 6334     | WASHER, 7/16 x 15/16 x 1/16 (4)        | 56 to * — XL, XLCH |
|              | 4         | 7039     | LOCKWASHER, 7/16 (2)                   | 56 to * — XL, XLCH |
|              | 5         | 7778     | LOCKNUT, 3/8-16 x 7/16 x 9/16 hex. (2) | 56 to * — XL, XLCH |
|              | 6         | 33189-63 | FOOTREST RUBBER (2)                    | 56 to * — XL, XLCH |
|              | 6A        | 49106-77 | HIGHWAY FOOTREST ASSEMBLY              | 56 to * — XL, XLCH |
|              | 7         | 49117-77 | FOOTREST, with rubber (2)              | 56 to * — XL, XLCH |
|              | 8         | 49118-77 | FOOTREST BRACKET, right — chrome       | 56 to * — XL, XLCH |
|              | 9         | 49121-77 | FOOTREST BRACKET, left — chrome        | 56 to * — XL, XLCH |
|              | 10        | 50912-72 | SPRING WASHER, footrest (2)            | 56 to * — XL, XLCH |
|              | 11        | 50936-77 | SET OF CAPS, footrest                  | 56 to * — XL, XLCH |



**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# **FOOTRESTS**





# FOOTRESTS

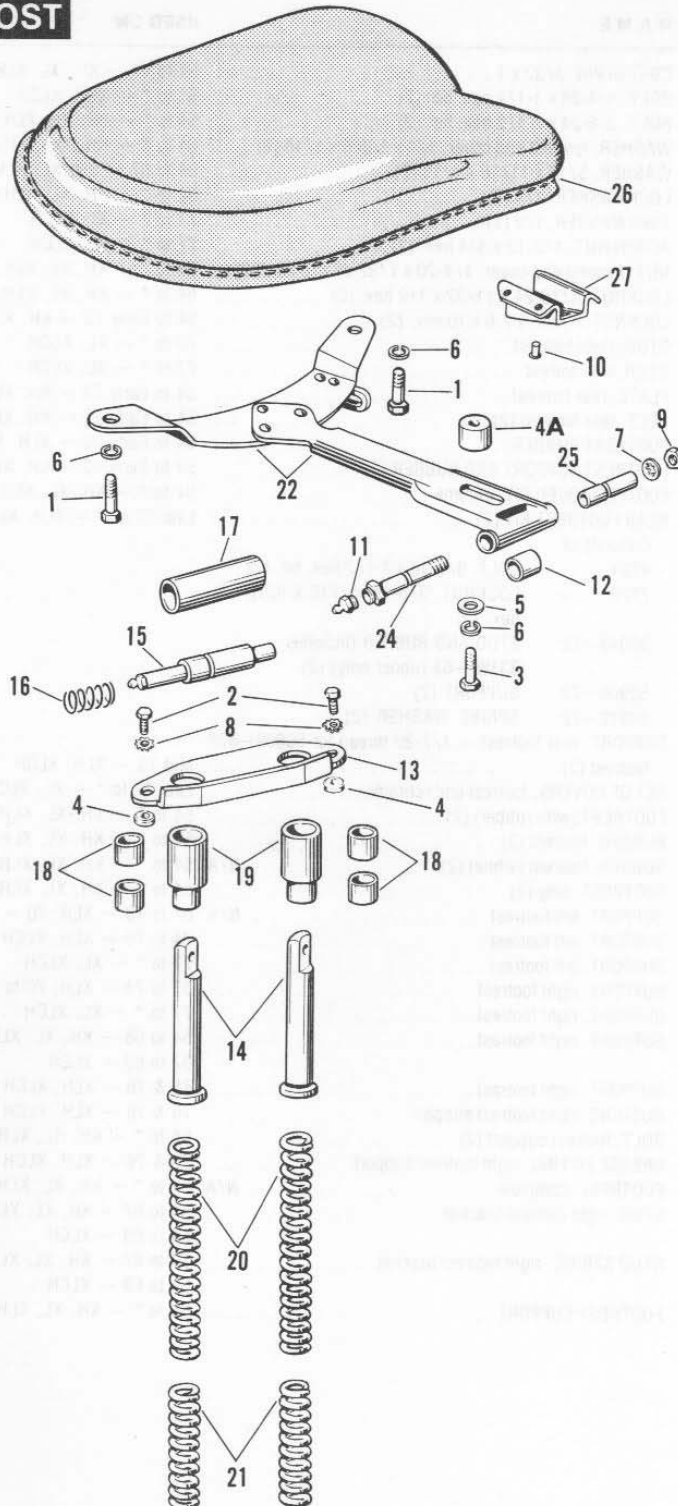
B46

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                           | USED ON                            |
|--------------|-----------|-----------|-------------------------------------------------------------------|------------------------------------|
|              | 1         | 534       | COTTER PIN, 3/32 x 1                                              | 54 to 67 — KH, XL, XLH, XLCH       |
|              | 2         | 3826      | BOLT, 1/4-28 x 1-1/4 hex. hd. (2)                                 | 61 to * — XLH, XLCH                |
|              | 3         | 4412      | BOLT, 3/8-24 x 2-1/2 hex. hd. (2)                                 | 54 to * — KH, XL, XLH, XLCH        |
|              | 4         | 6257W     | WASHER, footrest end cover, 1/4 x 1-3/8 x 1/16 (2)                | 54 to * — KH, XL, XLH, XLCH        |
|              | 5         | 6702      | WASHER, 5/16 x 11/16 x 1/16 (2)                                   | 54 to 67 — KH, XL, XLH, XLCH       |
|              | 6         | 7036      | LOCKWASHER, 1/4 (2)                                               | 54 to * — KH, XL, XLH, XLCH        |
|              | 7         | 7068      | LOCKWASHER, 1/2 (2)                                               | 77 to * — XL, XLCH                 |
|              | 8         | 7627      | ACORN NUT, 1/2-13 x 3/4 hex. (2)                                  | 77 to * — XL, XLCH                 |
|              | 9         | 7688      | NUT, footrest end cover, 1/4-20 x 7/32 x 7/16 hex. (2)            | 54 to * — KH, XL, XLH, XLCH        |
|              | 10        | 7725      | LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (2)                           | 54 to * — KH, XL, XLH, XLCH        |
|              | 11        | 7805P     | LOCKNUT, 6 mm. x 7.6 x 10 hex. (2)                                | 54 to Early 72 — KH, XL, XLH, XLCH |
|              | 12        | 24751—75  | STUD, right footrest                                              | 77 to * — XL, XLCH                 |
|              | 13        | 24752—75  | STUD, left footrest                                               | 77 to * — XL, XLCH                 |
|              | 14        | 50805—61P | PLATE, rear footrest                                              | 54 to Early 72 — KH, XL, XLH, XLCH |
|              | 15        | 50806—61P | BOLT, rear footrest (2)                                           | 54 to Early 72 — KH, XL, XLH, XLCH |
|              | 16        | 50807—61P | FOOTREST RUBBER                                                   | 54 to Early 72 — XLH, XLCH         |
|              | 17        | 50809—62P | FOOTREST SUPPORT AND RUBBER (2)                                   | 54 to Early 72 — KH, XL, XLH, XLCH |
|              | 18        | 50880—69  | FOOTPEG COVER KIT, chrome                                         | 54 to * — KH, XL, XLH, XLCH        |
|              | 19        | 50907—69A | REAR FOOTREST KIT (2)                                             | Late 72 to * — XLH, XLCH           |
|              |           |           | Consists of:                                                      |                                    |
|              | 20        | 4721      | BOLT, 3/8-16 x 1-1/2 hex. hd. (2)                                 |                                    |
|              | 21        | 7778      | LOCKNUT, 3/8-16 x 7/16 x 9/16 hex. (2)                            |                                    |
|              | 22        | 33048—72  | STUD AND RUBBER (includes 33189—63 rubber only) (2)               |                                    |
|              | 23        | 50900—72  | SUPPORT (2)                                                       |                                    |
|              | 24        | 50912—72  | SPRING WASHER (2)                                                 |                                    |
|              | 25        | 50924—73  | SUPPORT, rear footrest — 1/2-20 thread for 50809—62P footrest (2) | Mid 73 — XLH, XLCH                 |
|              | 26        | 50936—77  | SET OF COVERS, footrest end (chrome)                              | Late 77 to * — XL, XLCH            |
|              | 27        | 50939—52  | FOOTREST (with rubber) (2)                                        | 54 to * — KH, XL, XLH, XLCH        |
|              | 28        | 50940—52  | RUBBER, footrest (2)                                              | 54 to * — KH, XL, XLH, XLCH        |
|              |           | 50940—61  | RUBBER, footrest (white) (2)                                      | N/A 54 to * — KH, XL, XLH, XLCH    |
|              | 29        | 50946—52  | FOOTREST, only (2)                                                | 54 to * — KH, XL, XLH, XLCH        |
|              | 30        | 50948—67  | SUPPORT, left footrest                                            | N/A 67 to 70 — XLH; 70 — XLCH      |
|              |           | 50948—71  | SUPPORT, left footrest                                            | 71 to 76 — XLH, XLCH               |
|              | 30A       | 50948—75  | SUPPORT, left footrest                                            | 77 to * — XL, XLCH                 |
|              | 31        | 50949—67  | SUPPORT, right footrest                                           | 67 to 74 — XLH; 70 to 76 — XLCH    |
|              | 31A       | 50949—75  | SUPPORT, right footrest                                           | 77 to * — XL, XLCH                 |
|              | 32        | 50956—52A | SUPPORT, right footrest                                           | 54 to 66 — KH, XL, XLH, XLCH       |
|              |           |           |                                                                   | 67 to 69 — XLCH                    |
|              | 33        | 50957—75  | SUPPORT, right footrest                                           | 75 & 76 — XLH, XLCH                |
|              | 34        | 50967—75  | BUSHING, right footrest support                                   | 75 & 76 — XLH, XLCH                |
|              | 35        | 50970—52  | BOLT, footrest support (2)                                        | 54 to * — KH, XL, XLH, XLCH        |
|              | 36        | 50972—75  | GREASE FITTING, right footrest support                            | 75 & 76 — XLH, XLCH                |
|              | 37        | 52635—59  | FOOTREST, complete                                                | N/A 54 to * — KH, XL, XLH, XLCH    |
|              | 38        | 52680—52  | STUD, right footrest bracket                                      | 54 to 67 — KH, XL, XLH;            |
|              |           |           |                                                                   | 54 to 69 — XLCH                    |
|              | 39        | 52697—59  | STUD SPRING, right footrest bracket                               | 59 to 67 — KH, XL, XLH;            |
|              |           |           |                                                                   | 54 to 69 — XLCH                    |
|              | 40        | 52702—59A | FOOTREST SUPPORT                                                  | 54 to * — KH, XL, XLH, XLCH        |

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1178

# SEAT AND POST

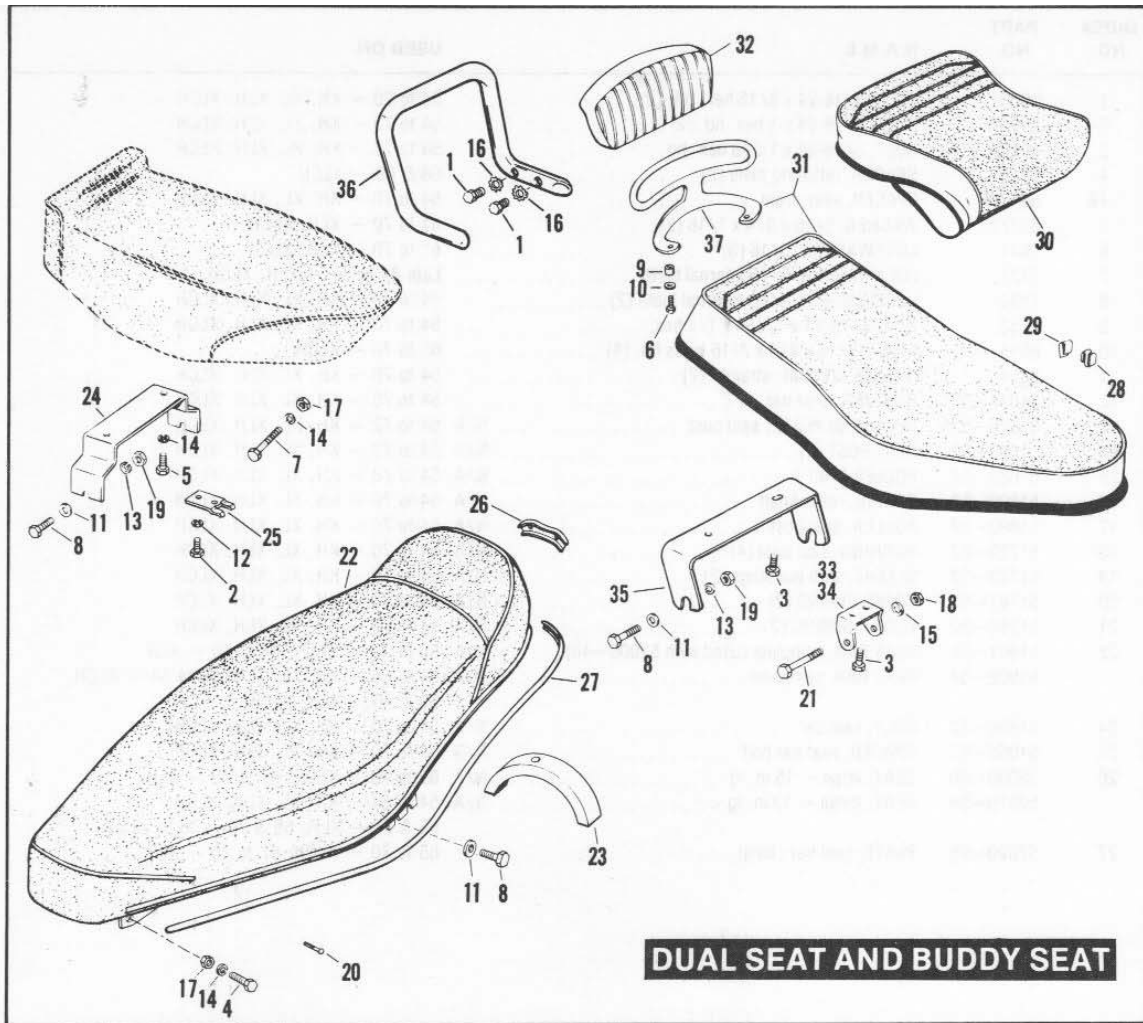


## SEAT AND SEAT POST

B47

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                 | USED ON                                                                 |
|-----------------|--------------|-------------|-----------------------------------------|-------------------------------------------------------------------------|
|                 | 1            | 3956        | BOLT, 5/16-24 x 9/16 hex. hd. (2)       | 54 to 70 — KH, XL, XLH, XLCH                                            |
|                 | 2            | 3960W       | BOLT, 5/16-24 x 1 hex. hd. (2)          | 54 to 70 — KH, XL, XLH, XLCH                                            |
|                 | 3            | 4020W       | BOLT, 5/16-24 x 1-3/8 hex. hd.          | 54 to 70 — KH, XL, XLH, XLCH                                            |
|                 | 4            | 5919        | SPACER, retaining plate (2)             | 68 & 69 — XLCH                                                          |
|                 | 4A           | 5947W       | SPACER, seat, front                     | 54 to 70 — KH, XL, XLH, XLCH                                            |
|                 | 5            | 6327B       | WASHER, 5/16 x 3/4 x 1/16 (2)           | 61 to 70 — XLH, XLCH                                                    |
|                 | 6            | 7041        | LOCKWASHER, 5/16 (3)                    | 61 to 70 — XLH, XLCH                                                    |
|                 | 7            | 7127        | LOCKWASHER, 5/16 internal tooth         | Late 62 to 70 — XLH, XLCH                                               |
|                 | 8            | 7232        | LOCKWASHER, 5/16 external tooth (2)     | 54 to 70 — KH, XL, XLH, XLCH                                            |
|                 | 9            | 7753        | NUT, 5/16-24 x 17/64 x 1/2 hex.         | 54 to 70 — KH, XL, XLH, XLCH                                            |
|                 | 10           | 8515        | RIVET, 3/16 x 3/8 x 7/16 truss hd. (4)  | 65 to 70 — XLCH                                                         |
|                 | 11           | 9851        | GREASE FITTING, straight (2)            | 54 to 70 — KH, XL, XLH, XLCH                                            |
|                 | 12           | 34037—52    | BUSHING, seat bar                       | 54 to 70 — KH, XL, XLH, XLCH                                            |
|                 | 13           | 51526—52A   | RETAINING PLATE, seat post              | N/A 54 to 72 — KH, XL, XLH, XLCH                                        |
|                 | 14           | 51680—52    | SEAT POST (2)                           | N/A 54 to 70 — KH, XL, XLH, XLCH                                        |
|                 | 15           | 51685—52    | ROLLER SHAFT                            | N/A 54 to 70 — KH, XL, XLH, XLCH                                        |
|                 | 16           | 51690—52    | SPRING, roller shaft                    | N/A 54 to 70 — KH, XL, XLH, XLCH                                        |
|                 | 17           | 51692—52    | ROLLER, seat post                       | N/A 54 to 70 — KH, XL, XLH, XLCH                                        |
|                 | 18           | 51720—52    | BUSHING, seat post (4)                  | N/A 54 to 70 — KH, XL, XLH, XLCH                                        |
|                 | 19           | 51722—52    | SLEEVE, with bushings (2)               | N/A 54 to 70 — KH, XL, XLH, XLCH                                        |
|                 | 20           | 51781—52    | UPPER SPRING (2)                        | N/A 54 to 70 — KH, XL, XLH, XLCH                                        |
|                 | 21           | 51784—52    | LOWER SPRING (2)                        | N/A 54 to 70 — KH, XL, XLH, XLCH                                        |
|                 | 22           | 51901—52    | SEAT BAR, complete (used with 52000—40) | N/A 65 to 70 — XLCH; 67 to 70 — XLH                                     |
|                 |              | 51902—54    | SEAT BAR, complete                      | N/A 54 to 66 — KH, XL, XLH; 58 to 64 — XLCH;<br>69 & 70 — XLH, XLCH     |
|                 | 24           | 51950—52    | BOLT, seat bar                          | N/A 54 to 70 — KH, XL, XLH, XLCH                                        |
|                 | 25           | 51952—52    | SPACER, seat bar bolt                   | N/A 54 to 70 — KH, XL, XLH, XLCH                                        |
|                 | 26           | 52000—40    | SEAT, large — 15 in. lg.                | N/A 65 to 70 — XLCH; 67 to 70 — XLH                                     |
|                 |              | 52010—54    | SEAT, small — 13 in. lg.                | N/A 54 to 64 — KH, XL, XLH, XLCH;<br>65 & 66 — XLH; 69 & 70 — XLH, XLCH |
|                 | 27           | 52090—25    | PLATE, seat bar clamp                   | 65 to 70 — XLCH; 67 to 70 — XLH                                         |

SEAT AND SEAT POST



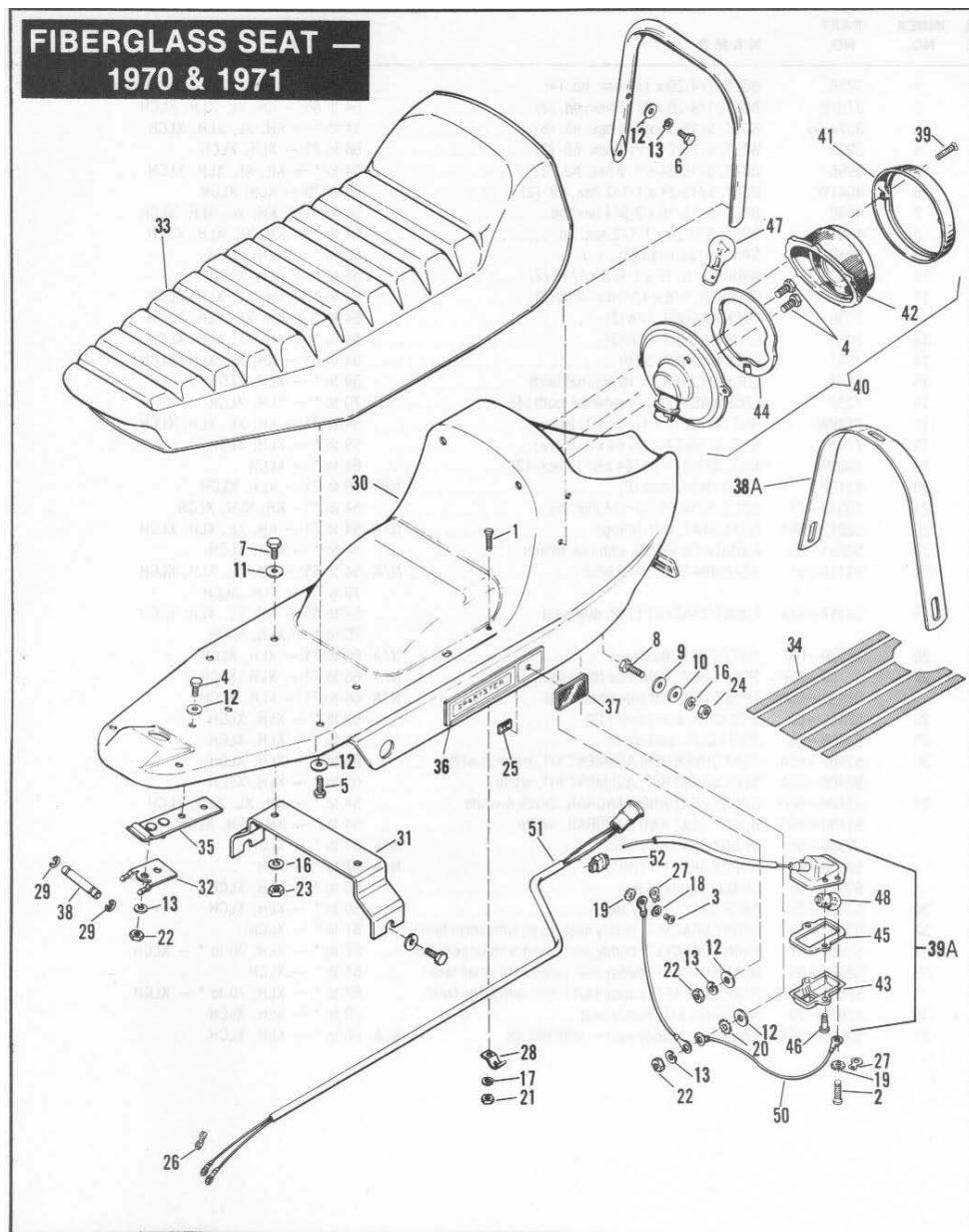
# DUAL SEAT AND BUDDY SEAT

B48

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                          | USED ON                                                 |
|--------------|-----------|-----------|--------------------------------------------------|---------------------------------------------------------|
|              | 1         | 3728      | BOLT, 1/4-20 x 1/2 hex. hd. (4)                  | 70 to 78 — XLH; 70 to 72 — XLCH                         |
|              | 2         | 3767B     | BOLT, 1/4-20 x 9/16 hex. hd. (2)                 | 54 to 65 — KH, XL, XLH, XLCH                            |
|              | 3         | 3974HW    | BOLT, 5/16-24 x 3/4 hex. hd. (6)                 | 54 to * — KH, XL, XLH, XLCH                             |
|              | 4         | 3991      | BOLT, 5/16-24 x 7/8 hex. hd. (2)                 | 66 to 71 — XLH, XLCH                                    |
|              | 5         | 3996      | BOLT, 5/16-24 x 7/8 hex. hd. (2)                 | 54 to * — KH, XL, XLH, XLCH                             |
|              | 6         | 4041W     | BOLT, 5/16-24 x 1-1/2 hex. hd. (2)               | 66 to 78 — XLH, XLCH                                    |
|              | 7         | 4080      | BOLT, 5/16-18 x 2-3/4 hex. hd.                   | 54 to 71 — KH, XL, XLH, XLCH                            |
|              | 8         | 4724      | BOLT, 3/8-24 x 1-1/2 hex. hd.                    | 54 to * — KH, XL, XLH, XLCH                             |
|              | 9         | 5940      | SPACER, handrail (2)                             | 66 to * — XLH, XLCH                                     |
|              | 10        | 6341B     | WASHER, 5/16 x 1-1/8 x 1/16 (2)                  | 66 to * — XLH, XLCH                                     |
|              | 11        | 6701      | WASHER, 3/8 x 13/16 x 1/16 (2)                   | 54 to * — KH, XL, XLH, XLCH                             |
|              | 12        | 7036      | LOCKWASHER, 1/4 (2)                              | 54 to * — KH, XL, XLH, XLCH                             |
|              | 13        | 7038      | LOCKWASHER, 3/8 (2)                              | 54 to * — KH, XL, XLH, XLCH                             |
|              | 14        | 7041      | LOCKWASHER, 5/16                                 | 54 to 71 — KH, XL, XLH, XLCH                            |
|              | 15        | 7127      | LOCKWASHER, 5/16 internal tooth                  | 59 to * — XLH, XLCH                                     |
|              | 16        | 7230      | LOCKWASHER, 1/4 external tooth (4)               | 70 to * — XLH, XLCH                                     |
|              | 17        | 7748W     | NUT, 5/16-18 x 17/64 x 1/2 hex.                  | 54 to 71 — KH, XL, XLH, XLCH                            |
|              | 18        | 7753      | NUT, 5/16-24 x 17/64 x 1/2 hex.                  | 59 to * — XLH, XLCH                                     |
|              | 19        | 7800W     | NUT, 3/8-24 x 21/64 x 9/16 hex. (2)              | 61 to * — XLCH                                          |
|              | 20        | 8219P     | RIVET, trim strips (6)                           | N/A 66 to 71 — XLH, XLCH                                |
|              | 21        | 30013-71  | BOLT, 5/16-24 x 3-1/4 hex. hd.                   | 54 to * — KH, XLH, XLCH                                 |
|              | 22        | 52012-66A | DUAL SEAT, with fittings                         | N/A 54 to 71 — KH, XL, XLH, XLCH                        |
|              | 23        | 52051-66  | RUBBER CUSHION, seat rear mount                  | 66 to * — XLH, XLCH                                     |
|              | 24        | 52116-61  | REAR BRACKET, dual seat                          | N/A 54 to 65 — KH, XL, XLH, XLCH<br>70 & 71 — XLH, XLCH |
|              | 25        | 52117-61A | FRONT BRACKET CLIP, dual seat                    | 54 to 65 — KH, XL, XLH, XLCH<br>70 to * — XLH, XLCH     |
|              | 26        | 52128-66P | BUTT STRIP, dual seat                            | N/A 66 to 71 — XLH, XLCH                                |
|              | 27        | 52129-66P | TRIM STRIP, right side (dual seat)               | N/A 66 to 71 — XLH, XLCH                                |
|              |           | 52131-66P | TRIM STRIP, left side (dual seat)                | N/A 66 to 71 — XLH, XLCH                                |
|              | 28        | 52465-65  | SIDE CLIP, seat cover (13)                       | 65 to * — XLH, XLCH                                     |
|              | 29        | 52466-65  | JOINT CLIP, seat cover                           | 65 to * — XLH, XLCH                                     |
|              | 30        | 52467-65A | SEAT COVER REPLACEMENT KIT, black & white        | 65 to * — XLH, XLCH                                     |
|              |           | 52469-65A | SEAT COVER REPLACEMENT KIT, white                | 65 to * — XLH, XLCH                                     |
|              | 31        | 52486-60D | BUDDY SEAT AND HANDRAIL, black & white           | 54 to * — KH, XL, XLH, XLCH                             |
|              |           | 52490-60C | BUDDY SEAT AND HANDRAIL, white                   | 54 to * — KH, XLH, XLCH                                 |
|              |           | 52508-59  | BUDDY SEAT FITTINGS                              | N/A 61 to * — XLCH                                      |
|              |           | 52508-67  | BUDDY SEAT FITTINGS                              | N/A 67 to * — XLH                                       |
|              |           | 52524-59  | SHELL, buddy seat                                | 60 to * — XLH, XLCH                                     |
|              | 32        | 52526-66  | BACK REST, buddy seat                            | 66 to * — XLH, XLCH                                     |
|              | 33        | 52551-59  | FRONT BRACKET, buddy seat (used with small tank) | 61 to * — XLCH                                          |
|              | 34        | 52552-67  | FRONT BRACKET, buddy seat (used with large tank) | 67 to * — XLH; 70 to * — XLCH                           |
|              | 35        | 52555-59  | REAR BRACKET, buddy seat (used with small tank)  | 61 to * — XLCH                                          |
|              |           | 52555-67  | REAR BRACKET, buddy seat (used with large tank)  | 67 to * — XLH; 70 to * — XLCH                           |
|              | 36        | 52614-70  | HANDRAIL KIT, buddy seat                         | 70 to * — XLH, XLCH                                     |
|              | 37        | 52625-59A | HANDRAIL, buddy seat — with fittings             | N/A 66 to * — XLH, XLCH                                 |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# **FIBERGLASS SEAT — 1970 & 1971**



| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                         | USED ON                 |
|-----------------|--------------|-------------|-----------------------------------------------------------------|-------------------------|
|                 | 1            | 1661B       | SCREW, No. 6-32 x 1/2 ctsk. hd. ....                            | 70 & 71 — XLH, XLCH     |
|                 | 2            | 2625        | SCREW, No. 8-32 x 5/8 Pozidriv pan hd. (2).....                 | 70 & 71 — XLH, XLCH     |
|                 | 3            | 2630W       | SCREW, No. 8-32 x 5/16 self-tapping rd. hd. ....                | 70 & 71 — XLH, XLCH     |
|                 | 4            | 3787        | BOLT, 1/4-20 x 3/4 hex. hd. (4).....                            | 70 & 71 — XLH, XLCH     |
|                 | 5            | 3794W       | SCREW, 1/4-14 x 7/8 self-tapping hex. hd. (6).....              | 70 & 71 — XLH, XLCH     |
|                 | 6            | 3802W       | BOLT, 1/4-20 x 7/8 hex. hd. (4).....                            | 70 & 71 — XLH, XLCH     |
|                 | 7            | 4017        | BOLT, 5/16-18 x 1 hex. hd. (2).....                             | 70 & 71 — XLH, XLCH     |
|                 | 8            | 4020W       | BOLT, 5/16-24 x 1-3/8 hex. hd. (2).....                         | 70 & 71 — XLH, XLCH     |
|                 | 9            | 6341B       | WASHER, 5/16 x 1-1/8 x 1/16 (2).....                            | 70 & 71 — XLH, XLCH     |
|                 | 10           | 6316W       | WASHER, 5/16 x 5/8 x 1/16 (2).....                              | 70 & 71 — XLH, XLCH     |
|                 | 11           | 6702        | WASHER, 5/16 x 11/16 x 1/16 (2).....                            | 70 & 71 — XLH, XLCH     |
|                 | 12           | 6703        | WASHER, 1/4 x 5/8 x 1/16 (9).....                               | 70 & 71 — XLH, XLCH     |
|                 | 13           | 7036        | LOCKWASHER, 1/4 (4).....                                        | 70 & 71 — XLH, XLCH     |
|                 | 16           | 7041        | LOCKWASHER, 5/16 (2).....                                       | 70 & 71 — XLH, XLCH     |
|                 | 17           | 7112        | LOCKWASHER, No. 6 internal tooth.....                           | 70 & 71 — XLH, XLCH     |
|                 | 18           | 7115        | LOCKWASHER, No. 8 internal tooth.....                           | 70 & 71 — XLH, XLCH     |
|                 | 19           | 7220        | LOCKWASHER, No. 10 external tooth (3).....                      | 70 & 71 — XLH, XLCH     |
|                 | 20           | 7229W       | LOCKWASHER, 1/4 internal-external tooth.....                    | 70 & 71 — XLH, XLCH     |
|                 | 21           | 7590        | NUT, No. 6-32 x 7/64 x 5/16 hex. ....                           | 70 & 71 — XLH, XLCH     |
|                 | 22           | 7688        | NUT, 1/4-20 x 1/4 x 1/2 (4).....                                | 70 & 71 — XLH, XLCH     |
|                 | 23           | 7748W       | NUT, 5/16-18 x 1/4 x 1/2 (2).....                               | 70 & 71 — XLH, XLCH     |
|                 | 24           | 7753        | NUT, 5/16-24 x 1/4 x 1/2 hex. (2).....                          | 70 & 71 — XLH, XLCH     |
|                 | 25           | 8133W       | SPEED NUT (2).....                                              | 70 & 71 — XLH, XLCH     |
|                 | 26           | 9902        | WIRE TERMINAL, ring type — 3/16 dia. hole —<br>#14-16 wire..... | 70 & 71 — XLH, XLCH     |
|                 | 27           | 9918        | WIRE TERMINAL, ring type — 1/4 dia. hole —<br>#14-16 wire.....  | 70 & 71 — XLH, XLCH     |
|                 | 28           | 9982        | CLIP.....                                                       | 70 & 71 — XLH, XLCH     |
|                 | 29           | 11000       | RETAINING RING (2).....                                         | 70 & 71 — XLH, XLCH     |
|                 | 30           | 52095—70    | SHELL, seat (fiberglass) (prime).....                           | N/A 70 & 71 — XLH, XLCH |
|                 | 31           | 52116—61    | BRACKET.....                                                    | N/A 70 & 71 — XLH, XLCH |
|                 | 32           | 52117—61A   | CLIP, front bracket.....                                        | 70 & 71 — XLH, XLCH     |
|                 | 33           | 52136—70    | SEAT CUSHION (black).....                                       | N/A 70 & 71 — XLH, XLCH |
|                 | 34           | 52143—71    | TRIM TAPE, fiberglass seat — rear (red & blue).....             | N/A 71 — XLH, XLCH      |
|                 | 35           | 52533—70    | BRACKET, seat mounting — front.....                             | N/A 70 & 71 — XLH, XLCH |
|                 | 36           | 59173—71    | NAMEPLATE, left.....                                            | N/A 71 — XLH, XLCH      |
|                 |              | 59174—71    | NAMEPLATE, right.....                                           | N/A 71 — XLH, XLCH      |
|                 | 37           | 59253—69    | REFLECTOR, red (2).....                                         | N/A 70 & 71 — XLH, XLCH |
|                 | 38           | 59841—70    | PIN, front seat mounting bracket.....                           | 70 & 71 — XLH, XLCH     |
|                 | 38A          | 59992—72    | BRACKET, license plate support.....                             | N/A 70 & 71 — XLH, XLCH |
|                 | 39           | 67715—59    | SCREW (2).....                                                  | N/A 70 & 71 — XLH, XLCH |
|                 | 39A          | 68005—70    | LICENSE LAMP ASSEMBLY.....                                      | N/A 70 & 71 — XLH, XLCH |
|                 | 40           | 68009—70    | TAIL LAMP ASSEMBLY.....                                         | N/A 70 & 71 — XLH, XLCH |
|                 | 41           | 68088—70    | MOULDING RING.....                                              | N/A 70 & 71 — XLH, XLCH |
|                 | 42           | 68089—70    | LENS, rear lamp.....                                            | N/A 70 & 71 — XLH, XLCH |
|                 | 43           | 68108—70    | LENS, license lamp.....                                         | N/A 70 & 71 — XLH, XLCH |
|                 | 44           | 68125—70    | GASKET, rear lamp.....                                          | N/A 70 & 71 — XLH, XLCH |
|                 | 45           | 68128—70    | GASKET, license lamp.....                                       | 70 & 71 — XLH, XLCH     |
|                 | 46           | 68131—70    | SCREW, license lamp (2).....                                    | N/A 70 & 71 — XLH, XLCH |
|                 | 47           | 68165—64    | BULB, tail lamp.....                                            | 70 & 71 — XLH, XLCH     |
|                 | 48           | 68166—64    | BULB, license lamp.....                                         | 70 & 71 — XLH, XLCH     |
|                 | 50           | 70012—70    | LICENSE LAMP GROUND CABLE.....                                  | N/A 70 & 71 — XLH, XLCH |
|                 | 51           | 70017—70A   | CABLE ASSEMBLY, tail lamp.....                                  | 70 & 71 — XLH, XLCH     |
|                 | 52           | 70576—68    | WIRE CONNECTOR.....                                             | 70 & 71 — XLH, XLCH     |

This diagram illustrates the assembly of a motorcycle seat. The main components shown are the seat base (15, 17A), the seat cushion (16, 17), and the seat backrest (20). The assembly process involves attaching various hardware components, including bolts (1, 3, 5, 6, 8), nuts (2, 4, 7, 9), washers (10, 11, 12, 13, 14, 18, 22, 23, 24), and brackets (19, 25, 26, 27, 28, 32, 34, 35, 36). The seat base is secured to the frame using a large bracket (10) and a bolt (11). The seat cushion is attached to the base using a bracket (12) and a bolt (13). The seat backrest is attached to the base using a bracket (14) and a bolt (15). The seat backrest is also secured to the frame using a bracket (16) and a bolt (17). The seat backrest is also secured to the frame using a bracket (18) and a bolt (19). The seat backrest is also secured to the frame using a bracket (20) and a bolt (21). The seat backrest is also secured to the frame using a bracket (22) and a bolt (23). The seat backrest is also secured to the frame using a bracket (24) and a bolt (25). The seat backrest is also secured to the frame using a bracket (26) and a bolt (27). The seat backrest is also secured to the frame using a bracket (28) and a bolt (29). The seat backrest is also secured to the frame using a bracket (30) and a bolt (31). The seat backrest is also secured to the frame using a bracket (32) and a bolt (33). The seat backrest is also secured to the frame using a bracket (34) and a bolt (35). The seat backrest is also secured to the frame using a bracket (36) and a bolt (37).

10 28 33 15 17A 26 6 8 27 5 6 1 20 24 13 12 25 12 7 14 7A 16 17 5 6 1 3 6 9 2 32 36 29 30 31 11 34 35

19 A

Harley-Davidson  
Genuine Parts  
and Accessories



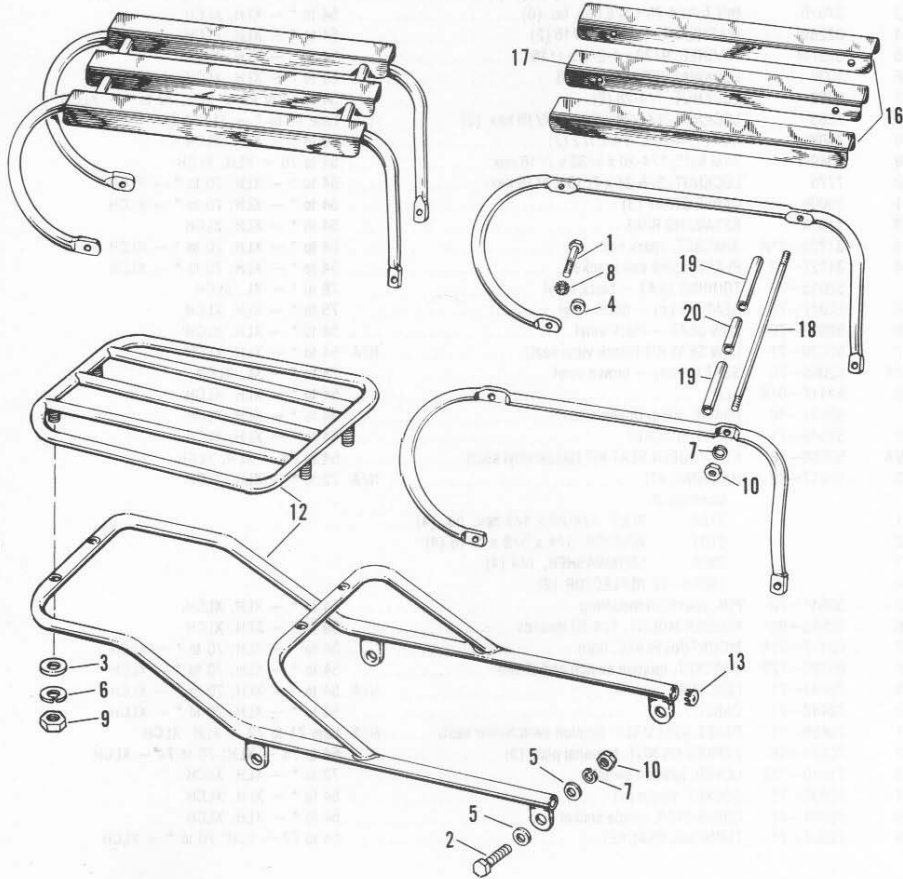
# LOW SEAT

B50

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                          | USED ON                              |
|-----------------|--------------|-------------|--------------------------------------------------|--------------------------------------|
|                 | 1            | 2551W       | BOLT, 1/4-20 x 1 hex. hd. ....                   | Late 72 to * — XLH, XLCH             |
|                 | 2            | 2623W       | SCREW, No. 8-15 x 5/8 self-tapping (3) .....     | 54 to 74 — XLH; 70 to 74 — XLCH      |
|                 | 3            | 3767B       | BOLT, 1/4-20 x 5/8 hex. hd. (6) .....            | 54 to * — XLH, XLCH                  |
|                 | 4            | 6228W       | WASHER, 1/4 x 1/2 x 1/16 (2) .....               | 54 to * — XLH, XLCH                  |
|                 | 5            | 6257W       | WASHER, 9/32 x 1-3/8 x 1/16 .....                | 54 to * — XLH, XLCH                  |
|                 | 6            | 7036        | LOCKWASHER, 1/4 (2 & 6) .....                    | 69 to * — XLH, XLCH                  |
|                 | 7            | 7682        | LOCKNUT, 1/4-28 (2) .....                        | 54 to Early 77 — XLH; 70 to * — XLCH |
|                 | 7A           | 7683        | LOCKNUT, 1/4-28 x 5/16 x 7/16 hex. (2) .....     | Late 77 to * — XL, XLCH              |
|                 | 8            | 7688        | NUT, 1/4-20 x 1/4 x 1/2 (2) .....                | 69 to * — XLH, XLCH                  |
|                 | 9            | 7689W       | JAM NUT, 1/4-20 x 5/32 x 7/16 hex. ....          | 54 to 76 — XLH, XLCH                 |
|                 | 10           | 7775        | LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. ....          | 54 to * — XLH; 70 to * — XLCH        |
|                 | 11           | 10006       | CABLE STRAP (3) .....                            | 54 to * — XLH; 70 to * — XLCH        |
|                 | 12           | 11000       | RETAINING RING .....                             | 54 to * — XLH, XLCH                  |
|                 | 13           | 31723-71A   | BRACKET, spark coil .....                        | 54 to * — XLH; 70 to * — XLCH        |
|                 | 14           | 31727-72    | PLATE, spark coil bracket .....                  | 54 to * — XLH; 70 to * — XLCH        |
|                 |              | 52015-77    | TOURING SEAT — black vinyl .....                 | 78 to * — XL, XLCH                   |
|                 | 15           | 52017-75    | SEAT (Hi-Lo) — black vinyl .....                 | 75 to * — XLH, XLCH                  |
|                 | 16           | 52019-70A   | LOW SEAT — black vinyl .....                     | 54 to * — XLH, XLCH                  |
|                 | 17           | 52020-71    | LOW SEAT KIT (black vinyl seat) .....            | N/A 54 to * — XLH, XLCH              |
|                 | 17A          | 52065-78    | SEAT (Hi-Lo) — brown vinyl .....                 | 78 to * — XL, XLCH                   |
|                 | 18           | 52117-61A   | CLIP .....                                       | 54 to * — XLH, XLCH                  |
|                 |              | 52511-78    | FRAME, King/Queen seat .....                     | 54 to * — XLH, XLCH                  |
|                 | 19           | 52549-71    | FRONT BRACKET .....                              | 54 to * — XLH, XLCH                  |
|                 | 19A          | 52598-78    | KING/QUEEN SEAT KIT (black vinyl seat) .....     | 54 to 78 — XLH, XLCH                 |
|                 | 20           | 52617-72    | HANDRAIL KIT .....                               | N/A 72 to * — XLH, XLCH              |
|                 |              |             | Consists of:                                     |                                      |
|                 | 21           | 3728        | BOLT, 1/4-20 x 1/2 hex. hd. (4)                  |                                      |
|                 | 22           | 6703        | WASHER, 1/4 x 5/8 x 1/16 (4)                     |                                      |
|                 | 23           | 7036        | LOCKWASHER, 1/4 (4)                              |                                      |
|                 | 24           | 59255-72    | REFLECTOR (2)                                    |                                      |
|                 | 25           | 59841-70    | PIN, seat front mounting .....                   | 54 to * — XLH, XLCH                  |
|                 | 26           | 62563-65    | RUBBER MOUNT, 1/4-20 threads .....               | 69 to * — XLH, XLCH                  |
|                 | 27           | 69117-71A   | MOUNTING PLATE, horn .....                       | 54 to * — XLH; 70 to * — XLCH        |
|                 | 28           | 69129-72B   | BRACKET, ignition switch and choke .....         | 54 to * — XLH; 70 to * — XLCH        |
|                 | 29           | 70441-71    | COIL WIRE .....                                  | N/A 54 to * — XLH; 70 to * — XLCH    |
|                 | 30           | 70442-71    | CABLE .....                                      | 54 to * — XLH; 70 to * — XLCH        |
|                 | 31           | 70485-71    | CABLE ASSEMBLY, ignition switch (low seat) ..... | N/A Late 71 to 72 — XLH, XLCH        |
|                 | 32           | 70574-68    | EXPANSION NUT, terminal plate (3) .....          | 54 to 74 — XLH; 70 to 74 — XLCH      |
|                 | 33           | 71510-72A   | COVER, ignition switch .....                     | 72 to * — XLH, XLCH                  |
|                 | 34           | 72038-71    | SOCKET, single pin .....                         | 54 to * — XLH, XLCH                  |
|                 | 35           | 72044-71    | CONNECTOR, single socket .....                   | 54 to * — XLH, XLCH                  |
|                 | 36           | 72307-71    | TERMINAL BRACKET .....                           | 54 to 77 — XLH; 70 to * — XLCH       |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# LUGGAGE CARRIER



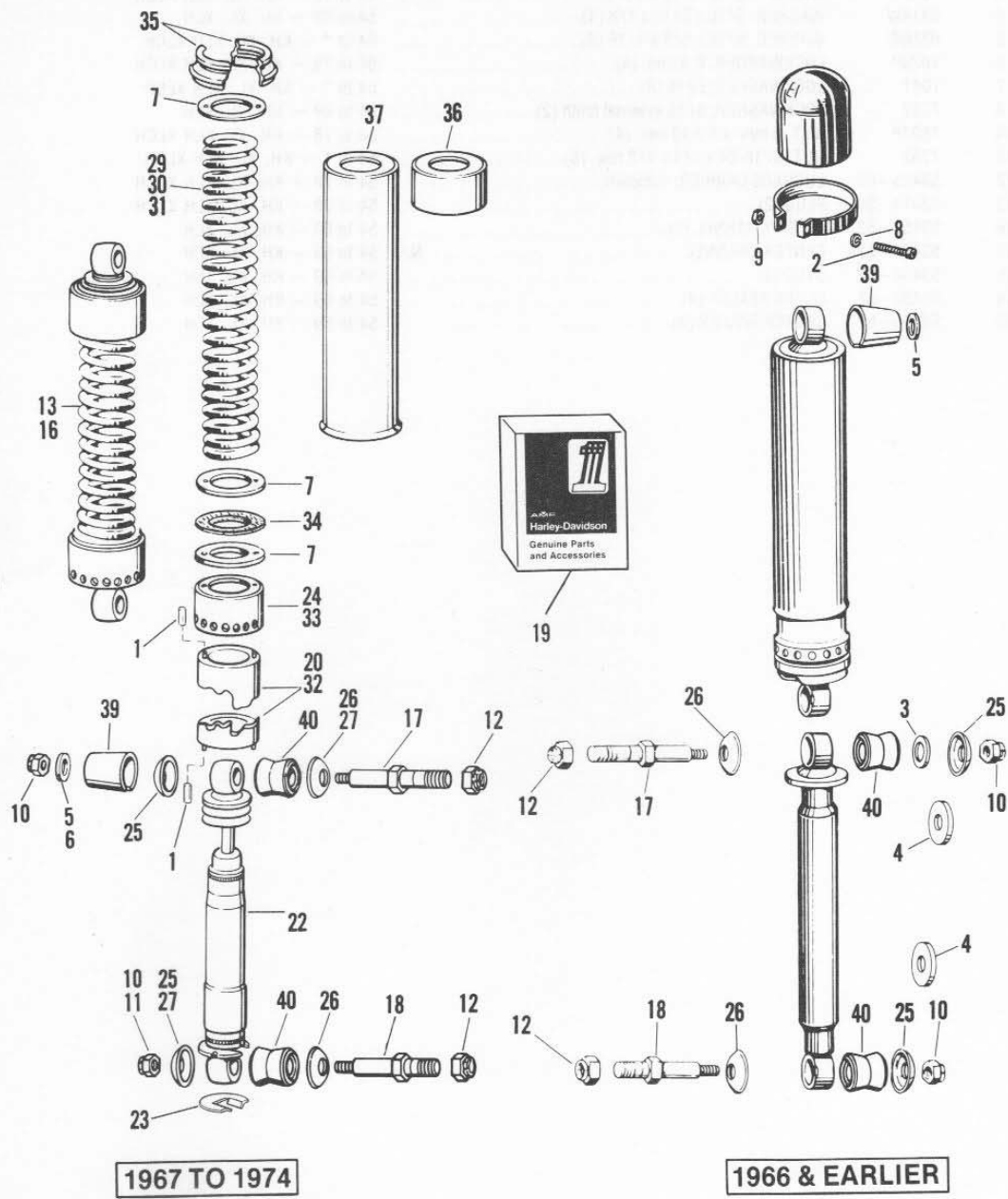
# LUGGAGE CARRIER

B51

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                             | USED ON                     |
|--------------|-----------|-----------|-------------------------------------|-----------------------------|
|              | 1         | 4020W     | BOLT, 5/16-24 x 1-3/8 hex. hd. (4)  | 54 to 69 — KH, XL, XLH      |
|              | 2         | 4036      | BOLT, 5/16-24 x 1-1/2 hex. hd. (4)  | 54 to * — KH, XL, XLH XLCH  |
|              | 3         | 6254P     | WASHER, 6 mm. x 12 x 1 (4)          | 54 to 78 — KH, XL, XLH XLCH |
|              | 4         | 6314W     | WASHER, 5/16 x 9/16 x 1/8 (4)       | 54 to 69 — KH, XL, XLH      |
|              | 5         | 6316W     | WASHER, 5/16 x 5/8 x 1/16 (8)       | 54 to * — KH, XL, XLH XLCH  |
|              | 6         | 7028P     | LOCKWASHER, 6.4 mm. (4)             | 54 to 78 — KH, XL, XLH XLCH |
|              | 7         | 7041      | LOCKWASHER, 5/16 (8)                | 54 to * — KH, XL, XLH XLCH  |
|              | 8         | 7232      | LOCKWASHER, 5/16 external tooth (2) | 54 to 69 — KH, XL, XLH      |
|              | 9         | 7693P     | NUT, 6 mm. x 5 x 10 hex. (4)        | 54 to 78 — KH, XL, XLH XLCH |
|              | 10        | 7753      | NUT, 5/16-24 x 1/4 x 1/2 hex. (8)   | 54 to * — KH, XL, XLH XLCH  |
|              | 12        | 53405—69  | LUGGAGE CARRIER, complete           | 54 to 78 — KH, XL, XLH XLCH |
|              | 13        | 53413—69  | PLUG (2)                            | 54 to 78 — KH, XL, XLH XLCH |
|              | 16        | 53450—52  | OUTER CHANNEL (2)                   | 54 to 69 — KH, XL, XLH      |
|              | 17        | 53451—52A | CENTER CHANNEL                      | N/A 54 to 69 — KH, XL, XLH  |
|              | 18        | 53454—52  | STUD (2)                            | 54 to 69 — KH, XL, XLH      |
|              | 19        | 53455—52  | OUTER SPACER (4)                    | 54 to 69 — KH, XL, XLH      |
|              | 20        | 53456—52  | CENTER SPACER (2)                   | 54 to 69 — KH, XL, XLH      |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# SHOCK ABSORBERS — 1974 & EARLIER

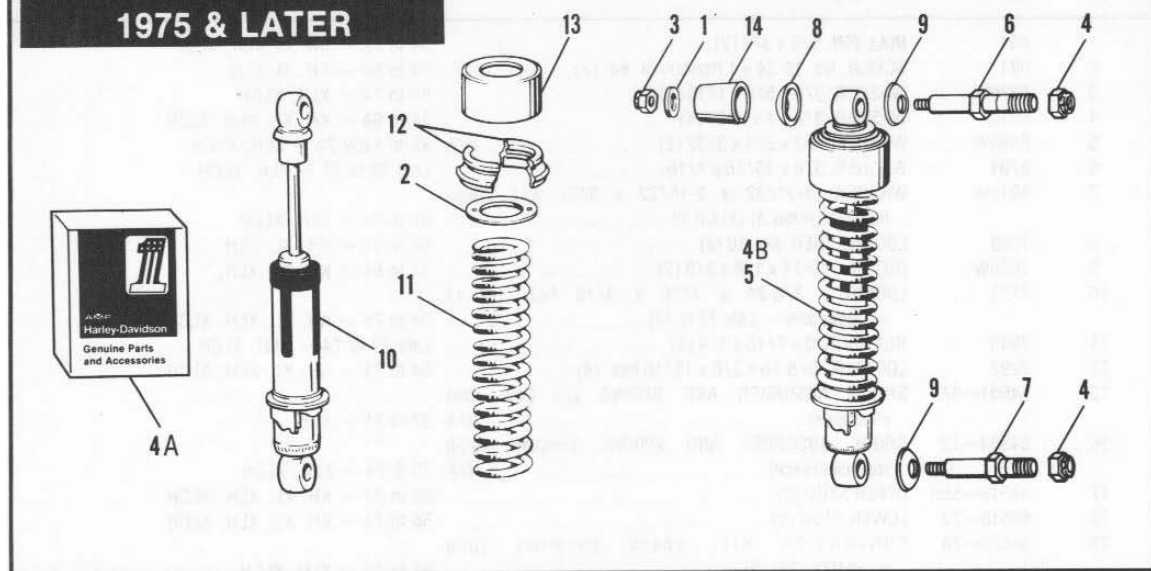


# SHOCK ABSORBERS — 1974 & EARLIER

B52

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                                 | USED ON                                      |
|--------------|-----------|-----------|-------------------------------------------------------------------------|----------------------------------------------|
|              | 1         | 604       | ROLL PIN, 1/8 x 3/8 (2)                                                 | 54 to 72 — KH, XL, XLH, XLCH                 |
|              | 2         | 991       | SCREW, No. 10-24 x 1 Pozidriv fil. hd. (2)                              | 54 to 64 — KH, XL, XLH,                      |
|              | 3         | 6379W     | WASHER, 3/8 x 5/8 x 1/16 (2)                                            | 65 to 74 — XLH, XLCH                         |
|              | 4         | 6416      | WASHER, 3/8 x 1 x 5/64 (4)                                              | 54 to 64 — KH, XL, XLH, XLCH                 |
|              | 5         | 6565W     | WASHER, 1/2 x 3/4 x 3/32 (2)                                            | N/A 65 to Early 72 — XLH, XLCH               |
|              | 6         | 6701      | WASHER, 3/8 x 13/16 x 1/16                                              | Late 72 to 74 — XLH, XLCH                    |
|              | 7         | 6910W     | WASHER, 1-21/32 x 2-15/32 x 3/32 w/2 drilled holes (XLH low 3) (XLCH 2) | 67 to 74 — XLH, XLCH                         |
|              | 8         | 7069      | LOCKWASHER, No. 10 (2)                                                  | 54 to 64 — KH, XL, XLH                       |
|              | 9         | 7620W     | NUT, No. 10-24 x 1/8 x 3/8 (2)                                          | 54 to 64 — KH, XL, XLH,                      |
|              | 10        | 7775      | LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. (4) (2 — upper only — Late 72 to 74) | 54 to 74 — KH, XL, XLH, XLCH                 |
|              | 11        | 7845      | NUT, 1/2-20 x 7/16 x 3/4 (2)                                            | Late 72 to 74 — XLH, XLCH                    |
|              | 12        | 7993      | LOCKNUT, 5/8-18 x 3/8 x 15/16 hex. (4)                                  | 54 to 74 — KH, XL, XLH, XLCH                 |
|              | 13        | 54501-67  | SHOCK ABSORBER AND SPRING (2) (low road clearance)                      | N/A 67 to 71 — XLH                           |
|              | 16        | 54504-73  | SHOCK ABSORBER AND SPRING, complete (high road clearance)               | N/A 73 & 74 — XLH, XLCH                      |
|              | 17        | 54515-56B | UPPER STUD (2)                                                          | 56 to 74 — KH, XL, XLH, XLCH                 |
|              | 18        | 54516-72  | LOWER STUD (2)                                                          | 56 to 74 — KH, XL, XLH, XLCH                 |
|              | 19        | 54529-76  | CONVERSION KIT, shock absorber (use w/54490-78) (2)                     | 67 to 74 — XLH, XLCH                         |
|              |           |           | Consists of:                                                            |                                              |
|              |           | 54515-75  | STUD, upper                                                             |                                              |
|              |           | 54516-75  | STUD, lower                                                             |                                              |
|              |           | 54543-65  | WASHER, upper — outer                                                   |                                              |
|              |           | 54545-65  | WASHER, (3)                                                             |                                              |
|              |           | 54704-75  | COVER, side                                                             |                                              |
|              | 20        | 54530-67  | ROTATING CAM, shock absorber (2)                                        | 67 to 72 — XLH, XLCH                         |
|              | 22        | 54536-67  | SHOCK ABSORBER, only (low road clearance)                               | N/A 67 to 72 — XLH                           |
|              | 23        | 54538-73  | CAM SUPPORT (2)                                                         | 73 & 74 — XLH, XLCH                          |
|              | 24        | 54540-67  | CAM SLEEVE (2)                                                          | 67 to 72 — XLH, XLCH                         |
|              | 25        | 54543-65  | OUTER WASHER, 3/8 dia. hole (4) (2 — upper only — Late 72 to 74)        | 65 to 74 — XLH, XLCH                         |
|              | 26        | 54544-65  | INNER WASHER, 5/8 dia. hole (4)                                         | 65 to 74 — XLH, XLCH                         |
|              | 27        | 54545-65  | WASHER, 1/2 dia. hole — lower (2); upper — inner (2)                    | Late 72 to 74 — XLH, XLCH                    |
|              | 29        | 54550-67  | SPRING (2) (low road clearance)                                         | N/A 67 to 72 — XLH                           |
|              | 30        | 54551-67  | SPRING (black) (2) (high road clearance)                                | N/A 67 to 72 — XLH, XLCH                     |
|              | 31        | 54551-73  | SPRING (chrome) (2) (high road clearance)                               | 73 to 74 — XLH, XLCH                         |
|              | 32        | 54558-73  | ROTATING CAM, shock absorber (2)                                        | 73 & 74 XLH, XLCH                            |
|              | 33        | 54559-73  | CAM SLEEVE (2)                                                          | 73 & 74 — XLH, XLCH                          |
|              | 34        | 54590-56  | DIRT SEAL (2) (67 to 74 — low road clearance)                           | 56 to 64 — KH, XL, XLH, XLCH; 65 to 72 — XLH |
|              | 35        | 54635-67  | SPRING RETAINER (2)                                                     | 67 to 74 — XLH, XLCH                         |
|              | 36        | 54700-67  | COVER (2)                                                               | 67 to 74 — XLH, XLCH                         |
|              | 37        | 54702-67  | COVER, shock absorber spring                                            | 67 to 72 — XLH                               |
|              | 39        | 54704-65  | COVER, side (2)                                                         | 65 to 74 — XLH, XLCH                         |
|              | 40        | 85210-42A | RUBBER BUSHING (4)                                                      | 54 to 74 — KH, XL, XLH, XLCH                 |

## SHOCK ABSORBERS — 1975 & LATER

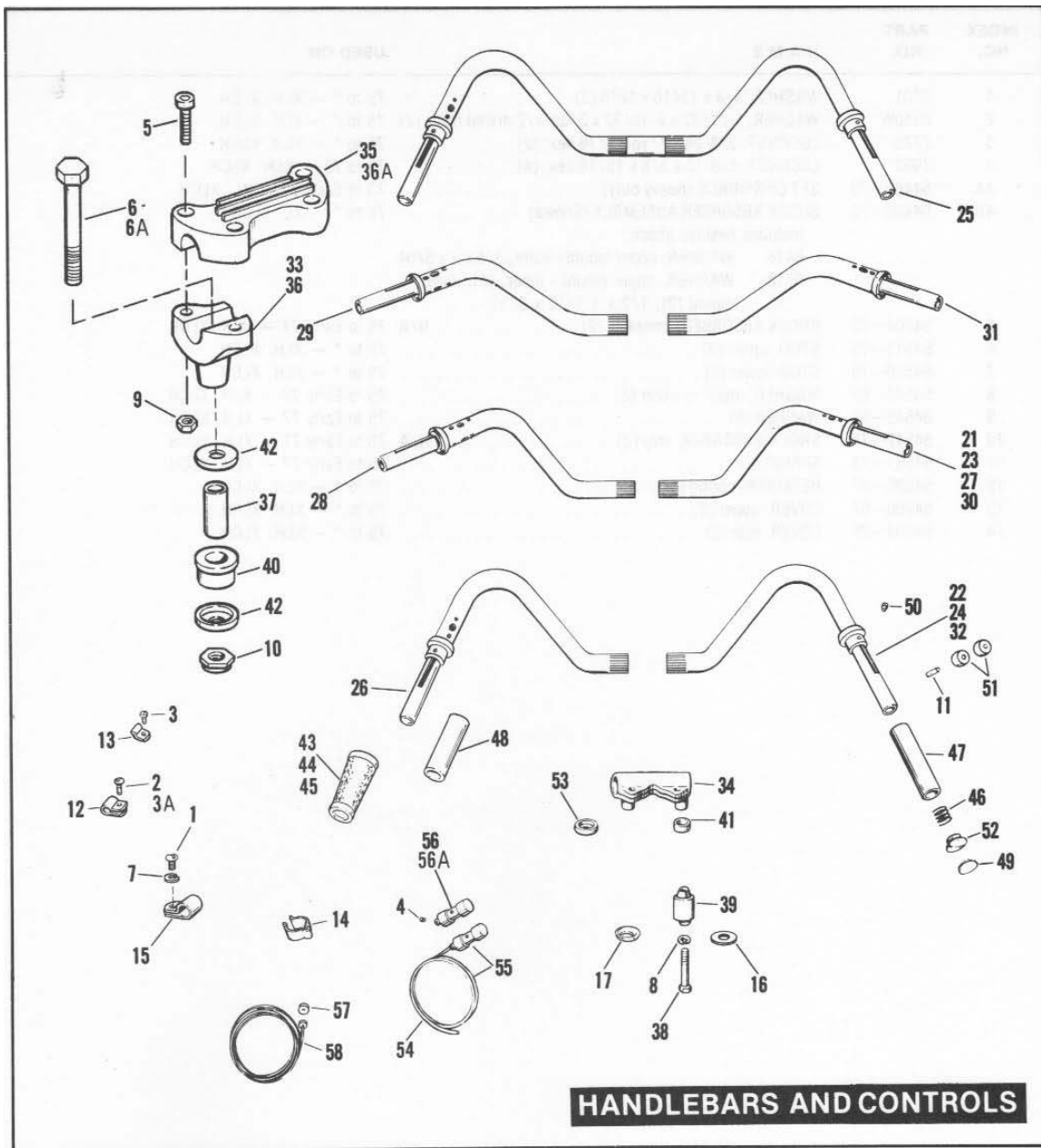


# SHOCK ABSORBERS — 1975 & LATER

B53

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                                   | USED ON                        |
|-----------------|--------------|-------------|---------------------------------------------------------------------------|--------------------------------|
|                 | 1            | 6701        | WASHER, 3/8 x 13/16 x 1/16 (2) .....                                      | 75 to * — XLH, XLCH            |
|                 | 2            | 6910W       | WASHER, 1-21/32 x 2-15/32 x 3/32 w/2 drilled holes (2) .....              | 75 to * — XLH, XLCH            |
|                 | 3            | 7775        | LOCKNUT, 3/8-24 x 7/16 x 9/16 hex. (2) .....                              | 75 to * — XLH, XLCH            |
|                 | 4            | 7993        | LOCKNUT, 5/8-18 x 3/8 x 15/16 hex. (4) .....                              | 75 to 78 — XLH, XLCH           |
|                 | 4A           | 54480—78    | SET OF SPRINGS (heavy duty) .....                                         | 73 to Early 77 — XL, XLCH      |
|                 | 4B           | 54490—78    | SHOCK ABSORBER ASSEMBLY (Showa) .....                                     | 75 to * — XL, XLCH             |
|                 |              |             | Includes besides shock:                                                   |                                |
|                 |              | 6416        | WASHER, upper mount - outer, 3/8 x 1 x 5/64                               |                                |
|                 |              | 6718        | WASHER, upper mount - inner, (1), lower<br>mount (2), 1/2 x 1-1/16 x 3/32 |                                |
|                 | 5            | 54504—75    | SHOCK ABSORBER, complete (2) .....                                        | N/A 75 to Early 77 — XLH, XLCH |
|                 | 6            | 54515—75    | STUD, upper (2) .....                                                     | 75 to * — XLH, XLCH            |
|                 | 7            | 54516—75    | STUD, lower (2) .....                                                     | 75 to * — XLH, XLCH            |
|                 | 8            | 54543—65    | WASHER, upper — outer (2) .....                                           | 75 to Early 77 — XLH, XLCH     |
|                 | 9            | 54545—65    | WASHER (6) .....                                                          | 75 to Early 77 — XLH, XLCH     |
|                 | 10           | 54547—75    | SHOCK ABSORBER, only (2) .....                                            | N/A 75 to Early 77 — XLH, XLCH |
|                 | 11           | 54551—73    | SPRING (2) .....                                                          | 75 to Early 77 — XLH, XLCH     |
|                 | 12           | 54635—67    | RETAINER, spring (4) .....                                                | 75 to * — XLH, XLCH            |
|                 | 13           | 54700—67    | COVER, upper (2) .....                                                    | 75 to * — XLH, XLCH            |
|                 | 14           | 54704—75    | COVER, side (2) .....                                                     | 75 to * — XLH, XLCH            |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.





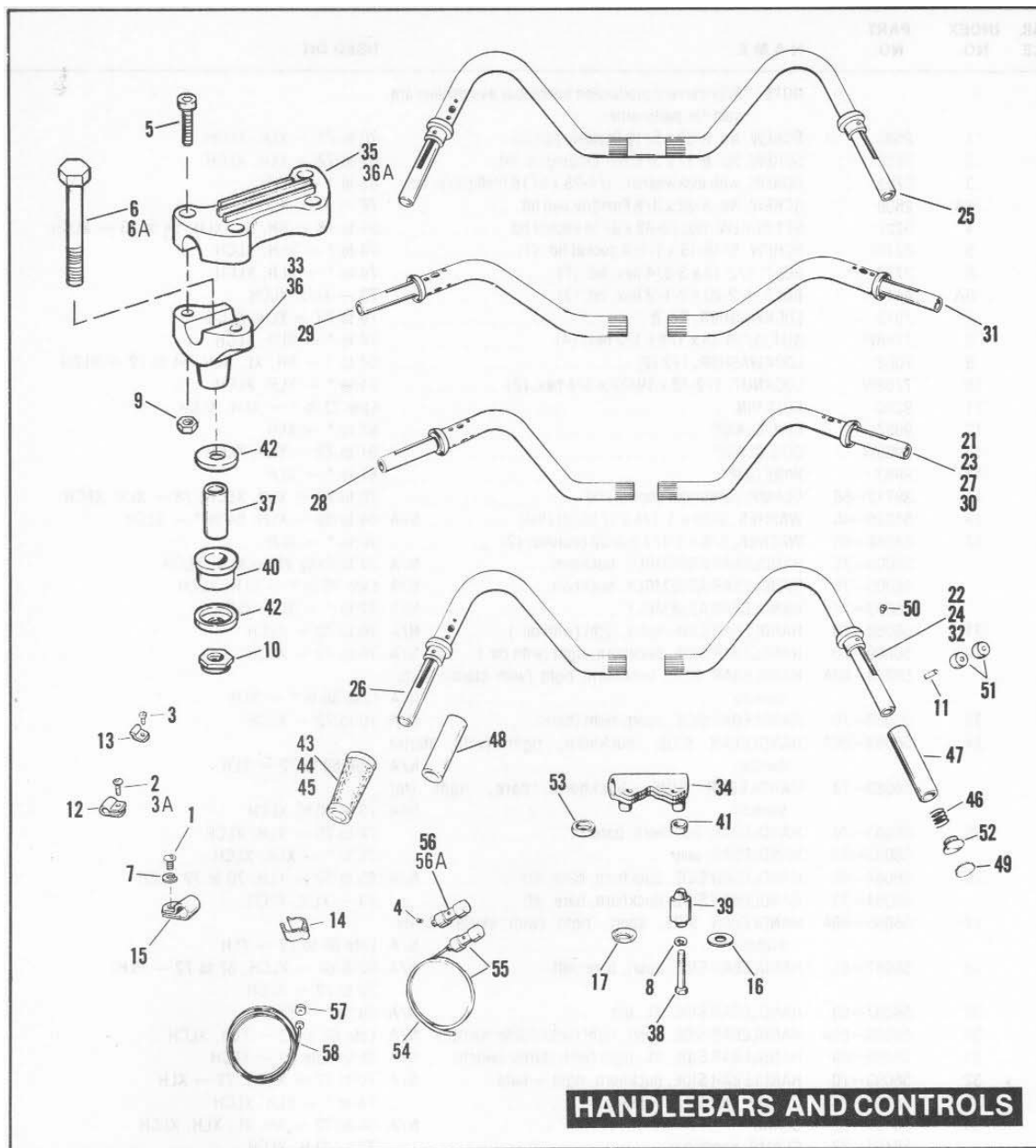
## HANDLEBARS AND CONTROLS

B54-1

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                                      | USED ON                                             |
|-----------------|--------------|-------------|------------------------------------------------------------------------------|-----------------------------------------------------|
|                 |              |             | NOTE: Only current production handlebar assemblies are sold for parts order. |                                                     |
|                 | 1            | 2585        | SCREW, No. 8-32 x 5/16 Pozidriv pan hd. ....                                 | 70 to 73 — XLH, XLCH                                |
|                 | 2            | 2633        | SCREW, No. 8-32 x 3/8 self-tapping rd. hd. ....                              | 61 to 72 — XLH, XLCH                                |
|                 | 3            | 2751        | SCREW, with lockwasher, 1/4-28 x 5/16 Phillips rd. hd. ....                  | 61 to * — XLH                                       |
|                 | 3A           | 2808        | SCREW, No. 8-32 x 3/8 Pozidriv pan hd. ....                                  | 76 — XLH, XLCH                                      |
|                 | 4            | 3207        | SET SCREW, No. 10-32 x 3/16 socket hd. ....                                  | 54 to 78 — KH, XL, XLH; 54 to 73 — XLCH             |
|                 | 5            | 3210        | SCREW, 5/16-18 x 1-1/4 socket hd. (4) ....                                   | 74 to * — XLH, XLCH                                 |
|                 | 6            | 3778        | BOLT, 1/2-13 x 3-3/4 hex. hd. (2) ....                                       | 74 to * — XLH, XLCH                                 |
|                 | 6A           | 4414        | BOLT, 1/2-20 x 2-1/2 hex. hd. (2) ....                                       | 73 — XLH, XLCH                                      |
|                 | 7            | 7015        | LOCKWASHER, No. 8 ....                                                       | 70 to 73 — XLH, XLCH                                |
|                 | 9            | 7748W       | NUT, 5/16-18 x 1/4 x 1/2 hex. (4) ....                                       | 74 to * — XLH, XLCH                                 |
|                 | 8            | 7068        | LOCKWASHER, 1/2 (2) ....                                                     | 54 to * — KH, XL, XLH; 54 to 72 — XLCH              |
|                 | 10           | 7768W       | LOCKNUT, 1/2-13 x 19/32 x 3/4 hex. (2) ....                                  | 74 to * — XLH, XLCH                                 |
|                 | 11           | 9260        | ROLL PIN ....                                                                | Late 73 to * — XLH, XLCH                            |
|                 | 12           | 9957        | COIL CLAMP ....                                                              | 61 to * — XLH                                       |
|                 | 13           | 9965W       | COIL CLAMP ....                                                              | 61 to 72 — XLH, XLCH                                |
|                 | 14           | 9983        | WIRE CLIP ....                                                               | 61 to * — XLH                                       |
|                 | 15           | 38712-68    | CLAMP, carburetor control coil ....                                          | 70 to 73 — XLH, XLCH; 76 — XLH, XLCH                |
|                 | 16           | 54226-45    | WASHER, 9/16 x 1-1/8 x 1/16 (2) (flat) ....                                  | N/A 64 to 69 — XLH; 64 to * — XLCH                  |
|                 | 17           | 54544-65    | WASHER, 5/8 x 1-1/2 x 3/32 (curved) (2) ....                                 | 70 to * — XLH                                       |
|                 |              | 56003-75    | HANDLEBAR ASSEMBLY, buckhorn ....                                            | N/A 74 to Early 76 — XLH, XLCH                      |
|                 |              | 56003-76    | HANDLEBAR ASSEMBLY, buckhorn ....                                            | N/A Late 76 to * — XLH, XLCH                        |
|                 |              | 56003-77    | HANDLEBAR ASSEMBLY ....                                                      | N/A 77 to * — XLH, XLCH                             |
|                 | 21           | 56068-70    | HANDLEBAR SIDE, sport, right (with dir.) ....                                | N/A 70 to 72 — XLCH                                 |
|                 | 22           | 56069-70    | HANDLEBAR SIDE, buckhorn, right (with dir.) ....                             | N/A 70 to 72 — XLCH                                 |
|                 |              | 56078-69A   | HANDLEBAR SIDE, buckhorn, right (with starter & dir. switch) ....            | N/A Late 69 to * — XLH                              |
|                 | 23           | 56082-70    | HANDLEBAR SIDE, sport, right (bare) ....                                     | N/A 70 to 72 — XLCH                                 |
|                 | 24           | 56083-69A   | HANDLEBAR SIDE, buckhorn, right (with starter switch) ....                   | N/A Late 69 to 72 — XLH                             |
|                 |              | 56083-73    | HANDLEBAR SIDE, buckhorn, bare, right (for switch) ....                      | N/A 73 — XLH, XLCH                                  |
|                 | 25           | 56083-74    | HANDLEBAR, buckhorn, bare ....                                               | 74 to 76 — XLH, XLCH                                |
|                 |              | 56083-77    | HANDLEBAR, only ....                                                         | 77 to * — XLH, XLCH                                 |
|                 | 26           | 56084-65    | HANDLEBAR SIDE, buckhorn, bare, left ....                                    | N/A 65 to 72 — XLH; 70 to 72 XLCH                   |
|                 |              | 56084-73    | HANDLEBAR SIDE, buckhorn, bare, left ....                                    | 73 — XLH, XLCH                                      |
|                 | 27           | 56085-69A   | HANDLEBAR SIDE, sport, right (with starter & dir. switch) ....               | N/A Late 69 to 72 — XLH                             |
|                 | 28           | 56087-63    | HANDLEBAR SIDE, sport, bare, left ....                                       | N/A 63 & 64 — XLCH; 67 to 72 — XLH; 70 to 72 — XLCH |
|                 | 29           | 56087-68    | HANDLEBAR SIDE, XL, left ....                                                | N/A 68 to * — XLH                                   |
|                 | 30           | 56088-69A   | HANDLEBAR SIDE, sport, right (with starter switch) ....                      | N/A Late 69 to 72 — XLH, XLCH                       |
|                 | 31           | 56089-69    | HANDLEBAR SIDE, XL, right (with starter switch) ..                           | N/A 68 to Late 69 — XLCH                            |
|                 | 32           | 56093-70    | HANDLEBAR SIDE, buckhorn, right — bare ....                                  | N/A 70 to 72 — XLCH; 72 — XLH                       |
|                 | 33           | 56103-74A   | CLAMP, handlebar — lower left ....                                           | 74 to * — XLH, XLCH                                 |
|                 | 34           | 56104-52A   | CLAMP ....                                                                   | N/A 54 to 72 — KH, XL, XLH, XLCH                    |
|                 |              | 56104-73    | CLAMP, handlebar ....                                                        | 73 — XLH, XLCH                                      |
|                 | 35           | 56104-74    | CLAMP, handlebar — upper ....                                                | N/A 74 to 76 — XLH, XLCH                            |
|                 | 36           | 56106-74A   | CLAMP, handlebar — lower right ....                                          | 74 to * — XLH, XLCH                                 |
|                 | 36A          | 56115-77    | CLAMP, handlebar — upper ....                                                | 77 to * — XL, XLCH                                  |
|                 | 37           | 56153-73    | SPACER, handlebar mounting (2) ....                                          | 73 to * — XLH, XLCH                                 |
|                 | 38           | 56154-52    | SCREW, handlebar mounting (2) ....                                           | 54 to 72 — KH, XL, XLH, XLCH                        |
|                 | 39           | 56158-49    | RUBBER MOUNT, handlebar (2) ....                                             | 54 to 72 — KH, XL, XLH, XLCH                        |
|                 | 40           | 56158-73    | RUBBER BUSHING, handlebar mounting (4) ....                                  | 73 to * — XLH, XLCH                                 |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

133

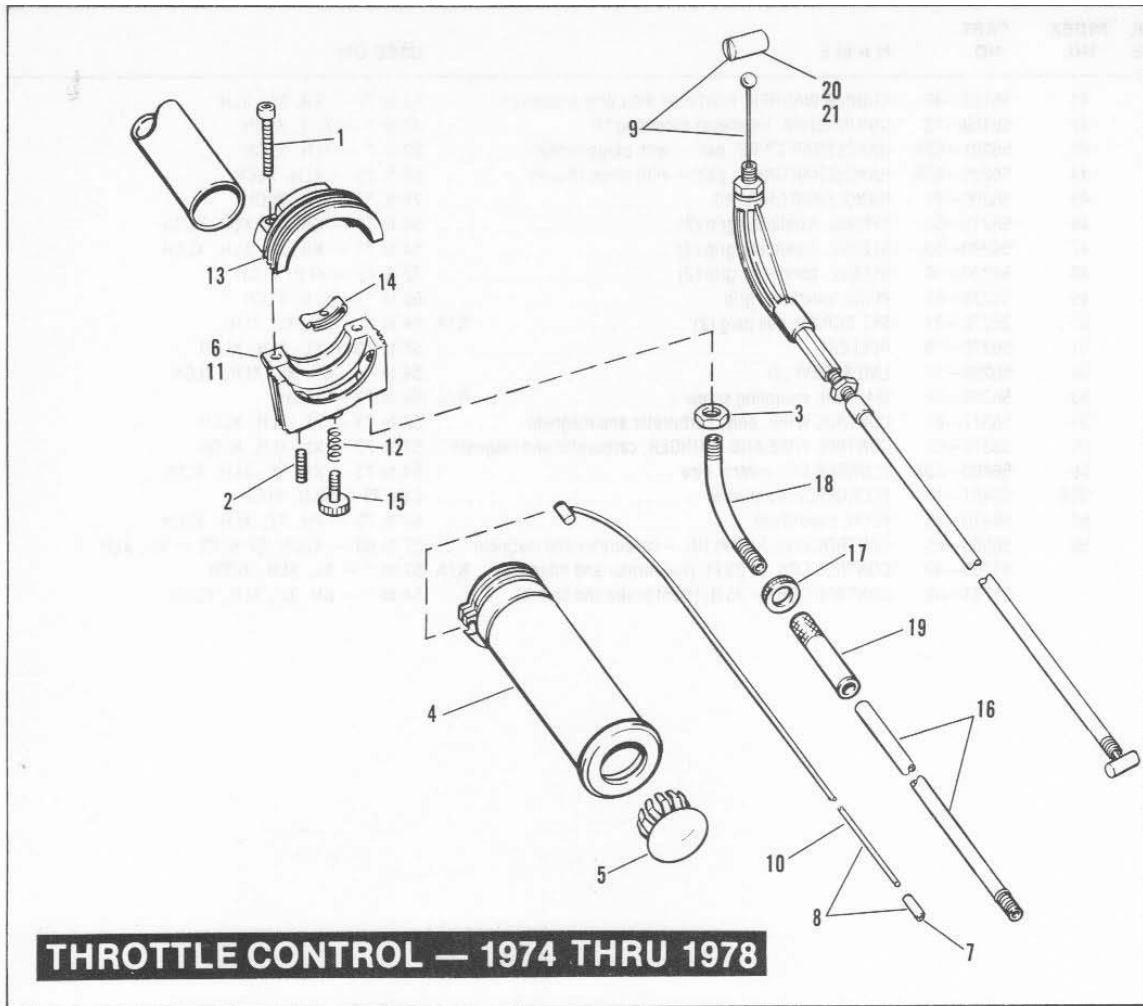


## HANDLEBARS AND CONTROLS (CONT'D)

B54-2

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                    | USED ON                             |
|-----------------|--------------|-------------|------------------------------------------------------------|-------------------------------------|
|                 | 41           | 56159-49    | RUBBER WASHER, handlebar mounting screw (2) . . . . .      | 54 to 72 — KH, XL, XLH              |
|                 | 42           | 56159-73    | CUP WASHER, handlebar mounting (4) . . . . .               | 73 to * — XLH, XLCH                 |
|                 | 43           | 56201-62A   | HANDLEBAR GRIPS, pair — with plugs (white) . . . . .       | 62 to * — XLH, XLCH                 |
|                 | 44           | 56205-62A   | HANDLEBAR GRIPS, pair — with plugs (black) . . . . .       | 62 to 73 — XLH, XLCH                |
|                 | 45           | 56206-74    | HANDLEBAR GRIP, left . . . . .                             | 74 to * — XLH, XLCH                 |
|                 | 46           | 56216-53    | SPRING, handlebar grip (2) . . . . .                       | 54 to 73 — KH, XL, XLH, XLCH        |
|                 | 47           | 56220-53    | SLEEVE, handlebar grip (2) . . . . .                       | 54 to 71 — KH, XL, XLH, XLCH        |
|                 | 48           | 56220-58    | SLEEVE, handlebar grip (2) . . . . .                       | 72 & 73 — XLH, XLCH                 |
|                 | 49           | 56238-62    | PLUG, handlebar grip . . . . .                             | 62 to * — XLH, XLCH                 |
|                 | 50           | 56276-31    | SET SCREW, coil plug (2) . . . . .                         | N/A 54 to * — KH, XL, XLH           |
|                 | 51           | 56278-10    | ROLLER . . . . .                                           | 57 to 73 — XL, XLH, XLCH            |
|                 | 52           | 56288-53    | END SCREW (2) . . . . .                                    | 54 to * — KH, XL, XLH, XLCH         |
|                 | 53           | 56289-52    | WASHER, mounting screw . . . . .                           | N/A 58 to 72 — XLCH                 |
|                 | 54           | 56377-65    | CONTROL WIRE, only, carburetor and magneto . . . . .       | 57 to 73 — XL, XLH, XLCH            |
|                 | 55           | 56378-65    | CONTROL WIRE AND PLUNGER, carburetor and magneto . . . . . | 57 to 73 — XL, XLH, XLCH            |
|                 | 56           | 56400-53A   | PLUNGER KIT, control wire . . . . .                        | 54 to 73 — KH, XL, XLH, XLCH        |
|                 | 56A          | 56401-73    | PLUNGER, control wire . . . . .                            | Late 73 — XLH, XLCH                 |
|                 | 57           | 56410-53    | PLUG, control coil . . . . .                               | 54 to 73 — KH, XL, XLH, XLCH        |
|                 | 58           | 56503-65    | CONTROL COIL AND PLUG — carburetor and magneto . . . . .   | 57 to 69 — XLCH; 57 to 73 — XL, XLH |
|                 |              | 91700-49    | CONTROL COIL — 25 Ft. (carburetor and magneto) . . . . .   | N/A 57 to * — XL, XLH, XLCH         |
|                 |              | 91701-49    | CONTROL COIL — 25 ft. (front brake and clutch) . . . . .   | 54 to * — KH, XL, XLH, XLCH         |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.



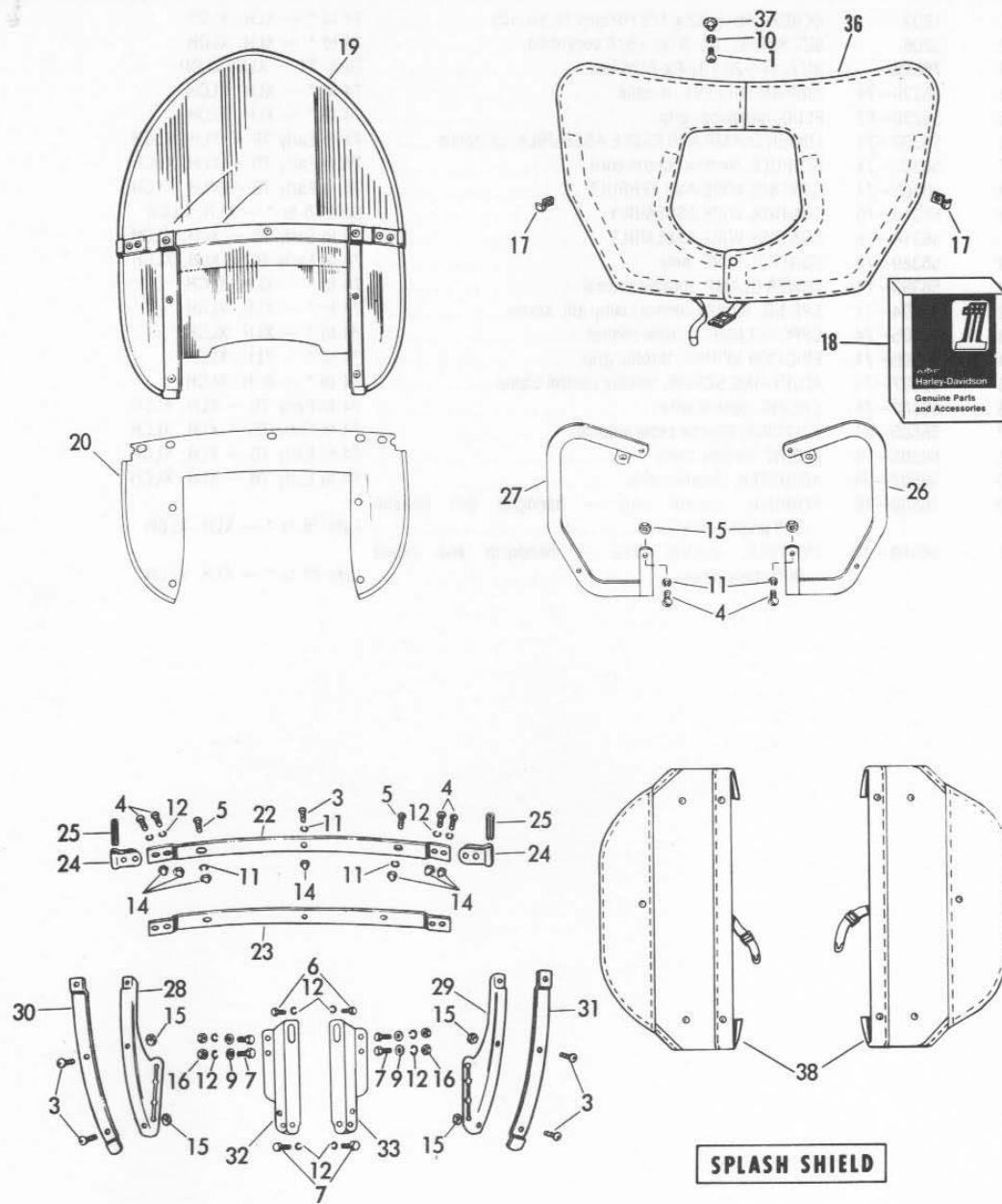
# THROTTLE CONTROL — 1974 THRU 1978

B55

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                        | USED ON                    |
|-----------------|--------------|-------------|----------------------------------------------------------------|----------------------------|
|                 | 1            | 1203        | SCREW, No. 8-32 x 7/8 Pozidriv fil. hd. (2)                    | 74 to * — XLH, XLCH        |
|                 | 2            | 3208        | SET SCREW, No. 8-32 x 5/8 socket hd.                           | 74 to * — XLH, XLCH        |
|                 | 3            | 7689W       | NUT, 1/4-20 x 1/4 x 7/16 hex.                                  | Early 74 — XLH, XLCH       |
|                 | 4            | 56220-74    | GRIP AND SLEEVE, throttle                                      | 74 to * — XLH, XLCH        |
|                 | 5            | 56238-62    | PLUG, handlebar grip                                           | 74 to * — XLH, XLCH        |
|                 | 6            | 56300-74    | LOWER CLAMP AND CABLE ASSEMBLY, complete                       | 74 to Early 76 — XLH, XLCH |
|                 | 7            | 56302-74    | FERRULE, throttle control wire                                 | 74 to Early 76 — XLH, XLCH |
|                 | 8            | 56303-74    | CONTROL WIRE AND FERRULE                                       | 74 to Early 76 — XLH, XLCH |
|                 | 9            | 56313-76    | CONTROL WIRE ASSEMBLY                                          | Late 76 to * — XLH, XLCH   |
|                 |              | 56314-78    | CONTROL WIRE ASSEMBLY                                          | 74 to Early 76 — XLH, XLCH |
|                 | 10           | 56389-74    | CONTROL WIRE, only                                             | 74 to Early 76 — XLH, XLCH |
|                 | 11           | 56393-74A   | LOWER CLAMP, throttle control                                  | 74 to * — XLH, XLCH        |
|                 | 12           | 56394-74    | SPRING, throttle control clamp adj. screw                      | 74 to * — XLH, XLCH        |
|                 | 13           | 56395-74    | UPPER CLAMP, throttle control                                  | 74 to * — XLH, XLCH        |
|                 | 14           | 56396-74    | FRICTION SPRING, throttle grip                                 | 74 to * — XLH, XLCH        |
|                 | 15           | 56397-74    | ADJUSTING SCREW, throttle control clamp                        | 74 to * — XLH, XLCH        |
|                 | 16           | 56502-74    | CASING, control wire                                           | 74 to Early 76 — XLH, XLCH |
|                 | 17           | 56505-74    | LOCKNUT, throttle cable adjuster                               | 74 to Early 76 — XLH, XLCH |
|                 | 18           | 56506-74    | ELBOW, throttle cable                                          | 74 to Early 76 — XLH, XLCH |
|                 | 19           | 56507-74    | ADJUSTER, throttle cable                                       | 74 to Early 76 — XLH, XLCH |
|                 | 20           | 56508-76    | FERRULE, control wire — handgrip end (plastic 90° angle piece) | Late 76 to * — XLH, XLCH   |
|                 | 21           | 56520-77    | FERRULE, control wire — handgrip end (steel 90° angle piece)   | Late 76 to * — XLH, XLCH   |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# WINDSHIELD



# SPLASH SHIELD

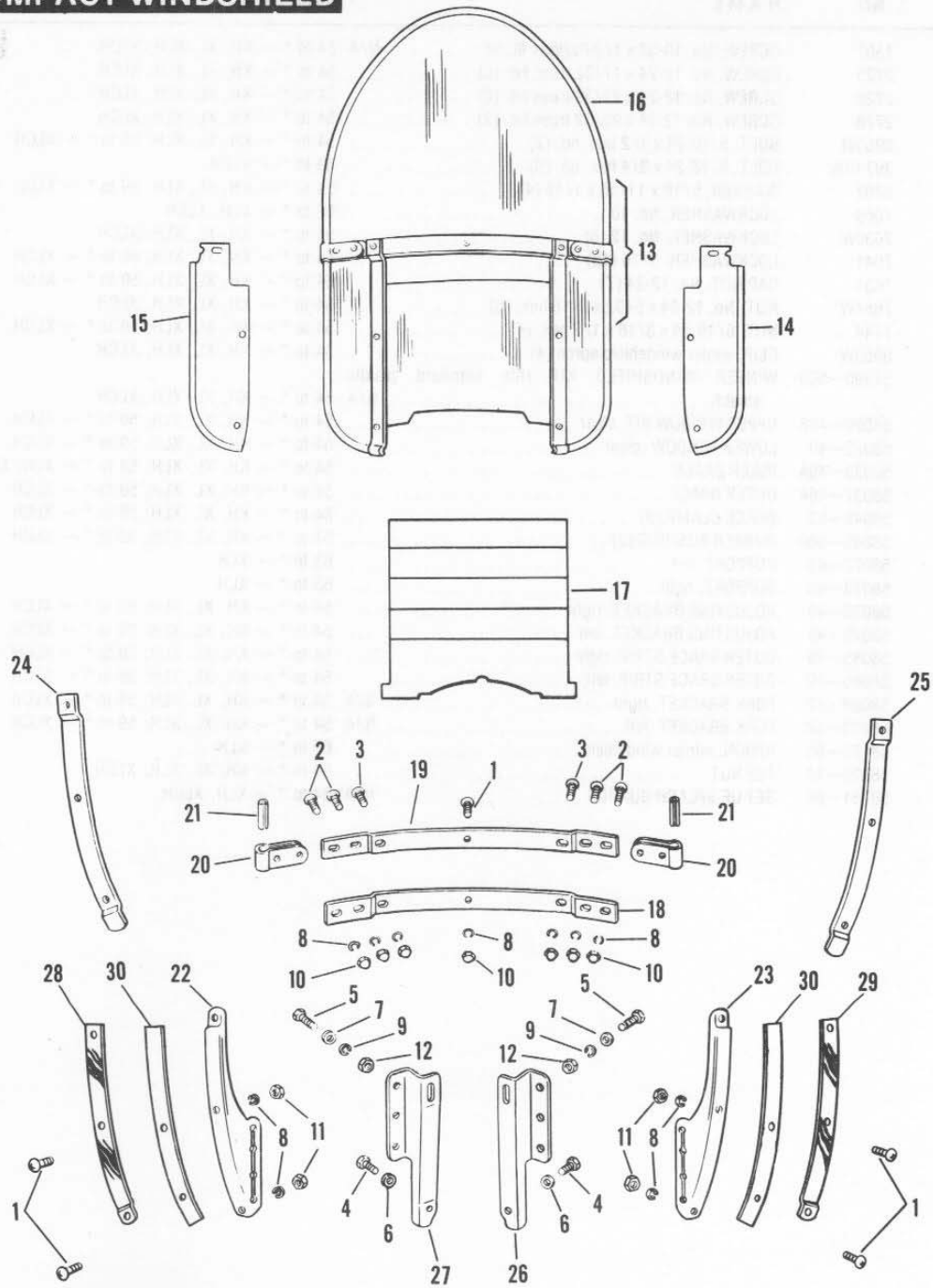
## WINDSHIELD

B56

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                                       | USED ON                                    |
|--------------|-----------|-----------|------------------------------------------------------------|--------------------------------------------|
|              | 1         | 1307      | SCREW, No. 10-32 x 1/2 Pozidriv fil. hd. ....              | N/A 54 to * — KH, XL, XLH, XLCH            |
|              | 3         | 2725      | SCREW, No. 12-24 x 17/32 truss hd. (6) .....               | 54 to * — KH, XL, XLH, XLCH                |
|              | 4         | 2726      | SCREW, No. 12-24 x 21/32 truss hd. (6) .....               | 54 to * — KH, XL, XLH, XLCH                |
|              | 5         | 2728      | SCREW, No. 12-24 x 25/32 truss hd. (2) .....               | 54 to * — KH, XL, XLH, XLCH                |
|              | 6         | 3953W     | BOLT, 5/16-24 x 1/2 hex. hd. (2) .....                     | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 7         | 3974HW    | BOLT, 5/16-24 x 3/4 hex. hd. (6) .....                     | 59 to * — XLCH                             |
|              | 9         | 6702      | WASHER, 5/16 x 11/16 x 1/16 (4) .....                      | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 10        | 7069      | LOCKWASHER, No. 10 .....                                   | 62 to * — XLH, XLCH                        |
|              | 11        | 7030W     | LOCKWASHER, No. 12 (6) .....                               | 54 to * — KH, XL, XLH, XLCH                |
|              | 12        | 7041      | LOCKWASHER, 5/16 (12) .....                                | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 14        | 7651      | CAP NUT, No. 12-24 (7) .....                               | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 15        | 7654W     | NUT, No. 12-24 x 5/32 x 7/16 hex. (6) .....                | 54 to * — KH, XL, XLH, XLCH                |
|              | 16        | 7744      | NUT, 5/16-24 x 3/16 x 1/2 hex. (4) .....                   | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 17        | 9965W     | CLIP, winter windshield apron (4) .....                    | 54 to * — KH, XL, XLH, XLCH                |
|              | 18        | 57990-60B | WINTER WINDSHIELD KIT (fits standard plastic shield) ..... | N/A 54 to * — KH, XL, XLH, XLCH            |
|              | 19        | 58020-49B | UPPER WINDOW KIT, clear .....                              | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 20        | 58022-49  | LOWER WINDOW, clear .....                                  | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 22        | 58033-49A | INNER BRACE .....                                          | 54 to * — KH, XL, XLH; 59 to * — XLH, XLCH |
|              | 23        | 58037-49A | OUTER BRACE .....                                          | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 24        | 58048-50  | BRACE CLAMP (2) .....                                      | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 25        | 58049-50A | RUBBER BUSHING (2) .....                                   | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 26        | 58072-63  | SUPPORT, left .....                                        | 63 to * — XLH                              |
|              | 27        | 58073-63  | SUPPORT, right .....                                       | 63 to * — XLH                              |
|              | 28        | 58078-49  | ADJUSTING BRACKET, right .....                             | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 29        | 58079-49  | ADJUSTING BRACKET, left .....                              | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 30        | 58085-49  | OUTER BRACE STRIP, right .....                             | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 31        | 58086-49  | OUTER BRACE STRIP, left .....                              | 54 to * — KH, XL, XLH; 59 to * — XLCH      |
|              | 32        | 58099-52  | FORK BRACKET, right .....                                  | N/A 54 to * — KH, XL, XLH; 59 to * — XLCH  |
|              | 33        | 58100-52  | FORK BRACKET, left .....                                   | N/A 54 to * — KH, XL, XLH; 59 to * — XLCH  |
|              | 36        | 58125-63  | APRON, winter windshield .....                             | 63 to * — XLH                              |
|              | 37        | 58225-41  | TEE NUT .....                                              | 54 to * — KH, XL, XLH, XLCH                |
|              | 38        | 58751-64  | SET OF SPLASH GUARDS .....                                 | N/A 64 to * — XLH, XLCH                    |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

# COMPACT WINDSHIELD



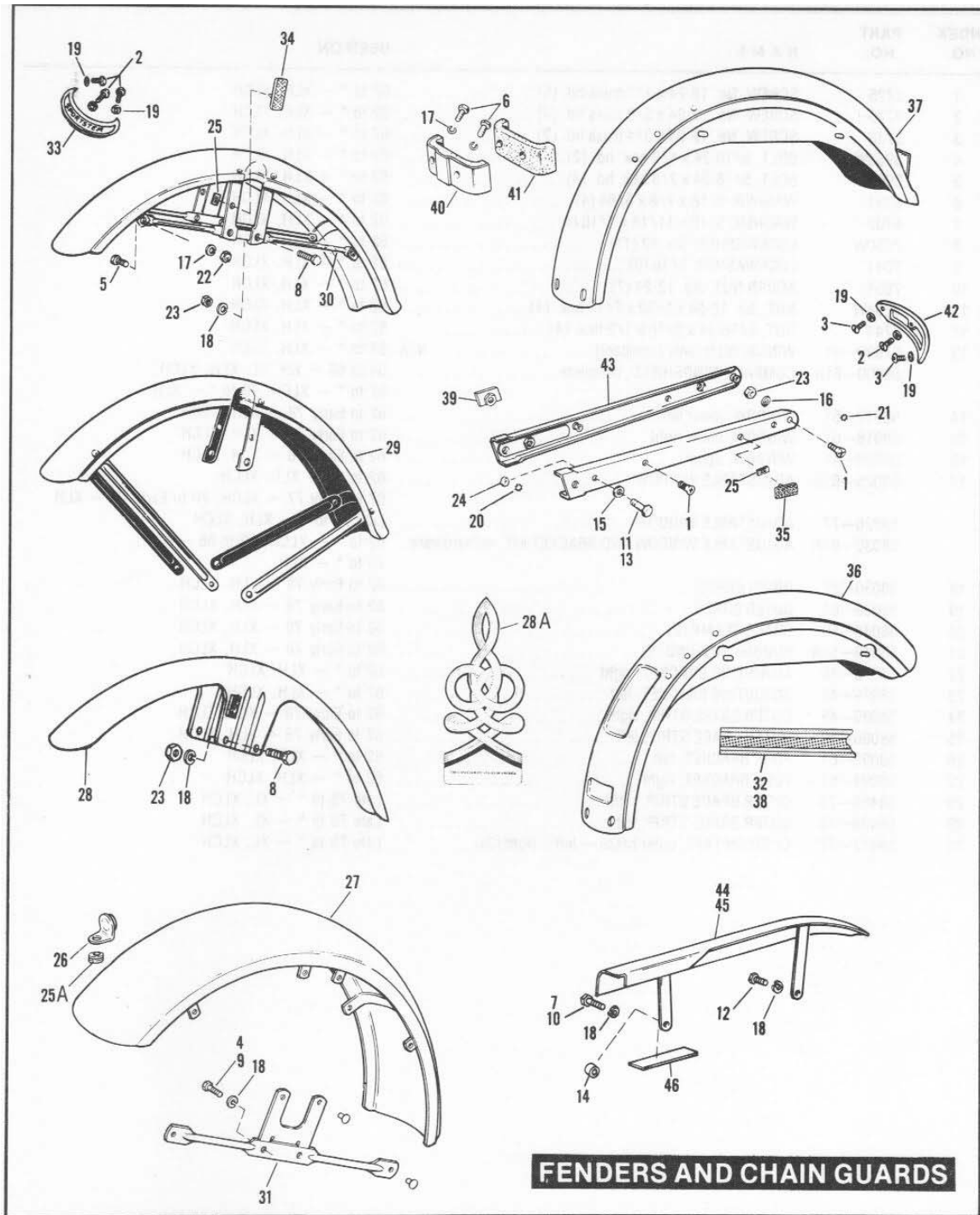


# COMPACT WINDSHIELD

B57

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                       | USED ON                                                              |
|-----------------|--------------|-------------|-----------------------------------------------|----------------------------------------------------------------------|
|                 | 1            | 2725        | SCREW, No. 12-24 x 1/2 truss hd. (5)          | 62 to * — XLH, XLCH                                                  |
|                 | 2            | 2726        | SCREW, No. 12-24 x 5/8 truss hd. (4)          | 62 to * — XLH, XLCH                                                  |
|                 | 3            | 2728        | SCREW, No. 12-24 x 3/4 truss hd. (2)          | 62 to * — XLH, XLCH                                                  |
|                 | 4            | 3953W       | BOLT, 5/16-24 x 1/2 hex. hd. (2)              | 62 to * — XLH, XLCH                                                  |
|                 | 5            | 3996        | BOLT, 5/16-24 x 7/8 hex. hd. (4)              | 62 to * — XLH, XLCH                                                  |
|                 | 6            | 6333        | WASHER, 5/16 x 7/8 x 5/64 (4)                 | 62 to * — XLH, XLCH                                                  |
|                 | 7            | 6702        | WASHER, 5/16 x 11/16 x 1/16 (4)               | 62 to * — XLH, XLCH                                                  |
|                 | 8            | 7030W       | LOCKWASHER, No. 12 (11)                       | 62 to * — XLH, XLCH                                                  |
|                 | 9            | 7041        | LOCKWASHER, 5/16 (8)                          | 62 to * — XLH, XLCH                                                  |
|                 | 10           | 7651        | ACORN NUT, No. 12-24 (7)                      | 62 to * — XLH, XLCH                                                  |
|                 | 11           | 7654W       | NUT, No. 12-24 x 5/32 x 7/16 hex. (4)         | 62 to * — XLH, XLCH                                                  |
|                 | 12           | 7744        | NUT, 5/16-24 x 3/16 x 1/2 hex. (4)            | 62 to * — XLH, XLCH                                                  |
|                 | 13           | 57999-61    | WINDSHIELD, only (compact)                    | N/A                                                                  |
|                 |              | 58000-61B   | COMPACT WINDSHIELD, complete                  | 54 to 66 — KH, XL, XLH, XLCH;<br>67 to * — XLCH; 70 to * — XLH       |
|                 | 14           | 58017-61    | WINDOW, lower left                            | 62 to Early 78 — XLH, XLCH                                           |
|                 | 15           | 58018-61    | WINDOW, lower right                           | 62 to Early 78 — XLH, XLCH                                           |
|                 | 16           | 58020-61    | WINDOW, upper                                 | 62 to Early 78 — XLH, XLCH                                           |
|                 | 17           | 58025-61A   | ADJUSTABLE WINDOW                             | 62 to 66 — XLH, XLCH;<br>67 to Early 77 — XLCH; 70 to Early 77 — XLH |
|                 |              | 58026-77    | ADJUSTABLE WINDOW                             | Late 77 to * — XLH, XLCH                                             |
|                 |              | 58030-61A   | ADJUSTABLE WINDOW AND BRACKET KIT, w/hardware | 62 to * — XLCH; 62 to 66 — XLH;<br>70 to * — XLH                     |
|                 | 18           | 58038-61    | INNER BRACE                                   | 62 to Early 78 — XLH, XLCH                                           |
|                 | 19           | 58039-61    | OUTER BRACE                                   | 62 to Early 78 — XLH, XLCH                                           |
|                 | 20           | 58048-50    | BRACE CLAMP (2)                               | 62 to Early 78 — XLH, XLCH                                           |
|                 | 21           | 58049-50A   | RUBBER BUSHING (2)                            | 62 to Early 78 — XLH, XLCH                                           |
|                 | 22           | 58078-49    | ADJUSTING BRACKET, right                      | 62 to * — XLH, XLCH                                                  |
|                 | 23           | 58079-49    | ADJUSTING BRACKET, left                       | 62 to * — XLH, XLCH                                                  |
|                 | 24           | 58085-49    | OUTER BRACE STRIP, right                      | 62 to Early 78 — XLH, XLCH                                           |
|                 | 25           | 58086-49    | OUTER BRACE STRIP, left                       | 62 to Early 78 — XLH, XLCH                                           |
|                 | 26           | 58093-61    | FORK BRACKET, left                            | 62 to * — XLH, XLCH                                                  |
|                 | 27           | 58094-61    | FORK BRACKET, right                           | 62 to * — XLH, XLCH                                                  |
|                 | 28           | 58406-75    | OUTER BRACE STRIP, right                      | Late 78 to * — XL, XLCH                                              |
|                 | 29           | 58408-75    | OUTER BRACE STRIP, left                       | Late 78 to * — XL, XLCH                                              |
|                 | 30           | 58417-77    | CUSHION TAPE, outer brace — left & right (2)  | Late 78 to * — XL, XLCH                                              |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.



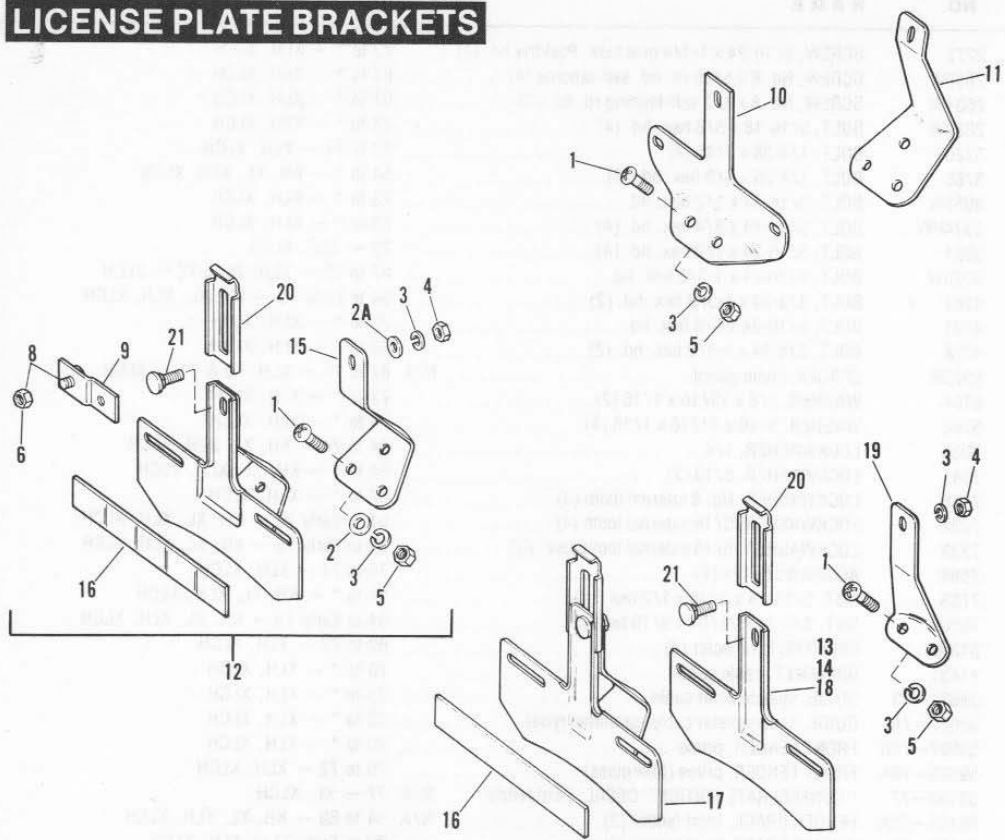
# FENDERS AND CHAIN GUARDS

B58

| RETAIL PRICE | INDEX NO. | PART NO.                                          | NAME                                               | USED ON                                     |
|--------------|-----------|---------------------------------------------------|----------------------------------------------------|---------------------------------------------|
|              | 1         | 2272                                              | SCREW, 5/16-24 x 1-1/4 oval ctsk. Pozidriv hd. (4) | 73 to * — XLH, XLCH                         |
|              | 2         | 2630W                                             | SCREW, No. 8 x 5/16 rd. hd. self-tapping (4)       | 67 to * — XLH, XLCH                         |
|              | 3         | 2634W                                             | SCREW, No. 8 x 1/2 self-tapping rd. hd. (2)        | 67 to * — XLH, XLCH                         |
|              | 4         | 2882W                                             | BOLT, 5/16-18 x 5/8 hex. hd. (4)                   | 74 to * — XLH, XLCH                         |
|              | 5         | 3720                                              | BOLT, 1/4-28 x 7/16 (4)                            | 70 to 74 — XLH, XLCH                        |
|              | 6         | 3765                                              | BOLT, 1/4-28 x 5/8 hex. hd. (2)                    | 54 to * — KH, XL, XLH, XLCH                 |
|              | 7         | 3953W                                             | BOLT, 5/16-24 x 1/2 hex. hd.                       | 73 to * — XLH, XLCH                         |
|              | 8         | 3974HW                                            | BOLT, 5/16-24 x 3/4 hex. hd. (4)                   | 70 to * — XLH, XLCH                         |
|              | 9         | 3991                                              | BOLT, 5/16-24 x 7/8 hex. hd. (4)                   | 73 — XLH, XLCH                              |
|              | 10        | 4020W                                             | BOLT, 5/16-24 x 1-3/8 hex. hd.                     | 67 to 72 — XLH; 70 to 72 — XLCH             |
|              | 11        | 4362                                              | BOLT, 3/8-24 x 1-3/8 hex. hd. (2)                  | 54 to Early 73 — KH, XL, XLH, XLCH          |
|              | 12        | 4391                                              | BOLT, 5/16-24 x 5/8 hex. hd.                       | 73 to * — XLH, XLCH                         |
|              | 13        | 4724                                              | BOLT, 3/8-24 x 1-1/2 hex. hd. (2)                  | 73 to * — XLH, XLCH                         |
|              | 14        | 5923B                                             | SPACER, chain guard                                | N/A 67 to 71 — XLH; 70 & 71 — XLCH          |
|              | 15        | 6701                                              | WASHER, 3/8 x 13/16 x 1/16 (2)                     | 73 to * — XLH, XLCH                         |
|              | 16        | 6702                                              | WASHER, 5/16 x 11/16 x 1/16 (4)                    | 73 to * — XLH, XLCH                         |
|              | 17        | 7036                                              | LOCKWASHER, 1/4                                    | 54 to 74 — KH, XL, XLH, XLCH                |
|              | 18        | 7041                                              | LOCKWASHER, 5/16 (2)                               | 54 to * — KH, XL, XLH, XLCH                 |
|              | 19        | 7115                                              | LOCKWASHER, No. 8 internal tooth (3)               | 67 to * — XLH, XLCH                         |
|              | 20        | 7232                                              | LOCKWASHER, 5/16 external tooth (4)                | 54 to Early 73 — KH, XL, XLH, XLCH          |
|              | 21        | 7233                                              | LOCKWASHER, 5/16 external tooth ctsk. (3)          | 54 to Early 73 — KH, XL, XLH, XLCH          |
|              | 22        | 7684                                              | ACORN NUT, 1/4 (4)                                 | 70 to 74 — XLH, XLCH                        |
|              | 23        | 7753                                              | NUT, 5/16-24 x 3/16 x 1/2 hex. (4)                 | 54 to * — KH, XL, XLH, XLCH                 |
|              | 24        | 7800W                                             | NUT, 3/8-24 x 21/64 x 9/16 hex. (2)                | 54 to Early 73 — KH, XL, XLH, XLCH          |
|              | 25        | 8133W                                             | SPEED NUT, reflector (4)                           | 69 to 72 — XLH, XLCH                        |
| 25A          | 11431     | GROMMET, cable guide                              |                                                    | 73 to * — XLH, XLCH                         |
| 26           | 38622-73  | GUIDE, speedometer cable                          |                                                    | 73 to * — XLH, XLCH                         |
|              | 38622-78  | GUIDE, speedometer cable (grommet type)           |                                                    | 73 to * — XLH, XLCH                         |
| 27           | 59007-73B | FRONT FENDER, prime                               |                                                    | 70 to * — XLH, XLCH                         |
| 28           | 59028-70A | FRONT FENDER, prime (fiberglass)                  |                                                    | 70 to 72 — XLH, XLCH                        |
| 28A          | 59100-77  | "CONFEDERATE EDITION" DECAL, front fender         | N/A                                                | 77 — XL, XLCH                               |
| 29           | 59103-52A | FENDER BRACE, front fender (2)                    | N/A                                                | 54 to 69 — KH, XL, XLH, XLCH                |
| 30           | 59109-70  | FENDER BRACE, front fender (2)                    |                                                    | 70 to Early 74 — XLH, XLCH                  |
| 31           | 59111-74  | FENDER BRACE, front fender (2)                    |                                                    | 75 to * — XLH, XLCH                         |
| 32           | 59208-71  | TRIM TAPE, front fender (red, white & blue)       | N/A                                                | 71 — XLH, XLCH                              |
|              | 59208-72  | TRIM TAPE, front fender (red, white & blue)       | N/A                                                | 72 & 73 — XLH, XLCH                         |
|              | 59208-74  | TRIM TAPE, front fender (red, white & blue)       |                                                    | 74 & 75 — XLH, XLCH                         |
|              | 59210-72  | TRIM, fiberglass front fender (red, white & blue) | N/A                                                | 72 — XLH, XLCH                              |
| 33           | 59218-67  | FRONT FENDER TIP, with fittings                   | N/A                                                | 67 to * — XLH, XLCH                         |
| 34           | 59252-69  | REFLECTOR KIT, front (amber) (2)                  |                                                    | 69 to 72 — XLH, XLCH                        |
| 35           | 59253-69  | REFLECTOR KIT, rear (red) (2)                     | N/A                                                | 69 to 71 — XLH, XLCH                        |
|              | 59255-72  | REFLECTOR, red (2)                                |                                                    | 72 to 78 — XLH, XLCH                        |
| 36           | 59609-70  | REAR FENDER (fiberglass seat)                     | N/A                                                | 70 & 71 — XLH, XLCH                         |
| 37           | 59611-67A | REAR FENDER, prime                                |                                                    | 59 to Early 73 — XLCH; 69 to Early 73 — XLH |
|              | 59611-73A | REAR FENDER, prime (new style tail lamp)          |                                                    | Late 73 to * — XLH, XLCH                    |
| 38           | 59650-71  | TRIM TAPE, rear fender (red, white & blue)        | N/A                                                | 71 — XLH, XLCH                              |
|              | 59650-72  | TRIM TAPE, rear fender (red, white & blue)        | N/A                                                | 72 & 73 — XLH, XLCH                         |
|              | 59650-74  | TRIM TAPE, rear fender (red, white & blue)        |                                                    | 74 to * — XLH, XLCH                         |
| 39           | 59660-73  | PLATE, with weld nut, rear fender support (2)     | N/A                                                | 73 to Early 74 — XLH, XLCH                  |
| 40           | 59795-52A | REAR FENDER FRONT BRACKET, with buffer            |                                                    | 54 to * — KH, XL, XLH, XLCH                 |
| 41           | 59798-52  | RUBBER BUFFER, rear fender                        |                                                    | 54 to * — KH, XL, XLH, XLCH                 |
| 42           | 59889-67  | REAR FENDER TIP, with fittings                    |                                                    | 67 to * — XLH, XLCH                         |
| 43           | 59934-73  | FENDER SUPPORT, rear (2) (turn signals)           |                                                    | Late 73 to * — XLH, XLCH                    |
| 44           | 60308-67  | REAR CHAIN GUARD                                  | N/A                                                | 67 to 71 — XLH                              |
|              | 60308-70  | REAR CHAIN GUARD                                  | N/A                                                | 70 & 71 — XLCH                              |
|              | 60308-72  | REAR CHAIN GUARD                                  |                                                    | 72 to * — XLCH                              |
| 45           | 60344-72  | REAR CHAIN GUARD                                  |                                                    | 72 to * — XLH                               |
| 46           | 60356-72  | WEAR STRIP, chain guard — upper front             |                                                    | 72 to * — XLCH                              |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# **LICENSE PLATE BRACKETS**



# LICENSE PLATE BRACKETS

B59

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                               | USED ON                                                         |
|--------------|-----------|-----------|-----------------------------------------------------------------------|-----------------------------------------------------------------|
|              | 1         | 2774      | SCREW, 1/4-20 x 5/8 Pozidriv pan hd. (3) . . . . .                    | Late 73 to * — XLH, XLCH                                        |
|              | 2         | 6702      | WASHER, 5/16 x 11/16 x 1/16 (3) . . . . .                             | Late 73 to * — XLH, XLCH                                        |
|              | 2A        | 6703      | WASHER, 1/4 x 5/8 x 1/16 . . . . .                                    | 55 to * — KH, XL, XLH                                           |
|              | 3         | 7036      | LOCKWASHER, 1/4 (4) . . . . .                                         | 54 to * — KH, XL, XLH, XLCH                                     |
|              | 4         | 7676      | NUT, 1/4-28 x 3/16 x 7/16 hex. . . . .                                | 55 to * — KH, XL, XLH; 59 to * — XLCH                           |
|              | 5         | 7688      | NUT, 1/4-20 x 7/32 x 7/16 hex. (3) . . . . .                          | 54 to * — KH, XL, XLH; 59 to * — XLCH                           |
|              | 6         | 7697      | NYLON NUT, license plate (2) . . . . .                                | 74 to * — XLH, XLCH                                             |
|              | 8         | 59978—74  | BRACKETS WITH STUDS AND NUTS KIT, license plate . . . . .             | Late 74 to * — XLH, XLCH                                        |
|              | 9         | 59979—74  | BRACKET WITH STUD, license plate (2) (security system type) . . . . . | Late 74 to * — XLH, XLCH                                        |
|              | 10        | 59981—74  | BRACKET ASSEMBLY, license plate & security system . . . . .           | 74 & 75 — XLH, XLCH                                             |
|              | 11        | 59982—74  | SUPPORT, license plate bracket & security system . . . . .            | Late 74 to 75 — XLH, XLCH                                       |
|              | 12        | 59983—75  | BRACKET ASSEMBLY, license plate . . . . .                             | Late 75 to * — XLH, XLCH                                        |
|              | 13        | 59984—72  | BRACKET, license plate . . . . .                                      | Late 72 to Early 73 — XLH, XLCH                                 |
|              |           | 59984—73  | BRACKET, license plate . . . . .                                      | Late 73 to * — XLH, XLCH                                        |
|              | 14        | 59985—72  | BRACKET, license plate . . . . .                                      | Early 72 — XLH, XLCH                                            |
|              | 15        | 59986—75  | SUPPORT, license plate bracket . . . . .                              | 76 to * — XLH, XLCH                                             |
|              | 16        | 59988—72  | REFLECTOR, license plate bracket . . . . .                            | 72 to * — XLH, XLCH                                             |
|              | 17        | 59995—55A | BRACKET ASSEMBLY, license plate . . . . .                             | 55 to 71 — KH, XL, XLH; 59 to 71 — XLCH                         |
|              |           | 59995—72A | BRACKET ASSEMBLY, license plate . . . . .                             | 72 to Early 73 — XLH, XLCH                                      |
|              |           | 59995—73  | BRACKET ASSEMBLY, license plate . . . . .                             | Late 73 — XLH, XLCH                                             |
|              | 18        | 59997—55  | BRACKET, license plate . . . . .                                      | 55 to 71 — KH, XL, XLH; 59 to 71 — XLCH                         |
|              | 19        | 59999—55A | SUPPORT, license plate bracket . . . . .                              | 55 to Early 72 — KH, XL, XLH;<br>59 to Early 72 — XLCH          |
|              |           | 59999—72  | SUPPORT, license plate bracket . . . . .                              | Late 72 to Early 73 — XLH, XLCH                                 |
|              |           | 59999—73  | SUPPORT, license plate bracket . . . . .                              | Late 73 to 75 — XLH, XLCH                                       |
|              | 20        | 60001—55  | CLAMP, license plate bracket . . . . .                                | 54 to 73 — KH, XLH; 59 to 73 — XLCH;<br>76 to * — XLH, XLCH     |
|              |           | 60001—72  | CLAMP, license plate bracket . . . . .                                | Early 72 — XLH, XLCH                                            |
|              | 21        | 60002—55  | CLAMP BOLT, license plate bracket . . . . .                           | 55 to 73 — KH, XL, XLH; 59 to 73 — XLCH;<br>76 to * — XLH, XLCH |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

**LARGE  
TANK**



# GAS TANK

B60

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                                           | USED ON                                             |
|--------------|-----------|-----------|-----------------------------------------------------------------------------------|-----------------------------------------------------|
|              | 1         | 662       | DRAIN PLUG                                                                        | N/A 58 to 65 — XLCH                                 |
|              | 2         | 4083W     | BOLT, 5/16-24 x 3-3/4 hex. hd.                                                    | 67 to 72 — XLH, XLCH                                |
|              | 3         | 4710      | BOLT, 5/16-24 x 2-1/4 hex. hd.                                                    | 58 to * — XLCH                                      |
|              | 4         | 4725      | BOLT, 5/16-24 x 2-3/4 hex. hd.                                                    | 58 to * — XLH, XLCH                                 |
|              | 5         | 6160P     | THRUST WASHER, 5 mm. (2)                                                          | 69 to 74 — XLH, XLCH                                |
|              | 6         | 6161      | WASHER, 7/32 x 3/8 x 1/64 (as req.)                                               | N/A 61 to 69 — XLH; 65 — XLCH                       |
|              | 7         | 6702      | WASHER, 5/16 x 11/16 x 1/16 (4)                                                   | 54 to * — KH, XL, XLH, XLCH                         |
|              | 8         | 7725      | LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. (2)                                           | 54 to * — KH, XL, XLH, XLCH                         |
|              | 9         | 9993      | HOSE CLAMP, wire, 1/2 in.                                                         | Late 66 to Early 75 — XLH, XLCH                     |
|              | 10        | 10014     | HOSE CLAMP, band type — 1/2 in.                                                   | 66 to * — XLH, XLCH                                 |
|              | 11        | 11040P    | LOCK RING, gas valve handle (2)                                                   | 69 to 74 — XLH, XLCH                                |
|              | 12        | 30013—71  | BOLT, 5/16-24 x 3-1/4 hex. hd.                                                    | 54 to 66 — KH, XL, XLH, XLCH<br>72 to * — XLH, XLCH |
|              | 13        | 61000—75  | SMALL GAS TANK, prime (uses 62164—76 valve) (for Linkert, Bendix & Keihin carbs.) | 58 to 65 — XLH, XLCH; 72 to * — XLH, XLCH           |
|              | 14        | 61044—75  | SMALL GAS TANK, prime (uses 62163—75 valve)                                       | N/A 66 to 71 — XLH, XLCH                            |
|              | 15        | 61094—66  | RUBBER CAP, gas tank vent line                                                    | N/A 66 to 74 — XLH, XLCH                            |
|              | 16        | 61102—73  | FILLER CAP                                                                        | Late 73 to * — XLH, XLCH                            |
|              | 17        | 61103—36  | FILLER CAP                                                                        | 58 to Early 73 — XLH, XLCH                          |
|              |           | 61103—52  | FILLER CAP                                                                        | 54 to 72 — KH, XL, XLH                              |
|              | 18        | 61111—77  | GASKET, filler cap                                                                | 77 to * — XLH, XLCH                                 |
|              | 19        | 61114—48  | RUBBER WASHER                                                                     | 58 to * — XLCH                                      |
|              | 20        | 61134—67  | SPACER, tank mounting, front (2)                                                  | N/A 67 to 72 — XLH, XLCH                            |
|              | 21        | 61135—52A | SPACER, tank mounting (2)                                                         | 54 to 56 — KH; 58 to * — XLH, XLCH                  |
|              | 22        | 61135—57  | SPACER, tank mounting, rear (2)                                                   | 57 to 72 — XL, XLH                                  |
|              | 23        | 62096—69  | FILTER, fuel valve (Nylon screen)                                                 | Late 69 to 74 — XLH, XLCH                           |
|              | 24        | 62125—55B | FUEL VALVE ASSEMBLY                                                               | 57 to 74 — XL, XLH; 65 to 74 — XLCH                 |
|              | 25        | 62141—69P | HANDLE, gas valve                                                                 | 69 to 74 — XLH, XLCH                                |
|              | 26        | 62142—69P | RESERVE HANDLE, gas valve                                                         | 69 to 74 — XLH, XLCH                                |
|              | 27        | 62150—50  | RETAINER RING, valve knob (2)                                                     | 54 to 69 — KH, XL, XLH; 65 to 69 — XLCH             |
|              | 28        | 62161—75  | NUT, fuel valve                                                                   | 75 to * — XLH, XLCH                                 |
|              | 29        | 62162—75  | FILTER, fuel valve                                                                | 75 to * — XLH, XLCH                                 |
|              | 30        | 62163—75  | FUEL VALVE, without nut & filter (Bendix carburetor)                              | 75 to Early 76 — XLH, XLCH                          |
|              | 31        | 62164—76  | FUEL VALVE, without nut & filter (Keihin carburetor)                              | Late 76 to * — XLH, XLCH                            |
|              | 32        | 63501—68  | HOSE, 1/4 I.D. x 1/2 O.D. fabric reinforced rubber (25 ft. lg.)                   | 57 to * — XLH, XLCH                                 |

NOTE: Hose is sold only in bulk lengths under Part No. 63501—68. Cut to required lengths.

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

# GAS TANK TRIM





# GAS TANK TRIM

B61-1

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                             | USED ON                  |
|--------------|-----------|-----------|-----------------------------------------------------|--------------------------|
|              | 1         | 61795-68  | WHITE STRIPING TAPE (50 yd. roll)                   | N/A 68 & 69 — XLH, XLCH  |
|              | 2         | 61780-61P | NAME TRANSFER (2)                                   | N/A 61 & 62 — XLCH       |
|              | 3         | 61770-66A | NAME TRANSFER (2)                                   | N/A 66 to 68 — XLH, XLCH |
|              | 4         | 61763-70  | NAME TRANSFER (2)                                   | N/A 70 — XLH             |
|              | 5         | 61768-70  | NAME TRANSFER                                       | N/A 70 — XLCH            |
|              | 6         | 61762-70  | NAME TRANSFER (for white tanks) (2)                 | 70 & 71 — XLH, XLCH      |
|              | 7         | 61764-70  | NAME TRANSFER (for dark tanks) (2)                  | 70 & 71 — XLH, XLCH      |
|              | 8         | 61167-71  | NAME TRANSFER — "No. 1" (2)                         | N/A 71 — XLH, XLCH       |
|              | 8A        | 61170-71  | NAME TRANSFER — "AMF" (2)                           | N/A 71 — XLH, XLCH       |
|              | 9         | 61763-71  | TRANSFER, right (large tank)                        | N/A 71 — XLH, XLCH       |
|              | 10        | 61779-71  | TRANSFER, left (large tank)                         | N/A 71 — XLH, XLCH       |
|              | 11        | 61186-71  | DECAL, tank top (small tank)                        | N/A 71 — XLH, XLCH       |
|              | 12        | 61152-71  | TRIM TAPE, tank (red, white & blue) (large tank)    | N/A 71 — XLH, XLCH       |
|              | 13        | 61185-71  | TRIM TAPE — red, tank top (small tank)              | N/A 71 — XLH, XLCH       |
|              |           | 61187-71  | TRIM TAPE, blue (2)                                 | N/A 71 — XLH, XLCH       |
|              | 14        | 61163-72  | TRANSFER, left — red, white & blue (small tank)     | N/A 72 — XLH, XLCH       |
|              | 15        | 61167-72  | TRANSFER, right — red, white & blue (small tank)    | N/A 72 — XLH, XLCH       |
|              | 16        | 61757-72  | TRANSFER, right (Sparkling America)                 | N/A 72 — XLH, XLCH       |
|              | 17        | 61758-72  | TRANSFER, left (Sparkling America)                  | N/A 72 — XLH, XLCH       |
|              | 18        | 61762-72  | TRANSFER, right — black (small tank)                | N/A 72 — XLH, XLCH       |
|              | 19        | 61764-72  | TRANSFER, left — black (small tank)                 | N/A 72 — XLH, XLCH       |
|              | 20        | 61763-72  | TRANSFER, right (large tank)                        | N/A 72 — XLH, XLCH       |
|              | 21        | 61779-72  | TRANSFER, left (large tank)                         | N/A 72 — XLH, XLCH       |
|              | 22        | 61142-72  | NAME TRANSFER (2)                                   | 72 & 73 — XLH, XLCH      |
|              | 23        | 66009-72  | NAME TRANSFER — "No. 1"                             | N/A 72 & 73 — XLH, XLCH  |
|              | 24        | 61161-73  | TRANSFER, tank — upper (red)                        | N/A 73 — XLH, XLCH       |
|              | 25        | 61162-73  | TRANSFER, tank — upper (silver)                     | N/A 73 — XLH, XLCH       |
|              | 26        | 61163-73  | TRANSFER, left (blue & white)                       | N/A 73 — XLH, XLCH       |
|              | 27        | 61167-73  | TRANSFER, right (blue & white)                      | N/A 73 — XLH, XLCH       |
|              | 28        | 61762-73  | TRANSFER, right (silver)                            | N/A 73 — XLH, XLCH       |
|              | 29        | 61764-73  | TRANSFER, left (silver)                             | N/A 73 — XLH, XLCH       |
|              | 30        | 61142-74  | NAME TRANSFER (2)                                   | 74 — XLH, XLCH           |
|              | 31        | 61167-74  | TRIM, tank side — upper right                       | 74 — XLH, XLCH           |
|              | 32        | 61753-74  | TRIM, tank side — lower left                        | N/A 74 — XLH, XLCH       |
|              | 33        | 61756-74  | TRIM, tank side — upper left                        | N/A 74 — XLH, XLCH       |
|              | 34        | 61752-74  | TRIM, tank side — lower left                        | N/A 74 — XLH, XLCH       |
|              | 35        | 61762-74  | TRIM, tank side — upper right (red, white & blue)   | N/A 74 — XLH, XLCH       |
|              | 36        | 61755-74  | TRIM, tank side — lower right (red, white & blue)   | 74 — XLH, XLCH           |
|              | 37        | 61764-74  | TRIM, tank side — upper left (red, white & blue)    | 74 — XLH, XLCH           |
|              | 38        | 61754-74  | TRIM, tank side — lower left (red, white & blue)    | 74 — XLH, XLCH           |
|              | 39        | 61159-74  | TRIM, gas tank — top (XL 1000)                      | N/A 74 & 75 — XLH        |
|              | 40        | 61160-74  | TRIM, gas tank — top (XLCH 1000)                    | N/A 74 & 75 — XLCH       |
|              | 41        | 61142-75  | NAME TRANSFER (2)                                   | N/A 75 — XLH, XLCH       |
|              | 42        | 61167-75  | TRIM, tank side — upper right                       | N/A 75 — XLH, XLCH       |
|              | 43        | 61753-75  | TRIM, tank side — lower right                       | 75 — XLH, XLCH           |
|              | 44        | 61756-75  | TRIM, tank side — upper left                        | 75 — XLH, XLCH           |
|              | 45        | 61752-75  | TRIM, tank side — lower left                        | N/A 75 — XLH, XLCH       |
|              | 46        | 61740-75  | TRIM, tank side — upper right (green, blue & black) | 75 — XLH, XLCH           |
|              | 47        | 61741-75  | TRIM, tank side — lower right (green, blue & black) | 75 — XLH, XLCH           |
|              | 48        | 61742-75  | TRIM, tank side — upper left (green, blue & black)  | 75 — XLH, XLCH           |
|              | 49        | 61743-75  | TRIM, tank side — lower left (green, blue & black)  | 75 — XLH, XLCH           |
|              | 50        | 61762-75  | TRIM, tank side — upper right (red, white & blue)   | 75 — XLH, XLCH           |
|              | 51        | 61755-75  | TRIM, tank side — lower right (red, white & blue)   | 75 — XLH, XLCH           |
|              | 52        | 61764-75  | TRIM, tank side — upper left (red, white & blue)    | 75 — XLH, XLCH           |
|              | 53        | 61754-75  | TRIM, tank side — lower left (red, white & blue)    | 75 — XLH, XLCH           |

# **GAS TANK TRIM**

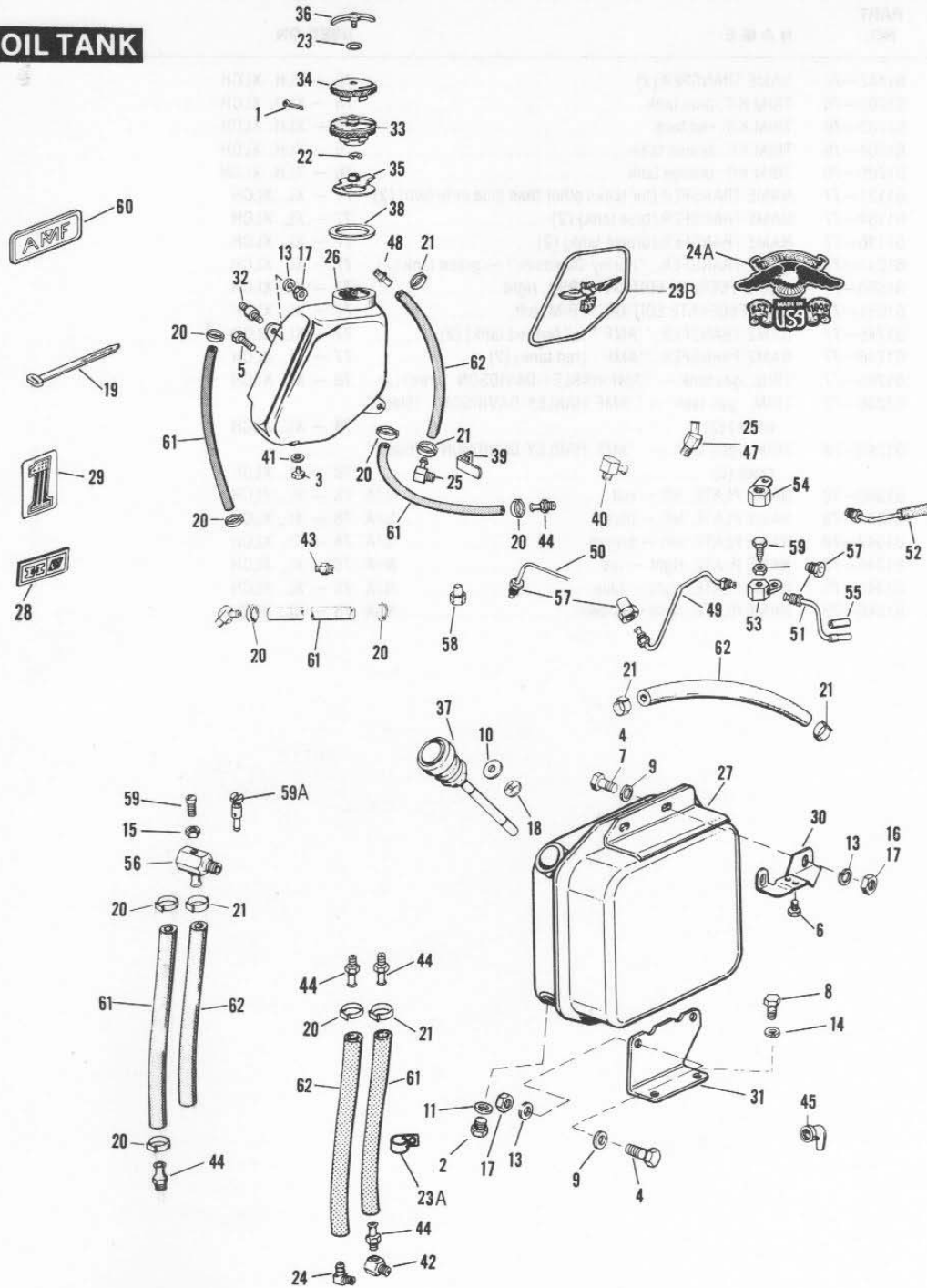


## GAS TANK TRIM (CONT'D)

B61-2

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                                | USED ON           |
|-----------------|--------------|-------------|------------------------------------------------------------------------|-------------------|
|                 | 54           | 61142-76    | NAME TRANSFER (2) . . . . .                                            | 76 — XLH, XLCH    |
|                 | 55           | 61702-76    | TRIM KIT, blue tank . . . . .                                          | 76 — XLH, XLCH    |
|                 | 56           | 61703-76    | TRIM KIT, red tank . . . . .                                           | 76 — XLH, XLCH    |
|                 | 57           | 61704-76    | TRIM KIT, brown tank . . . . .                                         | 76 — XLH, XLCH    |
|                 | 58           | 61705-76    | TRIM KIT, orange tank . . . . .                                        | 76 — XLH, XLCH    |
|                 | 59           | 61131-77    | NAME TRANSFER (for tanks other than blue or brown) (2) . . . . .       | 77 — XL, XLCH     |
|                 | 60           | 61134-77    | NAME TRANSFER (blue tank) (2) . . . . .                                | 77 — XL, XLCH     |
|                 | 61           | 61136-77    | NAME TRANSFER (brown tank) (2) . . . . .                               | 77 — XL, XLCH     |
|                 | 62           | 61241-77    | NAME TRANSFER, "Harley-Davidson" — green tank (2) . . . . .            | 77 — XL, XLCH     |
|                 | 63           | 61650-77    | "CONFEDERATE EDITION" TRIM, right . . . . .                            | 77 — XL, XLCH     |
|                 | 64           | 61651-77    | "CONFEDERATE EDITION" TRIM, left . . . . .                             | 77 — XL, XLCH     |
|                 | 65           | 61745-77    | NAME TRANSFER, "AMF" (all but red tank) (2) . . . . .                  | 77 — XL, XLCH     |
|                 | 66           | 61746-77    | NAME TRANSFER, "AMF" (red tank) (2) . . . . .                          | 77 — XL, XLCH     |
|                 | 67           | 61205-77    | TRIM, gas tank — "AMF HARLEY-DAVIDSON" (red) (2) . . . . .             | 78 — XL, XLCH     |
|                 | 68           | 61236-78    | TRIM, gas tank — "AMF HARLEY-DAVIDSON" (black/<br>white) (2) . . . . . | 78 — XL, XLCH     |
|                 | 69           | 61243-78    | TRIM, gas tank — "AMF HARLEY-DAVIDSON" (black/<br>gold) (2) . . . . .  | 78 — XL, XLCH     |
|                 | 70           | 61340-78    | NAME PLATE, left — red . . . . .                                       | N/A 78 — XL, XLCH |
|                 | 71           | 61341-78    | NAME PLATE, left — blue . . . . .                                      | N/A 78 — XL, XLCH |
|                 | 72           | 61342-78    | NAME PLATE, left — brown . . . . .                                     | N/A 78 — XL, XLCH |
|                 | 73           | 61344-78    | NAME PLATE, right — red . . . . .                                      | N/A 78 — XL, XLCH |
|                 | 74           | 61345-78    | NAME PLATE, right — blue . . . . .                                     | N/A 78 — XL, XLCH |
|                 | 75           | 61346-78    | NAME PLATE, right — brown . . . . .                                    | N/A 78 — XL, XLCH |

# OIL TANK



## OIL TANK

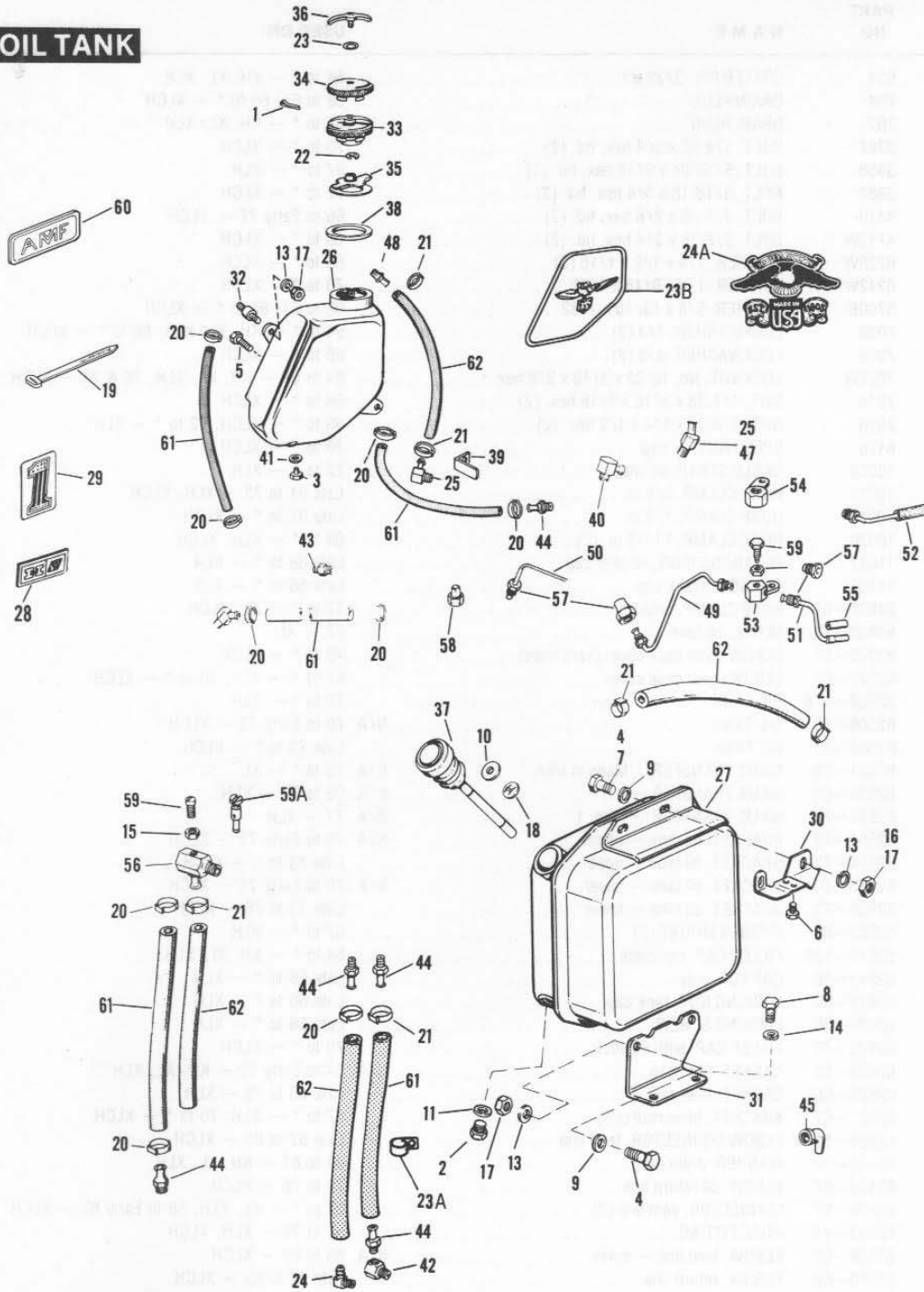
B62-1

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                 | USED ON                                  |
|--------------|-----------|-----------|--------------------------------------|------------------------------------------|
|              | 1         | 534       | COTTER PIN, 3/32 x 1                 | 54 to * — KH, XL, XLH                    |
|              | 2         | 704       | DRAIN PLUG                           | 58 to 61; 66 to * — XLCH                 |
|              | 3         | 707       | DRAIN PLUG                           | 54 to * — KH, XL, XLH                    |
|              | 4         | 3787      | BOLT, 1/4-20 x 3/4 hex. hd. (2)      | 70 to * — XLCH                           |
|              | 5         | 3956      | BOLT, 5/16-24 x 9/16 hex. hd. (3)    | 67 to * — XLH                            |
|              | 6         | 3987      | BOLT, 5/16-18 x 3/4 hex. hd. (2)     | 72 to * — XLCH                           |
|              | 7         | 4410      | BOLT, 1/4-28 x 7/8 hex. hd. (2)      | 66 to Early 77 — XLCH                    |
|              | 8         | 4713W     | BOLT, 3/8-16 x 3/4 hex. hd. (2)      | 66 to * — XLCH                           |
|              | 9         | 6228W     | WASHER, 1/4 x 1/2 x 1/16 (2)         | 66 to * — XLCH                           |
|              | 10        | 6242W     | WASHER, 1/4 x 9/16 x 1/32            | 70 to * — XLCH                           |
|              | 11        | 6700B     | WASHER, 5/8 x 13/16 x 1/32           | 58 to 61; 66 to * — XLCH                 |
|              | 13        | 7036      | LOCKWASHER, 1/4 (2)                  | 54 to * — KH, XL, XLH; 66 to * — XLCH    |
|              | 14        | 7038      | LOCKWASHER, 3/8 (2)                  | 66 to * — XLCH                           |
|              | 15        | 7626W     | LOCKNUT, No. 10-32 x 3/16 x 3/8 hex. | 54 to 69 — KH, XL, XLH; 70 & 71 — XLCH   |
|              | 16        | 7676      | NUT, 1/4-28 x 3/16 x 7/16 hex. (2)   | 66 to * — XLCH                           |
|              | 17        | 7688      | NUT, 1/4-20 x 1/4 x 1/2 hex. (2)     | 66 to * — XLCH; 72 to * — XLH            |
|              | 18        | 8126      | SPEED NUT, oil cap                   | 70 to * — XLCH                           |
|              | 19        | 10006     | CABLE STRAP, oil lines               | 72 to * — XLH                            |
|              | 20        | 10013     | HOSE CLAMP, 5/8 in.                  | Late 61 to 72 — XLH, XLCH                |
|              | 21        | 10014     | HOSE CLAMP, 1/2 in.                  | Late 61 to * — XLCH                      |
|              |           | 10020     | HOSE CLAMP, 11/16 in. (2)            | 69 to * — XLH, XLCH                      |
|              | 22        | 11012     | RETAINING RING, oil tank cap         | Late 66 to * — XLH                       |
|              | 23        | 11105     | O-RING, oil tank cap                 | Late 66 to * — XLH                       |
|              | 23A       | 24920-67  | HOSE CLAMP, return                   | 77 to * — XL, XLCH                       |
|              | 23B       | 61832-76  | DECAL, oil tank                      | 77 — XL                                  |
|              | 24        | 62375-57  | ELBOW, gear case cover (vent hose)   | 70 to * — XLCH                           |
|              | 25        | 62375-62  | ELBOW, gear case cover               | 67 to * — XLH; 70 to * — XLCH            |
|              | 26        | 62507-67A | OIL TANK                             | 72 to * — XLH                            |
|              | 27        | 62508-70  | OIL TANK                             | N/A 70 to Early 73 — XLCH                |
|              |           | 62508-73  | OIL TANK                             | Late 73 to * — XLCH                      |
|              | 27A       | 62521-78  | NAME TRANSFER, "Made in USA"         | N/A 78 to * — XL                         |
|              | 28        | 62535-65  | NAME TRANSFER — "H"                  | N/A 65 to 70 — XLH                       |
|              | 29        | 62535-71  | NAME TRANSFER — "No. 1"              | N/A 71 — XLH                             |
|              | 30        | 62554-72  | BRACKET, oil tank — upper            | N/A 72 to Early 73 — XLCH                |
|              |           | 62554-73  | BRACKET, oil tank — upper            | Late 73 to * — XLCH                      |
|              | 31        | 62555-70  | BRACKET, oil tank — lower            | N/A 70 to Early 73 — XLCH                |
|              |           | 62555-73  | BRACKET, oil tank — lower            | Late 73 to 76 — XLCH                     |
|              | 32        | 62563-65  | RUBBER MOUNT (2)                     | 67 to * — XLH                            |
|              | 33        | 62610-52A | FILLER CAP, complete                 | 54 to * — KH, XL, XLH                    |
|              | 34        | 62611-66  | CAP TOP, only                        | Late 66 to * — XLH                       |
|              | 35        | 62612-66  | LOCKING NUT, tank cap                | Late 66 to * — XLH                       |
|              | 36        | 62620-66  | LOCKING SCREW                        | Late 66 to * — XLH                       |
|              | 37        | 62625-70  | FILLER CAP, with dipstick            | 70 to * — XLCH                           |
|              | 38        | 62628-52  | GASKET, filler cap                   | N/A 54 to Early 66 — KH, XL, XLH         |
|              |           | 62628-66  | GASKET, filler cap                   | Late 66 to 78 — XLH                      |
|              | 39        | 62661-67  | BRACKET, hose clamping               | 67 to * — XLH; 70 to * — XLCH            |
|              | 40        | 62696-62  | ELBOW CONNECTOR, feed line           | Late 62 to 65 — XLCH                     |
|              | 41        | 62702-52  | WASHER, drain plug                   | 54 to 67 — KH, XL, XLH                   |
|              | 42        | 63525-67  | ELBOW, oil return line               | 70 to 76 — XLCH                          |
|              | 43        | 63526-57  | CONNECTOR, vent line (2)             | 57 to * — XL, XLH; 58 to Early 62 — XLCH |
|              | 44        | 63533-41  | HOSE FITTING                         | 58 to 76 — XLH, XLCH                     |
|              | 45        | 63539-66  | ELBOW, feed line — lower             | N/A 66 to 69 — XLCH                      |
|              | 47        | 63540-62  | ELBOW, return line                   | Late 62 to 65 — XLCH                     |
|              | 48        | 63578-52  | FITTING, vent line                   | 58 to 65 — XLCH; 67 to * — XLH           |
|              | 49        | 63590-69  | PIPE, rear chain oiler               | N/A 69 to 71 — XLH; 70 & 71 — XLCH       |
|              | 50        | 63590-72A | PIPE, rear chain oiler               | 72 to 76 — XLH, XLCH                     |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

153

# OIL TANK



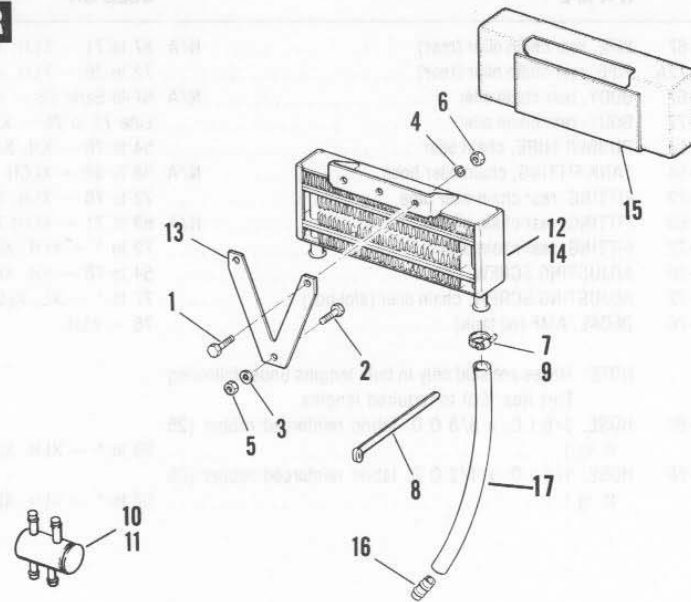
## OIL TANK (CONT'D)

B62-2

| RETAIL<br>PRICE                                                                                 | INDEX<br>NO. | PART<br>NO. | N A M E                                                                  | USED ON                                         |
|-------------------------------------------------------------------------------------------------|--------------|-------------|--------------------------------------------------------------------------|-------------------------------------------------|
|                                                                                                 | 51           | 63592-67    | PIPE, rear chain oiler (rear) .....                                      | N/A 67 to 71 — XLH; 70 & 71 — XLCH              |
|                                                                                                 | 52           | 63592-72A   | PIPE, rear chain oiler (rear) .....                                      | 72 to 76 — XLH, XLCH                            |
|                                                                                                 | 53           | 63595-67    | BODY, rear chain oiler .....                                             | N/A 67 to Early 72 — XLH; 70 to Early 72 — XLCH |
|                                                                                                 | 54           | 63595-72    | BODY, rear chain oiler .....                                             | Late 72 to 76 — XLH, XLCH                       |
|                                                                                                 | 55           | 63597-54    | RUBBER TUBE, chain oiler .....                                           | 54 to 76 — KH, XL, XLH; 70 to 76 — XLCH         |
|                                                                                                 | 56           | 63601-54    | TANK FITTING, chain oiler hose .....                                     | N/A 58 to 69 — XLCH                             |
|                                                                                                 | 57           | 63604-72    | FITTING, rear chain oiler pipe .....                                     | 72 to 76 — XLH, XLCH                            |
|                                                                                                 | 58           | 63609-69    | FITTING, rear chain oiler .....                                          | N/A 69 to 71 — XLH; 70 & 71 — XLCH              |
|                                                                                                 |              | 63609-72    | FITTING, rear chain oiler .....                                          | 72 to * — XLH, XLCH                             |
|                                                                                                 | 59           | 63610-70    | ADJUSTING SCREW, oiler .....                                             | 54 to 76 — KH, XL, XLH, XLCH                    |
|                                                                                                 | 59A          | 63614-72    | ADJUSTING SCREW, chain oiler (slot hd.) .....                            | 77 to * — XL, XLCH                              |
|                                                                                                 | 60           | 66611-76    | DECAL, AMF (oil tank) .....                                              | 76 — XLH                                        |
| NOTE: Hoses are sold only in bulk lengths under following<br>Part Nos. Cut to required lengths. |              |             |                                                                          |                                                 |
|                                                                                                 | 61           | 63500-68    | HOSE, 3/8 I.D. x 5/8 O.D. fabric reinforced rubber (25<br>ft. lg.) ..... | 59 to * — XLH, XLCH                             |
|                                                                                                 | 62           | 63501-68    | HOSE, 1/4 I.D. x 1/2 O.D. fabric reinforced rubber (25<br>ft. lg.) ..... | 57 to * — XLH, XLCH                             |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

# OIL COOLER





## OIL COOLER

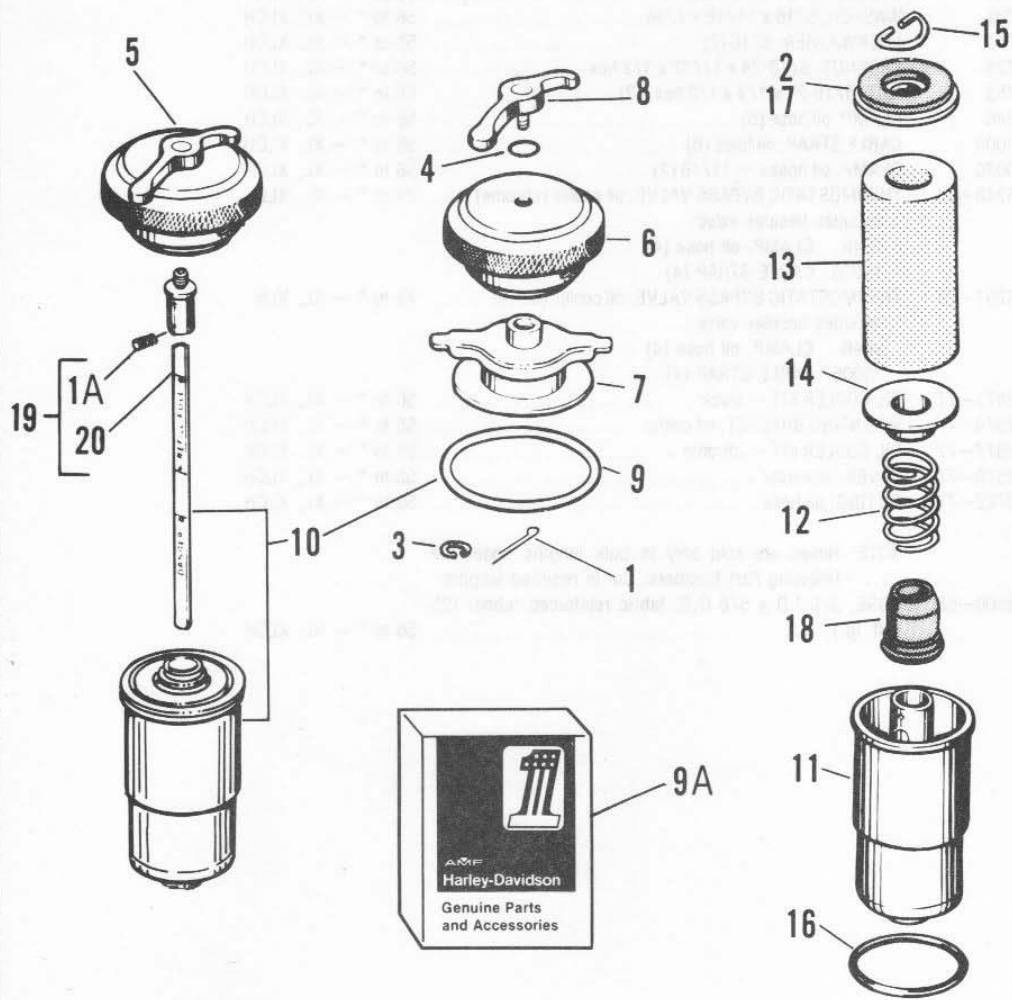
B63

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                                                                 | USED ON            |
|-----------------|--------------|-------------|---------------------------------------------------------------------------------------------------------|--------------------|
|                 | 1            | 3953W       | BOLT, 5/16-24 x 1/2 hex. hd. (2) .....                                                                  | 56 to * — XL, XLCH |
|                 | 2            | 3996        | BOLT, 5/16-24 x 7/8 hex. hd. ....                                                                       | 56 to * — XL, XLCH |
|                 | 3            | 6702        | WASHER, 5/16 x 11/16 x 1/16 .....                                                                       | 56 to * — XL, XLCH |
|                 | 4            | 7041        | LOCKWASHER, 5/16 (2) .....                                                                              | 56 to * — XL, XLCH |
|                 | 5            | 7725        | LOCKNUT, 5/16-24 x 11/32 x 1/2 hex. ....                                                                | 56 to * — XL, XLCH |
|                 | 6            | 7753        | NUT, 5/16-24 x 1/4 x 1/2 hex. (2) .....                                                                 | 56 to * — XL, XLCH |
|                 | 7            | 9946        | CLAMP, oil hose (5) .....                                                                               | 56 to * — XL, XLCH |
|                 | 8            | 10006       | CABLE STRAP, oil lines (6) .....                                                                        | 56 to * — XL, XLCH |
|                 | 9            | 10020       | CLAMP, oil hoses — 11/16 (2) .....                                                                      | 56 to * — XL, XLCH |
|                 | 10           | 26248—78    | THERMOSTATIC BYPASS VALVE, oil cooler (chrome) .....                                                    | 79 to * — XL, XLS  |
|                 |              |             | Includes besides valve:<br>9946 CLAMP, oil hose (4)<br>10006 CABLE STRAP (4)                            |                    |
|                 | 11           | 26251—78    | THERMOSTATIC BYPASS VALVE, oil cooler (black) .....                                                     | 79 to * — XL, XLS  |
|                 |              |             | Includes besides valve:<br>9946 CLAMP, oil hose (4)<br>10006 CABLE STRAP (4)                            |                    |
|                 | 12           | 62571—77    | OIL COOLER KIT — black .....                                                                            | 56 to * — XL, XLCH |
|                 | 13           | 62574—77    | MOUNTING BRACKET, oil cooler .....                                                                      | 56 to * — XL, XLCH |
|                 | 14           | 62577—77    | OIL COOLER KIT — chrome .....                                                                           | 56 to * — XL, XLCH |
|                 | 15           | 62578—77    | COVER, oil cooler .....                                                                                 | 56 to * — XL, XLCH |
|                 | 16           | 63792—77    | FITTING, oil hose .....                                                                                 | 56 to * — XL, XLCH |
|                 |              |             | NOTE: Hoses are sold only in bulk lengths under the<br>following Part Numbers. Cut to required lengths. |                    |
|                 | 17           | 63500—68    | HOSE, 3/8 I.D x 5/8 O.D. fabric reinforced rubber (25<br>ft. lg.) .....                                 | 56 to * — XL, XLCH |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

157

# OIL FILTER



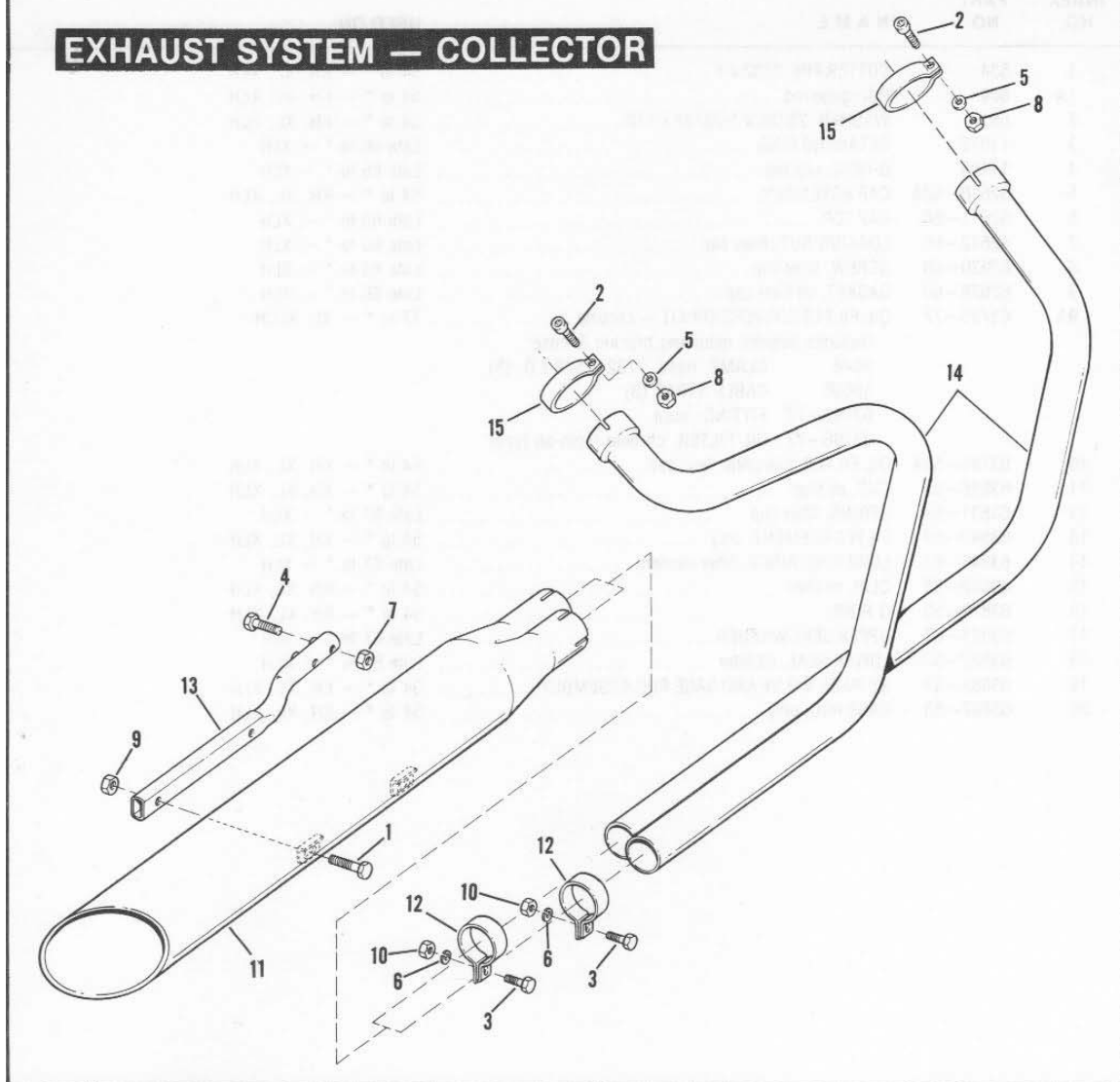
## OIL FILTER

B64

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                   | USED ON               |
|--------------|-----------|-----------|-------------------------------------------|-----------------------|
|              | 1         | 534       | COTTER PIN, 3/32 x 1 .....                | 54 to * — KH, XL, XLH |
|              | 1A        | 600       | PIN, gage rod .....                       | 54 to * — KH, XL, XLH |
|              | 2         | 6817      | WASHER, 25/32 x 1-23/32 x 1/8 .....       | 54 to * — KH, XL, XLH |
|              | 3         | 11012     | RETAINING RING .....                      | Late 66 to * — XLH    |
|              | 4         | 11105     | O-RING, cap top .....                     | Late 66 to * — XLH    |
|              | 5         | 62610—52A | CAP ASSEMBLY .....                        | 54 to * — KH, XL, XLH |
|              | 6         | 62611—66  | CAP TOP .....                             | Late 66 to * — XLH    |
|              | 7         | 62612—66  | LOCKING NUT, filter cap .....             | Late 66 to * — XLH    |
|              | 8         | 62620—66  | SCREW, filter cap .....                   | Late 66 to * — XLH    |
|              | 9         | 62628—66  | GASKET, oil filter cap .....              | Late 66 to * — XLH    |
|              | 9A        | 63795—77  | OIL FILTER CONVERSION KIT — chrome .....  | 77 to * — XL, XLCH    |
|              |           |           | Includes besides mounting bracket & hose: |                       |
|              |           | 9946      | CLAMP, hose, 7/32 x 5/8 I.D. (5)          |                       |
|              |           | 10006     | CABLE STRAP (3)                           |                       |
|              |           | 63792—77  | FITTING, hose                             |                       |
|              |           | 63796—77  | OIL FILTER, chrome (spin-on type)         |                       |
|              | 10        | 63798—53A | OIL FILTER, complete, less cap .....      | 54 to * — KH, XL, XLH |
|              | 11        | 63826—53  | CUP, oil filter .....                     | 54 to * — KH, XL, XLH |
|              | 12        | 63831—67  | SPRING, filter cup .....                  | Late 67 to * — XLH    |
|              | 13        | 63840—53  | FILTER ELEMENT, only .....                | 54 to * — KH, XL, XLH |
|              | 14        | 63846—67  | LOWER RETAINER, filter element .....      | Late 67 to * — XLH    |
|              | 15        | 63878—53  | CLIP, oil filter .....                    | 54 to * — KH, XL, XLH |
|              | 16        | 63879—53  | O-RING .....                              | 54 to * — KH, XL, XLH |
|              | 17        | 63881—67  | UPPER SEAL WASHER .....                   | Late 67 to * — XLH    |
|              | 18        | 63882—67  | LOWER SEAL, oil filter .....              | Late 67 to * — XLH    |
|              | 19        | 63885—53  | BY-PASS VALVE AND GAGE ROD ASSEMBLY ..... | 54 to * — KH, XL, XLH |
|              | 20        | 63887—53  | GAGE ROD, only .....                      | 54 to * — KH, XL, XLH |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

## EXHAUST SYSTEM — COLLECTOR

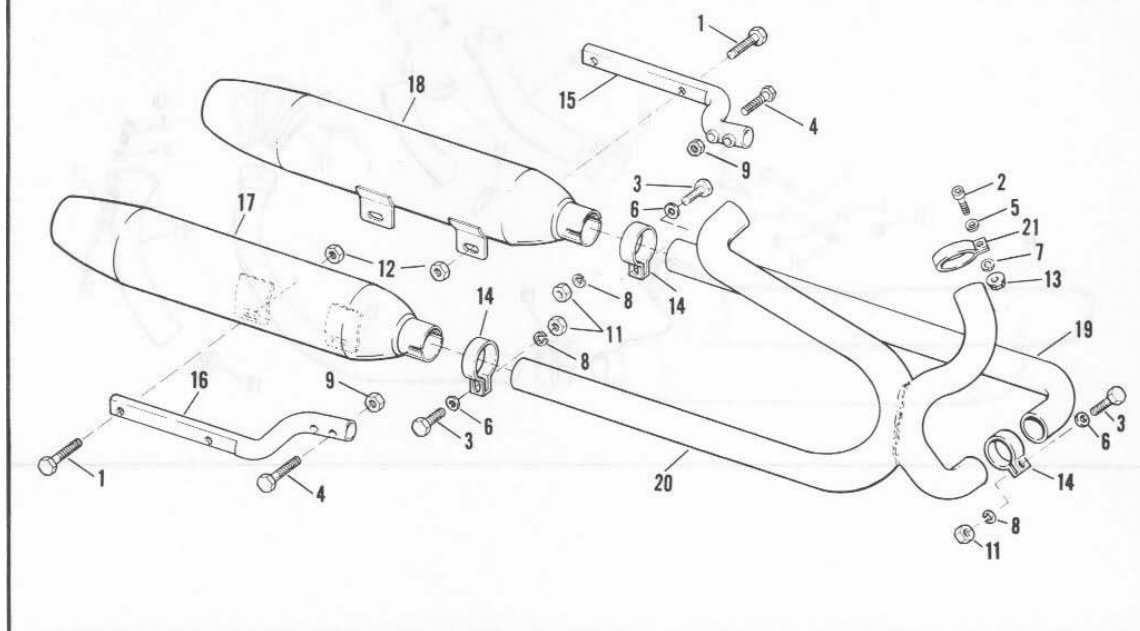


## EXHAUST SYSTEM — COLLECTOR

B65

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                | USED ON            |
|-----------------|--------------|-------------|----------------------------------------|--------------------|
|                 | 1            | 2871W       | BOLT, 5/16-18 x 1-1/4 hex. hd. (2)     | 77 to * — XL, XLCH |
|                 | 2            | 3789        | SCREW, 1/4-20 x 3/4 socket hd. (2)     | 77 to * — XL, XLCH |
|                 | 3            | 4014W       | BOLT, 5/16-24 x 1-1/4 hex. hd. (2)     | 77 to * — XL, XLCH |
|                 | 4            | 4719W       | BOLT, 3/8-16 x 2-1/2 hex. hd. (2)      | 77 to * — XL, XLCH |
|                 | 5            | 6228W       | WASHER, 1/4 x 1/2 x 1/16 (2)           | 77 to * — XL, XLCH |
|                 | 6            | 7041        | LOCKWASHER, 5/16 (2)                   | 77 to * — XL, XLCH |
|                 | 7            | 7633        | LOCKNUT, 3/8-16 x 5/16 x 9/16 hex. (2) | 77 to * — XL, XLCH |
|                 | 8            | 7688        | NUT, 1/4-20 x 1/4 x 1/2 hex. (2)       | 77 to * — XL, XLCH |
|                 | 9            | 7740        | LOCKNUT, 5/16-18 x 1/4 x 1/2 hex. (2)  | 77 to * — XL, XLCH |
|                 | 10           | 7753        | NUT, 5/16-24 x 1/4 x 1/2 hex. (2)      | 77 to * — XL, XLCH |
|                 | 11           | 65230—77    | MUFFLER                                | 77 to * — XL, XLCH |
|                 | 12           | 65276—62    | CLAMP, muffler (2)                     | 77 to * — XL, XLCH |
|                 | 13           | 65316—77    | SUPPORT TUBE                           | 77 to * — XL, XLCH |
|                 | 14           | 65367—77    | EXHAUST PIPE ASSEMBLY                  | 77 to * — XL, XLCH |
|                 | 15           | 65519—52B   | CLAMP, exhaust port (2)                | 77 to * — XL, XLCH |

## EXHAUST SYSTEM

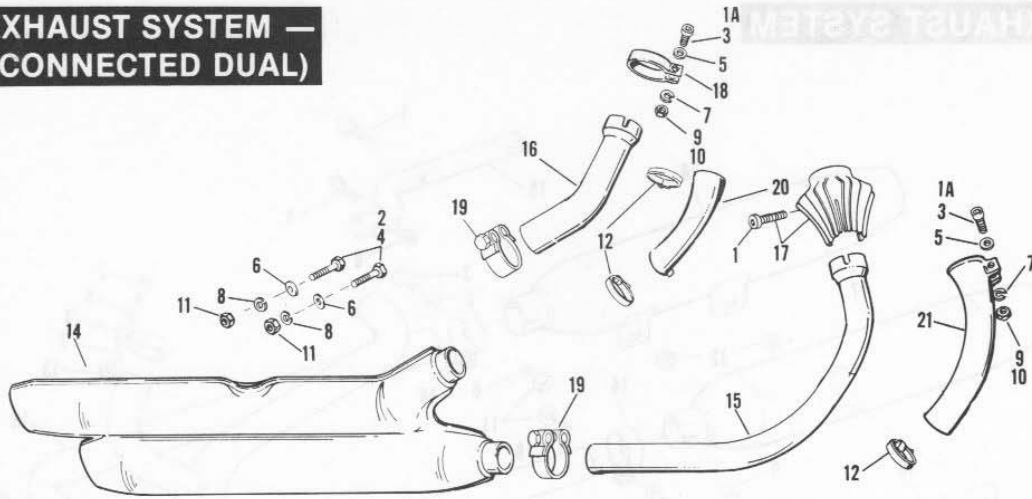


## EXHAUST SYSTEM

B66

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                | USED ON                 |
|-----------------|--------------|-------------|----------------------------------------|-------------------------|
|                 | 1            | 2871        | BOLT, 5/16-18 x 1-1/4 hex. hd. (4)     | 54 to 78 — XL, XLCH     |
|                 | 2            | 3789        | SCREW, 1/4-20 x 3/4 socket hd. (2)     | 54 to 78 — XL, XLCH     |
|                 | 3            | 4014W       | BOLT, 5/16-24 x 1-1/4 hex. hd. (3)     | 54 to 78 — XL, XLCH     |
|                 | 4            | 4719W       | BOLT, 3/8-16 x 2-1/2 hex. hd. (4)      | 54 to 78 — XL, XLCH     |
|                 | 5            | 6228W       | WASHER, 1/4 x 1/2 x 1/16 (2)           | 54 to 78 — XL, XLCH     |
|                 | 6            | 6324W       | WASHER, 5/16 x 11/16 x 3/32 (3)        | 54 to 78 — XL, XLCH     |
|                 | 7            | 7036        | LOCKWASHER, 1/4 (2)                    | 54 to 78 — XL, XLCH     |
|                 | 8            | 7041        | LOCKWASHER, 5/16 (3)                   | 54 to 78 — XL, XLCH     |
|                 | 9            | 7633        | LOCKNUT, 3/8-16 x 5/16 x 9/16 hex. (4) | 54 to 78 — XL, XLCH     |
|                 | 11           | 7740        | LOCKNUT, 5/16-18 x 1/4 x 1/2 hex. (4)  | 54 to 78 — XL, XLCH     |
|                 | 12           | 7753        | NUT, 5/16-24 x 1/4 x 1/4 hex. (3)      | 54 to 78 — XL, XLCH     |
|                 | 13           | 50884—69    | FLANGE NUT, exhaust port clamp         | 54 to 78 — XL, XLCH     |
|                 | 14           | 65276—62    | CLAMP, exhaust pipe (3)                | 54 to 78 — XL, XLCH     |
|                 | 15           | 65313—77    | SUPPORT, left muffler                  | 54 to 78 — XL, XLCH     |
|                 | 16           | 65314—77    | SUPPORT, right muffler                 | 54 to 78 — XL, XLCH     |
|                 | 17           | 65358—79    | MUFFLER, right (chrome)                | N/A 54 to 78 — XL, XLCH |
|                 | 18           | 65359—79    | MUFFLER, left (chrome)                 | N/A 54 to 78 — XL, XLCH |
|                 | 19           | 65486—79    | EXHAUST PIPE, left (chrome)            | 54 to 78 — XL, XLCH     |
|                 | 20           | 65487—79    | EXHAUST PIPE, right (chrome)           | 54 to 78 — XL, XLCH     |
|                 | 21           | 65519—52B   | CLAMP, exhaust port (2)                | 54 to 78 — XL, XLCH     |

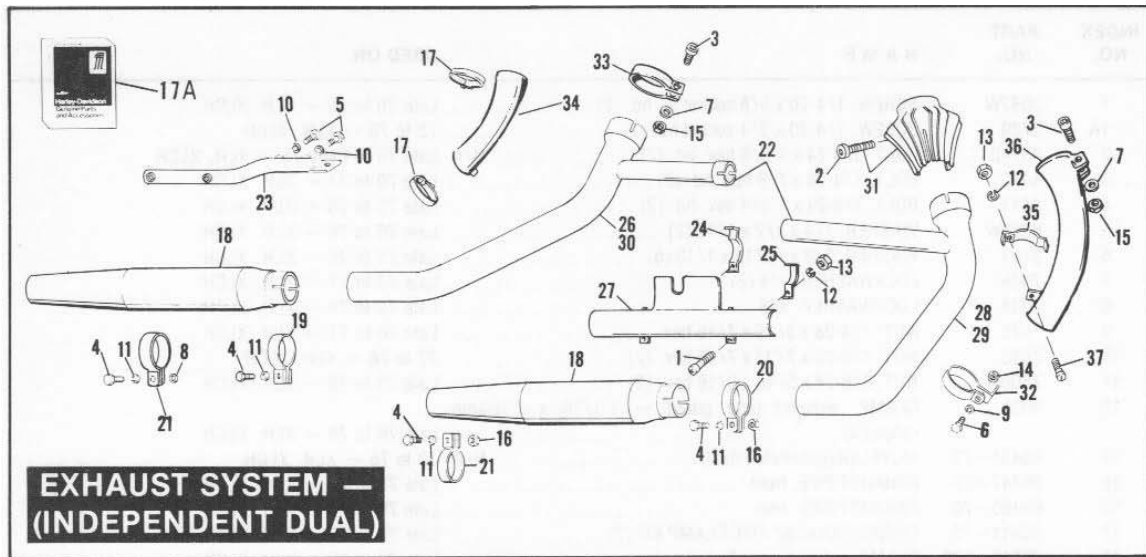
# **EXHAUST SYSTEM — (CONNECTED DUAL)**



# EXHAUST SYSTEM — CONNECTED DUAL — 1976 & EARLIER

B67

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                             | USED ON                             |
|-----------------|--------------|-------------|---------------------------------------------------------------------|-------------------------------------|
|                 | 1            | 2687W       | SCREW, 1/4-20 x 5/8 socket fil. hd. (2) . . . . .                   | Late 70 to 76 — XLH, XLCH           |
|                 | 1A           | 3789        | SCREW, 1/4-20 x 3/4 socket hd. (2) . . . . .                        | 72 to 76 — XLH, XLCH                |
|                 | 2            | 4374B       | BOLT, 3/8-24 x 1-5/8 hex. hd. (2) . . . . .                         | N/A Late 70 to Early 75 — XLH, XLCH |
|                 | 3            | 4410        | BOLT, 1/4-28 x 7/8 hex. hd. (2) . . . . .                           | Late 70 to 71 — XLH, XLCH           |
|                 | 4            | 4411        | BOLT, 3/8-24 x 1-3/4 hex. hd. (2) . . . . .                         | Late 75 to 76 — XLH, XLCH           |
|                 | 5            | 6228W       | WASHER, 1/4 x 1/2 x 1/16 (2) . . . . .                              | Late 70 to 76 — XLH, XLCH           |
|                 | 6            | 6701        | WASHER, 3/8 x 13/16 x 1/16 (6) . . . . .                            | Late 75 to 76 — XLH, XLCH           |
|                 | 7            | 7036        | LOCKWASHER, 1/4 (2) . . . . .                                       | Late 70 to 71 — XLH, XLCH           |
|                 | 8            | 7038        | LOCKWASHER, 3/8 . . . . .                                           | Late 70 to 76 — XLH, XLCH           |
|                 | 9            | 7676        | NUT, 1/4-28 x 3/16 x 7/16 hex. . . . .                              | Late 70 to 71 — XLH, XLCH           |
|                 | 10           | 7688        | NUT, 1/4-20 x 7/32 x 7/16 hex. (2) . . . . .                        | 72 to 76 — XLH, XLCH                |
|                 | 11           | 7800W       | NUT, 3/8-24 x 5/16 x 9/16 hex. (2) . . . . .                        | Late 70 to 76 — XLH, XLCH           |
|                 | 12           | 9955        | CLAMP, exhaust pipe guard — 1-1/16 x 2 clamp<br>range (3) . . . . . | Late 70 to 76 — XLH, XLCH           |
|                 | 14           | 65431-72    | MUFFLER (connected dual) . . . . .                                  | N/A 72 to 76 — XLH, XLCH            |
|                 | 15           | 65447-70    | EXHAUST PIPE, front . . . . .                                       | Late 70 to 76 — XLH, XLCH           |
|                 | 16           | 65495-70    | EXHAUST PIPE, rear . . . . .                                        | Late 70 to 76 — XLH, XLCH           |
|                 | 17           | 65511-70    | FINNED EXHAUST PIPE CLAMP KIT (2) . . . . .                         | Late 70 to 76 — XLH, XLCH           |
|                 | 18           | 65519-52B   | CLAMP, exhaust port (2) . . . . .                                   | Late 70 to 76 — XLH, XLCH           |
|                 | 19           | 65519-70    | CLAMP, muffler (2) . . . . .                                        | Late 70 to 76 — XLH, XLCH           |
|                 | 20           | 65702-68B   | SHIELD, exhaust pipe — rear . . . . .                               | Late 70 to 76 — XLH, XLCH           |
|                 | 21           | 65725-57    | SHIELD, exhaust pipe — front . . . . .                              | Late 70 to 76 — XLH, XLCH           |



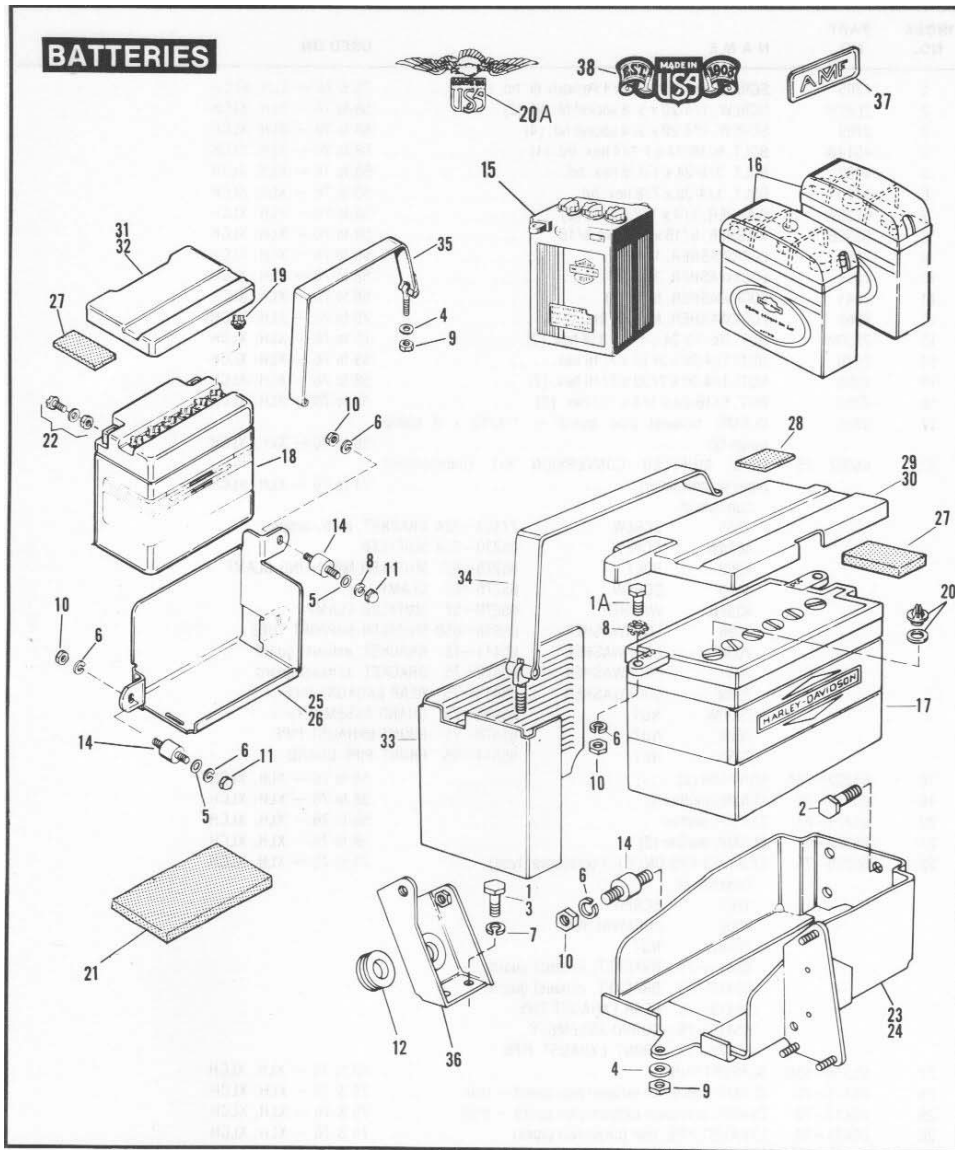


## EXHAUST SYSTEM — INDEPENDENT DUAL — 1976 &amp; EARLIER

B68

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                     | USED ON                          |
|--------------|-----------|-----------|-------------------------------------------------------------|----------------------------------|
|              | 1         | 1205      | SCREW, No. 10-24 x 3/4 Pozidriv fil. hd. (2)                | 75 & 76 — XLH, XLCH              |
|              | 2         | 2687W     | SCREW, 1/4-20 x 5/8 socket fil. hd. (2)                     | 58 to 76 — XLH, XLCH             |
|              | 3         | 3789      | SCREW, 1/4-20 x 3/4 socket hd. (4)                          | 58 to 76 — XLH, XLCH             |
|              | 4         | 4014W     | BOLT, 5/16-24 x 1-1/4 hex. hd. (4)                          | 58 to 76 — XLH, XLCH             |
|              | 5         | 4362      | BOLT, 3/8-24 x 1-3/8 hex. hd.                               | 58 to 76 — XLH, XLCH             |
|              | 6         | 4410      | BOLT, 1/4-28 x 7/8 hex. hd.                                 | 58 to 76 — XLH, XLCH             |
|              | 7         | 6228W     | WASHER, 1/4 x 1/2 x 1/16 (2)                                | 58 to 76 — XLH, XLCH             |
|              | 8         | 6336B     | WASHER, 5/16 x 15/16 x 3/16                                 | 58 to 76 — XLH, XLCH             |
|              | 9         | 7036      | LOCKWASHER, 1/4                                             | 58 to 76 — XLH, XLCH             |
|              | 10        | 7038      | LOCKWASHER, 3/8 (2)                                         | 58 to 76 — XLH, XLCH             |
|              | 11        | 7041      | LOCKWASHER, 5/16 (4)                                        | 58 to 76 — XLH, XLCH             |
|              | 12        | 7069      | LOCKWASHER, No. 10 (3)                                      | 75 to 76 — XLH, XLCH             |
|              | 13        | 7620W     | NUT, No. 10-24 x 1/8 x 3/8 hex. (3)                         | 75 to 76 — XLH, XLCH             |
|              | 14        | 7676      | NUT, 1/4-28 x 3/16 x 7/16 hex.                              | 58 to 76 — XLH, XLCH             |
|              | 15        | 7688      | NUT, 1/4-20 x 7/32 x 7/16 hex. (2)                          | 58 to 76 — XLH, XLCH             |
|              | 16        | 7753      | NUT, 5/16-24 x 1/4 x 1/2 hex. (2)                           | 58 to 76 — XLH, XLCH             |
|              | 17        | 9955      | CLAMP, exhaust pipe guard — 1-1/16 x 2 clamp range (2)      | 58 to 76 — XLH, XLCH             |
|              | 17A       | 65207—75  | DUAL MUFFLER CONVERSION KIT (independent pipes w/crossover) | 71 to 76 — XLH, XLCH             |
|              |           |           | Consists of:                                                |                                  |
|              |           | 1205      | SCREW                                                       | 27433—72A BRACKET, carb. support |
|              |           | 4014W     | SCREW                                                       | 65230—65A MUFFLER                |
|              |           | 4362      | BOLT                                                        | 65275—62 MUFFLER MOUNTING CLAMP  |
|              |           | 4410      | SCREW                                                       | 65276—62 CLAMP                   |
|              |           | 6336B     | WASHER                                                      | 65279—57 MUFFLER CLAMP           |
|              |           | 7036      | LOCKWASHER                                                  | 65316—65B MUFFLER SUPPORT TUBE   |
|              |           | 7038      | LOCKWASHER                                                  | 65411—75 BRACKET, exhaust guard  |
|              |           | 7041      | LOCKWASHER                                                  | 65412—75 BRACKET, exhaust guard  |
|              |           | 7069      | LOCKWASHER                                                  | 65413—75 REAR EXHAUST PIPE       |
|              |           | 7620W     | NUT                                                         | 65415—75 GUARD ASSEMBLY          |
|              |           | 7676      | NUT                                                         | 65476—75 FRONT EXHAUST PIPE      |
|              |           | 7753      | NUT                                                         | 65514—58 FRONT PIPE GUARD        |
|              | 18        | 65230—65A | MUFFLER (2)                                                 | 58 to 76 — XLH, XLCH             |
|              | 19        | 65275—62  | CLAMP, muffler                                              | 58 to 76 — XLH, XLCH             |
|              | 20        | 65276—62  | CLAMP, muffler                                              | 58 to 76 — XLH, XLCH             |
|              | 21        | 65279—57  | CLAMP, muffler (2)                                          | 58 to 76 — XLH, XLCH             |
|              | 22        | 65290—75  | EXHAUST PIPE ONLY KIT (crossover type)                      | 71 to 76 — XLH, XLCH             |
|              |           |           | Consists of:                                                |                                  |
|              |           | 1205      | SCREW                                                       |                                  |
|              |           | 7069      | LOCKWASHER                                                  |                                  |
|              |           | 7620W     | NUT                                                         |                                  |
|              |           | 65411—75  | BRACKET, exhaust guard                                      |                                  |
|              |           | 65412—75  | BRACKET, exhaust guard                                      |                                  |
|              |           | 65413—75  | REAR EXHAUST PIPE                                           |                                  |
|              |           | 65415—75  | GUARD ASSEMBLY                                              |                                  |
|              |           | 65476—75  | FRONT EXHAUST PIPE                                          |                                  |
|              | 23        | 65316—65B | SUPPORT TUBE                                                | 58 to 76 — XLH, XLCH             |
|              | 24        | 65411—75  | CLAMP, crossover exhaust pipe guard — rear                  | 75 & 76 — XLH, XLCH              |
|              | 25        | 65412—75  | CLAMP, crossover exhaust pipe guard — front                 | 75 & 76 — XLH, XLCH              |
|              | 26        | 65413—75  | EXHAUST PIPE, rear (crossover pipes)                        | 75 & 76 — XLH, XLCH              |
|              | 27        | 65415—75  | GUARD, crossover pipe                                       | 75 & 76 — XLH, XLCH              |
|              | 28        | 65456—62  | EXHAUST PIPE, front (independent pipes)                     | 58 to 76 — XLH, XLCH             |
|              | 29        | 65476—75  | EXHAUST PIPE, front (crossover pipes)                       | 75 & 76 — XLH, XLCH              |
|              | 30        | 65491—62B | EXHAUST PIPE, rear (independent pipes)                      | 58 to 76 — XLH, XLCH             |
|              | 31        | 65511—70  | FINNED EXHAUST PIPE CLAMP KIT (2)                           | 58 to 76 — XLH, XLCH             |
|              | 32        | 65514—58  | CLAMP, front pipe                                           | 58 to 76 — XLH, XLCH             |
|              | 33        | 65519—52B | CLAMP, exhaust port (2)                                     | 58 to 76 — XLH, XLCH             |
|              | 34        | 65702—68B | SHIELD, exhaust pipe — rear (w/clamps)                      | 58 to 76 — XLH, XLCH             |
|              | 35        | 65713—61  | CLAMP, exhaust pipe shield                                  | 58 to 76 — XLH, XLCH             |
|              | 36        | 65728—66  | SHIELD, front exhaust pipe                                  | 58 to 76 — XLH, XLCH             |
|              | 37        | 67729—48  | SCREW, shield (2)                                           | 58 to 76 — XLH, XLCH             |

# BATTERIES



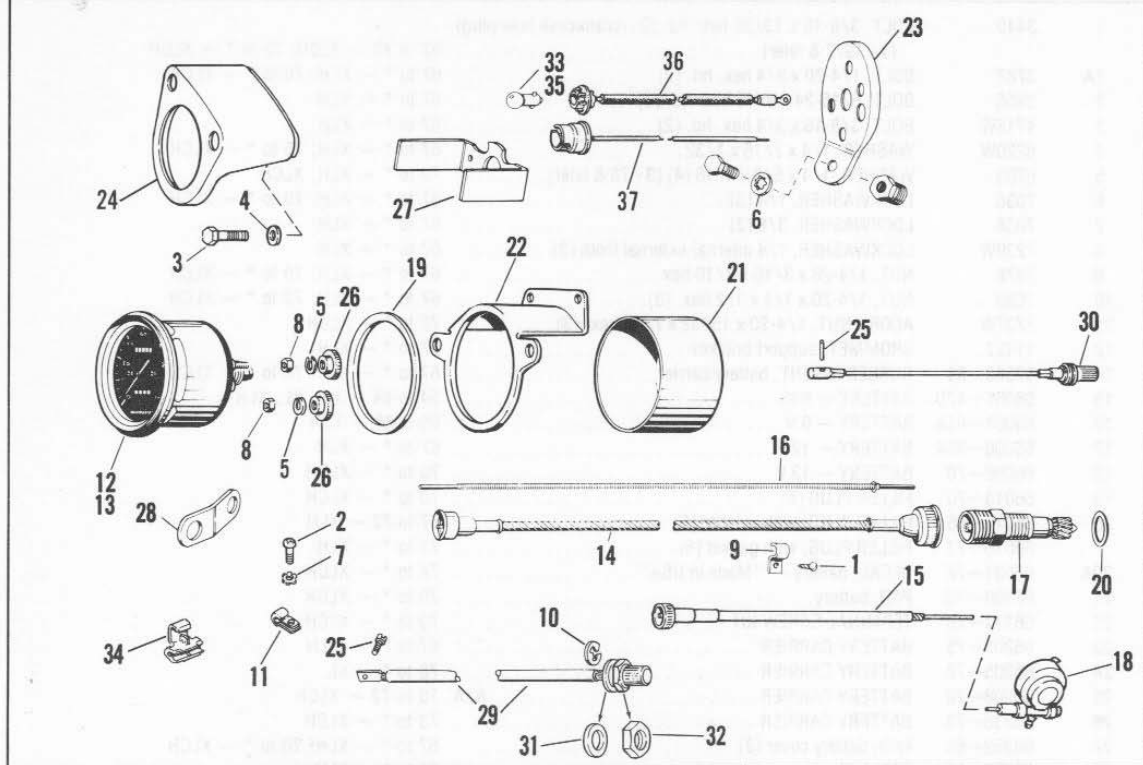
# BATTERIES

B69

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                                       | USED ON                         |
|--------------|-----------|-----------|-------------------------------------------------------------------------------|---------------------------------|
|              | 1         | 3440      | BOLT, 3/8-16 x 13/32 hex. hd. (2) (crankcase hole plug)<br>(1 - 1977 & later) | 67 to 70 — XLCH; 72 to * — XLCH |
|              | 1A        | 3787      | BOLT, 1/4-20 x 3/4 hex. hd. (2)                                               | 67 to * — XLH; 70 to * — XLCH   |
|              | 2         | 3956      | BOLT, 5/16-24 x 9/16 hex. hd. (3)                                             | 67 to * — XLH                   |
|              | 3         | 4713W     | BOLT, 3/8-16 x 3/4 hex. hd. (2)                                               | 67 to * — XLH                   |
|              | 4         | 6220W     | WASHER, 1/4 x 7/16 x 1/32                                                     | 67 to * — XLH; 70 to * — XLCH   |
|              | 5         | 6703      | WASHER, 1/4 x 5/8 x 1/16 (4) (3 - 78 & later)                                 | 70 to * — XLH, XLCH             |
|              | 6         | 7036      | LOCKWASHER, 1/4 (3)                                                           | 67 to * — XLH; 70 to * — XLCH   |
|              | 7         | 7038      | LOCKWASHER, 3/8 (2)                                                           | 67 to * — XLH                   |
|              | 8         | 7229W     | LOCKWASHER, 1/4 internal-external tooth (2)                                   | 67 to * — XLH                   |
|              | 9         | 7676      | NUT, 1/4-28 x 3/16 x 7/16 hex.                                                | 67 to * — XLH; 70 to * — XLCH   |
|              | 10        | 7688      | NUT, 1/4-20 x 1/4 x 1/2 hex. (3)                                              | 67 to * — XLH; 70 to * — XLCH   |
|              | 11        | 7737W     | ACORN NUT, 1/4-20 x 15/32 x 7/16 hex. (3)                                     | 70 to * — XLCH                  |
|              | 12        | 11422     | GROMMET, support bracket                                                      | 67 to * — XLH                   |
|              | 14        | 62563-65  | RUBBER MOUNT, battery carrier                                                 | 67 to * — XLH; 70 to * — XLCH   |
|              | 15        | 66001-47D | BATTERY — 6 V.                                                                | 54 to 64 — KH, XLH              |
|              | 16        | 66001-61A | BATTERY — 6 V.                                                                | 65 & 66 — XLH                   |
|              | 17        | 66006-65A | BATTERY — 12 V.                                                               | 67 to * — XLH                   |
|              | 18        | 66006-70  | BATTERY — 12 V.                                                               | 70 to * — XLCH                  |
|              | 19        | 66013-70  | FILLER PLUG (6)                                                               | 70 to * — XLCH                  |
|              | 20        | 66016-65  | FILLER PLUG, with washer (6)                                                  | 67 to 72 — XLH                  |
|              |           | 66016-73  | FILLER PLUG, with gasket (6)                                                  | 73 to * — XLH                   |
|              | 20A       | 66031-78  | DECAL, battery — "Made in USA"                                                | 78 to * — XLCH                  |
|              | 21        | 66100-70  | PAD, battery                                                                  | 70 to * — XLCH                  |
|              | 22        | 66111-70  | TERMINAL SCREW KIT                                                            | 70 to * — XLCH                  |
|              | 23        | 66205-75  | BATTERY CARRIER                                                               | 67 to 77 — XLH                  |
|              | 24        | 66205-78  | BATTERY CARRIER                                                               | 78 to * — XL                    |
|              | 25        | 66208-70  | BATTERY CARRIER                                                               | 70 to 72 — XLCH                 |
|              | 26        | 66236-73  | BATTERY CARRIER                                                               | 73 to * — XLCH                  |
|              | 27        | 66352-65  | PAD, battery cover (2)                                                        | 67 to * — XLH; 70 to * — XLCH   |
|              | 28        | 66353-65  | PAD, battery cover (square)                                                   | 67 to * — XLH                   |
|              | 29        | 66368-67  | COVER, battery (black)                                                        | 67 to * — XLH                   |
|              | 30        | 66369-67  | COVER, battery (chrome)                                                       | 67 to * — XLH                   |
|              | 31        | 66369-70  | COVER, battery (chrome)                                                       | 70 to * — XLCH                  |
|              | 32        | 66371-70  | COVER, battery (black)                                                        | 70 to 77 — XLCH                 |
|              | 33        | 66379-67  | COVER, battery side                                                           | 67 to * — XLH                   |
|              | 34        | 66470-67  | HOLD DOWN STRAP                                                               | 67 to * — XLH                   |
|              | 35        | 66470-70  | HOLD DOWN STRAP                                                               | 70 to * — XLCH                  |
|              | 36        | 66480-67  | BRACKET, battery support                                                      | 67 to * — XLH                   |
|              | 37        | 66611-76  | DECAL, AMF (battery)                                                          | 76 — XLCH                       |
|              | 38        | 66612-76  | DECAL, battery                                                                | 77 — XLCH                       |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

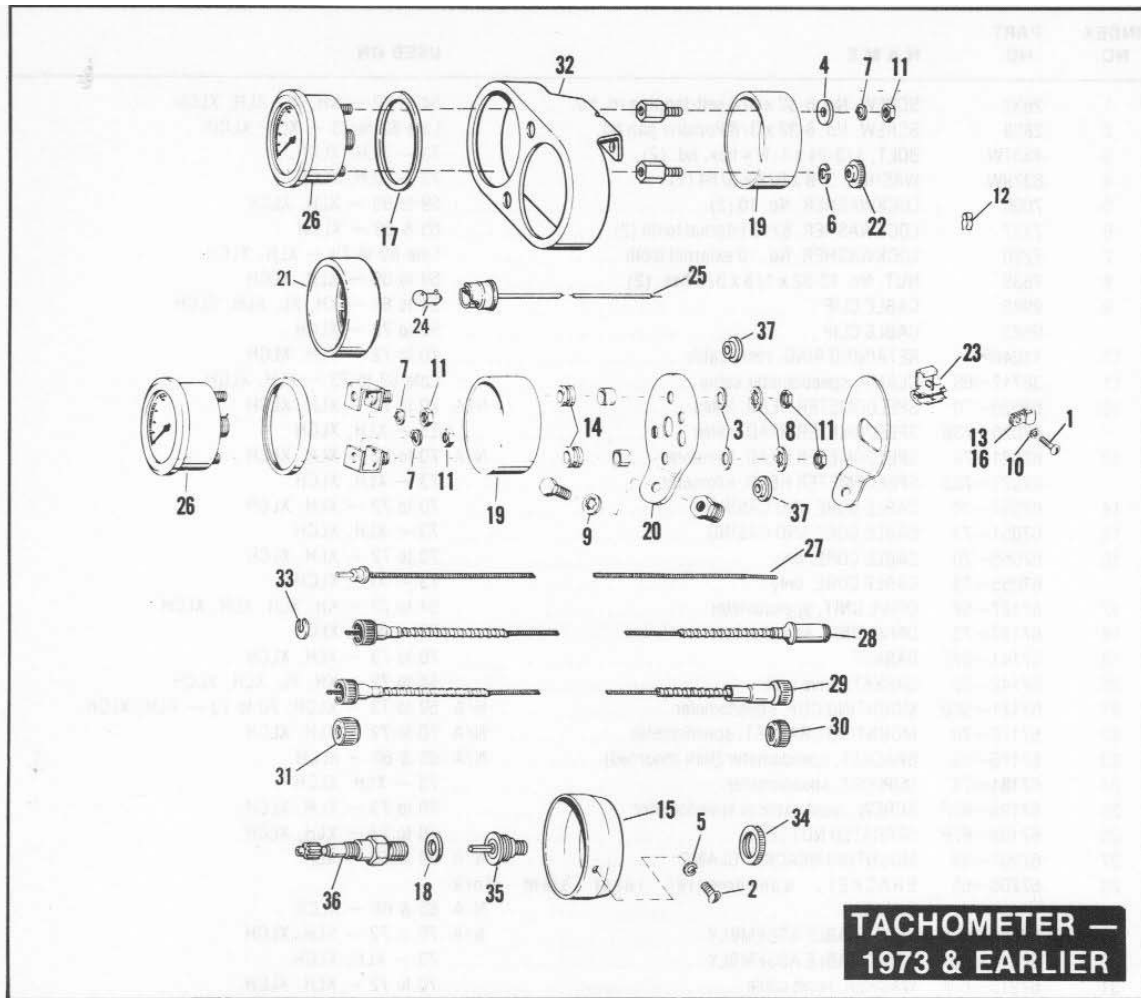
# **SPEEDOMETER — 1973 & EARLIER**



# SPEEDOMETER — 1973 & EARLIER

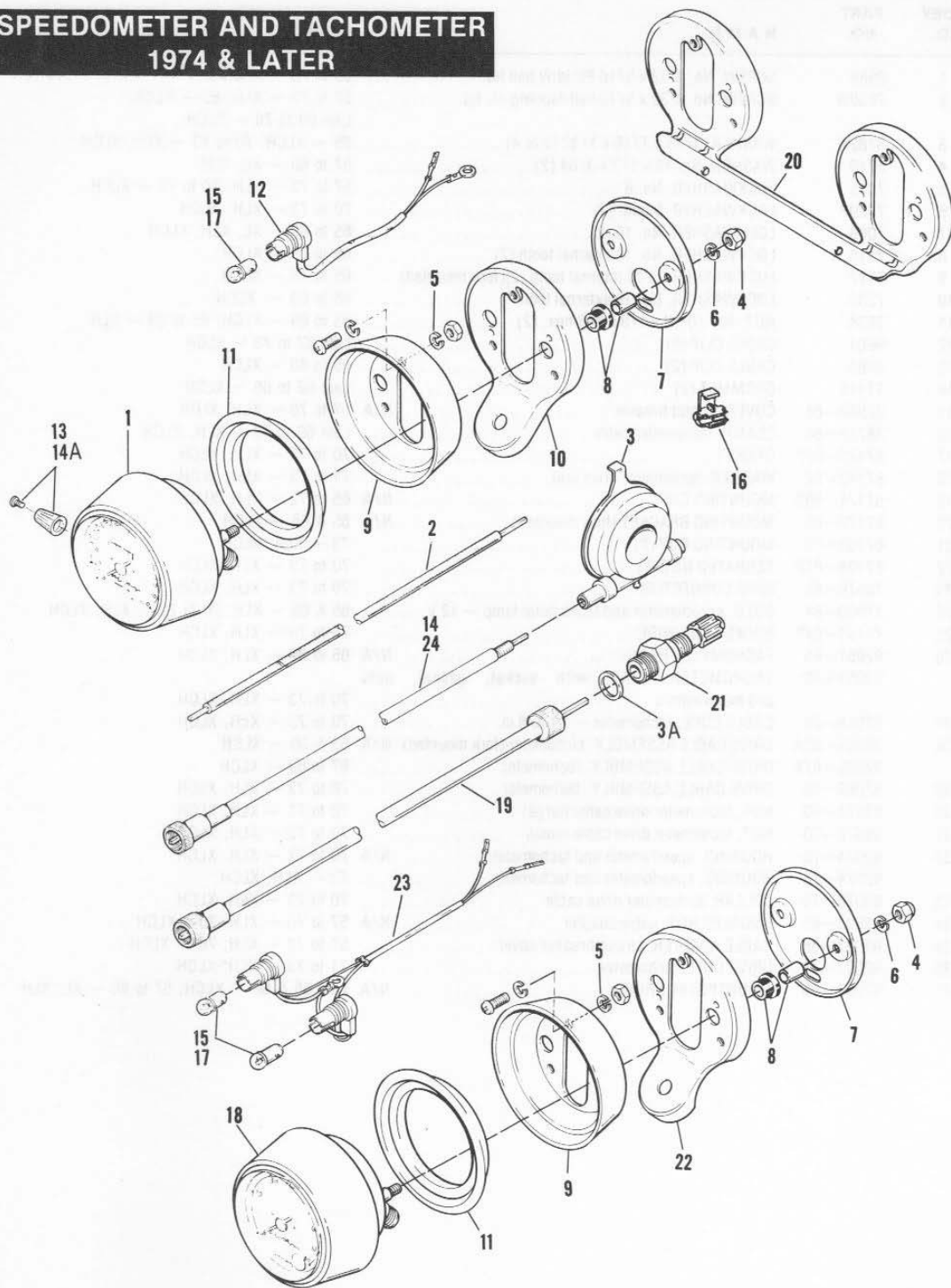
B70

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                        | USED ON                                   |
|--------------|-----------|-----------|------------------------------------------------|-------------------------------------------|
|              | 1         | 2633      | SCREW, No. 8-32 x 3/8 self-tapping rd. hd.     | 54 to 72 — KH, XL, XLH, XLCH              |
|              | 2         | 2808      | SCREW, No. 8-32 x 3/8 Pozidriv pan hd.         | Late 69 to 73 — XLH, XLCH                 |
|              | 3         | 4337W     | BOLT, 3/8-24 x 1-1/4 hex. hd. (2)              | 73 — XLH, XLCH                            |
|              | 4         | 6379W     | WASHER, 3/8 x 5/8 x 3/64 (2)                   | 73 — XLH, XLCH                            |
|              | 5         | 7069      | LOCKWASHER, No. 10 (2)                         | 59 to 69 — XLH, XLCH                      |
|              | 6         | 7127      | LOCKWASHER, 5/16 internal tooth (2)            | 65 & 66 — XLCH                            |
|              | 7         | 7220      | LOCKWASHER, No. 10 external tooth              | Late 60 to 73 — XLH, XLCH                 |
|              | 8         | 7638      | NUT, No. 10-32 x 1/8 x 3/8 hex. (2)            | 59 to 69 — XLH, XLCH                      |
|              | 9         | 9982      | CABLE CLIP                                     | 54 to 65 — KH, XL, XLH, XLCH              |
|              |           | 9983      | CABLE CLIP                                     | 59 to 73 — XLCH                           |
|              | 10        | 11046P    | RETAINING RING, reset cable                    | 70 to 72 — XLH, XLCH                      |
|              | 11        | 38712—68  | CLAMP, speedometer cable                       | Late 69 to 73 — XLH, XLCH                 |
|              | 12        | 67020—70  | SPEEDOMETER HEAD, miles                        | N/A 70 to 72 — XLH, XLCH                  |
|              |           | 67020—73B | SPEEDOMETER HEAD, miles                        | 73 — XLH, XLCH                            |
|              | 13        | 67021—70  | SPEEDOMETER HEAD, kilometer                    | N/A 70 to 72 — XLH, XLCH                  |
|              |           | 67021—73B | SPEEDOMETER HEAD, kilometer                    | 73 — XLH, XLCH                            |
|              | 14        | 67051—70  | CABLE CORE AND CASING                          | 70 to 72 — XLH, XLCH                      |
|              | 15        | 67051—73  | CABLE CORE AND CASING                          | 73 — XLH, XLCH                            |
|              | 16        | 67055—70  | CABLE CORE, only                               | 70 to 72 — XLH, XLCH                      |
|              |           | 67055—73  | CABLE CORE, only                               | 73 — XLH, XLCH                            |
|              | 17        | 67127—52  | DRIVE UNIT, speedometer                        | 54 to 72 — KH, XLH, XLH, XLCH             |
|              | 18        | 67127—73  | DRIVE UNIT, speedometer                        | 73 — XLH, XLCH                            |
|              | 19        | 67141—67P | GASKET                                         | 70 to 73 — XLH, XLCH                      |
|              | 20        | 67142—52  | GASKET, drive unit                             | 54 to 72 — KH, XL, XLH, XLCH              |
|              | 21        | 67171—59D | MOUNTING CUP, speedometer                      | N/A 59 to 73 — XLCH; 70 to 73 — XLH, XLCH |
|              | 22        | 67172—70  | MOUNTING BRACKET, speedometer                  | N/A 70 to 72 — XLH, XLCH                  |
|              | 23        | 67175—65  | BRACKET, speedometer (fork mounted)            | N/A 65 & 66 — XLCH                        |
|              | 24        | 67181—73  | SUPPORT, speedometer                           | 73 — XLH, XLCH                            |
|              | 25        | 67195—67P | SCREW, reset cable to speedometer              | 70 to 73 — XLH, XLCH                      |
|              | 26        | 67198—67P | SERRATED NUT (2)                               | 70 to 73 — XLH, XLCH                      |
|              | 27        | 67207—59  | MOUNTING BRACKET CLAMP                         | N/A 59 to 66 — XLH                        |
|              | 28        | 67208—65  | BRACKET, speedometer reset stem (fork mounted) | N/A 65 & 66 — XLCH                        |
|              | 29        | 67210—67P | RESET CABLE ASSEMBLY                           | N/A 70 to 72 — XLH, XLCH                  |
|              | 30        | 67210—73  | RESET CABLE ASSEMBLY                           | 73 — XLH, XLCH                            |
|              | 31        | 67213—67P | WASHER, reset cable                            | 70 to 72 — XLH, XLCH                      |
|              | 32        | 67225—67P | NUT, reset cable                               | 70 to 72 — XLH, XLCH                      |
|              | 33        | 68462—64  | BULB, speedometer — 12 V.                      | 65 to 73 — XLH, XLCH                      |
|              | 34        | 70576—68  | WIRE CONNECTOR                                 | 70 to 73 — XLH, XLCH                      |
|              | 35        | 71090—64  | BULB, speedometer — 12 V.                      | 70 to 73 — XLH, XLCH                      |
|              | 36        | 71151—48  | SOCKET, speedometer                            | 59 to 66 — XLH                            |
|              | 37        | 71151—67P | SOCKET AND WIRE                                | 70 to 73 — XLH, XLCH                      |



| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                            | USED ON                                            |
|--------------|-----------|-----------|--------------------------------------------------------------------|----------------------------------------------------|
|              | 1         | 2585      | SCREW, No. 8-32 x 5/16 Pozidriv pan hd. ....                       | 65 to 73 — XLCH                                    |
|              | 2         | 2630W     | SCREW, No. 8-32 x 5/16 self-tapping rd. hd. ....                   | 57 to 70 — XLH; 65 — XLCH;<br>Late 69 to 70 — XLCH |
|              | 3         | 6182W     | WASHER, 3/16 x 7/16 x 1/32 (2 or 4) ....                           | 65 — XLCH; 70 to 73 — XLH, XLCH                    |
|              | 4         | 6716      | WASHER, No. 10 x 1/2 x 3/64 (2) ....                               | 57 to 69 — XL, XLH                                 |
|              | 5         | 7015      | LOCKWASHER, No. 8 ....                                             | 57 to 73 — XLH; 70 to 73 — XLCH                    |
|              | 6         | 7029P     | LOCKWASHER, 5 mm. (2) ....                                         | 70 to 73 — XLH, XLCH                               |
|              | 7         | 7069      | LOCKWASHER, No. 10 (2) ....                                        | 65 to 69 — XL, XLH, XLCH                           |
|              | 8         | 7118      | LOCKWASHER, No. 10 internal tooth (2) ....                         | 65 to 71 — XLCH                                    |
|              | 9         | 7127      | LOCKWASHER, 5/16 internal tooth (2)(fork mounted) ....             | 65 to 73 — XLCH                                    |
|              | 10        | 7230      | LOCKWASHER, No. 10 external tooth ....                             | 65 to 69 — XLCH                                    |
|              | 11        | 7638      | NUT, No. 10-32 x 1/8 x 3/8 hex. (2) ....                           | 65 to 69 — XLCH; 65 to 69 — XLH                    |
|              | 12        | 9961      | CABLE CLIP (2) ....                                                | Late 62 to 73 — XLCH                               |
|              | 13        | 9963      | CABLE CLIP (2) ....                                                | 65 to 69 — XLCH                                    |
|              | 14        | 11410     | GROMMET (2) ....                                                   | Late 62 to 66 — XLCH                               |
|              | 15        | 32586—65  | COVER, circuit breaker ....                                        | N/A 57 to 70 — XLH, XLCH                           |
|              | 16        | 38712—68  | CLAMP, tachometer cable ....                                       | Late 69 to 73 — XLH, XLCH                          |
|              | 17        | 67141—67P | GASKET ....                                                        | 70 to 73 — XLH, XLCH                               |
|              | 18        | 67142—52  | WASHER, tachometer drive unit ....                                 | 71 to 73 — XLH, XLCH                               |
|              | 19        | 67171—59D | MOUNTING CUP ....                                                  | N/A 65 to 72 — XLH, XLCH                           |
|              | 20        | 67175—65  | MOUNTING BRACKET (fork mounted) ....                               | N/A 65 & 66 — XLCH                                 |
|              | 21        | 67180—73  | MOUNTING CUP (2) ....                                              | 73 — XLH, XLCH                                     |
|              | 22        | 67198—67P | SERRATED NUT (2) ....                                              | 70 to 73 — XLH, XLCH                               |
|              | 23        | 70576—68  | WIRE CONNECTOR ....                                                | 70 to 73 — XLH, XLCH                               |
|              | 24        | 71090—64  | BULB, speedometer and tachometer lamp — 12 V. ....                 | 65 & 66 — XLH; 70 to 73 — XLH, XLCH                |
|              | 25        | 71151—67P | SOCKET AND WIRE ....                                               | 70 to 73 — XLH, XLCH                               |
|              | 26        | 92051—65  | TACHOMETER HEAD ....                                               | N/A 65 to 69 — XLH, XLCH                           |
|              |           | 92051—70  | TACHOMETER HEAD, with socket, gasket, nuts<br>and lockwashers .... | 70 to 73 — XLH, XLCH                               |
|              | 27        | 92055—70  | CABLE CORE, tachometer — 29-3/8 in. ....                           | 70 to 73 — XLH, XLCH                               |
|              | 28        | 92065—65A | DRIVE CABLE ASSEMBLY, tachometer (fork mounted) ....               | N/A 65 & 66 — XLCH                                 |
|              |           | 92065—67A | DRIVE CABLE ASSEMBLY, tachometer ....                              | 67 to 69 — XLCH                                    |
|              | 29        | 92065—70  | DRIVE CABLE ASSEMBLY, tachometer ....                              | 70 to 73 — XLH, XLCH                               |
|              | 30        | 92071—70  | NUT, tachometer drive cable (large) ....                           | 70 to 73 — XLH, XLCH                               |
|              | 31        | 92072—70  | NUT, tachometer drive cable (small) ....                           | 70 to 73 — XLH, XLCH                               |
|              | 32        | 92074—70  | HOUSING, speedometer and tachometer ....                           | N/A 70 to 72 — XLH, XLCH                           |
|              |           | 92074—73  | HOUSING, speedometer and tachometer ....                           | 73 — XLH, XLCH                                     |
|              | 33        | 92076—70  | COLLAR, tachometer drive cable ....                                | 70 to 73 — XLH, XLCH                               |
|              | 34        | 92093—65  | KNURLED NUT, cable adapter ....                                    | N/A 57 to 70 — XLH; 70 — XLCH                      |
|              | 35        | 92097—65  | CABLE ADAPTER, circuit breaker cover ....                          | 57 to 70 — XLH; 70 — XLCH                          |
|              | 36        | 92097—71  | DRIVE UNIT, tachometer ....                                        | 71 to 73 — XLH; XLCH                               |
|              | 37        | 92099—65  | MOUNTING BUSHING ....                                              | N/A Late 65 & 66 — XLCH; 57 to 66 — XL, XLH        |

# **SPEEDOMETER AND TACHOMETER 1974 & LATER**





## SPEEDOMETER &amp; TACHOMETER — 1974 &amp; LATER

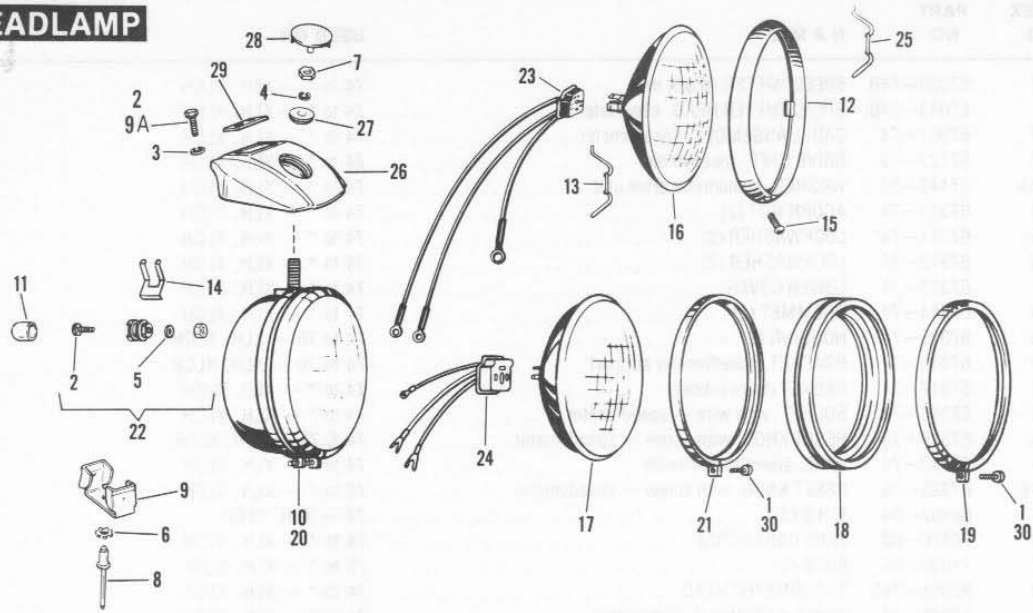
B72

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                         | USED ON              |
|-----------------|--------------|-------------|-------------------------------------------------|----------------------|
|                 | 1            | 67020—74B   | SPEEDOMETER HEAD, mile .....                    | 74 to * — XLH, XLCH  |
|                 |              | 67043—74B   | SPEEDOMETER HEAD, kilometer .....               | 74 to * — XLH, XLCH  |
|                 | 2            | 67051—74    | CABLE ASSEMBLY, speedometer .....               | 74 to * — XLH, XLCH  |
|                 | 3            | 67127—73    | DRIVE UNIT, speedometer .....                   | 74 to * — XLH, XLCH  |
|                 | 3A           | 67142—52    | WASHER, tachometer drive unit .....             | 74 to * — XLH, XLCH  |
|                 | 4            | 67310—74    | ACORN NUT (2) .....                             | 74 to * — XLH, XLCH  |
|                 | 5            | 67311—74    | LOCKWASHER (2) .....                            | 74 to * — XLH, XLCH  |
|                 | 6            | 67312—74    | LOCKWASHER (2) .....                            | 74 to * — XLH, XLCH  |
|                 | 7            | 67313—74    | LOWER COVER .....                               | 74 to * — XLH, XLCH  |
|                 | 8            | 67314—74    | GROMMET (2) .....                               | 74 to * — XLH, XLCH  |
|                 | 9            | 67315—74    | HOUSING (2) .....                               | 74 to 76 — XLH, XLCH |
|                 | 10           | 67316—74    | BRACKET, speedometer support .....              | 74 to 76 — XLH, XLCH |
|                 | 11           | 67317—74    | GASKET (foam rubber) .....                      | 74 to * — XLH, XLCH  |
|                 | 12           | 67318—74    | SOCKET, with wire — speedometer .....           | 74 to * — XLH, XLCH  |
|                 | 13           | 67319—74    | RESET KNOB, with screw — speedometer .....      | 74 & 75 — XLH, XLCH  |
|                 | 14           | 67320—74    | WIRE, speedometer cable .....                   | 74 to * — XLH, XLCH  |
|                 | 14A          | 67325—76    | RESET KNOB, with screw — speedometer .....      | 76 to * — XLH, XLCH  |
|                 | 15           | 68462—64    | BULB (3) .....                                  | 74 — XLH, XLCH       |
|                 | 16           | 70576—68    | WIRE CONNECTOR .....                            | 74 to * — XLH, XLCH  |
|                 | 17           | 71090—64    | BULB (3) .....                                  | 75 to * — XLH, XLCH  |
|                 | 18           | 92051—74B   | TACHOMETER HEAD .....                           | 74 to * — XLH, XLCH  |
|                 | 19           | 92065—74    | CABLE ASSEMBLY, tachometer .....                | 74 to * — XLH, XLCH  |
|                 | 20           | 92075—77    | BRACKET, speedometer & tachometer support ..... | 77 to * — XL, XLCH   |
|                 | 21           | 92097—71    | DRIVE UNIT, tachometer .....                    | 74 to * — XLH, XLCH  |
|                 | 22           | 92116—74    | BRACKET, tachometer support .....               | 74 to * — XLH, XLCH  |
|                 | 23           | 92117—74    | SOCKET, with wire — tachometer .....            | 74 to * — XLH, XLCH  |
|                 | 24           | 92118—74    | WIRE, tachometer cable .....                    | 74 to * — XLH, XLCH  |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

173

# HEADLAMP



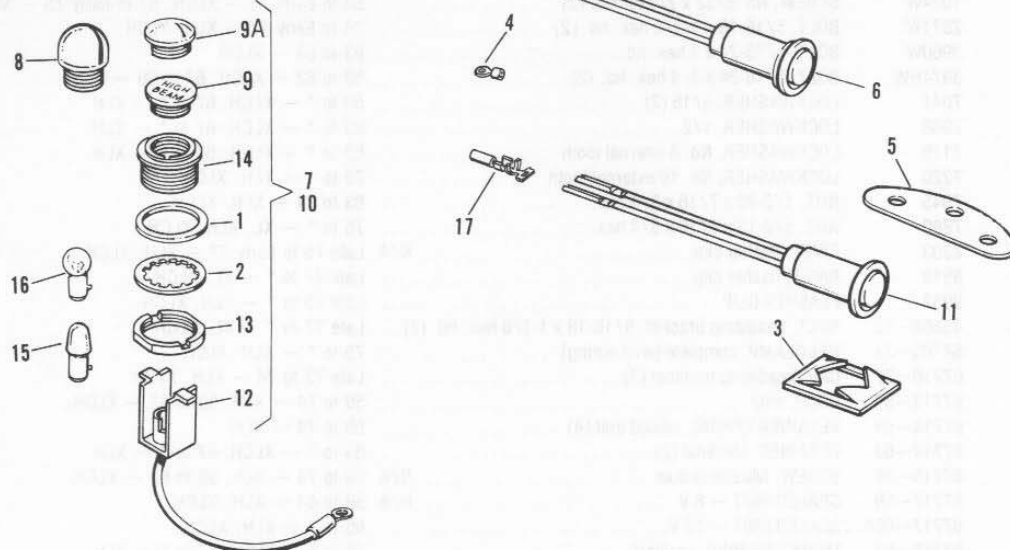
# HEADLAMP

B73

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                              | USED ON                                     |
|--------------|-----------|-----------|------------------------------------------------------|---------------------------------------------|
|              | 1         | 1074W     | SCREW, No. 8/32 x 7/8 fil. hd. (2)                   | 63 to Early 75 — XLCH; 67 to Early 75 — XLH |
|              | 2         | 2871W     | BOLT, 5/16-18 x 1-1/8 hex. hd. (2)                   | 70 to Early 77 — XLH, XLCH                  |
|              |           | 3960W     | BOLT, 5/16-24 x 1 hex. hd.                           | 63 to 69 — XLCH                             |
|              |           | 3974HW    | BOLT, 5/16-24 x 3/4 hex. hd. (2)                     | 59 to 62 — XLCH; 67 to 69 — XLH             |
|              | 3         | 7041      | LOCKWASHER, 5/16 (2)                                 | 59 to * — XLCH; 67 to * — XLH               |
|              | 4         | 7068      | LOCKWASHER, 1/2                                      | 63 to * — XLCH; 67 to * — XLH               |
|              | 5         | 7115      | LOCKWASHER, No. 8 internal tooth                     | 63 to * — XLCH; 67 to * — XLH               |
|              | 6         | 7220      | LOCKWASHER, No. 10 external tooth                    | 73 to * — XLH, XLCH                         |
|              | 7         | 7845      | NUT, 1/2-20 x 7/16 x 3/4 hex.                        | 63 to 74 — XLH, XLCH                        |
|              |           | 7880      | NUT, 1/2-13 x 7/16 x 3/4 hex.                        | 75 to * — XL, XLH, XLCH                     |
|              | 8         | 8303      | RIVET, flasher clip                                  | N/A Late 75 to Early 77 — XLH, XLCH         |
|              |           | 8519      | RIVET, flasher clip                                  | Late 77 to * — XL, XLCH                     |
|              | 9         | 9952      | FLASHER CLIP                                         | Late 75 to * — XLH, XLCH                    |
|              | 9A        | 43868-72  | BOLT, headlamp bracket, 5/16-18 x 1-1/8 hex. hd. (2) | Late 77 to * — XL, XLCH                     |
|              | 10        | 67705-74  | HEADLAMP, complete (w/o wiring)                      | 75 to * — XLH, XLCH                         |
|              | 11        | 67710-72  | CAP, headlamp terminal (2)                           | Late 72 to 74 — XLH, XLCH                   |
|              | 12        | 67713-59  | DOOR, only                                           | 59 to 74 — XLH; 59 to 52 — XLCH             |
|              | 13        | 67714-59  | RETAINER SPRING, sealed unit (4)                     | 59 to 74 — XLH                              |
|              | 14        | 67714-63  | RETAINER, terminal (2)                               | 63 to * — XLCH; 67 to * — XLH               |
|              | 15        | 67715-59  | SCREW, headlamp door                                 | N/A 59 to 74 — XLH; 59 to 62 — XLCH         |
|              | 16        | 67717-59  | SEALED UNIT — 6 V.                                   | N/A 59 to 64 — XLH, XLCH                    |
|              | 17        | 67717-65A | SEALED UNIT — 12 V.                                  | 65 to * — XLH, XLCH                         |
|              | 18        | 67719-63  | MOUNTING RING, resilient                             | 63 to * — XLCH; 67 to * — XLH               |
|              | 19        | 67725-63  | MOLDING RING, outer                                  | 63 to * — XLCH; 67 to * — XLH               |
|              | 20        | 67733-72  | HEADLAMP, complete — 12 V.                           | N/A 63 to * — XLCH; 67 to * — XLH           |
|              |           | 67743-75  | HOUSING, headlamp                                    | 75 to * — XLH, XLCH                         |
|              | 21        | 67744-75  | MOLDING RING, inner                                  | Late 75 to * — XLH, XLCH                    |
|              | 22        | 67745-63  | TERMINAL PLATE KIT (2)                               | 63 to * — XLCH                              |
|              | 23        | 67753-59  | CONNECTOR AND WIRING                                 | 59 to 66 — XLH; 59 to 62 — XLCH             |
|              | 24        | 67753-63  | CONNECTOR AND WIRING                                 | 63 to 74 — XLCH; 67 to 74 — XLH             |
|              | 25        | 67778-59  | SPRING, door top                                     | 59 to 74 — XLH; 59 to 62 — XLCH             |
|              | 26        | 67808-73  | BRACKET, headlamp                                    | Late 73 to 74 — XLH, XLCH                   |
|              |           | 67809-70  | BRACKET, headlamp                                    | 70 to Early 73 — XLH, XLCH                  |
|              |           | 67809-75  | BRACKET, headlamp                                    | 75 to * — XLH, XLCH                         |
|              | 27        | 67815-59A | WASHER, headlamp mount                               | 59 to * — XL, XLH, XLCH                     |
|              | 28        | 67830-59  | PLUG, headlamp bracket                               | 59 to * — XLCH                              |
|              | 29        | 67835-70  | TRIM, headlamp bracket                               | 70 to 74 — XLH, XLCH                        |
|              |           | 67835-75  | TRIM, headlamp bracket                               | 75 to * — XLH, XLCH                         |
|              | 30        | 68672-38  | SCREW, No. 8-32 x 3/4 fil. hd. (2)                   | Late 75 to * — XLH, XLCH                    |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# INDICATOR LAMPS

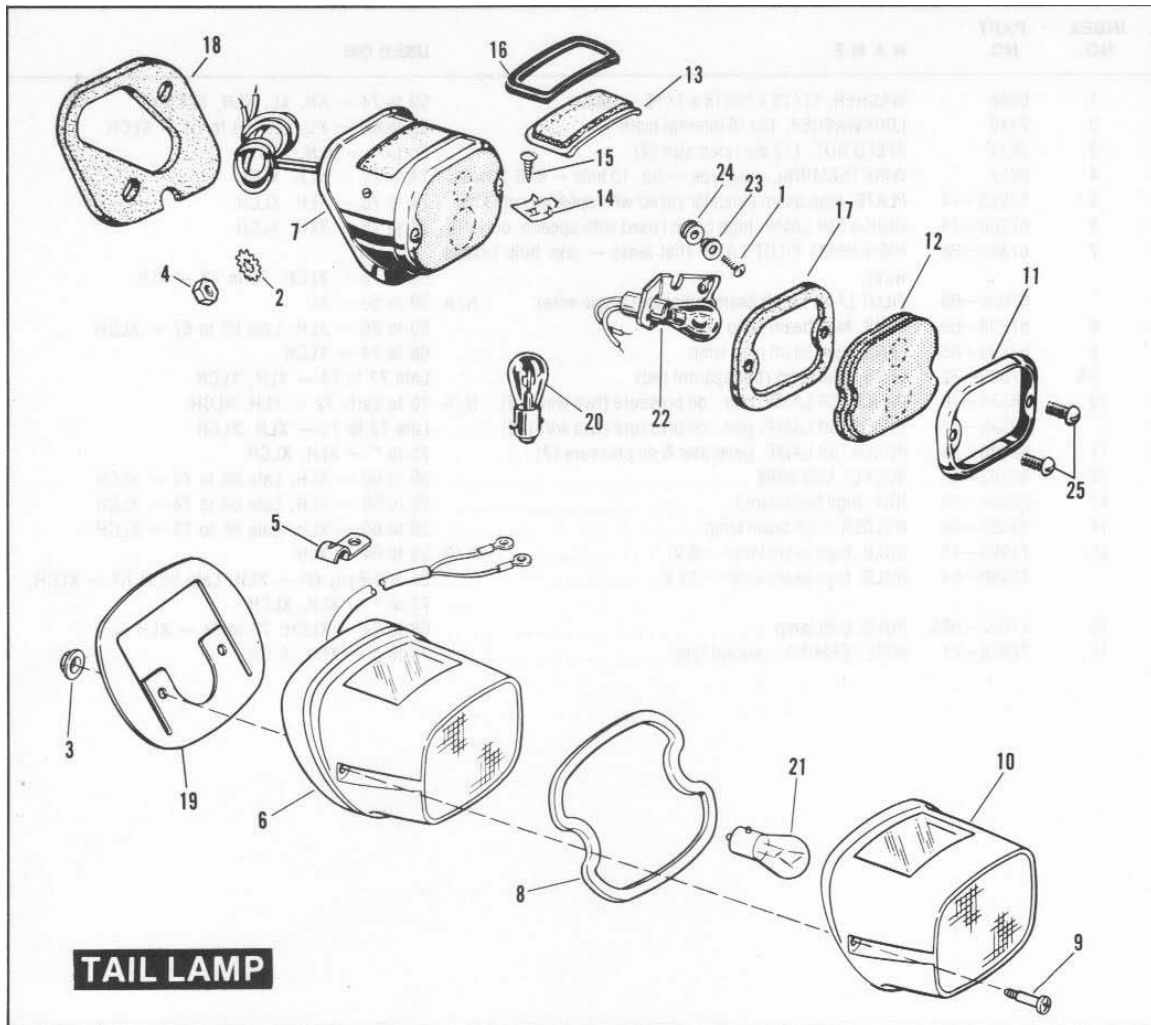


# INDICATOR LAMPS

B74

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                    | USED ON                                                          |
|-----------------|--------------|-------------|------------------------------------------------------------|------------------------------------------------------------------|
|                 | 1            | 6768        | WASHER, 11/16 x 15/16 x 1/16 — rubber                      | 59 to 74 — KH, XL, XLH, XLCH                                     |
|                 | 2            | 7149        | LOCKWASHER, 15/16 internal tooth                           | 59 to 66 — XL; Late 66 to 74 — XLCH                              |
|                 | 3            | 7614        | SPEED NUT, 1/2 dia. stud size (2)                          | 75 to * — XLH, XLCH                                              |
|                 | 4            | 9857        | WIRE TERMINAL, ring type — No. 10 hole — #16-22 wire       | 74 to 76 — XLH, XLCH                                             |
|                 | 5            | 67255-74    | PLATE, high beam indicator (used with speedo. only kit)    | 74 to 76 — XLH, XLCH                                             |
|                 | 6            | 67285-74    | INDICATOR LAMP, high beam (used with speedo. only kit)     | 74 to 76 — XLH, XLCH                                             |
|                 | 7            | 67891-68    | HIGH BEAM PILOT LAMP (flat lens) — less bulb (single wire) | 68 to 73 — XLCH; 70 to 73 — XLH                                  |
|                 |              | 67895-66    | PILOT LAMP, high beam indicator (single wire)              | N/A 59 to 66 — XL                                                |
|                 | 8            | 67898-66    | LENS, high beam lamp                                       | 59 to 66 — XLH; Late 66 to 67 — XLCH                             |
|                 | 9            | 67899-68A   | LENS, high beam pilot lamp                                 | 68 to 74 — XLCH                                                  |
|                 | 9A           | 67899-72    | LENS, pilot lamp (transparent red)                         | Late 72 to 74 — XLH, XLCH                                        |
|                 | 10           | 68536-70    | INDICATOR LAMP, gen., oil pressure (two wire) (2)          | N/A 70 to Early 72 — XLH, XLCH                                   |
|                 |              | 68536-72    | INDICATOR LAMP, gen., oil pressure (two wire) (2)          | Late 72 to 75 — XLH, XLCH                                        |
|                 | 11           | 68536-75    | INDICATOR LAMP, generator & oil pressure (2)               | 75 to * — XLH, XLCH                                              |
|                 | 12           | 68563-60    | SOCKET AND WIRE                                            | 59 to 66 — XLH; Late 66 to 74 — XLCH                             |
|                 | 13           | 68564-60    | NUT, high beam lamp                                        | 59 to 66 — XLH; Late 66 to 74 — XLCH                             |
|                 | 14           | 68565-60    | HOLDER, high beam lamp                                     | 59 to 66 — XLH; Late 66 to 74 — XLCH                             |
|                 | 15           | 71090-47    | BULB, high beam lamp — 6 V.                                | N/A 59 to 64 — XLH                                               |
|                 |              | 71090-64    | BULB, high beam lamp — 12 V.                               | 65 and Early 66 — XLH; Late 66 to 67 — XLCH; 75 to * — XLH, XLCH |
|                 | 16           | 71092-68A   | BULB, pilot lamp                                           | 68 to 74 — XLCH; 70 to 74 — XLH                                  |
|                 | 17           | 72038-71    | WIRE TERMINAL, socket type                                 | 74 to * — XLH, XLCH                                              |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.



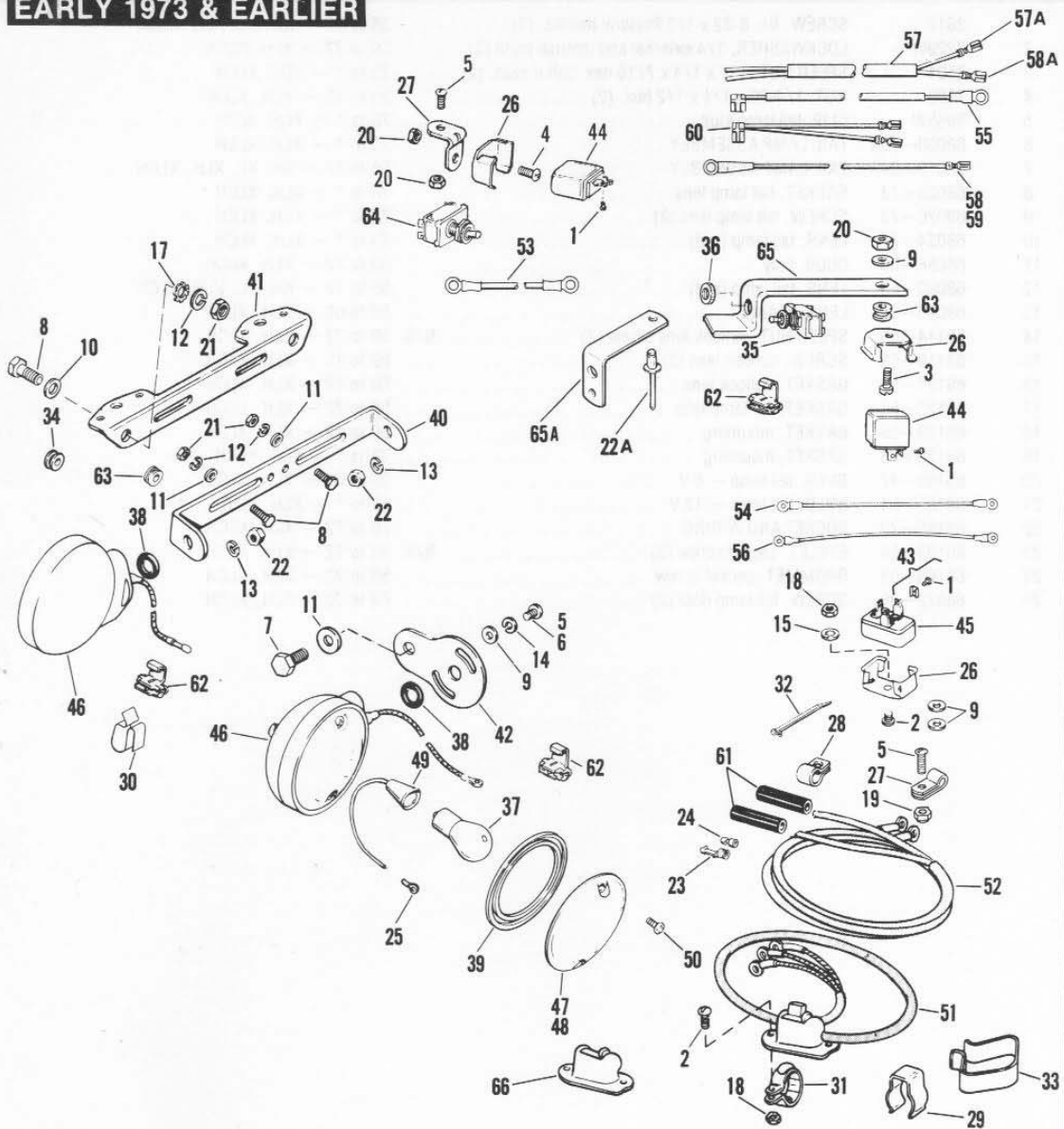
# TAIL LAMP

B75

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                           | USED ON                      |
|-----------------|--------------|-------------|---------------------------------------------------|------------------------------|
|                 | 1            | 2612        | SCREW, No. 8-32 x 1/2 Pozidriv pan hd. (3)        | 56 to 72 — KH, XL, XLH, XLCH |
|                 | 2            | 7229W       | LOCKWASHER, 1/4 external and internal tooth (2)   | 59 to 72 — XLH, XLCH         |
|                 | 3            | 7501        | SPEED NUT, 1/4 x 1/4 x 7/16 hex. self thread. (2) | 73 to * — XLH, XLCH          |
|                 | 4            | 7688        | NUT, 1/4-20 x 1/4 x 1/2 hex. (2)                  | 59 to 72 — XLH, XLCH         |
|                 | 5            | 9965W       | CLIP, tail lamp stud                              | 73 to * — XLH, XLCH          |
|                 | 6            | 68008-73A   | TAIL LAMP ASSEMBLY                                | 73 to * — XLH, XLCH          |
|                 | 7            | 68010-64B   | TAIL LAMP ASSEMBLY                                | 56 to 72 — KH, XL, XLH, XLCH |
|                 | 8            | 68025-73    | GASKET, tail lamp lens                            | 73 to * — XLH, XLCH          |
|                 | 9            | 68026-73    | SCREW, tail lamp lens (2)                         | 73 to * — XLH, XLCH          |
|                 | 10           | 68034-77    | LENS, tail lamp (red)                             | 73 to * — XLH, XLCH          |
|                 | 11           | 68086-55    | DOOR, only                                        | 59 to 72 — XLH, XLCH         |
|                 | 12           | 68090-69    | LENS, tail lamp (red)                             | 56 to 72 — KH, XL, XLH, XLCH |
|                 | 13           | 68093-55A   | LENS, outlook                                     | 59 to 68 — XLH, XLCH         |
|                 | 14           | 68114-55    | SPEED NUT, outlook lens screw (2)                 | N/A 59 to 72 — XLH, XLCH     |
|                 | 15           | 68119-69    | SCREW, outlook lens (2)                           | 69 to 72 — XLH, XLCH         |
|                 | 16           | 68121-55    | GASKET, outlook lens                              | 59 to 72 — XLH, XLCH         |
|                 | 17           | 68122-55    | GASKET, tail lamp lens                            | 59 to 72 — XLH, XLCH         |
|                 | 18           | 68123-55    | GASKET, mounting                                  | 59 to 72 — XLH, XLCH         |
|                 | 19           | 68123-73    | GASKET, mounting                                  | 73 to * — XLH, XLCH          |
|                 | 20           | 68165-47    | BULB, tail lamp — 6 V.                            | 59 to 64 — XLH, XLCH         |
|                 | 21           | 68165-64    | BULB, tail lamp — 12 V.                           | 65 to * — XLH, XLCH          |
|                 | 22           | 68185-70    | SOCKET AND WIRING                                 | 70 to 72 — XLH, XLCH         |
|                 | 23           | 68195-55    | EYELET, socket screw (3)                          | N/A 59 to 72 — XLH, XLCH     |
|                 | 24           | 68196-55    | GROMMET, socket screw                             | 59 to 72 — XLH, XLCH         |
|                 | 25           | 68672-38    | SCREW, tail lamp door (2)                         | 59 to 72 — XLH, XLCH         |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# TURN SIGNALS — EARLY 1973 & EARLIER



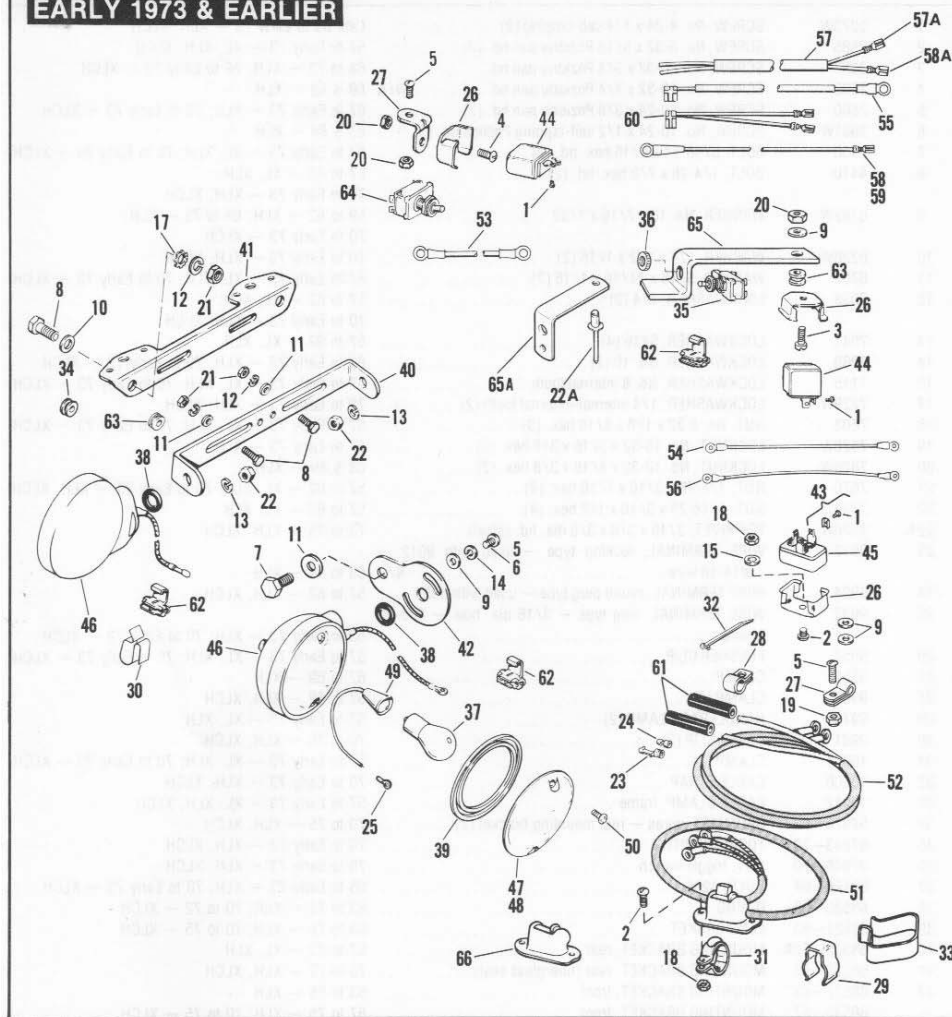


## TURN SIGNALS — EARLY 1973 &amp; EARLIER

B76-1

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                    | USED ON                                                  |
|--------------|-----------|-----------|------------------------------------------------------------|----------------------------------------------------------|
|              | 1         | 2073W     | SCREW, No. 4-24 x 1/4 self-tapping (2)                     | Late 63 to Early 73 — XLH, XLCH                          |
|              | 2         | 2585      | SCREW, No. 8-32 x 5/16 Pozidriv pan hd. (2)                | 57 to Early 73 — XL, XLH, XLCH                           |
|              | 3         | 2587      | SCREW, No. 10-32 x 5/8 Pozidriv pan hd.                    | 68 to 73 — XLH; 70 to Early 73 — XLCH                    |
|              | 4         | 2593      | SCREW, No. 10-32 x 1/4 Pozidriv pan hd. .... N/A           | 68 & 69 — XLH                                            |
|              | 5         | 2660      | SCREW, No. 10-24 x 3/8 Pozidriv pan hd. (2)                | 67 to Early 73 — XLH; 70 to Early 73 — XLCH              |
|              | 6         | 2661W     | SCREW, No. 10-24 x 1/2 self-tapping Phillips hd. (2)       | 63 & 64 — XLH                                            |
|              | 7         | 3956      | BOLT, 5/16-24 x 9/16 hex. hd. (2)                          | 57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH          |
|              | 8         | 4410      | BOLT, 1/4-28 x 7/8 hex. hd. (2)                            | 57 to 62 — XL, XLH;<br>70 to Early 73 — XLH, XLCH        |
|              | 9         | 6182W     | WASHER, No. 10 x 7/16 x 1/32                               | 59 to 62 — XLH; 68 to 75 — XLH;<br>70 to Early 73 — XLCH |
|              | 10        | 6228W     | WASHER, 1/4 x 1/2 x 1/16 (2)                               | 70 to Early 73 — XLH, XLCH                               |
|              | 11        | 6702      | WASHER, 5/16 x 11/16 x 1/16 (2)                            | 57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH          |
|              | 12        | 7036      | LOCKWASHER, 1/4 (2)                                        | 57 to 62 — XL, XLH;<br>70 to Early 73 — XLH, XLCH        |
|              | 13        | 7041      | LOCKWASHER, 5/16 (4)                                       | 57 to 62 — XL, XLH                                       |
|              | 14        | 7069      | LOCKWASHER, No. 10 (2)                                     | 63 to Early 73 — XLH; 70 to Early 73 — XLCH              |
|              | 15        | 7115      | LOCKWASHER, No. 8 internal tooth                           | 57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH          |
|              | 17        | 7229W     | LOCKWASHER, 1/4 internal-external tooth (2)                | 70 to Early 73 — XLH, XLCH                               |
|              | 18        | 7608      | NUT, No. 8-32 x 1/8 x 5/16 hex. (3)                        | 57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH          |
|              | 19        | 7626W     | LOCKNUT, No. 10-32 x 3/16 x 3/8 hex. (2)                   | 67 to Early 73 — XLH                                     |
|              | 20        | 7626W     | LOCKNUT, No. 10-32 x 3/16 x 3/8 hex. (2)                   | 68 & 69 — XLH                                            |
|              | 21        | 7676      | NUT, 1/4-28 x 3/16 x 7/16 hex. (2)                         | 57 to 62 — XL, XLH; 70 to Early 73 — XLH, XLCH           |
|              | 22        | 7744      | NUT, 5/16-24 x 3/16 x 1/2 hex. (4)                         | 57 to 62 — XL, XLH                                       |
|              | 22A       | 8528W     | POP RIVET, 3/16 x 3/8 x 3/8 dia. hd. (steel)               | 73 to 75 — XLH, XLCH                                     |
|              | 23        | 9912      | WIRE TERMINAL, locking type — used with 9912 — #14-16 wire | N/A 63 to 69 — XLH                                       |
|              | 24        | 9924      | WIRE TERMINAL, round plug type — used with 9929            | 57 to 62 — XLH, XLCH                                     |
|              | 25        | 9932      | WIRE TERMINAL, ring type — 3/16 dia. hole — #18-22 wire    | 63 to Early 73 — XLH; 70 to Early 73 — XLCH              |
|              | 26        | 9952      | FLASHER CLIP                                               | 57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH          |
|              | 27        | 9958      | CLAMP                                                      | 67 to 69 — XLH                                           |
|              | 28        | 9963      | CLAMP (2)                                                  | 57 to 62 — XLH, XLCH                                     |
|              | 29        | 9976      | HANDLEBAR CLAMP (2)                                        | 57 to Early 73 — XL, XLH                                 |
|              | 30        | 9981      | CABLE CLIP (2)                                             | 70 to 75 — XLH, XLCH                                     |
|              | 31        | 10001     | CLAMP (2)                                                  | 57 to Early 73 — XL, XLH; 70 to Early 73 — XLCH          |
|              | 32        | 10006     | CABLE STRAP                                                | 70 to Early 73 — XLH, XLCH                               |
|              | 33        | 10012     | CABLE CLAMP, frame                                         | 57 to Early 73 — XL, XLH, XLCH                           |
|              | 34        | 57978-63  | GROMMET, wires — rear mounting bracket (2)                 | 70 to 75 — XLH, XLCH                                     |
|              | 35        | 67843-70  | TOGGLE SWITCH                                              | 70 to Early 73 — XLH, XLCH                               |
|              | 36        | 67846-70  | NUT, toggle switch                                         | 70 to Early 73 — XLH, XLCH                               |
|              | 37        | 68166-64  | BULB, 12 V.                                                | 65 to Early 73 — XLH; 70 to Early 73 — XLCH              |
|              | 38        | 68520-63  | O-RING                                                     | 63 to 72 — XLH; 70 to 72 — XLCH                          |
|              | 39        | 68521-63  | LENS GASKET                                                | 63 to 75 — XLH; 70 to 75 — XLCH                          |
|              | 40        | 68525-52A | MOUNTING BRACKET, rear                                     | 57 to 62 — XL, XLH                                       |
|              | 41        | 68525-67  | MOUNTING BRACKET, rear (fiberglass seat)                   | 70 to 72 — XLH, XLCH                                     |
|              | 42        | 68527-63  | MOUNTING BRACKET, front                                    | 63 to 66 — XLH                                           |
|              |           | 68530-67  | MOUNTING BRACKET, front                                    | 67 to 75 — XLH; 70 to 75 — XLCH                          |
|              | 43        | 68539-61  | FLASHER FASTENER KIT (three terminal flasher)              | N/A 57 to 66 — XL, XLCH                                  |
|              | 44        | 68541-64  | FLASHER, hazard                                            | 68 to Early 73 — XLH, XLCH                               |
|              | 45        | 68543-61A | FLASHER UNIT ONLY — 6 V.                                   | N/A 57 to 64 — XL, XLH                                   |
|              |           | 68543-64A | FLASHER UNIT ONLY — 12 V. (turn signal)                    | 65 to Early 73 — XLH; 70 to Early 73 — XLCH              |
|              | 46        | 68552-70  | LAMP WITH WIRE, front (amber lens) (2)                     | 63 to 75 — XLH; 70 to 75 — XLCH                          |
|              | 47        | 68570-63  | LENS, rear lamp (red)                                      | 63 to Early 73 — XLH; 70 to Early 73 — XLCH              |
|              | 48        | 68571-63  | LENS, front lamp (amber)                                   | 63 to 75 — XLH; 70 to 75 — XLCH                          |
|              | 49        | 68576-70  | SOCKET AND WIRE                                            | 63 to 75 — XLH; 70 to 75 — XLCH                          |
|              | 50        | 68586-63  | SCREW, lens mount (2)                                      | 63 to 75 — XLH; 70 to 75 — XLCH                          |

# **TURN SIGNALS — EARLY 1973 & EARLIER**

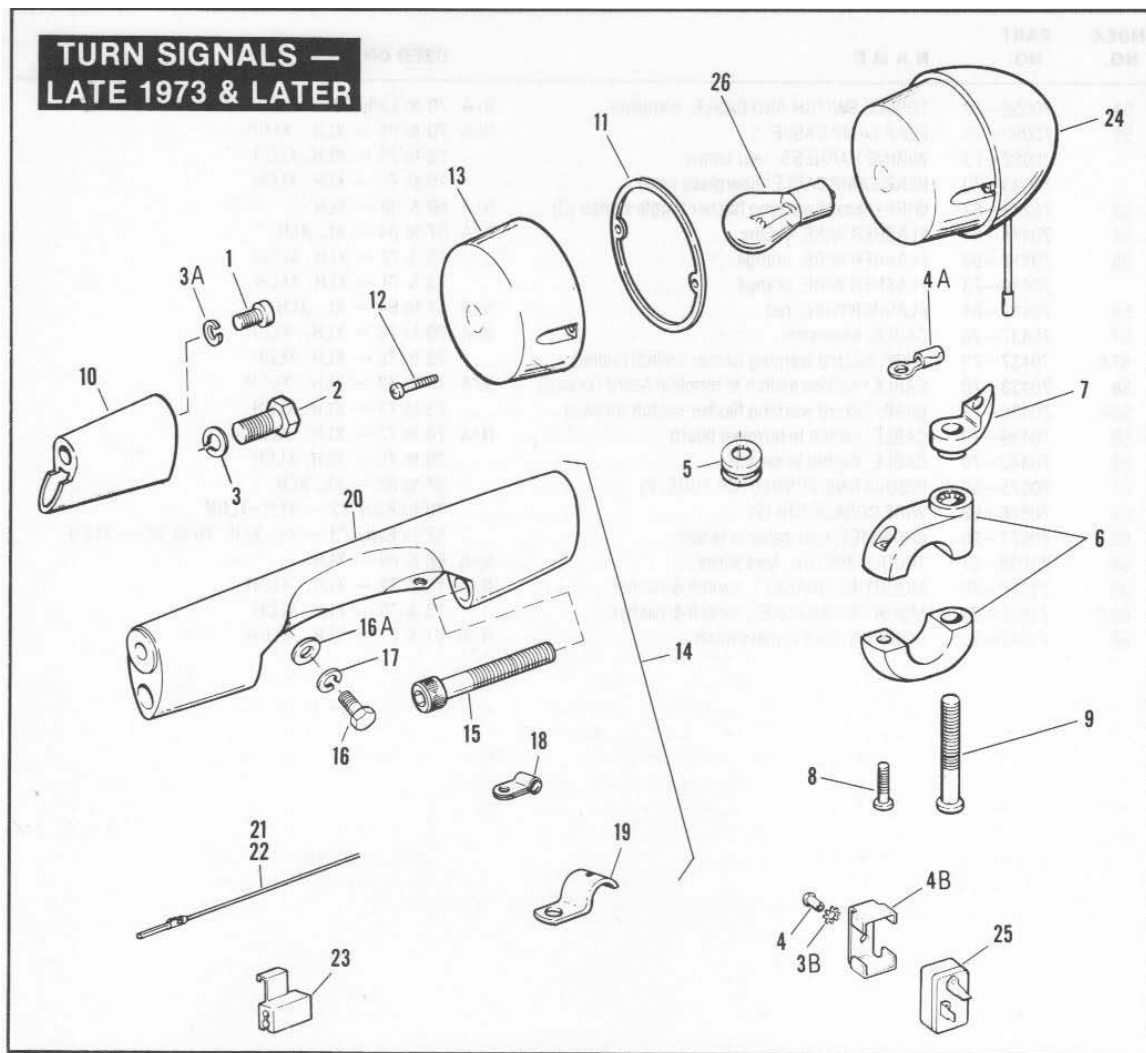


## TURN SIGNALS — EARLY 1973 &amp; EARLIER (CONT'D)

B76-2

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                    | USED ON                                   |
|-----------------|--------------|-------------|------------------------------------------------------------|-------------------------------------------|
|                 | 51           | 70059-70    | TOGGLE SWITCH AND CABLE, complete . . . . .                | N/A 70 to Early 73 — XLH, XLCH            |
|                 | 52           | 70092-70    | REAR LAMP CABLE . . . . .                                  | N/A 70 to 72 — XLH, XLCH                  |
|                 |              | 70092-73    | WIRING HARNESS, rear lamps . . . . .                       | 73 to 75 — XLH, XLCH                      |
|                 |              | 70093-70    | REAR LAMP CABLE (fiberglass seat) . . . . .                | 70 to 75 — XLH, XLCH                      |
|                 | 53           | 70243-67    | WIRE, hazard warning flasher toggle switch (3) . . . . .   | N/A 68 & 69 — XLH                         |
|                 | 54           | 70418-61    | FLASHER WIRE, yellow . . . . .                             | N/A 57 to 64 — XL, XLH                    |
|                 | 55           | 70418-69    | FLASHER WIRE, orange . . . . .                             | 70 & 72 — XLH, XLCH                       |
|                 |              | 70418-73    | FLASHER WIRE, orange . . . . .                             | 73 & 74 — XLH, XLCH                       |
|                 | 56           | 70419-61    | FLASHER WIRE, red . . . . .                                | N/A 57 to 64 — XL, XLH                    |
|                 | 57           | 70437-70    | CABLE, extension . . . . .                                 | N/A 70 to 72 — XLH, XLCH                  |
|                 | 57A          | 70437-73    | WIRE, hazard warning flasher switch (violet) . . . . .     | 73 to 75 — XLH, XLCH                      |
|                 | 58           | 70438-70    | CABLE, ignition switch to terminal board (brown) . . . . . | N/A 70 to 72 — XLH, XLCH                  |
|                 | 58A          | 70438-73    | WIRE, hazard warning flasher switch (brown) . . . . .      | 73 to 75 — XLH, XLCH                      |
|                 | 59           | 70439-70    | CABLE, switch to terminal board . . . . .                  | N/A 70 to 72 — XLH, XLCH                  |
|                 | 60           | 70440-70    | CABLE, flasher to switch . . . . .                         | 70 to 75 — XLH, XLCH                      |
|                 | 61           | 70575-50    | INSULATING CONNECTOR TUBE (2) . . . . .                    | 57 to 62 — XL, XLH                        |
|                 | 62           | 70576-68    | WIRE CONNECTOR (2) . . . . .                               | 70 to Early 73 — XLH, XLCH                |
|                 | 63           | 70577-26    | GROMMET, rear cable to fender . . . . .                    | 57 to Early 73 — XL, XLH; 70 to 72 — XLCH |
|                 | 64           | 71508-61    | TOGGLE SWITCH, less wires . . . . .                        | N/A 68 & 69 — XLH                         |
|                 | 65           | 71620-70    | MOUNTING BRACKET, switch & flasher . . . . .               | N/A 70 & 72 — XLH, XLCH                   |
|                 | 65A          | 71620-73    | MOUNTING BRACKET, switch & flasher . . . . .               | 73 & 75 — XLH, XLCH                       |
|                 | 66           | 71847-70    | HOUSING, turn signal switch . . . . .                      | N/A 71 & 72 — XLH, XLCH                   |

# **TURN SIGNALS — LATE 1973 & LATER**



## TURN SIGNALS — LATE 1973 &amp; LATER

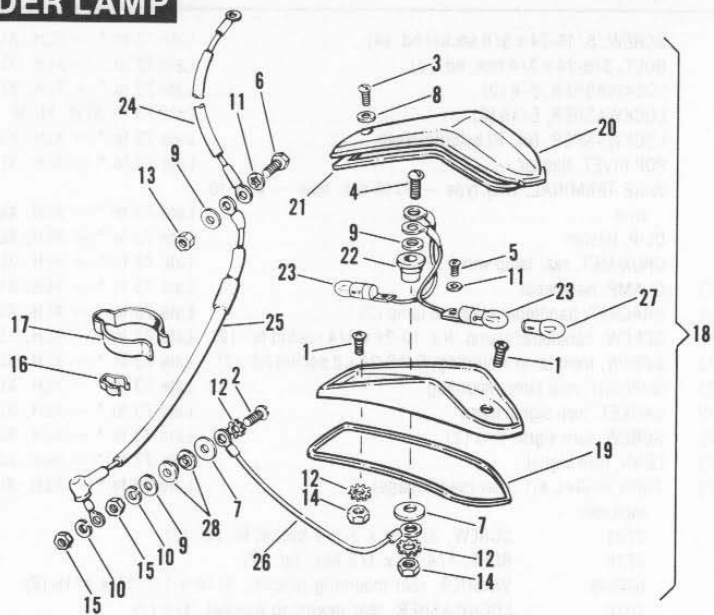
B77

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                         | USED ON                  |
|-----------------|--------------|-------------|-----------------------------------------------------------------|--------------------------|
|                 | 1            | 2698        | SCREW, 5/16-24 x 5/8 socket hd. (4)                             | Late 73 to * — XLH, XLCH |
|                 | 2            | 2889        | BOLT, 3/8-24 x 3/4 hex. hd. (2)                                 | Late 73 to * — XLH, XLCH |
|                 | 3            | 7038        | LOCKWASHER, 3/8 (2)                                             | Late 73 to * — XLH, XLCH |
|                 | 3A           | 7042        | LOCKWASHER, 5/16 (2)                                            | Late 73 — XLH, XLCH      |
|                 | 3B           | 7220        | LOCKWASHER, No. 10 external tooth                               | Late 73 to * — XLH, XLCH |
|                 | 4            | 8519        | POP RIVET, flasher                                              | Late 73 to * — XLH, XLCH |
|                 | 4A           | 9902        | WIRE TERMINAL, ring type — 3/16 dia. hole — #14-16<br>wire      | Late 73 to * — XLH, XLCH |
|                 | 4B           | 9952        | CLIP, flasher                                                   | Late 73 to * — XLH, XLCH |
|                 | 5            | 11410       | GROMMET, rear lamp wire                                         | Late 73 to * — XLH, XLCH |
|                 | 6            | 68476—73    | CLAMP, handlebar                                                | Late 73 to * — XLH, XLCH |
|                 | 7            | 68477—73    | BRACKET, handlebar clamp to lamp (2)                            | Late 73 to * — XLH, XLCH |
|                 | 8            | 68478—73    | SCREW, handlebar clamp, No. 10-24 x 3/4 socket hd. (2)          | Late 73 to * — XLH, XLCH |
|                 | 9            | 68479—73    | SCREW, front lamp mounting, 5/16-24 x 2 socket hd. (2)          | Late 73 to * — XLH, XLCH |
|                 | 10           | 68480—73    | SUPPORT, rear lamp mounting                                     | Late 73 to * — XLH, XLCH |
|                 | 11           | 68481—73    | GASKET, turn signal lens                                        | Late 73 to * — XLH, XLCH |
|                 | 12           | 68482—73    | SCREW, turn signal lens (2)                                     | Late 73 to * — XLH, XLCH |
|                 | 13           | 68483—73    | LENS, turn signal                                               | Late 73 to * — XLH, XLCH |
|                 | 14           | 68513—73    | TURN SIGNAL KIT, rear (saddlebags)                              | Late 73 to * — XLH, XLCH |
|                 |              |             | Includes:                                                       |                          |
|                 | 15           | 2701        | SCREW, 3/8-24 x 2-1/4 socket fill. hd. (2)                      |                          |
|                 | 16           | 3728        | BOLT, 1/4-20 x 1/2 hex. hd. (2)                                 |                          |
|                 | 16A          | 6229W       | WASHER, rear mounting bracket, 5/16 x 1-1/16 x 1/16 (2)         |                          |
|                 | 17           | 7036        | LOCKWASHER, rear mounting bracket, 1/4 (2)                      |                          |
|                 | 18           | 9901        | WIRE TERMINAL, ring flag type -5/32 dia. hole - #14-16 wire (2) |                          |
|                 | 19           | 9982        | CLAMP, turn signal cable                                        |                          |
|                 | 20           | 68577—73    | MOUNTING BRACKET, rear                                          |                          |
|                 | 21           | 70242—73    | WIRE, saddlebag turn signal (brown)                             |                          |
|                 | 22           | 70297—73    | WIRE, saddlebag turn signal (violet)                            |                          |
|                 | 23           | 70576—68    | WIRE CONNECTOR (2)                                              |                          |
|                 | 24           | 68514—73    | LAMP WITH WIRE, amber (4)                                       | Late 73 to * — XLH, XLCH |
|                 | 25           | 68543—64A   | FLASHER                                                         | Late 73 to * — XLH, XLCH |
|                 | 26           | 68572—64A   | BULB, turn signal — 12 V.                                       | Late 73 to * — XLH, XLCH |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

185

# **FRONT FENDER LAMP**



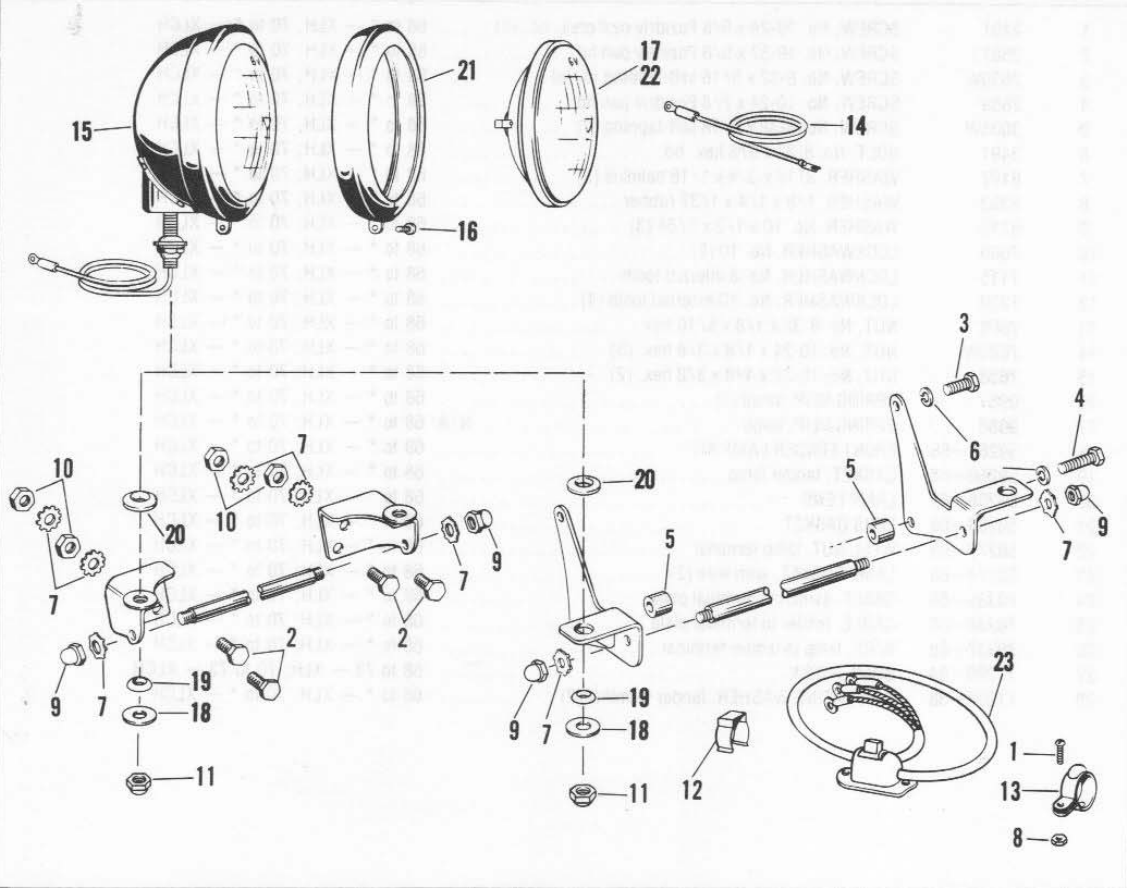
# FRONT FENDER LAMP

B78

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                      | USED ON                         |
|-----------------|--------------|-------------|--------------------------------------------------------------|---------------------------------|
|                 | 1            | 2401        | SCREW, No. 10-24 x 5/8 Pozidriv oval ctsk. hd. (2) . . . . . | 68 to * — XLH; 70 to * — XLCH   |
|                 | 2            | 2587        | SCREW, No. 10-32 x 5/8 Pozidriv pan hd. . . . .              | 68 to * — XLH; 70 to * — XLCH   |
|                 | 3            | 2630W       | SCREW, No. 8-32 x 5/16 self-tapping rd. hd. . . . .          | 68 to * — XLH; 70 to * — XLCH   |
|                 | 4            | 2659        | SCREW, No. 10-24 x 7/8 Pozidriv pan hd. . . . .              | 68 to * — XLH; 70 to * — XLCH   |
|                 | 5            | 3005W       | SCREW, No. 6-32 x 3/16 self-tapping (2) . . . . .            | 68 to * — XLH; 70 to * — XLCH   |
|                 | 6            | 3491        | BOLT, No. 8-32 x 5/8 hex. hd. . . . .                        | 68 to * — XLH; 70 to * — XLCH   |
|                 | 7            | 6197        | WASHER, 3/16 x 3/4 x 1/16 bakelite (2) . . . . .             | 68 to * — XLH; 70 to * — XLCH   |
|                 | 8            | 6393        | WASHER, 1/8 x 1/4 x 1/32 rubber . . . . .                    | 68 to * — XLH; 70 to * — XLCH   |
|                 | 9            | 6716        | WASHER, No. 10 x 1/2 x 3/64 (3) . . . . .                    | 68 to * — XLH; 70 to * — XLCH   |
|                 | 10           | 7069        | LOCKWASHER, No. 10 (2) . . . . .                             | 68 to * — XLH; 70 to * — XLCH   |
|                 | 11           | 7115        | LOCKWASHER, No. 8 internal tooth . . . . .                   | 68 to * — XLH; 70 to * — XLCH   |
|                 | 12           | 7220        | LOCKWASHER, No. 10 external tooth (4) . . . . .              | 68 to * — XLH; 70 to * — XLCH   |
|                 | 13           | 7608        | NUT, No. 8-32 x 1/8 x 5/16 hex. . . . .                      | 68 to * — XLH; 70 to * — XLCH   |
|                 | 14           | 7620W       | NUT, No. 10-24 x 1/8 x 3/8 hex. (3) . . . . .                | 68 to * — XLH; 70 to * — XLCH   |
|                 | 15           | 7638        | NUT, No. 10-32 x 1/8 x 3/8 hex. (2) . . . . .                | 68 to * — XLH; 70 to * — XLCH   |
|                 | 16           | 9961        | SPRING CLIP, small (3) . . . . .                             | 68 to * — XLH; 70 to * — XLCH   |
|                 | 17           | 9986        | SPRING CLIP, large . . . . .                                 | N/A                             |
|                 | 18           | 59260—68    | FRONT FENDER LAMP KIT . . . . .                              | 68 to * — XLH; 70 to * — XLCH   |
|                 | 19           | 59266—68    | GASKET, fender lamp . . . . .                                | 68 to * — XLH; 70 to * — XLCH   |
|                 | 20           | 59268—68    | LAMP LENS . . . . .                                          | 68 to * — XLH; 70 to * — XLCH   |
|                 | 21           | 59269—68    | LENS GASKET . . . . .                                        | 68 to * — XLH; 70 to * — XLCH   |
|                 | 22           | 59271—68    | WELL NUT, lamp terminal . . . . .                            | 68 to * — XLH; 70 to * — XLCH   |
|                 | 23           | 59274—68    | LAMP SOCKET, with wire (2) . . . . .                         | 68 to * — XLH; 70 to * — XLCH   |
|                 | 24           | 70335—68    | CABLE, switch to terminal plate . . . . .                    | 68 to * — XLH; 70 to * — XLCH   |
|                 | 25           | 70336—68    | CABLE, fender to terminal plate . . . . .                    | 68 to * — XLH; 70 to * — XLCH   |
|                 | 26           | 70337—68    | WIRE, lamp to fender terminal . . . . .                      | 68 to * — XLH; 70 to * — XLCH   |
|                 | 27           | 71090—64    | BULB — 12 V. . . . .                                         | 68 to 73 — XLH; 70 to 73 — XLCH |
|                 | 28           | 71098—38    | INSULATING WASHER, fender terminal (2) . . . . .             | 68 to * — XLH; 70 to * — XLCH   |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# SPOTLAMP

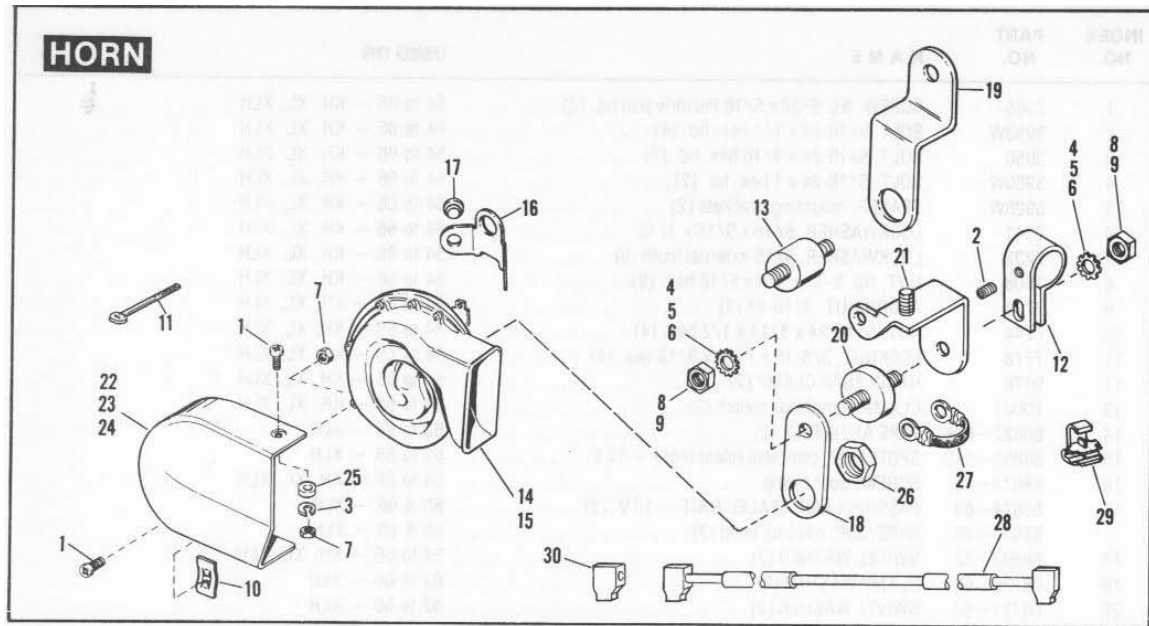




## SPOTLAMP

B79

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                                      | USED ON                |
|-----------------|--------------|-------------|------------------------------------------------------------------------------|------------------------|
|                 | 1            | 2585        | SCREW, No. 8-32 x 5/16 Pozidriv pan hd. (2).....                             | 54 to 66 — KH, XL, XLH |
|                 | 2            | 3953W       | BOLT, 5/16-24 x 1/2 hex. hd. (4).....                                        | 54 to 66 — KH, XL, XLH |
|                 | 3            | 3956        | BOLT, 5/16-24 x 9/16 hex. hd. (2).....                                       | 54 to 66 — KH, XL, XLH |
|                 | 4            | 3960W       | BOLT, 5/16-24 x 1 hex. hd. (2).....                                          | 54 to 66 — KH, XL, XLH |
|                 | 5            | 5928W       | SPACER, mounting brackets (2).....                                           | 54 to 66 — KH, XL, XLH |
|                 | 6            | 7041        | LOCKWASHER, 5/16 x 9/16 x 1/16.....                                          | 54 to 66 — KH, XL, XLH |
|                 | 7            | 7232        | LOCKWASHER, 5/16 external tooth (6).....                                     | 54 to 66 — KH, XL, XLH |
|                 | 8            | 7608        | NUT, No. 8-32 x 1/8 x 5/16 hex. (2).....                                     | 54 to 66 — KH, XL, XLH |
|                 | 9            | 7736        | ACORN NUT, 5/16-24 (2).....                                                  | 54 to 66 — KH, XL, XLH |
|                 | 10           | 7744        | NUT, 5/16-24 x 3/16 x 1/2 hex. (4).....                                      | 54 to 66 — KH, XL, XLH |
|                 | 11           | 7778        | LOCKNUT, 3/8-16 x 7/16 x 9/16 hex. (2).....                                  | 54 to 66 — KH, XL, XLH |
|                 | 12           | 9976        | HANDLEBAR CLAMP (2).....                                                     | 54 to 66 — KH, XL, XLH |
|                 | 13           | 10001       | CLAMP, handlebar switch (2).....                                             | 54 to 66 — KH, XL, XLH |
|                 | 14           | 68627—62A   | WIRE ASSEMBLY (2).....                                                       | 62 to 66 — XLH         |
|                 | 15           | 68652—64B   | SPOTLAMP, complete (clear lens) — 12 V. ....                                 | 62 to 66 — XLH         |
|                 | 16           | 68672—38    | SCREW, door clamp.....                                                       | 54 to 66 — KH, XL, XLH |
|                 | 17           | 68674—69    | PASSING LAMP SEALED UNIT — 12 V. (2).....                                    | 65 & 66 — XLH          |
|                 |              | 68690—69    | WIRE CLIP, passing lamp (2).....                                             | 65 & 66 — XLH          |
|                 | 18           | 68693—38    | SWIVEL WASHER (3).....                                                       | 54 to 66 — KH, XL, XLH |
|                 | 19           | 68720—62    | CLAMP WASHER (2).....                                                        | 62 to 66 — XLH         |
|                 | 20           | 68721—62    | SWIVEL WASHER (2).....                                                       | 62 to 66 — XLH         |
|                 |              | 68723—62    | ADAPTER BUSHING (to mount old-style lamps<br>on new-style brackets)..... N/A | 62 to 66 — XLH         |
|                 | 21           | 68725—62    | MOLDING RING.....                                                            | 62 to 66 — XLH         |
|                 | 22           | 68726—62    | SEALED BEAM UNIT — 6 V. ....                                                 | 62 to 64 — XLH         |
|                 |              | 68726—64    | SEALED BEAM UNIT — 12 V. ....                                                | 65 & 66 — XLH          |
|                 | 23           | 70060—29    | HANDLEBAR SWITCH AND WIRE.....                                               | 54 to 66 — KH, XL, XLH |



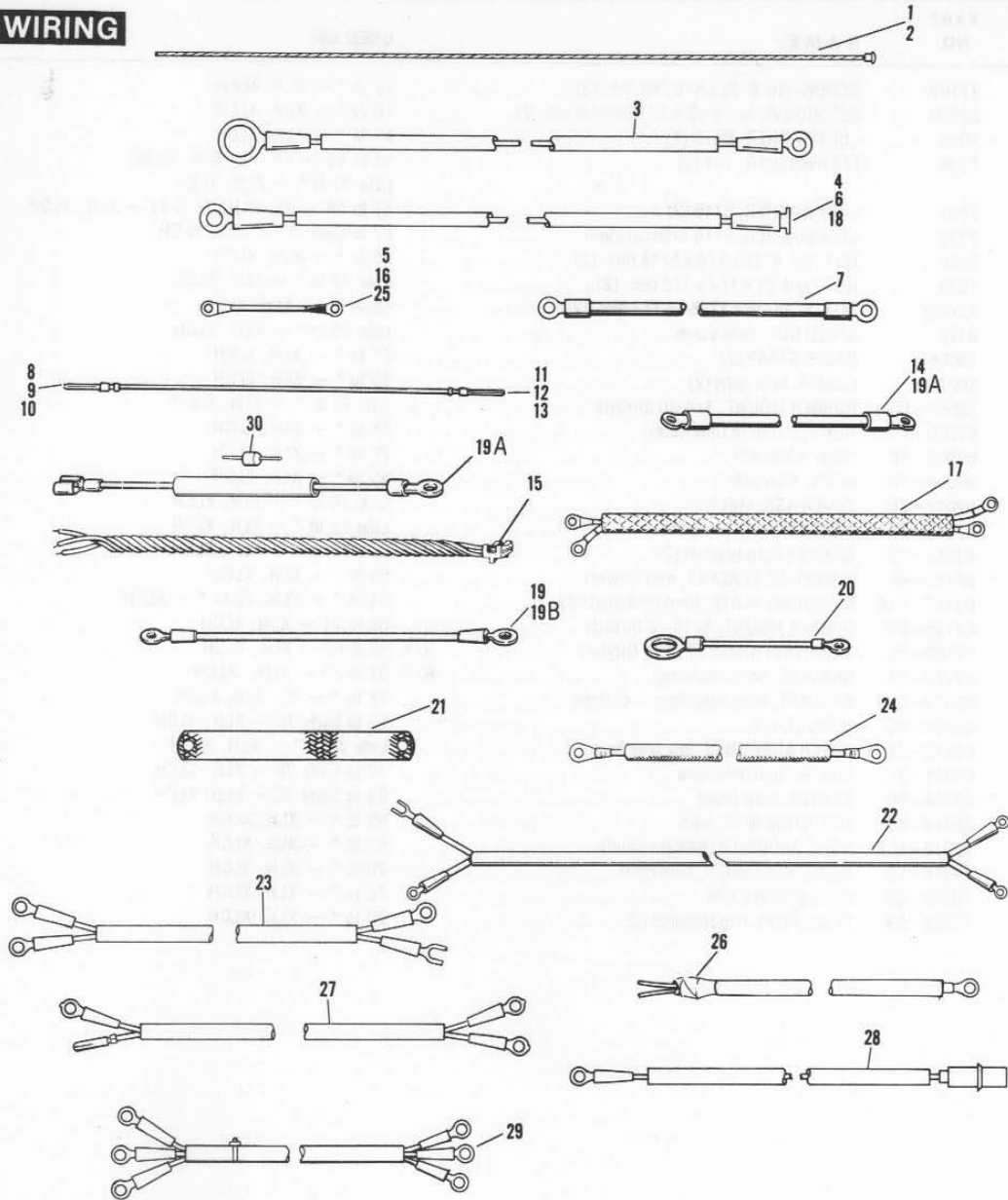
# HORN

B80

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                   | USED ON                                                   |
|--------------|-----------|-----------|-------------------------------------------|-----------------------------------------------------------|
|              | 1         | 1719W     | SCREW, No. 8-32 x 5/8 Phil. hd. (3)       | 65 to * — XLH, XLCH                                       |
|              | 2         | 3206B     | SET SCREW, No. 8-32 x 3/16 socket hd. (2) | 70 to * — XLH, XLCH                                       |
|              | 3         | 7015      | LOCKWASHER, No. 8 (2)                     | 65 to * — XLH, XLCH                                       |
|              | 4         | 7036      | LOCKWASHER, 1/4 (2)                       | 54 to 65 — KH, XL, XLH, XLCH;<br>Late 70 to * — XLH, XLCH |
|              | 5         | 7041      | LOCKWASHER, 5/16 (2)                      | 57 to 64 — XL, XLH; 70 & 71 — XLH, XLCH                   |
|              | 6         | 7232      | LOCKWASHER, 5/16 external tooth           | 67 to Early 70 — XLH, XLCH                                |
|              | 7         | 7608      | NUT, No. 8-32 x 1/8 x 5/16 hex. (2)       | 65 to * — XLH, XLCH                                       |
|              | 8         | 7688      | NUT, 1/4-20 x 1/4 x 1/2 hex. (2)          | Late 70 to * — XLH, XLCH                                  |
|              | 9         | 7748W     | NUT, 5/16-18 x 17/64 x 1/2 hex. (2)       | 65 to 71 — XLH, XLCH                                      |
|              | 10        | 8125      | SPEED NUT, horn cover                     | Late 65 to * — XLH, XLCH                                  |
|              | 11        | 10006     | CABLE STRAP (5)                           | 71 to * — XLH, XLCH                                       |
|              | 12        | 10026     | CLAMP, twin horn (2)                      | 70 to * — XLH, XLCH                                       |
|              | 13        | 62563—65  | RUBBER MOUNT, 1/4-20 threads              | Late 70 to * — XLH, XLCH                                  |
|              | 14        | 69000—76  | HORN, standard (low note)                 | 65 to * — XLH, XLCH                                       |
|              |           | 69003—76  | TWIN HORN KIT                             | 70 to * — XLH, XLCH                                       |
|              | 15        | 69016—76  | HORN, high note                           | 65 to * — XLH, XLCH                                       |
|              | 15A       | 69017—76  | COVER ASSEMBLY                            | Late 76 to * — XLH, XLCH                                  |
|              | 16        | 69041—73  | BRACKET, horn bumper                      | Late 73 to * — XLH, XLCH                                  |
|              | 17        | 69042—73  | BUMPER horn bracket (2)                   | Late 73 to * — XLH, XLCH                                  |
|              | 18        | 69117—65  | MOUNTING BRACKET, only (lower)            | 65 to * — XLH, XLCH                                       |
|              | 19        | 69117—71A | MOUNTING PLATE, horn (low seat kit)       | 54 to * — XLH; 70 to * — XLCH                             |
|              | 20        | 69125—65  | RUBBER MOUNT, 5/16-18 threads             | 65 to 71 — XLH, XLCH                                      |
|              | 21        | 69129—65  | MOUNTING BRACKET, only (upper)            | N/A 65 & 66 — XLH, XLCH                                   |
|              |           | 69129—67  | BRACKET, horn mounting                    | N/A 67 to 71 — XLH, XLCH                                  |
|              |           | 69129—72B | BRACKET, horn mounting — chrome           | 72 to * — XL, XLH, XLCH                                   |
|              | 22        | 69138—65  | HORN COVER                                | 65 to Early 76 — XLH, XLCH                                |
|              | 23        | 69140—76  | COVER ASSEMBLY, low note horn             | Late 76 to * — XLH, XLCH                                  |
|              | 24        | 69141—70  | COVER, high note horn                     | 70 to Early 76 — XLH, XLCH                                |
|              | 25        | 69144—65  | SPACER, horn cover                        | 65 to Early 76 — XLH, XLCH                                |
|              | 26        | 69149—65  | MOUNTING NUT, horn                        | 65 to * — XLH, XLCH                                       |
|              | 27        | 70016—65A | HORN GROUND STRAP (braided)               | 65 to * — XLH, XLCH                                       |
|              | 28        | 70318—70  | CABLE ASSEMBLY, twin horn                 | 70 to * — XLH, XLCH                                       |
|              | 29        | 70576—68  | WIRE CONNECTOR                            | 70 to * — XLH, XLCH                                       |
|              | 30        | 70584—69  | INSULATOR, flag terminal (2)              | 70 to * — XLH, XLCH                                       |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# WIRING

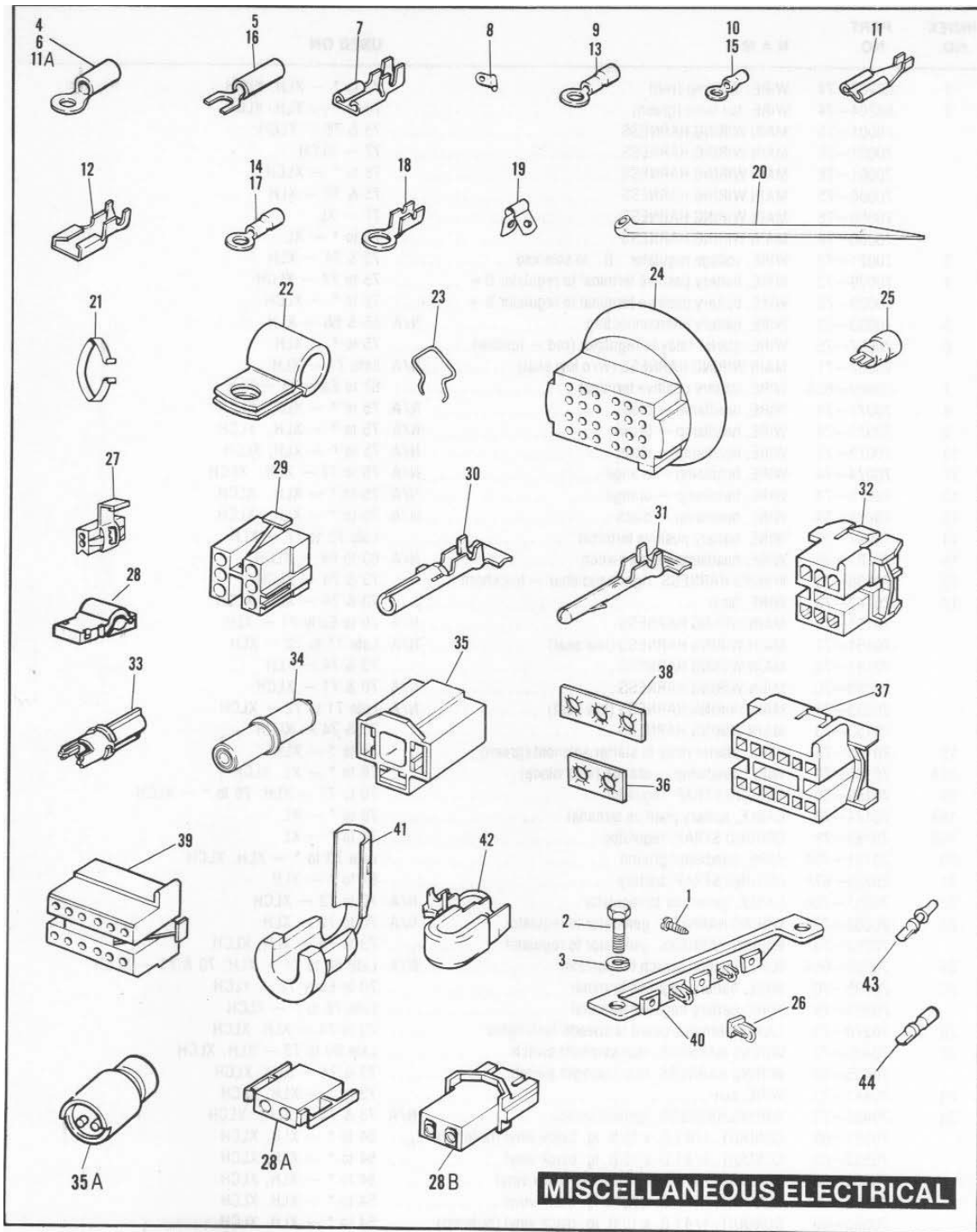


# WIRING

B81

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                                 | USED ON                                 |
|--------------|-----------|-----------|------------------------------------------------------|-----------------------------------------|
|              | 1         | 68203-74  | WIRE, tail lamp (red)                                | 74 to * — XLH, XLCH                     |
|              | 2         | 68204-74  | WIRE, tail lamp (green)                              | 74 to * — XLH, XLCH                     |
|              |           | 70001-75  | MAIN WIRING HARNESS                                  | 75 & 76 — XLCH                          |
|              |           | 70001-76  | MAIN WIRING HARNESS                                  | 77 — XLCH                               |
|              |           | 70001-78  | MAIN WIRING HARNESS                                  | 78 to * — XLCH                          |
|              |           | 70006-75  | MAIN WIRING HARNESS                                  | 75 & 76 — XLH                           |
|              |           | 70006-76  | MAIN WIRING HARNESS                                  | 77 — XL                                 |
|              |           | 70006-78  | MAIN WIRING HARNESS                                  | 78 to * — XL                            |
|              | 3         | 70021-73  | WIRE, voltage regulator "B" to solenoid              | 73 & 74 — XLH                           |
|              | 4         | 70029-73  | WIRE, battery positive terminal to regulator B+      | 73 to 77 — XLCH                         |
|              |           | 70029-78  | WIRE, battery positive terminal to regulator B+      | 78 to * — XLCH                          |
|              | 5         | 70033-63  | WIRE, battery interconnecting                        | N/A 65 & 66 — XLH                       |
|              | 6         | 70057-75  | WIRE, starter relay to regulator (red — fusible)     | 75 to * — XLH                           |
|              |           | 70062-71  | MAIN WIRING HARNESS (w/o low seat)                   | N/A Late 71 — XLH                       |
|              | 7         | 70069-65A | WIRE, battery positive terminal                      | 67 to Early 75 — XLH                    |
|              | 8         | 70071-74  | WIRE, headlamp — blue                                | N/A 75 to * — XLH, XLCH                 |
|              | 9         | 70072-74  | WIRE, headlamp — brown                               | N/A 75 to * — XLH, XLCH                 |
|              | 10        | 70073-74  | WIRE, headlamp — violet                              | N/A 75 to * — XLH, XLCH                 |
|              | 11        | 70074-74  | WIRE, headlamp — orange                              | N/A 75 to 77 — XLH, XLCH                |
|              | 12        | 70075-74  | WIRE, headlamp — orange                              | N/A 75 to * — XLH, XLCH                 |
|              | 13        | 70076-74  | WIRE, headlamp — black                               | N/A 75 to * — XLH, XLCH                 |
|              | 14        | 70097-75  | WIRE, battery positive terminal                      | Late 75 to 77 — XLH                     |
|              | 15        | 70101-49  | WIRE, headlamp toggle switch                         | N/A 63 to 69 — XLCH                     |
|              | 16        | 70136-73  | WIRING HARNESS, right handlebar — buckhorn           | 73 & 74 — XLCH                          |
|              | 17        | 70142-73  | WIRE, horn                                           | 73 & 74 — XLH, XLCH                     |
|              |           | 70151-70  | MAIN WIRING HARNESS                                  | N/A 70 to Early 71 — XLH                |
|              |           | 70151-71  | MAIN WIRING HARNESS (low seat)                       | N/A Late 71 to 72 — XLH                 |
|              |           | 70151-73  | MAIN WIRING HARNESS                                  | 73 & 74 — XLH                           |
|              |           | 70153-70  | MAIN WIRING HARNESS                                  | N/A 70 & 71 — XLCH                      |
|              |           | 70153-71  | MAIN WIRING HARNESS (low seat)                       | N/A Late 71 to 72 — XLCH                |
|              |           | 70153-73  | MAIN WIRING HARNESS                                  | 73 & 74 — XLCH                          |
|              | 18        | 70163-75  | WIRE, starter relay to starter solenoid (green)      | 75 to * — XLH                           |
|              | 18A       | 70165-78  | WIRE, headlamp — orange (with diode)                 | 78 to * — XL, XLCH                      |
|              | 19        | 70169-70  | GROUND STRAP, regulator                              | 70 to 77 — XLH; 78 to * — XLCH          |
|              | 19A       | 70174-78  | CABLE, battery positive terminal                     | 78 to * — XL                            |
|              | 19B       | 70183-78  | GROUND STRAP, regulator                              | 78 to * — XL                            |
|              | 20        | 70191-73A | WIRE, handlebar ground                               | Late 73 to * — XLH, XLCH                |
|              | 21        | 70235-67A | GROUND STRAP, battery                                | 67 to * — XLH                           |
|              | 22        | 70251-70A | CABLE, generator to regulator                        | N/A 70 to 72 — XLCH                     |
|              | 23        | 70263-70A | WIRING HARNESS, generator to regulator               | N/A 70 to 72 — XLH                      |
|              |           | 70263-73  | WIRING HARNESS, generator to regulator               | 73 to 76 — XLH, XLCH                    |
|              | 24        | 70269-68A | WIRE, ignition switch to regulator                   | N/A Late 68 to 71 — XLH; 70 & 71 — XLCH |
|              | 25        | 70295-70  | WIRE, battery negative terminal                      | 70 to Early 78 — XLCH                   |
|              |           | 70295-78  | WIRE, battery negative terminal                      | Late 78 to * — XLCH                     |
|              | 26        | 70370-70  | CABLE, terminal board to speedo-tach lights          | 70 to 74 — XLH, XLCH                    |
|              | 27        | 70435-70  | WIRING HARNESS, rear stoplight switch                | Late 69 to 72 — XLH, XLCH               |
|              |           | 70435-73  | WIRING HARNESS, rear stoplight switch                | 73 & 74 — XLH, XLCH                     |
|              | 28        | 70441-73  | WIRE, coil                                           | 73 to * — XLH, XLCH                     |
|              | 29        | 70485-73  | WIRING HARNESS, ignition switch                      | N/A 73 & 74 — XLH, XLCH                 |
|              |           | 70551-69  | CONDUIT, 1/8 I.D. x 10 ft. lg. black vinyl (hi-temp) | 54 to * — XLH, XLCH                     |
|              |           | 70552-69  | CONDUIT, 3/8 I.D. x 10 ft. lg. black vinyl           | 54 to * — XLH, XLCH                     |
|              |           | 70553-69  | CONDUIT, 7/16 I.D. x 10 ft. lg. black vinyl          | 54 to * — XLH, XLCH                     |
|              |           | 70554-69  | CONDUIT, 1/4 I.D. x 10 ft. lg. black vinyl           | 54 to * — XLH, XLCH                     |
|              |           | 70555-69  | CONDUIT, 1/4 I.D. x 10 ft. lg. black vinyl (hi-temp) | 54 to * — XLH, XLCH                     |
|              |           | 70556-71  | CONDUIT, 5/16 I.D. x 10 ft. lg. black vinyl          | 54 to * — XLH, XLCH                     |
|              |           | 70558-71  | CONDUIT, 1/2 I.D. x 10 ft. lg. black vinyl           | 54 to * — XLH, XLCH                     |
|              |           | 70559-71  | CONDUIT, 1/8 I.D. x 10 ft. lg. black vinyl           | 54 to * — XLH, XLCH                     |
|              | 30        | 74563-65  | DIODE, wiring harness                                | 77 to * — XL, XLCH                      |

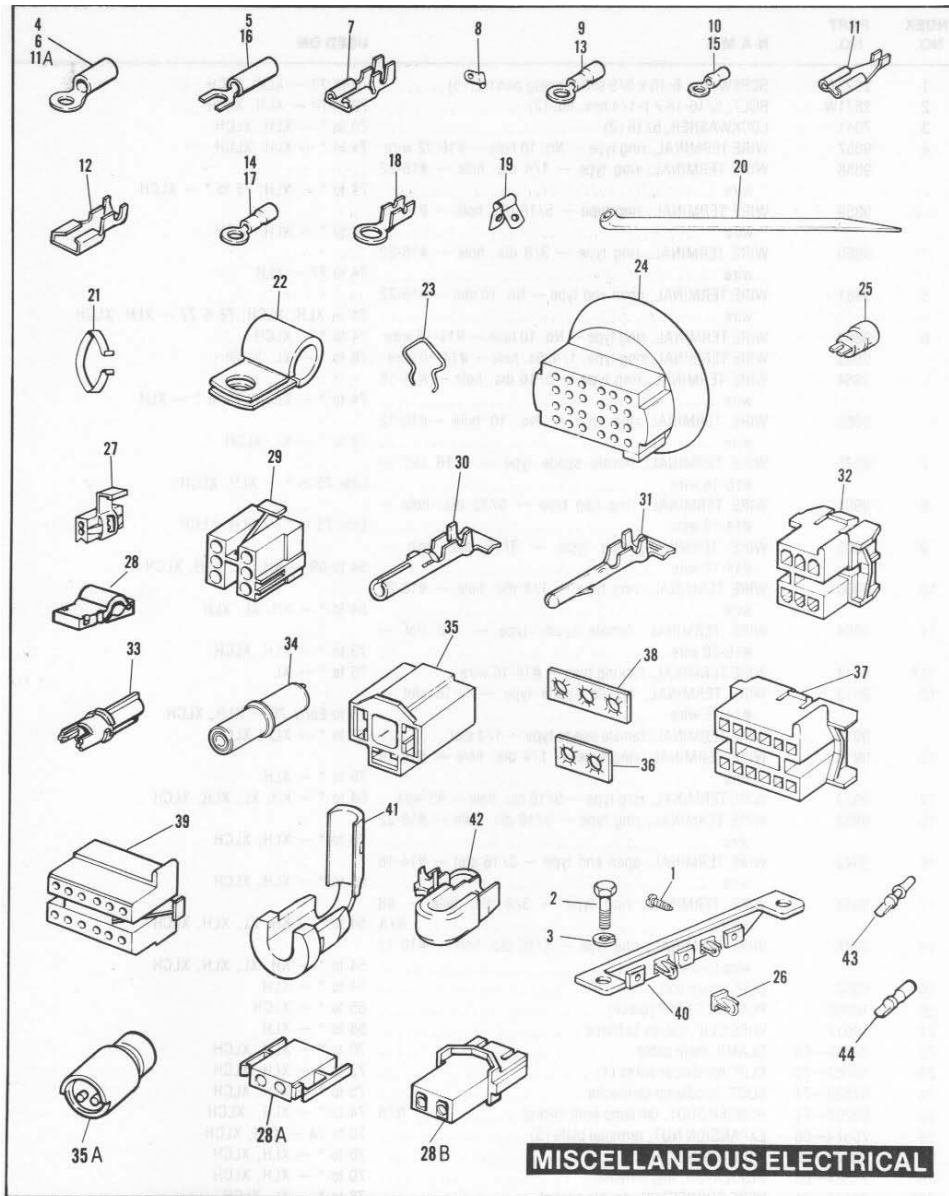
**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.



**MISCELLANEOUS ELECTRICAL**
**B82-1**

| RETAIL PRICE | INDEX NO. | PART NO. | N A M E                                                           | USED ON                             |
|--------------|-----------|----------|-------------------------------------------------------------------|-------------------------------------|
|              | 1         | 2623W    | SCREW, No. 8-15 x 5/8 self-tapping pan hd. (5)                    | 70 to 74 — XLH, XLCH                |
|              | 2         | 2871W    | BOLT, 5/16-18 x 1-1/4 hex. hd. (2)                                | 70 to 74 — XLH, XLCH                |
|              | 3         | 7041     | LOCKWASHER, 5/16 (2)                                              | 70 to * — XLH, XLCH                 |
|              | 4         | 9857     | WIRE TERMINAL, ring type — No. 10 hole — #16-22 wire              | 74 to * — XLH, XLCH                 |
|              |           | 9858     | WIRE TERMINAL, ring type — 1/4 dia. hole — #16-22 wire            | 74 to * — XLH; 75 to * — XLCH       |
|              |           | 9859     | WIRE TERMINAL, ring type — 5/16 dia. hole — #16-22 wire           | 74 to * — XLH, XLCH                 |
|              |           | 9860     | WIRE TERMINAL, ring type — 3/8 dia. hole — #16-22 wire            | 74 to 77 — XLH                      |
|              | 5         | 9861     | WIRE TERMINAL, open end type — No. 10 slot — #16-22 wire          | 74 — XLH, XLCH; 76 & 77 — XLH, XLCH |
|              | 6         | 9862     | WIRE TERMINAL, ring type — No. 10 hole — #14-16 wire              | 74 to * — XLCH                      |
|              |           | 9863     | WIRE TERMINAL, ring type, 1/4 dia. hole — #14-16 wire             | 78 to * — XL, XLCH                  |
|              |           | 9864     | WIRE TERMINAL, ring type — 5/16 dia. hole — #14-16 wire           | 74 to * — XLCH; 75 to * — XLH       |
|              |           | 9866     | WIRE TERMINAL ring type — No. 10 hole — #10-12 wire               | 78 to * — XL, XLCH                  |
|              | 7         | 9875     | WIRE TERMINAL, female spade type — 5/16 slot — #16-18 wire        | Late 75 to * — XLH, XLCH            |
|              | 8         | 9901     | WIRE TERMINAL, ring flag type — 5/32 dia. hole — #14-16 wire      | Late 73 to * — XLH, XLCH            |
|              | 9         | 9902     | WIRE TERMINAL, ring type — 3/16 dia. hole — #14-16 wire           | 54 to 69 — KH, XL, XLH, XLCH        |
|              | 10        | 9903     | WIRE TERMINAL, ring type — 1/8 dia. hole — #18-22 wire            | 54 to * — KH, XL, XLH               |
|              | 11        | 9904     | WIRE TERMINAL, female spade type — 1/8 slot — #16-20 wire         | 73 to * — XLH, XLCH                 |
|              | 11A       | 9911     | WIRE TERMINAL, locking type — #14-16 wire                         | 78 to * — XL                        |
|              | 12        | 9913     | WIRE TERMINAL, female spade type — 5/16 slot — #14-16 wire        | 75 to Early 76 — XLH, XLCH          |
|              |           | 9914     | WIRE TERMINAL, female spade type — 1/4 slot                       | 65 to * — XLH, XLCH                 |
|              | 13        | 9918     | WIRE TERMINAL, ring type — 1/4 dia. hole — #14-16 wire            | 70 to * — XLH                       |
|              | 14        | 9923     | WIRE TERMINAL, ring type — 5/16 dia. hole — #8 wire               | 54 to * — KH, XL, XLH, XLCH         |
|              | 15        | 9932     | WIRE TERMINAL, ring type — 3/16 dia. hole — #18-22 wire           | 73 to * — XLH, XLCH                 |
|              | 16        | 9942     | WIRE TERMINAL, open end type — 3/16 slot — #14-16 wire            | 65 to * — XLH, XLCH                 |
|              | 17        | 9944     | WIRE TERMINAL, ring type — 3/8 dia. hole — #8 wire                | N/A 54 to * — KH, XL, XLH, XLCH     |
|              | 18        | 9945     | WIRE TERMINAL, ring type — 5/16 dia. hole — #10-12 wire (u-clamp) | 54 to * — KH, XL, XLH, XLCH         |
|              | 19        | 9957     | CLIP, spark coil                                                  | 74 to * — XLH                       |
|              | 20        | 10006    | PLASTIC STRAP (black)                                             | 65 to * — XLCH                      |
|              | 21        | 10012    | WIRE CLIP, cables to frame                                        | 58 to * — XLH                       |
|              | 22        | 38712—68 | CLAMP, main cable                                                 | 70 to * — XLH, XLCH                 |
|              | 23        | 56062—73 | CLIP, handlebar wires (4)                                         | 73 to * — XLH, XLCH                 |
|              | 24        | 67839—74 | BOOT, headlamp connector                                          | 75 to * — XLH, XLCH                 |
|              | 25        | 68202—74 | RUBBER BOOT, tail lamp bulb socket                                | N/A 74 to * — XLH, XLCH             |
|              | 26        | 70574—68 | EXPANSION NUT, terminal plate (5)                                 | 70 to 74 — XLH, XLCH                |
|              | 27        | 70576—68 | WIRE CONNECTOR                                                    | 70 to * — XLH, XLCH                 |
|              | 28        | 70584—69 | INSULATOR, flag terminal                                          | 70 to * — XLH, XLCH                 |
|              | 28A       | 72034—71 | WIRE CONNECTOR, double socket                                     | 78 to * — XL, XLCH                  |
|              | 28B       | 72035—71 | CONNECTOR, double pin                                             | 78 to * — XL, XLCH                  |
|              | 29        | 72037—71 | CONNECTOR, six socket                                             | 73 to * — XLH, XLCH                 |

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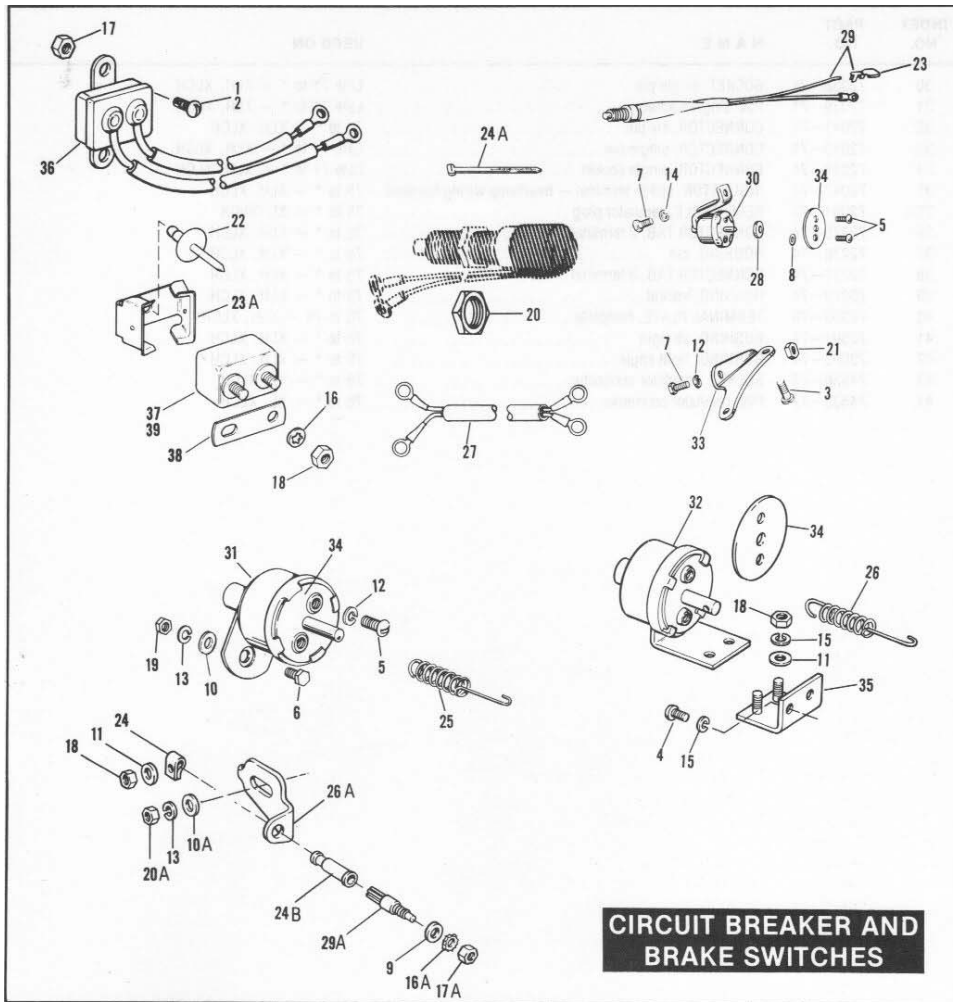


**MISCELLANEOUS ELECTRICAL (CONT'D)**
**B82-2**

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                | USED ON                  |
|-----------------|--------------|-------------|--------------------------------------------------------|--------------------------|
|                 | 30           | 72038-71    | SOCKET, single pin .....                               | Late 71 to * — XLH, XLCH |
|                 | 31           | 72039-71    | PIN, single socket .....                               | Late 71 to * — XLH, XLCH |
|                 | 32           | 72041-71    | CONNECTOR, six pin .....                               | 73 to * — XLH, XLCH      |
|                 | 33           | 72043-71    | CONNECTOR, single pin .....                            | Late 71 to * — XLH, XLCH |
|                 | 34           | 72044-71    | CONNECTOR, single socket .....                         | Late 71 to * — XLH, XLCH |
|                 | 35           | 72047-71    | INSULATOR, spade terminal — headlamp wiring harness .. | 75 to * — XLH, XLCH      |
|                 | 35A          | 72051-77    | RECEPTACLE, regulator plug .....                       | 78 to * — XL, XLCH       |
|                 | 36           | 72275-74    | CONNECTOR TAB, 2 terminal .....                        | 75 to * — XLH, XLCH      |
|                 | 37           | 72276-74    | HOUSING, pin .....                                     | 75 to * — XLH, XLCH      |
|                 | 38           | 72277-74    | CONNECTOR TAB, 3 terminal .....                        | 75 to * — XLH, XLCH      |
|                 | 39           | 72278-74    | HOUSING, socket .....                                  | 75 to * — XLH, XLCH      |
|                 | 40           | 72303-70    | TERMINAL PLATE, complete .....                         | 70 to 74 — XLH, XLCH     |
|                 | 41           | 72501-74    | BUSHING, straight .....                                | 75 to * — XLH, XLCH      |
|                 | 42           | 72502-74    | BUSHING, right angle .....                             | 75 to * — XLH, XLCH      |
|                 | 43           | 74536-77    | SOCKET, regulator connector .....                      | 78 to * — XL, XLCH       |
|                 | 44           | 74539-77    | PIN, regulator connector .....                         | 78 to * — XL, XLCH       |

CIRCUIT BREAKER AND  
BRAKE SWITCHES

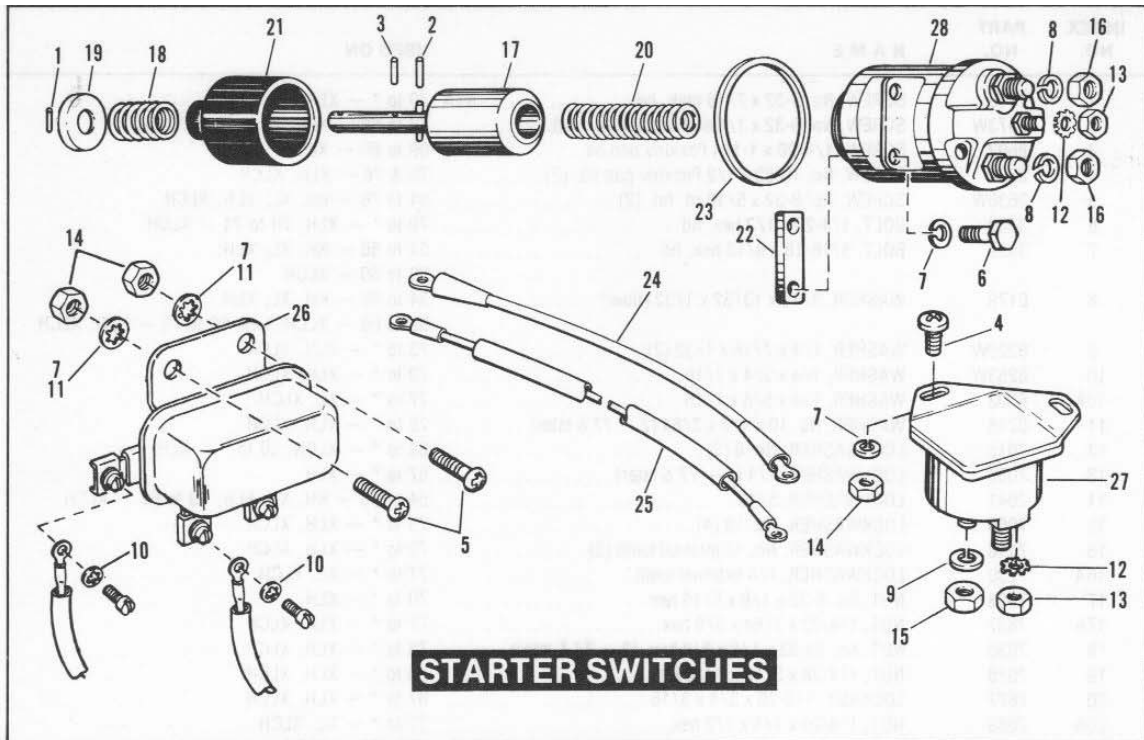
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# **CIRCUIT BREAKER AND BRAKE SWITCHES**

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                             | USED ON                                                               |
|--------------|-----------|-----------|---------------------------------------------------------------------|-----------------------------------------------------------------------|
|              | 1         | 1713      | SCREW, No. 8-32 x 7/16 ctsk. hd. ....                               | N/A 70 to * — XLH                                                     |
|              | 2         | 2573W     | SCREW, No. 6-32 x 1/4 self-tapping hex. hd. (2) .....               | 67 to 69 — XLH; 70 to 72 — XLCH                                       |
|              | 3         | 2602      | SCREW, 1/4-20 x 1-1/4 Pozidriv pan hd. ....                         | 59 to 66 — XLCH                                                       |
|              | 4         | 2604      | SCREW, No. 10-32 x 1/2 Pozidriv pan hd. (2) .....                   | 75 & 76 — XLH, XLCH                                                   |
|              | 5         | 2636W     | SCREW, No. 8-32 x 5/16 rd. hd. (2) .....                            | 54 to 76 — KH, XL, XLH, XLCH                                          |
|              | 6         | 3738      | BOLT, 1/4-20 x 1/2 hex. hd. ....                                    | 70 to * — XLH; 70 to 74 — XLCH                                        |
|              | 7         | 3959      | BOLT, 5/16-18 x 9/16 hex. hd. ....                                  | 54 to 66 — KH, XL, XLH;<br>59 to 66 — XLCH                            |
|              | 8         | 6179      | WASHER, 3/16 x 13/32 x 1/32 (fiber) .....                           | 54 to 66 — KH, XL, XLH;<br>59 to 66 — XLCH; Late 69 to 76 — XLH, XLCH |
|              | 9         | 6220W     | WASHER, 1/4 x 7/16 x 1/32 (2) .....                                 | 73 to * — XLH, XLCH                                                   |
|              | 10        | 6253W     | WASHER, 1/4 x 3/4 x 1/16 .....                                      | 70 to * — XLH, XLCH                                                   |
|              | 10A       | 6703      | WASHER, 1/4 x 5/8 x 1/16 .....                                      | 77 to * — XL, XLCH                                                    |
|              | 11        | 6716      | WASHER, No. 10 x 1/2 x 3/64 (2 — 77 & later) .....                  | 75 to * — XLH, XLCH                                                   |
|              | 12        | 7015      | LOCKWASHER, No. 8 (3) .....                                         | 63 to * — XLCH; 59 to * — XLH                                         |
|              | 13        | 7036      | LOCKWASHER, 1/4 (2 — 77 & later) .....                              | 67 to * — XLH                                                         |
|              | 14        | 7041      | LOCKWASHER, 5/16 .....                                              | 54 to 66 — KH, XL, XLH; 59 to 66 — XLCH                               |
|              | 15        | 7069      | LOCKWASHER, No. 10 (4) .....                                        | 75 to * — XLH, XLCH                                                   |
|              | 16        | 7118      | LOCKWASHER, No. 10 internal tooth (3) .....                         | 73 to * — XLH, XLCH                                                   |
|              | 16A       | 7230      | LOCKWASHER, 1/4 external tooth .....                                | 77 to * — XL, XLCH                                                    |
|              | 17        | 7608      | NUT, No. 8-32 x 1/8 x 5/16 hex. ....                                | 70 to * — XLH                                                         |
|              | 17A       | 7637      | NUT, 1/4-32 x 7/64 x 3/8 hex. ....                                  | 77 to * — XLH, XLCH                                                   |
|              | 18        | 7638      | NUT, No. 10-32 x 1/8 x 3/8 hex. (2 — 77 & later) .....              | 73 to * — XLH, XLCH                                                   |
|              | 19        | 7676      | NUT, 1/4-28 x 3/16 x 7/16 hex. ....                                 | 70 to * — XLH, XLCH                                                   |
|              | 20        | 7677      | LOCKNUT, 1/2-20 x 3/4 x 3/16 .....                                  | 67 to * — XLH, XLCH                                                   |
|              | 20A       | 7688      | NUT, 1/4-20 x 1/4 x 1/2 hex. ....                                   | 77 to * — XL, XLCH                                                    |
|              | 21        | 7748W     | NUT, 5/16-18 x 17/64 x 1/2 hex. ....                                | 59 to 66 — XLCH                                                       |
|              | 22        | 8483      | POP RIVET, 3/16 x 7/16 x 5/8 dia. hd. (3) .....                     | 73 to Early 74 — XLH, XLCH                                            |
|              | 23        | 9931      | WIRE TERMINAL, female spade type — 3/16 slot —<br>#16-20 wire ..... | 70 to * — XLH, XLCH                                                   |
|              | 23A       | 9952      | CLIP, circuit breaker (3) (4 — 78 & later) .....                    | 73 to * — XLH, XLCH                                                   |
|              | 24        | 9973      | CLAMP, rear brakelight switch wire .....                            | 77 to * — XL, XLCH                                                    |
|              | 24A       | 10007     | CABLE STRAP, white (2) .....                                        | Late 69 to 72 — XLH, XLCH                                             |
|              | 24B       | 27751—69P | RUBBER CAP, front stoplight switch .....                            | 73 to * — XLH, XLCH                                                   |
|              | 25        | 40503—63  | SPRING, stoplight switch .....                                      | Late 69 — XLH, XLCH                                                   |
|              | 26        | 40521—75  | SPRING, stoplight switch .....                                      | 75 & 76 — XLH, XLCH                                                   |
|              | 26A       | 43301—76  | BRACKET, rear brakelight switch .....                               | 77 to * — XL, XLCH                                                    |
|              | 27        | 70435—70  | WIRING HARNESS, rear stoplight switch .....                         | 70 to 72 — XLH, XLCH                                                  |
|              |           | 70435—73  | WIRING HARNESS, rear stoplight switch .....                         | 73 to * — XLH, XLCH                                                   |
|              | 28        | 71098—38  | BUSHING, stoplight switch .....                                     | 54 to 66 — KH, XL, XLH; 59 to 66 — XLCH<br>Late 69 to * — XLH, XLCH   |
|              | 29        | 71900—70  | STOPLIGHT SWITCH, with terminal (front brake) .....                 | Late 69 to 72 — XLH, XLCH                                             |
|              | 29A       | 72001—69B | STOPLIGHT SWITCH, front brake (rear 1977 & later) .....             | 73 to * — XLH, XLCH                                                   |
|              | 30        | 72004—52  | STOPLIGHT SWITCH, complete .....                                    | 59 to 66 — XLH, XLCH                                                  |
|              | 31        | 72004—67  | STOPLIGHT SWITCH KIT, with wires .....                              | 67 to 72 — XLH, XLCH                                                  |
|              |           | 72004—70  | STOPLIGHT SWITCH, only — rear .....                                 | 73 & 74 — XLH, XLCH                                                   |
|              | 32        | 72004—75  | STOPLIGHT SWITCH, only — rear .....                                 | 75 & 76 — XLH, XLCH                                                   |
|              | 33        | 72011—59  | BRACKET, stoplight switch .....                                     | N/A 59 to 66 — XLCH                                                   |
|              | 34        | 72015—39  | INSULATOR, stoplight switch .....                                   | 59 to 76 — XLH, XLCH                                                  |
|              | 35        | 72050—75  | BRACKET, stoplight switch .....                                     | 75 & 76 — XLH, XLCH                                                   |
|              | 36        | 74589—67A | CIRCUIT BREAKER, with wires .....                                   | 67 to 71 — XLH                                                        |
|              | 37        | 74589—70  | CIRCUIT BREAKER, with wires .....                                   | 70 to Early 71 — XLCH                                                 |
|              |           | 74589—71  | CIRCUIT BREAKER, with wires .....                                   | Late 71 to 72 — XLH                                                   |
|              |           | 74589—72  | CIRCUIT BREAKER, with wires .....                                   | 72 — XLCH                                                             |
|              |           | 74589—73  | CIRCUIT BREAKER, only (3) .....                                     | 73 to * — XLH, XLCH                                                   |
|              | 38        | 74598—73  | CONNECTOR BAR, ignition and accessory circuit breakers .....        | 73 to * — XLH, XLCH                                                   |
|              | 39        | 74599—77  | CIRCUIT BREAKER, only .....                                         | 78 to * — XL, XLCH                                                    |

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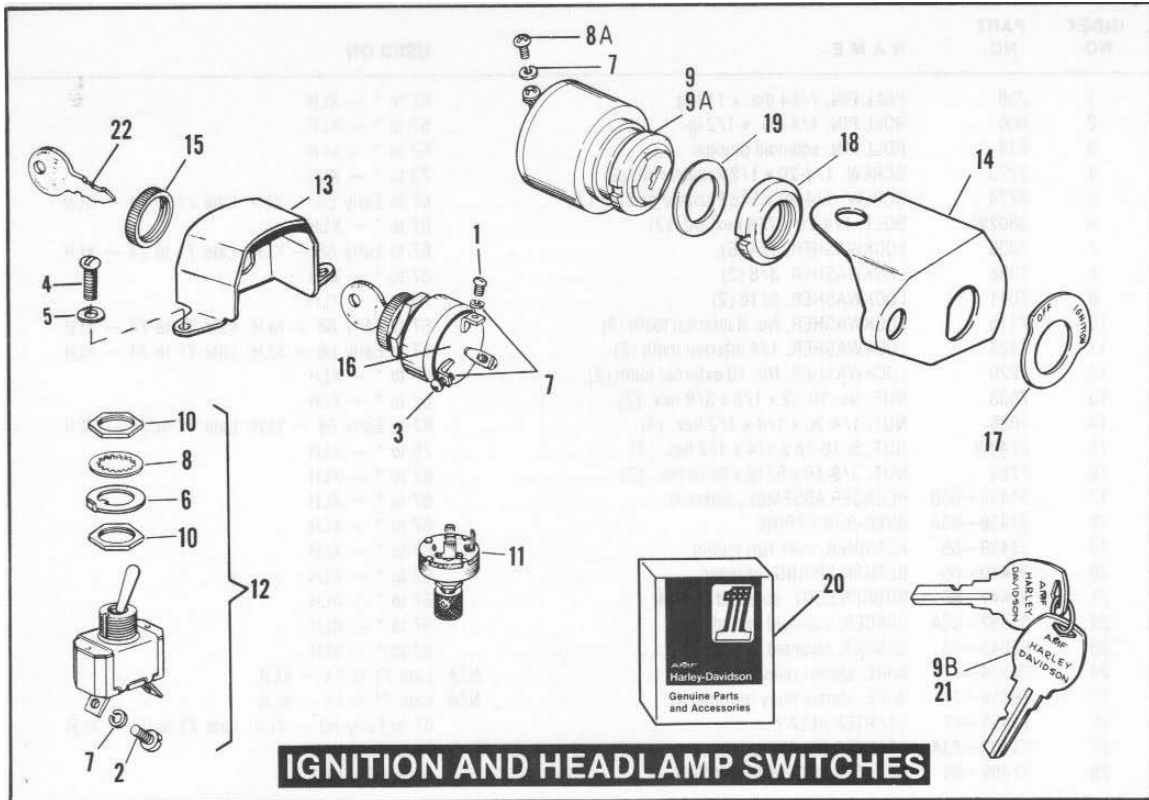


# STARTER SWITCHES

B84

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                        | USED ON                                   |
|-----------------|--------------|-------------|------------------------------------------------|-------------------------------------------|
|                 | 1            | 256         | ROLL PIN, 7/64 dia. x 1/2 lg. ....             | 67 to * — XLH                             |
|                 | 2            | 600         | ROLL PIN, 1/8 dia. x 1/2 lg. ....              | 67 to * — XLH                             |
|                 | 3            | 614         | ROLL PIN, solenoid plunger ....                | 67 to * — XLH                             |
|                 | 4            | 2773        | SCREW, 1/4-20 x 1/2 Pozidriv hd. (2) .....     | 73 to * — XLH                             |
|                 | 5            | 2774        | SCREW, 1/4-20 x 5/8 Pozidriv pan hd. (2) ..... | 67 to Early 68 — XLH; Late 71 to 74 — XLH |
|                 | 6            | 3802W       | BOLT, 1/4-20 x 7/8 hex. hd. (2) .....          | 67 to * — XLH                             |
|                 | 7            | 7036        | LOCKWASHER, 1/4 (6) .....                      | 67 to Early 68 — XLH; Late 71 to 74 — XLH |
|                 | 8            | 7038        | LOCKWASHER, 3/8 (2) .....                      | 67 to * — XLH                             |
|                 | 9            | 7041        | LOCKWASHER, 5/16 (2) .....                     | 75 to * — XLH                             |
|                 | 10           | 7115        | LOCKWASHER, No. 8 internal tooth (3) .....     | 67 to Early 68 — XLH; Late 71 to 74 — XLH |
|                 | 11           | 7124        | LOCKWASHER, 1/4 internal tooth (2) .....       | 67 to Early 68 — XLH; Late 71 to 74 — XLH |
|                 | 12           | 7220        | LOCKWASHER, No. 10 external tooth (2) .....    | 67 to * — XLH                             |
|                 | 13           | 7638        | NUT, No. 10-32 x 1/8 x 3/8 hex. (2) .....      | 67 to * — XLH                             |
|                 | 14           | 7688        | NUT, 1/4-20 x 1/4 x 1/2 hex. (4) .....         | 67 to Early 68 — XLH; Late 71 to 74 — XLH |
|                 | 15           | 7748W       | NUT, 5/16-18 x 1/4 x 1/2 hex. (2) .....        | 75 to * — XLH                             |
|                 | 16           | 7783        | NUT, 3/8-16 x 5/16 x 9/16 hex. (2) .....       | 67 to * — XLH                             |
|                 | 17           | 31435—65B   | PLUNGER ASSEMBL, solenoid .....                | 67 to * — XLH                             |
|                 | 18           | 31438—65A   | OVER-RUN SPRING .....                          | 67 to * — XLH                             |
|                 | 19           | 31439—65    | RETAINER, over-run spring .....                | 67 to * — XLH                             |
|                 | 20           | 31440—65    | RETURN SPRING, plunger .....                   | 67 to * — XLH                             |
|                 | 21           | 31441—65    | RUBBER BOOT, solenoid plunger .....            | 67 to * — XLH                             |
|                 | 22           | 31452—65A   | SPACER, solenoid mounting .....                | 67 to * — XLH                             |
|                 | 23           | 60645—65    | GASKET, solenoid .....                         | 67 to * — XLH                             |
|                 | 24           | 70304—71    | WIRE, starter relay terminal #1 .....          | N/A Late 71 to 74 — XLH                   |
|                 | 25           | 70319—71    | WIRE, starter relay terminal #2 .....          | N/A Late 71 to 74 — XLH                   |
|                 | 26           | 71455—67    | STARTER RELAY .....                            | 67 to Early 68 — XLH; Late 71 to 74 — XLH |
|                 | 27           | 71463—73A   | STARTER RELAY .....                            | 75 to * — XLH                             |
|                 | 28           | 71469—65    | STARTER SOLENOID SWITCH .....                  | 67 to * — XLH                             |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.



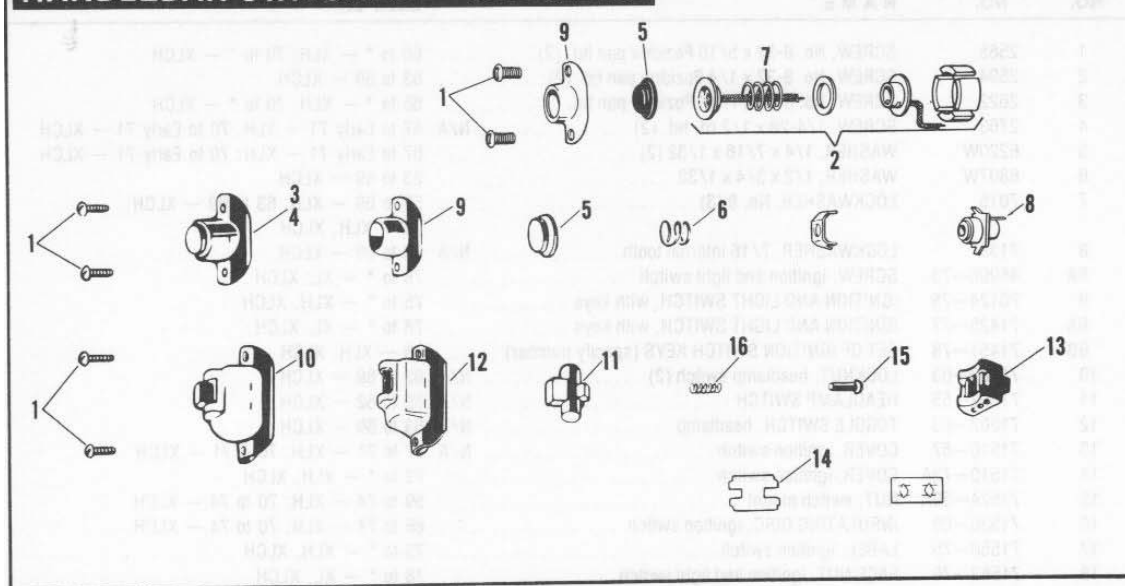
# IGNITION AND HEADLAMP SWITCHES

B85

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                                       | USED ON                                            |
|--------------|-----------|-----------|-------------------------------------------------------------------------------|----------------------------------------------------|
|              | 1         | 2585      | SCREW, No. 8-32 x 5/16 Pozidriv pan hd. (2) . . . . .                         | 66 to * — XLH; 70 to * — XLCH                      |
|              | 2         | 2594      | SCREW, No. 8-32 x 1/4 Pozidriv pan hd. (2) . . . . .                          | 63 to 69 — XLCH                                    |
|              | 3         | 2622      | SCREW, No. 8-32 x 7/16 Pozidriv pan hd. . . . .                               | 66 to * — XLH; 70 to * — XLCH                      |
|              | 4         | 2763      | SCREW, 1/4-28 x 1/2 rd. hd. (2) . . . . .                                     | N/A 67 to Early 71 — XLH; 70 to Early 71 — XLCH    |
|              | 5         | 6220W     | WASHER, 1/4 x 7/16 x 1/32 (2) . . . . .                                       | 67 to Early 71 — XLH; 70 to Early 71 — XLCH        |
|              | 6         | 6807W     | WASHER, 1/2 x 3/4 x 1/32 . . . . .                                            | 63 to 69 — XLCH                                    |
|              | 7         | 7015      | LOCKWASHER, No. 8 (3) . . . . .                                               | 59 to 69 — XLH; 63 to 69 — XLCH;<br>78 — XLH, XLCH |
|              | 8         | 7138      | LOCKWASHER, 7/16 internal tooth . . . . .                                     | N/A 63 to 69 — XLCH                                |
|              | 8A        | 45996-73  | SCREW, ignition and light switch . . . . .                                    | 78 to * — XL, XLCH                                 |
|              | 9         | 70124-75  | IGNITION AND LIGHT SWITCH, with keys . . . . .                                | 75 to * — XLH, XLCH                                |
|              | 9A        | 71425-77  | IGNITION AND LIGHT SWITCH, with keys . . . . .                                | 78 to * — XL, XLCH                                 |
|              | 9B        | 71451-78  | SET OF IGNITION SWITCH KEYS (specify number) . . . . .                        | 78 — XLH, XLCH                                     |
|              | 10        | 71489-63  | LOCKNUT, headlamp switch (2) . . . . .                                        | N/A 63 to 69 — XLCH                                |
|              | 11        | 71502-55  | HEADLAMP SWITCH . . . . .                                                     | N/A 59 to 62 — XLCH                                |
|              | 12        | 71502-63  | TOGGLE SWITCH, headlamp . . . . .                                             | N/A 63 to 69 — XLCH                                |
|              | 13        | 71510-67  | COVER, ignition switch . . . . .                                              | N/A 67 to 71 — XLH; 70 & 71 — XLCH                 |
|              | 14        | 71510-72A | COVER, ignition switch . . . . .                                              | 72 to * — XLH, XLCH                                |
|              | 15        | 71524-59A | NUT, switch mount . . . . .                                                   | 59 to 74 — XLH; 70 to 74 — XLCH                    |
|              | 16        | 71530-66  | INSULATING DISC, ignition switch . . . . .                                    | 66 to 74 — XLH; 70 to 74 — XLCH                    |
|              | 17        | 71550-75  | LABEL, ignition switch . . . . .                                              | 75 to * — XLH, XLCH                                |
|              | 18        | 71552-75  | FACE NUT, ignition and light switch . . . . .                                 | 78 to * — XL, XLCH                                 |
|              | 19        | 71554-75  | WASHER, ignition and light switch . . . . .                                   | 78 to * — XL, XLCH                                 |
|              | 20        | 71590-75  | IGNITION SWITCH KIT . . . . .                                                 | 59 to 74 — XLH; 70 to 74 — XLCH                    |
|              |           |           | Consists of:                                                                  |                                                    |
|              |           |           | 69129-72B HORN MOUNTING BRACKET                                               |                                                    |
|              |           |           | 70124-75 IGNITION SWITCH                                                      |                                                    |
|              | 21        | 71623-75  | SET OF IGNITION SWITCH KEYS (specify number) . . . . .                        | 75 to 77 — XLH, XLCH                               |
|              | 22        | 71625-59  | SWITCH KEY (specify serial No. 450 to 473 incl. except 453 and 465) . . . . . | N/A 59 to Early 66 — XLH                           |
|              |           | 71626-59  | SWITCH KEY (for switch 71500-59A) . . . . .                                   | Late 66 to 74 — XLH; 70 to 74 — XLCH               |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

## HANDLEBAR SWITCHES — OLD STYLE



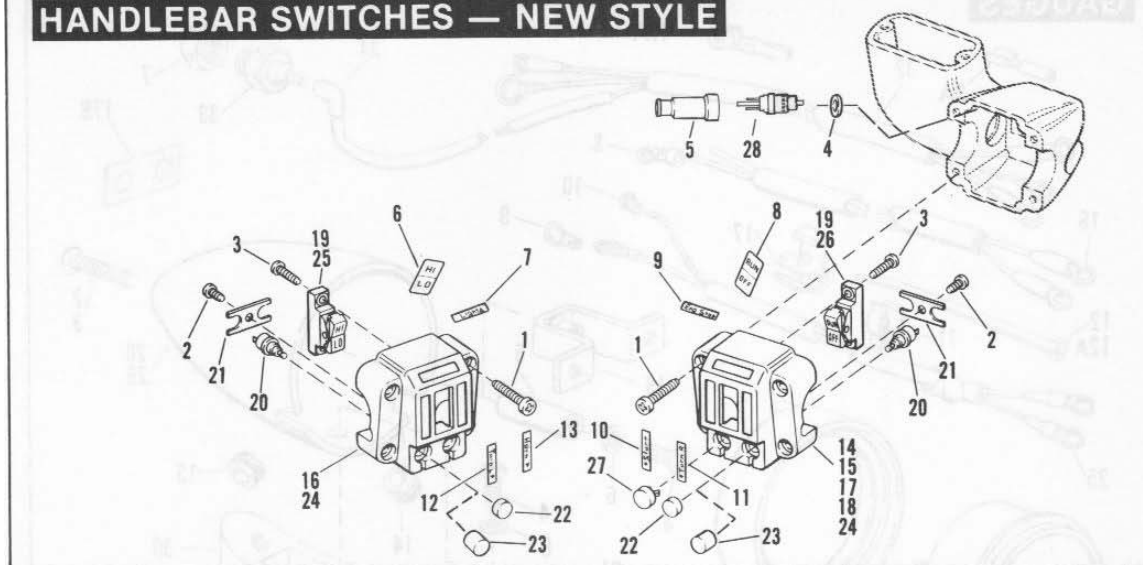
## HANDLEBAR SWITCHES — OLD STYLE

B86

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                    | USED ON                                     |
|--------------|-----------|-----------|--------------------------------------------|---------------------------------------------|
|              | 1         | 2594      | SCREW, No. 8-32 x 1/4 Pozidriv pan hd. (2) | 54 to 72 — KH, XLCH; 63 to 72 — XLCH        |
|              | 2         | 70059-66  | BUTTON SWITCH REPAIR KIT (2-wire)          | 65 to 72 — XLH, XLCH                        |
|              | 3         | 70120-70  | STARTER BUTTON SWITCH                      | 70 to 72 — XLH                              |
|              | 4         | 70121-70  | HORN BUTTON SWITCH                         | 70 to 72 — XLH, XLCH                        |
|              | 5         | 71802-26A | BUTTON, only                               | 54 to 72 — KH, XL, XLH, XLCH                |
|              | 6         | 71804-26  | SPRING, horn button                        | 54 to 69 — KH, XL, XLH, XLCH                |
|              | 7         | 71804-65  | SPRING, horn button                        | 65 to 72 — XLH, XLCH                        |
|              | 8         | 71806-53  | WIRE TERMINAL                              | 54 to 64 — KH, XL, XLH, XLCH                |
|              | 9         | 71811-26  | HOUSING                                    | 54 to 72 — KH, XL, XLH, XLCH                |
|              | 10        | 71840-29  | LIGHT SWITCH, complete, less wire          | 54 to 72 — KH, XL, XLH; 63 to 72 — XLCH     |
|              | 11        | 71843-29  | LEVER, switch                              | 54 to 72 — KH, XL, XLH; 63 to 72 — XLCH     |
|              | 12        | 71846-65  | HOUSING light switch                       | N/A 54 to 72 — KH, XL, XLH; 63 to 72 — XLCH |
|              | 13        | 71851-29  | CONTACT BLOCK                              | 54 to 62 — KH, XL, XLH; 63 to 72 — XLCH     |
|              | 14        | 71856-61  | PLATE, switch contact retainer block       | Late 61 to 72 — XLH; 63 to 72 — XLCH        |
|              | 15        | 71859-29  | CONTACT PIN (two position)                 | 54 to 72 — KH, XL, XLH; 63 to 72 — XLCH     |
|              |           | 71859-38A | CONTACT PIN (three position)               | 54 to 72 — KH, XL, XLH; 63 to 72 — XLCH     |
|              | 16        | 71861-29  | SPRING, contact pin                        | 54 to 72 — KH, XL, XLH; 63 to 72 — XLCH     |



## HANDLEBAR SWITCHES — NEW STYLE

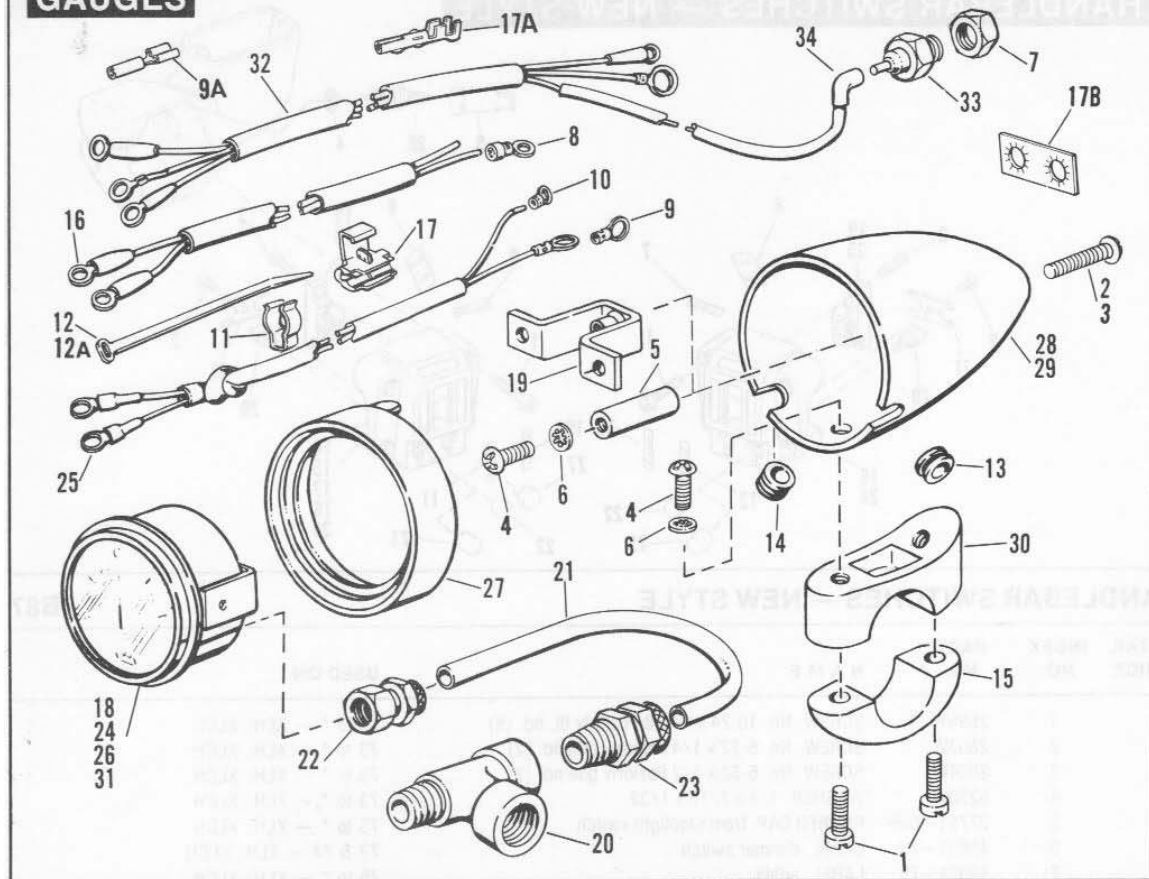


## HANDLEBAR SWITCHES — NEW STYLE

B87

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                | USED ON                  |
|--------------|-----------|-----------|--------------------------------------------------------|--------------------------|
|              | 1         | 2695W     | SCREW, No. 10-24 x 1-1/8 Pozidriv fil. hd. (8)         | 73 to * — XLH, XLCH      |
|              | 2         | 2803W     | SCREW, No. 6-32 x 1/4 Pozidriv pan hd. (2)             | 73 to * — XLH, XLCH      |
|              | 3         | 2804W     | SCREW, No. 6-32 x 1/2 Pozidriv pan hd. (2)             | 73 to * — XLH, XLCH      |
|              | 4         | 6220W     | WASHER, 1/4 x 7/16 x 1/32                              | 73 to * — XLH, XLCH      |
|              | 5         | 27751-69P | RUBBER CAP, front stoplight switch                     | 73 to * — XLH, XLCH      |
|              | 6         | 46901-73  | LABEL, dimmer switch                                   | 73 & 74 — XLH, XLCH      |
|              | 7         | 46901-75  | LABEL, lights                                          | 75 to * — XLH, XLCH      |
|              | 8         | 46902-73  | LABEL, engine stop switch                              | 73 & 74 — XLH, XLCH      |
|              | 9         | 46902-75  | LABEL, engine stop                                     | 75 to * — XLH, XLCH      |
|              | 10        | 46903-75  | LABEL, start                                           | 75 to * — XLH            |
|              | 11        | 46904-75  | LABEL, turn — R                                        | 75 to * — XLH, XLCH      |
|              | 12        | 46905-75  | LABEL, turn — L                                        | 75 to * — XLH, XLCH      |
|              | 13        | 46906-75  | LABEL, horn                                            | 75 to * — XLH, XLCH      |
|              | 14        | 70052-73A | SWITCH ASSEMBLY, complete — right handlebar (w/dir.)   | Late 73 to * — XLH       |
|              |           | 70064-73  | WIRING HARNESS, left handlebar switch                  | 73 & 74 — XLH, XLCH      |
|              | 15        | 70066-73A | SWITCH ASSEMBLY, complete — right handlebar (w/dir.)   | Late 73 to * — XLCH      |
|              | 16        | 70067-73A | SWITCH ASSEMBLY, complete — left handlebar (w/dir.)    | Late 73 to * — XLH, XLCH |
|              |           | 70078-75  | WIRING HARNESS, right handlebar switch                 | 75 to * — XLH, XLCH      |
|              |           | 70079-75  | WIRING HARNESS, left handlebar switch                  | 75 to * — XLH, XLCH      |
|              | 17        | 70119-73  | SWITCH ASSEMBLY, complete — right handlebar (w/o dir.) | N/A Early 73 — XLCH      |
|              | 18        | 70122-73  | SWITCH ASSEMBLY, complete — right handlebar (w/o dir.) | N/A Early 73 — XLH       |
|              |           | 70136-73  | WIRING HARNESS, right handlebar switch                 | 73 & 74 — XLCH           |
|              |           | 70176-73  | WIRING HARNESS, right handlebar switch (w/dir.)        | 73 & 74 — XLH            |
|              | 19        | 71483-72  | ROCKER SWITCH                                          | 73 & 74 — XLH, XLCH      |
|              | 20        | 71484-72A | BUTTON SWITCH (4)                                      | 73 to * — XLH, XLCH      |
|              | 21        | 71533-72  | RETAINER, button switches (2)                          | 73 to * — XLH, XLCH      |
|              | 22        | 71534-72  | BUTTON CAP, switch — short (2)                         | 73 to * — XLH, XLCH      |
|              | 23        | 71535-72  | BUTTON CAP, switch — long                              | N/A Early 73 — XLH, XLCH |
|              | 24        | 71539-73B | HOUSING, switches (2) (polished)                       | 73 to * — XLH, XLCH      |
|              | 25        | 71546-75  | ROCKER SWITCH (HI — LOW)                               | 75 to * — XLH, XLCH      |
|              | 26        | 71547-75  | ROCKER SWITCH (RUN — OFF)                              | 75 to * — XLH, XLCH      |
|              | 27        | 71559-73  | PLUG, handlebar switch hole                            | Early 73 — XLH, XLCH     |
|              | 28        | 72001-69B | STOPLIGHT SWITCH, front brake                          | 73 to * — XLH, XLCH      |

# GAUGES



## GAUGES

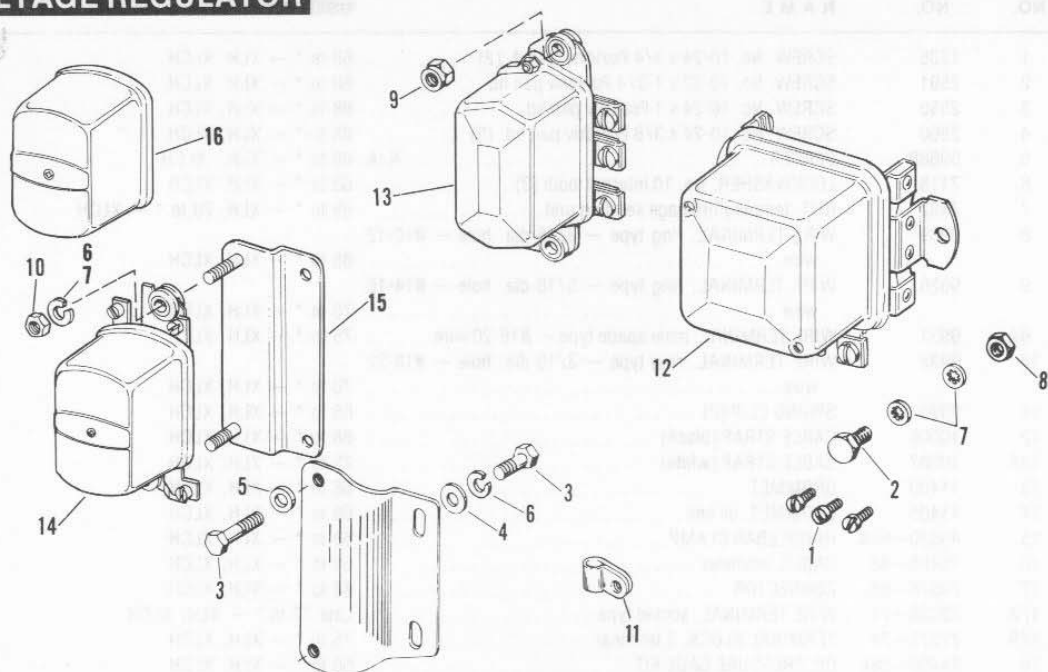
B88

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                                 | USED ON                         |
|--------------|-----------|-----------|---------------------------------------------------------|---------------------------------|
|              | 1         | 1205      | SCREW, No. 10-24 x 3/4 Pozidriv fil. hd. (2)            | 68 to * — XLH, XLCH             |
|              | 2         | 2591      | SCREW, No. 10-32 x 1-3/4 Pozidriv pan hd.               | 68 to * — XLH, XLCH             |
|              | 3         | 2595      | SCREW, No. 10-24 x 1 Pozidriv pan hd.                   | 68 to * — XLH, XLCH             |
|              | 4         | 2660      | SCREW, No. 10-24 x 3/8 Pozidriv pan hd. (3)             | 68 to * — XLH, XLCH             |
|              | 5         | 5968B     | SPACER                                                  | 68 to * — XLH, XLCH             |
|              | 6         | 7118      | LOCKWASHER, No. 10 internal tooth (3)                   | 68 to * — XLH, XLCH             |
|              | 7         | 7692      | NUT, temperature gage sending unit                      | 65 to * — XLH; 70 to * — XLCH   |
|              | 8         | 9909      | WIRE TERMINAL, ring type — 3/16 dia. hole — #10-12 wire | 68 to * — XLH, XLCH             |
|              | 9         | 9926      | WIRE TERMINAL, ring type — 5/16 dia. hole — #14-16 wire | 70 to * — XLH, XLCH             |
|              | 9A        | 9931      | WIRE TERMINAL, male spade type — #16-20 wire            | 75 to * — XLH, XLCH             |
|              | 10        | 9932      | WIRE TERMINAL, ring type — 3/16 dia. hole — #18-22 wire | 70 to * — XLH, XLCH             |
|              | 11        | 9976      | SPRING CLIP (2)                                         | 68 to * — XLH, XLCH             |
|              | 12        | 10006     | CABLE STRAP (black)                                     | 68 to * — XLH, XLCH             |
|              | 12A       | 10007     | CABLE STRAP (white)                                     | 75 to * — XLH, XLCH             |
|              | 13        | 11400     | GROMMET                                                 | 68 to * — XLH, XLCH             |
|              | 14        | 11405     | GROMMET, oil line                                       | 68 to * — XLH, XLCH             |
|              | 15        | 45030-65A | HANDLEBAR CLAMP                                         | 68 to * — XLH, XLCH             |
|              | 16        | 70485-68  | CABLE, ammeter                                          | 68 to * — XLH, XLCH             |
|              | 17        | 70576-68  | CONNECTOR                                               | 68 to * — XLH, XLCH             |
|              | 17A       | 72038-71  | WIRE TERMINAL, socket type                              | Late 72 to * — XLH, XLCH        |
|              | 17B       | 72275-74  | TERMINAL BLOCK, 2 terminal                              | 75 to * — XLH, XLCH             |
|              | 18        | 74400-68A | OIL PRESSURE GAGE KIT                                   | 68 to * — XLH, XLCH             |
|              |           | 74410-68  | OIL PRESSURE GAGE, only                                 | 68 to * — XLH, XLCH             |
|              |           | 74410-77  | OIL PRESSURE GAGE                                       | 77 to * — XL, XLCH              |
|              |           |           | Includes besides socket and wire:                       |                                 |
|              |           | 68462-64  | BULB                                                    |                                 |
|              | 19        | 74414-68  | MOUNTING BRACKET, pressure gage                         | 68 to * — XLH, XLCH             |
|              | 20        | 74423-68  | TEE, pressure gage                                      | 68 to * — XLH, XLCH             |
|              | 21        | 74425-68  | HOSE, pressure gage                                     | 68 to * — XLH, XLCH             |
|              | 22        | 74427-68A | CONNECTOR, pressure gage hose                           | 68 to * — XLH, XLCH             |
|              | 23        | 74428-68A | FITTING, pressure gage                                  | 68 to * — XLH, XLCH             |
|              | 24        | 74430-70B | VOLTMETER KIT                                           | 70 to * — XLH, XLCH             |
|              |           | 74432-70B | VOLTMETER, only                                         | 70 to * — XLH, XLCH             |
|              |           | 74432-77  | VOLTMETER                                               | N/A 77 to * — XL, XLCH          |
|              |           |           | Includes besides socket and wire:                       |                                 |
|              |           | 68462-64  | BULB                                                    |                                 |
|              | 25        | 74433-70  | CABLE ASSEMBLY, voltmeter                               | 70 to * — XLH, XLCH             |
|              | 26        | 74440-68  | AMMETER KIT                                             | N/A 68 to * — XLH, XLCH         |
|              |           | 74452-68  | AMMETER, only                                           | N/A 68 to * — XLH, XLCH         |
|              | 27        | 74472-68  | HOUSING RING                                            | 68 to * — XLH, XLCH             |
|              | 28        | 74477-68  | HOUSING, oil pressure gage                              | 68 to * — XLH, XLCH             |
|              | 29        | 74479-68  | HOUSING                                                 | 68 to * — XLH, XLCH             |
|              | 30        | 74484-68  | MOUNTING BRACKET                                        | 68 to * — XLH, XLCH             |
|              | 31        | 75000-69A | CYLINDER HEAD TEMPERATURE GAGE KIT                      | 65 to * — XLH; 70 to * — XLCH   |
|              |           | 75002-69  | TEMPERATURE GAGE, only                                  | 65 to * — XLH; 70 to * — XLCH   |
|              |           | 75002-77  | CYLINDER HEAD TEMPERATURE GAGE                          | 77 to * — XL, XLCH              |
|              |           |           | Includes besides socket and wire:                       |                                 |
|              |           | 68462-64  | BULB                                                    |                                 |
|              | 32        | 75003-69  | CABLE ASSEMBLY, temperature gage — complete             | 65 to * — XLH; 70 to * — XLCH   |
|              | 33        | 75005-69  | SENDING UNIT, temperature gage                          | 65 to 76 — XLH; 70 to 76 — XLCH |
|              |           | 75005-77  | SENDING UNIT, temperature gage                          | 77 to * — XL, XLCH              |
|              | 34        | 75006-69  | DISCONNECT CABLE, only, temperature gage                | 65 to * — XLH; 70 to * — XLCH   |

NOTE: Asterisk (\*) indicates part is used for latest model year shown on cover.

207

# VOLTAGE REGULATOR



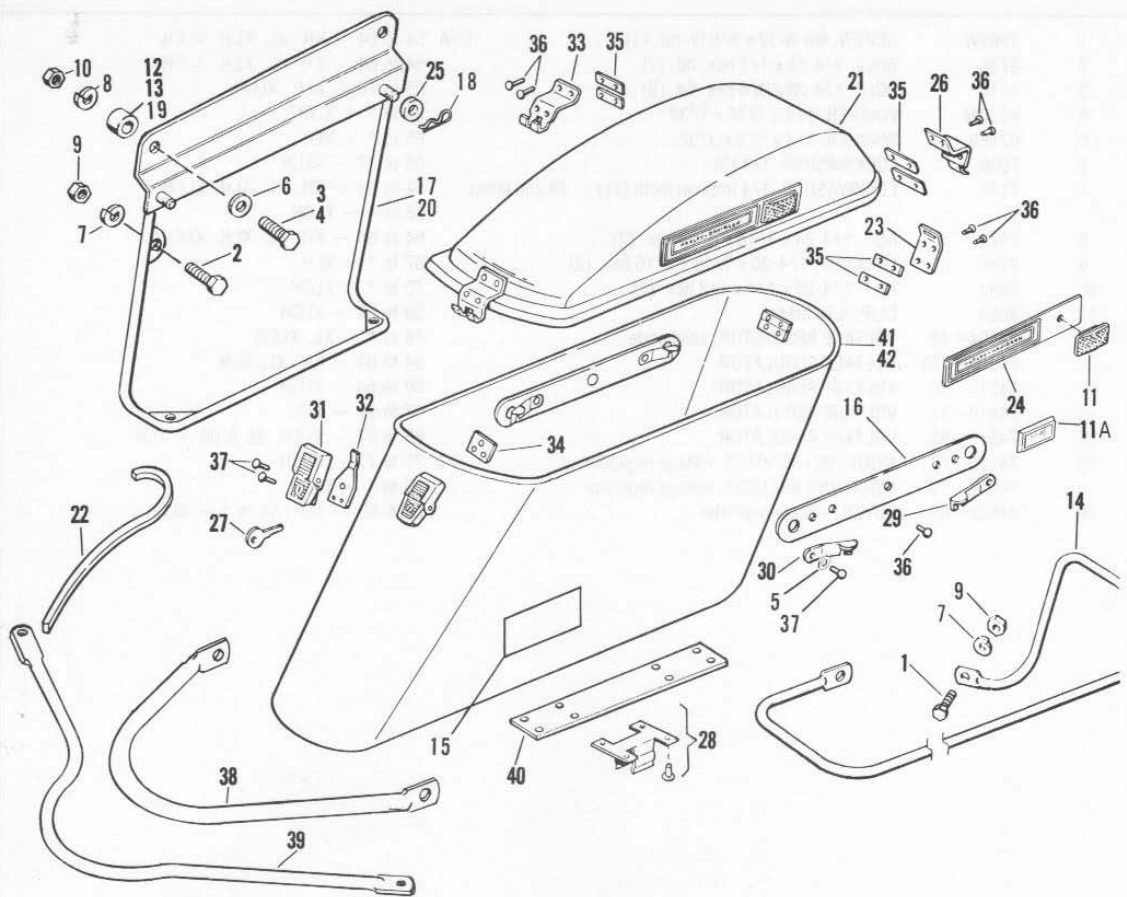
# VOLTAGE REGULATOR

B89

| RETAIL PRICE | INDEX NO. | PART NO.  | N A M E                                               | USED ON                                        |
|--------------|-----------|-----------|-------------------------------------------------------|------------------------------------------------|
|              | 1         | 1063W     | SCREW, No. 8-32 x 3/8 fil. hd. (3)                    | N/A 54 to 64 — KH, XL, XLH, XLCH               |
|              | 2         | 3738      | BOLT, 1/4-28 x 1/2 hex. hd. (2)                       | 54 to 64 — KH, XL, XLH, XLCH                   |
|              | 3         | 4410      | BOLT, 1/4-28 x 3/4 hex. hd. (2)                       | 65 to 76 — XLH, XLCH                           |
|              | 4         | 6220W     | WASHER, 1/4 x 7/16 x 1/32                             | 65 to * — XLCH                                 |
|              | 5         | 6236B     | WASHER, 1/4 x 1/2 x 3/32                              | 65 to * — XLH                                  |
|              | 6         | 7036      | LOCKWASHER, 1/4 (2)                                   | 65 to 77 — XLCH                                |
|              | 7         | 7124      | LOCKWASHER, 1/4 internal tooth (2) (1 - 78 and later) | 54 to 64 — KH, XL, XLH, XLCH<br>78 to * — XLCH |
|              | 8         | 7676      | NUT, 1/4-28 x 3/16 x 7/16 hex. (2)                    | 54 to 64 — KH, XL, XLH, XLCH                   |
|              | 9         | 7686      | LOCKNUT, 1/4-20 x 5/16 x 7/16 hex. (2)                | 67 to * — XLH                                  |
|              | 10        | 7688      | NUT, 1/4-20 x 1/4 x 1/2 hex. (2)                      | 70 to * — XLCH                                 |
|              | 11        | 9963      | CLIP, fuse holder                                     | 59 to 62 — XLCH                                |
|              | 12        | 74504-78  | VOLTAGE REGULATOR, solid state                        | 78 to * — XL, XLCH                             |
|              |           | 74510-47A | VOLTAGE REGULATOR                                     | 54 to 64 — KH, XL, XLH                         |
|              |           | 74510-59  | VOLTAGE REGULATOR                                     | 59 to 64 — XLCH                                |
|              | 13        | 74510-64  | VOLTAGE REGULATOR                                     | 67 to 77 — XLH                                 |
|              | 14        | 74511-65  | VOLTAGE REGULATOR                                     | 65 to 77 — XLCH; 65 & 66 — XLH                 |
|              | 15        | 74525-70  | MOUNTING BRACKET, voltage regulator                   | 70 to 77 — XLCH                                |
|              |           | 74525-78  | MOUNTING BRACKET, voltage regulator                   | 78 to * — XLCH                                 |
|              | 16        | 74528-65  | COVER, voltage regulator                              | 65 & 66 — XLH; 65 to * — XLCH                  |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# SADDLEBAGS



# SADDLEBAGS

B90

| RETAIL PRICE | INDEX NO. | PART NO.  | NAME                                       | USED ON                         |
|--------------|-----------|-----------|--------------------------------------------|---------------------------------|
|              | 1         | 3738      | BOLT, 1/4-28 x 1/2 hex. hd. (4)            | 66 to 78 — XLH, XLCH            |
|              | 2         | 3825      | BOLT, 1/4-28 x 5/8 hex. hd. (2)            | 66 to 78 — XLH, XLCH            |
|              | 3         | 4036      | BOLT, 5/16-24 x 1-1/2 hex. hd. (4)         | 66 to Early 69 — XLH, XLCH      |
|              | 4         | 4014W     | BOLT, 5/16-24 x 1-5/8 hex. hd. (4)         | Late 69 to 78 — XLH, XLCH       |
|              | 5         | 6048W     | WASHER, 1/8 x 1/4 x 1/32 (2)               | 66 to * — XL, XLH, XLCH         |
|              | 6         | 6702      | WASHER, 5/16 x 11/16 x 1/16 (4)            | 66 to * — XLH, XLCH             |
|              | 7         | 7036      | LOCKWASHER, 1/4 (2)                        | 66 to * — XLH                   |
|              | 8         | 7041      | LOCKWASHER, 5/16 (4)                       | 66 to * — XLH, XLCH             |
|              | 9         | 7676      | NUT, 1/4-28 x 3/16 x 7/16 hex. (6)         | 66 to * — XLH, XLCH             |
|              | 10        | 7753      | NUT, 5/16-24 x 1/4 x 1/2 hex. (4)          | 66 to * — XLH, XLCH             |
|              | 11        | 59253-69  | REFLECTOR KIT, saddlebag covers (red) (2)  | N/A 69 to 71 — XLH, XLCH        |
|              | 11A       | 59255-72  | REFLECTOR, red (2)                         | 72 to 78 — XLH, XLCH            |
|              | 12        | 61135-52A | SPACER, saddlebag carrier (4)              | 72 to Early 76 — XLH, XLCH      |
|              | 13        | 61143-76  | SPACER, saddlebag carrier (4)              | Late 76 to 78 — XLH, XLCH       |
|              | 14        | 90801-66  | SADDLEBAG GUARD KIT                        | N/A 66 to 78 — XLH, XLCH        |
|              |           | 90812-66  | SADDLEBAG GUARD, left                      | N/A 66 to 78 — XLH, XLCH        |
|              |           | 90813-66  | SADDLEBAG GUARD, right                     | N/A 66 to 78 — XLH, XLCH        |
|              | 15        | 90820-74  | LABEL, saddlebag load limit                | 66 to * — XL, XLH, XLCH         |
|              |           | 90860-77  | SADDLEBAGS AND CARRIER, complete (white)   | 66 to 78 — XL, XLH, XLCH        |
|              | 16        | 90891-63  | SIDE SUPPORT PLATE (2) (riveted to bag)    | 66 to 78 — XLH, XLCH            |
|              | 17        | 90901-66  | SADDLEBAG CARRIER, right                   | 66 to Early 74 — XLH, XLCH      |
|              |           | 90901-74  | SADDLEBAG CARRIER, right (zinc)            | Late 74 to Early 77 — XLH, XLCH |
|              |           | 90902-66  | SADDLEBAG CARRIER, left                    | N/A 66 to Early 74 — XLH, XLCH  |
|              |           | 90902-70A | SADDLEBAG CARRIER, left (fiberglass seat)  | N/A 70 & 71 — XLH, XLCH         |
|              |           | 90902-74  | SADDLEBAG CARRIER, left (zinc)             | Late 74 to Early 77 — XLH, XLCH |
|              |           | 90903-70  | SADDLEBAG CARRIER, right (fiberglass seat) | N/A 70 & 71 — XLH, XLCH         |
|              |           | 90904-77  | SADDLEBAG CARRIER, left (chrome)           | 66 to 78 — XL, XLH, XLCH        |
|              | 18        | 90906-52  | HAIRPIN CLIP (2)                           | 66 to 78 — XLH, XLCH            |
|              | 19        | 90908-58  | SPACER, saddlebag carrier (4)              | 66 to 71 — XLH, XLCH            |
|              | 20        | 90910-77  | SADDLEBAG CARRIER, right (chrome)          | 66 to 78 — XL, XLH, XLCH        |
|              | 21        | 90935-66B | COVER, saddlebag (right or left)           | 66 to 78 — XLH, XLCH            |
|              | 22        | 90938-66  | GASKET, saddlebag cover                    | 66 to 78 — XLH, XLCH            |
|              | 23        | 90939-66  | HINGE CLIP, front                          | N/A 66 to 78 — XLH, XLCH        |
|              | 24        | 90943-69  | REFLECTIVE TRIM, saddlebag — right         | N/A 69 to 71 — XLH, XLCH        |
|              |           | 90944-69  | REFLECTIVE TRIM, saddlebag — left          | N/A 69 to 71 — XLH, XLCH        |
|              | 25        | 90945-74  | RUBBER PAD, saddlebag (4)                  | 66 to 78 — XLH, XLCH            |
|              | 26        | 90946-66  | COVER LOCK PLATE, front                    | 66 to 78 — XLH, XLCH            |
|              | 27        | 90947-63  | SADDLEBAG KEY                              | 66 to * — XLH, XLCH             |
|              | 28        | 90949-63A | SPRING CLIP, with rivets (bag bottom)      | 66 to * — XLH, XLCH             |
|              | 29        | 90952-63  | LOCKING CLIP, left                         | 66 to * — XLH, XLCH             |
|              | 30        | 90953-63  | LOCKING CLIP, right                        | 66 to * — XLH, XLCH             |
|              | 31        | 90957-64  | LOCK WITH KEY                              | 66 to 78 — XLH, XLCH            |
|              | 32        | 90960-64  | LATCH PLATE, lock                          | 66 to 78 — XLH, XLCH            |
|              | 33        | 90961-63A | COVER LOCK PLATE, rear                     | 66 to 78 — XLH, XLCH            |
|              | 34        | 90963-63  | BACKING PLATE, lock                        | 66 to 78 — XLH, XLCH            |
|              | 35        | 90964-63  | BACKING PLATE, hinge clip (6)              | 66 to 78 — XLH, XLCH            |
|              | 36        | 90965-63  | RIVET, saddlebag clips — 5/16 lg.          | 66 to 78 — XLH, XLCH            |
|              | 37        | 90967-64  | RIVET, saddlebag clips — 3/8 lg.           | 66 to 78 — XLH, XLCH            |
|              | 38        | 90977-66  | BRACE, saddlebag carrier                   | 66 to 74 — XLCH                 |
|              | 39        | 90980-66  | BRACE, saddlebag carrier (zinc)            | 66 to * — XLH                   |
|              |           | 90981-77  | BRACE, saddlebag carrier (chrome)          | 66 to 78 — XLH; 76 to 78 — XLCH |
|              | 40        | 90983-66  | BACKING PLATE, spring clips (bag bottom)   | 66 to 78 — XLH, XLCH            |
|              | 41        | 90993-66B | SADDLEBAG, left                            | 66 to Early 74 — XLH, XLCH      |
|              |           | 90993-74  | SADDLEBAG, left                            | Late 74 to 78 — XLH, XLCH       |
|              | 42        | 90999-66B | SADDLEBAG, right                           | 66 to Early 74 — XLH, XLCH      |
|              |           | 90999-74  | SADDLEBAG, right                           | Late 74 to 78 — XLH, XLCH       |

**NOTE:** Asterisk (\*) indicates part is used for latest model year shown on cover.

# XL-1000 75TH ANNIVERSARY MODEL

B91

| RETAIL<br>PRICE | INDEX<br>NO. | PART<br>NO. | N A M E                                                                                                    | USED ON           | TRANS<br>NO. | QTY<br>NO. |
|-----------------|--------------|-------------|------------------------------------------------------------------------------------------------------------|-------------------|--------------|------------|
|                 |              |             | NOTE: Items listed below are special cosmetic component parts for the 1978 XL-1000 75th Anniversary model. |                   |              |            |
|                 |              | 29238-78    | TRIM, air cleaner (1000) (75th Anniversary)                                                                | 78 — XL           |              |            |
|                 |              | 40974-78    | CAST WHEEL, rear — gold (75th Anniversary)                                                                 | N/A 78 — XL       |              |            |
|                 |              | 43523-78    | CAST WHEEL, front — gold (75th Anniversary)                                                                | N/A 78 — XL       |              |            |
|                 |              | 44138-78    | LABEL, caliper — gold "75th Anniversary"                                                                   | 78 — XL           |              |            |
|                 |              | 45612-78    | NAMEPLATE, "75th ANNIVERSARY SPORTSTER"                                                                    | 78 — XL           |              |            |
|                 |              | 52003-78    | SEAT, leather (Hi-Lo) (75th Anniversary)                                                                   | 78 — XL           |              |            |
|                 |              | 59007-78AY  | FENDER, front (painted w/stripping)                                                                        | N/A 78 — XL       |              |            |
|                 |              | 59611-78AY  | FENDER, rear (painted w/stripping)                                                                         | N/A 78 — XL       |              |            |
|                 |              | 61000-78AY  | GAS TANK (painted w/stripping)                                                                             | N/A 78 — XL       |              |            |
|                 |              | 61343-78    | NAMEPLATE, left — gold "75th Anniversary"                                                                  | N/A 78 — XL, XLCH |              |            |
|                 |              | 61347-78    | NAMEPLATE, right — gold "75th Anniversary"                                                                 | N/A 78 — XL, XLCH |              |            |
|                 |              | 62508-78AY  | OIL TANK (painted w/name transfer)                                                                         | N/A 78 — XL       |              |            |
|                 |              | 62516-78    | NAME TRANSFER, "Made in USA" — gold (75th Anniversary)                                                     | 78 — XL           |              |            |
|                 |              | 95592-78    | WHEEL WEIGHT, 1/2 oz. — gold (75th Anniversary)                                                            | 78 — XL           |              |            |
|                 |              | 95593-78    | WHEEL WEIGHT, 1 oz. — gold (75th Anniversary)                                                              | 78 — XL           |              |            |



# 1977 XLT PARTS

B92

| RETAIL PRICE                                                                                                                                   | INDEX NO. | PART NO.  | NAME                                                                | USED ON |
|------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----------|---------------------------------------------------------------------|---------|
| NOTE: The following list covers parts used only on the 1977 XLT. Use this list in conjunction with the corresponding sections in this catalog. |           |           |                                                                     |         |
| CIRCUIT BREAKER AND SPARK COIL                                                                                                                 |           |           |                                                                     |         |
|                                                                                                                                                |           | 5924W     | SPACER, spark coil mounting (2)                                     |         |
|                                                                                                                                                |           | 4710      | BOLT, spark coil mounting 5/16-24 x 2-1/4 hex. hd.                  |         |
|                                                                                                                                                |           | 7727      | LOCKNUT, spark coil mounting, 5/16-24 x 11/32 x 1/2 hex.            |         |
| FOOTRESTS                                                                                                                                      |           |           |                                                                     |         |
|                                                                                                                                                |           | 4412      | BOLT, footrest support, 3/8-24 x 2-1/2 hex. hd. (2)                 |         |
|                                                                                                                                                |           | 7725      | LOCKNUT, footrest support, 5/16-24 x 11/32 x 1/2 hex. (2)           |         |
|                                                                                                                                                |           | 7812W     | LOCKNUT, rear footpeg mount, 1/2-20 x 5/16 x 3/4 hex. (2)           |         |
|                                                                                                                                                |           | 50936-77  | CAP, footrest (2)                                                   |         |
|                                                                                                                                                |           | 50939-52  | FOOTREST, with rubber (2)                                           |         |
|                                                                                                                                                |           | 50940-52  | RUBBER, footrest (2)                                                |         |
|                                                                                                                                                |           | 50946-52  | FOOTREST, only (2)                                                  |         |
|                                                                                                                                                |           | 50970-52  | BOLT, footrest support (2)                                          |         |
|                                                                                                                                                |           | 52702-59A | SUPPORT, footrest                                                   |         |
| LOW SEAT                                                                                                                                       |           |           |                                                                     |         |
|                                                                                                                                                |           |           | NOTE: XLT seat uses same mounting parts as standard XL, XLCH seats. |         |
|                                                                                                                                                |           | 52015-77  | SEAT                                                                |         |
|                                                                                                                                                |           | 52614-70  | HANDRAIL KIT                                                        |         |
|                                                                                                                                                |           |           | Includes besides handrail:                                          |         |
|                                                                                                                                                |           | 3728      | BOLT, 1/4-20 x 1/2 hex. hd. (4)                                     |         |
|                                                                                                                                                |           | 7230      | LOCKWASHER, 1/4 external tooth (4)                                  |         |
| GAS TANK                                                                                                                                       |           |           |                                                                     |         |
|                                                                                                                                                |           | 6714W     | WASHER, gas tank mounting — front, 5/8 x 1 x 1/32 (2)               |         |
|                                                                                                                                                |           | 7727      | LOCKNUT, gas tank mounting — front, 5/16-24 x 1/4 x 1/2 hex.        |         |
|                                                                                                                                                |           | 30013-71  | BOLT, gas tank mounting — front, 5/16-24 x 3-1/4 hex. hd.           |         |
|                                                                                                                                                |           | 40503-63  | SPRING, gas tank mounting — rear                                    |         |
|                                                                                                                                                |           | 61027-77  | GAS TANK, prime                                                     |         |
|                                                                                                                                                |           | 61106-77  | SPACER, gas tank mounting — front                                   |         |
|                                                                                                                                                |           | 61137-77  | BUSHING, gas tank mounting — front (2)                              |         |
|                                                                                                                                                |           | 61546-74  | PLATE, gas tank mounting spring (2)                                 |         |
|                                                                                                                                                |           | 61621-77  | MOUNTING CUSHION, gas tank — rear                                   |         |
|                                                                                                                                                |           | 62167-81  | FUEL VALVE, without nut and filter                                  |         |
| TURN SIGNALS                                                                                                                                   |           |           |                                                                     |         |
|                                                                                                                                                |           | 68504-77  | TURN SIGNAL KIT, front N/A                                          |         |
|                                                                                                                                                |           |           | Consists of:                                                        |         |
|                                                                                                                                                |           | 5978W     | SPACER, lamp mounting (2)                                           |         |
|                                                                                                                                                |           | 6702      | WASHER, turn signal mounting, 5/16 x 11/16 x 1/16 (2)               |         |
|                                                                                                                                                |           | 7041      | LOCKWASHER, turn signal mounting, 5/16 (4)                          |         |
|                                                                                                                                                |           | 7744      | JAM NUT, turn signal mounting, 5/16-24 x 3/16 x 1/2 hex. (4)        |         |
|                                                                                                                                                |           | 68479-73  | SCREW, right lamp mounting, 5/16-24 x 2 socket hd.                  |         |
|                                                                                                                                                |           | 68514-73  | LAMP WITH WIRE, amber (2)                                           |         |
|                                                                                                                                                |           | 91879-67A | MIRROR, left lamp mounting                                          |         |
|                                                                                                                                                |           | 68573-77  | TURN SIGNAL KIT, rear N/A                                           |         |
|                                                                                                                                                |           |           | Consists of:                                                        |         |
|                                                                                                                                                |           | 2698      | SCREW, lamp mounting, 5/16 x 5/8 socket fil. hd. (2)                |         |
|                                                                                                                                                |           | 3728      | BOLT, turn signal bracket, 1/4-20 x 1/2 hex. hd. (2)                |         |
|                                                                                                                                                |           | 3945      | BOLT, lamp mounting 3/8-24 x 2-1/4 hex. hd. (2)                     |         |
|                                                                                                                                                |           | 7038      | LOCKWASHER, lamp mounting, 3/8 (2)                                  |         |
|                                                                                                                                                |           | 7042      | LOCKWASHER, lamp mounting, 5/16 (high collar) (2)                   |         |
|                                                                                                                                                |           | 7230      | LOCKWASHER, turn signal bracket, 1/4 external tooth (2)             |         |
|                                                                                                                                                |           | 11410     | GROMMET, rear lamp wire (2)                                         |         |
|                                                                                                                                                |           | 68480-73  | SUPPORT, rear lamp mounting (2)                                     |         |
|                                                                                                                                                |           | 68514-73  | LAMP WITH WIRE, amber (2)                                           |         |
|                                                                                                                                                |           | 68577-73  | BRACKET                                                             |         |
|                                                                                                                                                |           | 70576-68  | WIRE CONNECTOR (2)                                                  |         |
| SADDLEBAGS                                                                                                                                     |           |           |                                                                     |         |
|                                                                                                                                                |           | 90860-77  | SADDLEBAGS AND CARRIER, complete — white                            |         |
|                                                                                                                                                |           | 90904-77  | SADDLEBAG CARRIER, left (chrome)                                    |         |
|                                                                                                                                                |           | 90910-77  | SADDLEBAG CARRIER, right (chrome)                                   |         |
|                                                                                                                                                |           | 90981-77  | BRACE, saddlebag carrier (chrome)                                   |         |

# NUMERICAL INDEX

| Part No. | Page | Part No. | Page | Part No. | Page | Part No. | Page | Part No. | Page |
|----------|------|----------|------|----------|------|----------|------|----------|------|
| 240      | 21   |          | 93   | 2422 W   | 11   | 2661 W   | 83   | 3208     | 137  |
| 255      | 37   |          | 129  | 2540     | 31   |          | 181  | 3210     | 133  |
|          | 43   | 1047     | 43   | 2551 W   | 66   | 2664     | 95   | 3250     | 75   |
| 256      | 37   |          | 47   |          | 125  |          | 97   | 3251     | 83   |
|          | 43   |          | 49   | 2554     | 49   |          | 99   | 3412     | 3    |
|          | 201  | 1063 W   | 209  | 2573 W   | 199  | 2682     | 53   | 3422 W   | 43   |
| 275      | 17   | 1074 W   | 37   | 2585     | 37   |          | 55   | 3433     | 93   |
| 333      | 11   |          | 175  |          | 43   | 2687 W   | 163  | 3440     | 57   |
| 334      | 51   | 1198     | 111  |          | 133  |          | 165  |          | 167  |
| 350      | 66   | 1202 W   | 37   |          | 171  | 2690 W   | 41   | 3453     | 97   |
| 358      | 11   | 1203     | 137  |          | 181  | 2695 W   | 73   | 3478     | 23   |
|          | 15   | 1205     | 73   |          | 189  |          | 205  | 3491     | 187  |
| 375      | 17   |          | 93   |          | 203  | 2698     | 185  | 3570     | 47   |
| 491      | 37   |          | 165  | 2587     | 41   |          | 213  |          | 49   |
| 515      | 31   |          | 165  |          | 75   | 2701     | 185  | 3680     | 89   |
|          | 37   |          | 165  |          | 181  | 2706     | 83   |          | 91   |
|          | 83   |          | 207  |          | 187  | 2725     | 139  | 3685     | 91   |
|          | 93   | 1300 B   | 35   | 2589     | 31   |          | 141  | 3720     | 11   |
| 534      | 117  |          | 43   |          | 35   | 2726     | 139  |          | 143  |
|          | 153  |          | 73   | 2591     | 207  |          | 141  | 3728     | 11   |
|          | 159  | 1307     | 139  | 2592     | 93   | 2728     | 139  |          | 121  |
| 575      | 35   | 1308     | 61   | 2593     | 181  |          | 141  |          | 125  |
| 600      | 61   | 1316 W   | 17   | 2594     | 43   | 2751     | 133  |          | 185  |
|          | 159  | 1317 W   | 17   |          | 203  | 2758     | 35   |          | 213  |
|          | 201  | 1369     | 11   |          | 204  | 2763     | 203  |          | 213  |
| 603      | 21   | 1370 W   | 15   | 2595     | 207  | 2773     | 201  | 3738     | 27   |
|          | 41   |          | 17   | 2602     | 199  | 2774     | 145  |          | 199  |
| 604      | 129  | 1374     | 41   | 2604     | 199  |          | 201  |          | 209  |
| 605      | 65   | 1381     | 17   | 2612     | 179  | 2803 W   | 205  |          | 211  |
|          | 66   | 1440 W   | 79   | 2613     | 69   | 2804 W   | 205  | 3765     | 35   |
| 606      | 69   | 1445 W   | 79   | 2622     | 17   | 2808     | 133  |          | 143  |
| 608      | 11   | 1608     | 66   |          | 43   |          | 169  | 3767 B   | 35   |
| 612      | 37   | 1661 B   | 123  |          | 203  | 2817 W   | 51   |          | 121  |
|          | 61   | 1713     | 199  | 2623 W   | 125  | 2818     | 81   |          | 125  |
| 614      | 201  | 1719 W   | 191  |          | 195  | 2823     | 103  | 3768     | 15   |
| 615      | 47   | 1760 B   | 113  | 2625     | 103  |          | 105  | 3778     | 133  |
|          | 49   | 1789     | 59   |          | 123  |          | 107  | 3780     | 81   |
| 620      | 47   |          | 61   | 2628     | 17   |          | 109  | 3781 A   | 91   |
|          | 49   | 1867     | 37   |          | 99   | 2825 W   | 83   | 3787     | 41   |
| 623      | 47   | 2073 W   | 181  | 2630 W   | 123  | 2851     | 75   |          | 123  |
|          | 49   | 2268 W   | 11   |          | 143  | 2871     | 66   |          | 153  |
| 662      | 147  | 2272     | 143  |          | 171  |          | 161  |          | 167  |
| 704      | 11   | 2345     | 11   |          | 187  | 2871 W   | 65   | 3789     | 160  |
|          | 153  |          | 17   | 2633     | 133  |          | 160  |          | 161  |
| 707      | 11   | 2346 W   | 11   |          | 169  |          | 175  |          | 163  |
|          | 153  |          | 15   | 2634 W   | 143  |          | 195  |          | 165  |
| 711      | 31   | 2350 W   | 11   | 2636 W   | 199  | 2872 W   | 65   | 3793     | 91   |
| 712      | 31   | 2351 W   | 11   | 2646     | 49   | 2879 W   | 11   | 3794 W   | 123  |
| 713      | 31   | 2352     | 17   | 2656 W   | 41   | 2881 W   | 21   | 3802 W   | 123  |
| 720      | 11   | 2353     | 17   | 2659     | 187  | 2882 W   | 143  |          | 201  |
|          | 15   | 2401     | 187  | 2660     | 9    | 2887 W   | 83   | 3825     | 83   |
| 930      | 25   | 2402 W   | 35   |          | 11   | 2889     | 185  |          | 211  |
|          | 27   | 2420     | 11   |          | 61   | 3005 W   | 187  | 3826     | 43   |
| 990 W    | 31   |          | 15   |          | 93   | 3206 B   | 191  |          | 47   |
| 991      | 31   | 2421 W   | 11   |          | 207  | 3207     | 133  |          | 49   |

# NUMERICAL INDEX

| Part No. | Page | Part No. | Page | Part No. | Page | Part No. | Page | Part No. | Page |
|----------|------|----------|------|----------|------|----------|------|----------|------|
|          | 83   | 4020 W   | 119  |          | 213  | 6160 P   | 147  | 6333     | 3    |
|          | 117  |          | 123  | 4413     | 11   | 6161     | 147  |          | 141  |
| 3838     | 43   |          | 127  |          | 15   | 6165 W   | 41   | 6334     | 115  |
|          | 47   |          | 143  | 4414     | 133  |          | 43   | 6335     | 43   |
| 3943 W   | 75   | 4036     | 83   | 4618 W   | 3    | 6179     | 199  | 6336 B   | 165  |
| 3945     | 11   |          | 127  | 4621     | 66   | 6182 W   | 43   |          | 165  |
|          | 15   |          | 211  | 4680     | 93   |          | 171  | 6341 B   | 121  |
|          | 213  | 4041 W   | 121  | 4701     | 83   |          | 181  |          | 123  |
| 3953 W   | 75   | 4066     | 17   | 4709     | 3    | 6186     | 41   | 6379 W   | 75   |
|          | 139  | 4067     | 15   | 4710     | 3    | 6189 W   | 31   |          | 75   |
|          | 141  |          | 17   |          | 147  |          | 37   |          | 75   |
|          | 143  | 4068     | 3    |          | 213  |          | 43   |          | 129  |
|          | 157  | 4080     | 121  | 4712     | 75   | 6192     | 47   |          | 169  |
|          | 189  | 4083 W   | 147  | 4713 W   | 153  |          | 49   | 6388 HB  | 11   |
| 3956     | 43   | 4086     | 11   |          | 167  | 6193     | 41   |          | 15   |
|          | 47   |          | 15   | 4715     | 3    | 6197     | 187  | 6393     | 187  |
|          | 113  | 4100 HW  | 17   | 4716 W   | 15   | 6218 W   | 11   | 6397 B   | 15   |
|          | 119  | 4251     | 11   |          | 75   |          | 103  | 6408 HB  | 113  |
|          | 153  | 4336 W   | 3    | 4719 W   | 160  |          | 105  | 6416     | 129  |
|          | 167  |          | 11   |          | 161  | 6220 W   | 11   |          | 131  |
|          | 181  |          | 15   | 4720 W   | 61   |          | 83   | 6417 W   | 3    |
|          | 189  |          | 57   | 4721     | 115  |          | 167  | 6418 B   | 75   |
| 3959     | 199  |          | 113  |          | 117  |          | 199  | 6466 W   | 3    |
| 3960 W   | 119  | 4337 W   | 113  | 4724     | 97   |          | 203  | 6469 HW  | 3    |
|          | 175  |          | 169  |          | 121  |          | 205  |          | 57   |
|          | 189  | 4340     | 15   |          | 143  |          | 209  | 6473 HB  | 103  |
| 3970 B   | 79   | 4362     | 143  | 4725     | 3    | 6228 W   | 125  |          | 105  |
|          | 83   |          | 165  |          | 147  |          | 153  | 6495 HW  | 3    |
| 3974 HW  | 113  |          | 165  | 4726     | 3    |          | 160  | 6506     | 9    |
|          | 121  | 4370 HB  | 103  |          | 103  |          | 161  | 6521 W   | 3    |
|          | 139  | 4371 W   | 57   |          | 105  |          | 163  | 6522 HB  | 3    |
|          | 143  |          | 103  | 4729     | 115  |          | 165  | 6524 W   | 3    |
|          | 175  |          | 105  | 5760     | 3    |          | 181  | 6565 W   | 129  |
| 3987     | 153  |          | 107  | 5911     | 41   | 6229 W   | 185  | 6653     | 89   |
| 3991     | 3    |          | 109  | 5919     | 119  | 6230     | 97   |          | 91   |
|          | 11   | 4374 B   | 105  | 5923 B   | 143  | 6236 B   | 209  | 6663 HB  | 83   |
|          | 15   |          | 163  | 5924 W   | 213  | 6242 W   | 23   |          | 93   |
|          | 121  | 4380 W   | 11   | 5928 W   | 189  |          | 153  | 6677 HB  | 93   |
|          | 143  | 4391     | 99   | 5940     | 121  | 6253 W   | 199  | 6700 B   | 153  |
| 3996     | 121  |          | 143  | 5944     | 37   | 6254 P   | 127  | 6701     | 75   |
|          | 141  | 4410     | 37   | 5947 W   | 119  | 6257 W   | 117  |          | 97   |
|          | 157  |          | 83   | 5968 B   | 207  |          | 125  |          | 121  |
| 4014 W   | 3    |          | 153  | 5978 W   | 213  | 6314 W   | 127  |          | 129  |
|          | 66   |          | 163  | 5995     | 71   | 6316 HW  | 3    |          | 131  |
|          | 160  |          | 165  | 5996     | 71   |          | 11   |          | 143  |
|          | 161  |          | 165  | 5997     | 71   |          | 51   |          | 163  |
|          | 165  |          | 181  | 6006     | 49   |          | 55   | 6702     | 3    |
|          | 165  |          | 209  | 6033     | 75   |          | 71   |          | 15   |
|          | 211  | 4411     | 57   |          | 75   |          | 73   |          | 25   |
| 4017     | 3    |          | 103  | 6048 W   | 211  |          | 75   |          | 109  |
|          | 51   |          | 107  | 6092     | 57   | 6316 W   | 27   |          | 117  |

# NUMERICAL INDEX

| Part No. | Page | Part No. | Page | Part No. | Page | Part No. | Page | Part No. | Page |
|----------|------|----------|------|----------|------|----------|------|----------|------|
|          | 145  |          | 43   |          | 35   |          | 165  |          | 121  |
|          | 147  |          | 73   |          | 51   |          | 169  |          | 171  |
|          | 157  |          | 139  |          | 53   |          | 171  |          | 199  |
|          | 181  |          | 141  |          | 65   |          | 181  |          | 213  |
|          | 211  | 7036     | 11   |          | 67   |          | 187  |          | 213  |
|          | 213  |          | 15   |          | 83   |          | 199  | 7232     | 75   |
| 6703     | 15   |          | 21   |          | 99   | 7112     | 123  |          | 119  |
|          | 53   |          | 27   |          | 107  | 7115     | 43   |          | 127  |
|          | 55   |          | 35   |          | 109  |          | 103  |          | 143  |
|          | 65   |          | 41   |          | 113  |          | 123  |          | 189  |
|          | 66   |          | 55   |          | 119  |          | 143  |          | 191  |
|          | 123  |          | 83   |          | 121  |          | 175  | 7233     | 143  |
|          | 125  |          | 117  |          | 121  |          | 181  | 7501     | 179  |
|          | 145  |          | 121  |          | 123  |          | 187  | 7504     | 27   |
|          | 167  |          | 123  |          | 127  |          | 201  | 7506     | 59   |
|          | 199  |          | 125  |          | 139  | 7118     | 43   |          | 61   |
| 6714 W   | 213  |          | 125  |          | 141  |          | 47   | 7590     | 123  |
| 6716     | 171  |          | 143  |          | 143  |          | 49   | 7608     | 35   |
|          | 187  |          | 145  |          | 157  |          | 171  |          | 43   |
|          | 199  |          | 153  |          | 160  |          | 199  |          | 103  |
| 6718     | 131  |          | 161  |          | 161  |          | 207  |          | 181  |
| 6762 B   | 3    |          | 163  |          | 165  | 7124     | 41   |          | 187  |
| 6768     | 177  |          | 165  |          | 165  |          | 43   |          | 189  |
| 6769     | 17   |          | 165  |          | 175  |          | 47   |          | 191  |
| 6770     | 17   |          | 167  |          | 181  |          | 201  |          | 199  |
| 6802     | 57   |          | 181  |          | 189  |          | 209  | 7614     | 177  |
| 6807 W   | 67   |          | 185  |          | 191  | 7127     | 43   | 7620 W   | 25   |
|          | 93   |          | 191  |          | 195  |          | 51   |          | 55   |
|          | 203  |          | 199  |          | 199  |          | 119  |          | 93   |
| 6811 W   | 99   |          | 201  |          | 201  |          | 121  |          | 95   |
| 6817     | 159  |          | 209  |          | 211  |          | 169  |          | 97   |
| 6860     | 71   |          | 211  |          | 213  |          | 171  |          | 99   |
| 6910 W   | 129  | 7038     | 11   | 7042     | 185  | 7130 W   | 71   |          | 129  |
|          | 131  |          | 15   |          | 213  | 7138     | 203  |          | 165  |
| 6969     | 31   |          | 35   | 7044     | 9    | 7145 W   | 95   |          | 165  |
|          | 49   |          | 57   | 7055 W   | 47   | 7149     | 177  |          | 165  |
| 7010     | 35   |          | 75   | 7056     | 43   | 7220     | 41   |          | 187  |
|          | 37   |          | 83   | 7067     | 87   |          | 53   | 7626 W   | 43   |
| 7015     | 35   |          | 93   | 7068     | 15   |          | 55   |          | 153  |
|          | 37   |          | 103  |          | 117  |          | 69   |          | 181  |
|          | 43   |          | 113  |          | 133  |          | 95   |          | 181  |
|          | 47   |          | 121  |          | 175  |          | 97   | 7627     | 15   |
|          | 133  |          | 153  | 7069     | 11   |          | 99   |          | 117  |
|          | 171  |          | 163  |          | 21   |          | 123  | 7633     | 160  |
|          | 191  |          | 165  |          | 23   |          | 169  |          | 161  |
|          | 199  |          | 165  |          | 41   |          | 175  | 7634     | 21   |
|          | 203  |          | 167  |          | 55   |          | 185  |          | 41   |
| 7022     | 81   |          | 185  |          | 61   |          | 187  | 7637     | 199  |
|          | 83   |          | 201  |          | 83   |          | 201  | 7638     | 23   |
|          | 89   |          | 213  |          | 93   | 7229 W   | 123  |          | 41   |
|          | 91   | 7039     | 83   |          | 111  |          | 167  |          | 43   |
|          | 111  |          | 93   |          | 129  |          | 179  |          | 47   |
| 7028 P   | 127  |          | 115  |          | 139  |          | 181  |          | 49   |
| 7029 P   | 171  | 7041     | 3    |          | 165  | 7230     | 41   |          | 169  |
| 7030 W   | 35   |          | 15   |          | 165  |          | 53   |          | 171  |

## NUMERICAL INDEX

| Part No. | Page | Part No. | Page | Part No. | Page | Part No. | Page | Part No. | Page |
|----------|------|----------|------|----------|------|----------|------|----------|------|
|          | 187  |          | 125  |          | 83   | 8125     | 191  | 9416     | 6    |
|          | 199  |          | 137  |          | 111  | 8126     | 153  | 9417     | 6    |
|          | 201  | 7691 W   | 93   |          | 119  | 8133 W   | 123  | 9418     | 6    |
| 7651     | 139  | 7692     | 207  |          | 121  |          | 143  | 9421     | 11   |
|          | 141  | 7693 P   | 127  |          | 123  | 8215     | 57   | 9422     | 11   |
| 7654 W   | 139  | 7697     | 145  |          | 127  |          | 57   | 9423     | 11   |
|          | 141  | 7710 W   | 3    |          | 143  |          | 69   | 9424     | 11   |
| 7676     | 21   | 7725     | 25   |          | 157  | 8216     | 57   | 9425     | 11   |
|          | 35   |          | 27   |          | 160  |          | 71   | 9426     | 11   |
|          | 41   |          | 41   |          | 161  | 8219 P   | 121  | 9441 A   | 6    |
|          | 53   |          | 79   |          | 165  | 8241     | 57   | 9442 A   | 6    |
|          | 83   |          | 83   |          | 165  | 8303     | 175  | 9443 A   | 6    |
|          | 145  |          | 93   |          | 211  | 8475     | 97   | 9444 A   | 6    |
|          | 153  |          | 117  | 7763 W   | 103  | 8483     | 199  | 9445 A   | 6    |
|          | 163  |          | 147  | 7768 W   | 133  | 8486     | 75   | 9446 A   | 6    |
|          | 165  |          | 157  | 7775     | 3    | 8515     | 119  | 9450 A   | 6    |
|          | 165  |          | 213  |          | 11   | 8519     | 175  | 9851     | 17   |
|          | 167  | 7727     | 67   |          | 15   |          | 185  |          | 57   |
|          | 181  |          | 213  |          | 17   | 8528 W   | 181  |          | 61   |
|          | 199  |          | 213  |          | 75   | 8860     | 57   |          | 79   |
|          | 209  | 7729     | 97   |          | 75   |          | 71   |          | 87   |
|          | 211  | 7736     | 189  |          | 97   |          | 111  |          | 119  |
| 7677     | 199  | 7737 W   | 167  |          | 125  | 8866     | 21   | 9857     | 49   |
| 7682     | 47   | 7739     | 27   |          | 129  | 9007     | 41   |          | 177  |
|          | 49   |          | 75   |          | 131  | 9008     | 79   |          | 195  |
|          | 125  | 7740     | 3    | 7776 W   | 31   |          | 87   | 9858     | 195  |
| 7683     | 37   |          | 160  | 7778     | 115  | 9009     | 79   | 9859     | 195  |
|          | 41   |          | 161  |          | 117  |          | 81   | 9861     | 195  |
|          | 43   | 7744     | 43   |          | 189  |          | 87   | 9862     | 195  |
|          | 47   |          | 65   | 7783     | 201  | 9010     | 79   | 9863     | 195  |
|          | 125  |          | 71   | 7800 W   | 57   | 9025     | 61   | 9864     | 195  |
| 7684     | 143  |          | 73   |          | 83   | 9052     | 89   | 9866     | 195  |
| 7686     | 35   |          | 75   |          | 93   |          | 91   | 9875     | 195  |
|          | 65   |          | 93   |          | 121  | 9057     | 17   | 9881     | 49   |
|          | 71   |          | 111  |          | 143  | 9062     | 51   | 9901     | 185  |
|          | 209  |          | 139  |          | 163  | 9063     | 11   |          | 195  |
| 7688     | 15   |          | 141  | 7803     | 71   |          | 13   | 9902     | 123  |
|          | 53   |          | 181  | 7805 P   | 117  |          | 15   |          | 185  |
|          | 55   |          | 189  | 7812 W   | 213  |          | 51   |          | 195  |
|          | 83   |          | 213  | 7813     | 89   | 9073     | 71   | 9903     | 195  |
|          | 117  | 7748 W   | 51   |          | 91   | 9088     | 41   | 9904     | 195  |
|          | 123  |          | 67   | 7825     | 3    | 9095     | 21   | 9909     | 207  |
|          | 125  |          | 83   | 7845     | 129  |          | 61   | 9911     | 195  |
|          | 145  |          | 107  |          | 175  | 9096     | 61   | 9912     | 181  |
|          | 153  |          | 109  | 7851 W   | 35   | 9097     | 61   | 9913     | 195  |
|          | 160  |          | 121  | 7872     | 3    | 9150 A   | 6    | 9914     | 21   |
|          | 163  |          | 123  | 7880     | 175  | 9152 A   | 6    |          | 195  |
|          | 165  |          | 133  | 7913     | 9    | 9154 A   | 6    | 9918     | 123  |
|          | 167  |          | 191  | 7926     | 57   | 9156 A   | 6    |          | 195  |
|          | 179  |          | 199  | 7986     | 81   | 9158 A   | 6    | 9923     | 195  |
|          | 191  |          | 201  |          | 83   | 9160 A   | 6    | 9924     | 181  |
|          | 199  | 7753     | 11   | 7993     | 129  | 9161     | 6    | 9926     | 207  |
|          | 201  |          | 35   |          | 131  | 9260     | 67   | 9931     | 49   |
|          | 209  |          | 67   | 8011     | 9    |          | 133  |          | 199  |
| 7689 W   | 83   |          | 75   | 8115 B   | 41   | 9415     | 6    |          | 207  |
|          |      |          |      |          |      |          |      |          | 217  |

# NUMERICAL INDEX

| Part No. | Page | Part No. | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page |
|----------|------|----------|------|-----------|------|-----------|------|-----------|------|
| 9932     | 181  | 10007    | 199  | 11139     | 13   | 16673-72  | 3    | 18203-57A | 5    |
|          | 195  |          | 207  |           | 15   | 16673-73C | 3    | 18204-57A | 5    |
|          | 207  | 10012    | 181  | 11400     | 207  | 16674-70  | 3    | 18220-57  | 5    |
| 9942     | 195  |          | 195  | 11405     | 207  | 16674-71  | 3    | 18221-57A | 5    |
| 9944     | 195  | 10013    | 17   | 11410     | 171  | 16674-72  | 3    | 18228-30  | 5    |
| 9945     | 195  |          | 153  |           | 185  | 16674-73B | 3    | 18508-52B | 5    |
| 9946     | 157  | 10014    | 147  |           | 213  | 16769-57  | 3    | 18515-58A | 5    |
|          | 157  |          | 153  | 11422     | 167  | 16769-72A | 3    | 18534-29A | 5    |
|          | 157  | 10020    | 153  | 11431     | 143  | 16769-73  | 3    | 18554-57  | 5    |
|          | 159  |          | 157  | 12002     | 41   | 16774-57  | 3    | 18570-38  | 5    |
| 9952     | 175  | 10026    | 191  | 12021     | 61   | 16774-72  | 5    | 18607-57B | 5    |
|          | 181  | 11000    | 123  | 12023     | 37   | 16830-52  | 11   | 20014-67  | 27   |
|          | 185  |          | 125  | 12036     | 23   | 16830-54  | 11   | 22251-58A | 6    |
|          | 199  | 11002    | 21   | 12042     | 23   | 16830-72  | 15   | 22251-70  | 7    |
| 9955     | 163  | 11004    | 41   | 16057-73B | 3    | 16865-52  | 5    | 22251-72A | 7    |
|          | 165  | 11005    | 71   | 16057-78  | 3    | 17026-70  | 5    | 22253-58A | 6    |
| 9957     | 133  | 11012    | 153  | 16060-73B | 3    | 17026-71A | 5    | 22253-70  | 7    |
|          | 195  |          | 159  | 16060-79  | 3    | 17030-57  | 5    | 22253-72A | 7    |
| 9958     | 181  | 11015    | 99   | 16201-58A | 11   | 17030-72  | 5    | 22254-58A | 6    |
| 9961     | 171  | 11016    | 65   | 16202-62  | 11   | 17324-57A | 5    | 22254-70A | 7    |
|          | 187  | 11024    | 37   |           | 15   | 17394-57A | 5    | 22254-72A | 7    |
| 9963     | 171  | 11031    | 57   | 16203-67  | 11   | 17395-57A | 5    | 22255-58B | 6    |
|          | 181  | 11035    | 87   |           | 15   | 17396-57A | 5    | 22255-70  | 7    |
|          | 209  | 11036    | 67   | 16210-52A | 11   | 17397-57A | 5    | 22255-72A | 7    |
| 9965 W   | 133  |          | 73   |           | 15   | 17428-57  | 5    | 22256-58B | 6    |
|          | 139  |          | 93   | 16210-77  | 11   | 17435-57A | 5    | 22256-70  | 7    |
|          | 179  | 11039    | 51   |           | 15   | 17448-57  | 5    | 22256-73A | 7    |
| 9973     | 199  | 11040 P  | 147  | 16213-52A | 11   | 17448-71A | 5    | 22257-58B | 6    |
| 9976     | 181  | 11046 P  | 169  |           | 15   | 17451-57  | 5    | 22257-70  | 7    |
|          | 189  | 11047    | 103  | 16213-77  | 11   | 17483-57  | 5    | 22257-73A | 7    |
|          | 207  |          | 105  |           | 15   | 17514-57  | 5    | 22258-58B | 6    |
| 9981     | 181  | 11048    | 103  | 16218-52  | 11   | 17514-71  | 5    | 22258-70  | 7    |
| 9982     | 123  |          | 105  |           | 15   | 17515-57  | 5    | 22258-73A | 7    |
|          | 169  | 11052    | 71   | 16230-52  | 11   | 17515-71  | 5    | 22259-58B | 6    |
|          | 185  | 11053    | 71   |           | 15   | 17536-70  | 5    | 22259-70  | 7    |
| 9983     | 133  | 11063    | 99   | 16235-52  | 11   | 17904-57  | 5    | 22259-73A | 7    |
|          | 169  | 11065    | 105  |           | 15   | 17935-48B | 5    | 22355-57A | 7    |
| 9986     | 187  | 11100    | 3    | 16236-52  | 11   | 17937-57B | 5    | 22355-72  | 7    |
| 9990 W   | 97   | 11101    | 3    | 16237-57  | 11   | 17945-36B | 5    | 22357-57A | 7    |
| 9993     | 147  |          | 37   |           | 15   | 17947-36  | 5    | 22357-72  | 7    |
| 9994     | 37   |          | 57   | 16250-57  | 3    | 17950-48  | 5    | 22358-57A | 7    |
| 10001    | 181  | 11102    | 43   | 16251-58  | 3    | 17955-36  | 5    | 22358-72  | 7    |
|          | 189  | 11103    | 61   | 16265-76  | 3    | 18027-80  | 5    | 22359-57A | 7    |
| 10006    | 49   | 11105    | 15   | 16266-76  | 3    | 18028-80  | 5    | 22359-72  | 7    |
|          | 103  |          | 103  | 16285-48  | 67   | 18033-80  | 5    | 22360-57A | 7    |
|          | 125  |          | 105  | 16464-70  | 3    | 18036-80  | 5    | 22360-73  | 7    |
|          | 153  |          | 153  | 16464-72A | 3    | 18052-58  | 5    | 22361-57A | 7    |
|          | 157  |          | 159  | 16464-73A | 3    | 18055-70  | 5    | 22361-73  | 7    |
|          | 157  | 11106    | 11   | 16465-58A | 3    | 18070-58  | 5    | 22362-57A | 7    |
|          | 157  |          | 15   | 16465-70  | 3    | 18170-57A | 5    | 22362-73  | 7    |
|          | 159  | 11107    | 31   | 16465-72A | 3    | 18171-57A | 5    | 22363-57A | 7    |
|          | 181  | 11110    | 37   | 16465-73A | 3    | 18172-57A | 5    | 22363-73  | 7    |
|          | 191  | 11119    | 61   | 16603-72  | 3    | 18176-57A | 5    | 22582-52  | 7    |
|          | 195  | 11124    | 17   | 16673-70  | 3    | 18179-57B | 5    | 22588-78  | 7    |
|          | 207  | 11137    | 99   | 16673-71  | 3    | 18180-57B | 5    | 22719-52A | 7    |



# NUMERICAL INDEX

| Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page |
|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|
| 22723-52  | 7    | 24701-52  | 13   | 25593-74  | 17   | 26489-75  | 23   | 27320-76  | 25   |
| 23900-57A | 9    | 24701-54  | 13   | 25594-75  | 19   | 26491-75  | 23   | 27321-76  | 25   |
| 23900-75  | 9    | 24718-54  | 13   | 25597-57  | 19   | 26492-75  | 23   | 27322-76  | 25   |
| 23916-57A | 9    | 24729-52  | 13   | 25715-47  | 61   | 26493-75  | 23   | 27323-78  | 25   |
| 23936-57A | 9    | 24729-74  | 15   |           | 111  | 26495-75  | 23   | 27326-71  | 27   |
| 23960-54  | 7    | 24751-75  | 117  | 25776-57  | 19   | 26496-75  | 23   | 27328-76  | 25   |
|           | 9    | 24752-75  | 15   | 25787-57  | 19   | 26497-75  | 23   | 27333-76  | 25   |
| 23967-54A | 7    |           | 117  | 25811-11  | 19   | 26551-39C | 21   | 27335-76  | 25   |
|           | 9    | 24754-75  | 15   | 26203-52E | 21   | 26554-77  | 23   | 27336-76  | 25   |
| 23971-41  | 9    | 24781-54  | 13   | 26204-67A | 21   | 26560-63  | 21   | 27337-76  | 25   |
| 23972-57  | 9    | 24810-57  | 13   | 26204-75  | 23   | 26569-58  | 21   | 27338-76  | 25   |
| 23985-12  | 9    | 24817-52  | 15   | 26214-72  | 21   | 2660      | 181  | 27339-76  | 25   |
| 23985-18  | 9    |           |      | 26216-62A | 21   | 27006-76  | 25   | 27340-76  | 25   |
| 24000-57  | 9    | 24818-52  | 25   | 26227-58  | 21   | 27012-67  | 31   | 27341-71  | 27   |
| 24000-75  | 9    | 24819-52  | 21   | 26241-52  | 21   | 27015-66  | 31   | 27342-71  | 27   |
| 24005-57  | 9    | 24824-67  | 13   | 26248-78  | 157  | 27021-57  | 31   | 27346-77  | 25   |
| 24005-75  | 9    |           | 31   | 26250-56  | 21   | 27021-71A | 25   | 27347-69  | 31   |
| 24011-37  | 17   | 24825-66  | 13   | 26251-78  | 157  |           | 27   | 27348-76  | 25   |
| 24015-36  | 9    | 24827-66  | 35   | 26256-52  | 21   | 27023-71  | 27   | 27352-66  | 31   |
| 24059-74  | 17   | 24912-52B | 17   | 26258-52  | 21   | 27060-55  | 25   | 27353-66  | 31   |
| 24275-57  | 7    | 24918-52A | 17   | 26258-62  | 21   |           | 27   | 27354-66  | 31   |
| 24290-57  | 7    | 24920-67  | 15   | 26259-52  | 21   |           | 31   | 27358-76  | 25   |
| 24294-52  | 7    |           | 153  | 26259-62  | 21   | 27063-57  | 25   | 27360-76  | 25   |
| 24331-36  | 7    | 24975-37  | 13   | 26315-62  | 21   |           | 27   | 27361-76  | 25   |
| 24332-36  | 7    | 24978-57  | 13   | 26315-72A | 21   |           | 31   | 27362-76  | 25   |
| 24341-52A | 7    | 25075-55  | 13   | 26317-62  | 21   | 27065-57  | 27   | 27364-76  | 25   |
| 24352-52A | 7    | 25200-70  | 17   | 26317-72A | 21   |           | 31   | 27366-76  | 25   |
| 24362-54A | 7    | 25200-71  | 17   | 26318-37  | 19   | 27132-71  | 27   | 27367-76  | 25   |
| 24364-54A | 7    | 25200-73  | 17   | 26318-75  | 19   | 27138-66  | 31   | 27368-76  | 25   |
| 24370-52B | 7    | 25200-75  | 17   | 26322-52A | 21   | 27147-66  | 31   | 27369-76  | 25   |
| 24371-52B | 7    | 25201-67A | 17   | 26322-62  | 21   | 27153-76  | 25   | 27373-76  | 25   |
| 24372-52B | 7    | 25201-71  | 17   | 26323-52A | 21   | 27153-77  | 25   | 27382-77  | 25   |
| 24373-52B | 7    | 25201-73  | 17   | 26323-62  | 21   | 27155-72B | 27   | 27384-77  | 25   |
| 24374-52B | 7    | 25201-75  | 17   | 26326-52  | 21   | 27162-66C | 31   | 27385-76  | 25   |
| 24375-52B | 7    | 25205-75  | 17   | 26327-52  | 21   | 27164-71  | 27   | 27389-71  | 27   |
| 24379-76  | 7    | 25211-75  | 17   | 26331-60  | 21   | 27271-71  | 27   | 27395-76A | 25   |
| 24505-72  | 13   | 25224-52A | 17   | 26331-72  | 21   | 27272-71  | 27   | 27396-71  | 27   |
| 24505-73  | 13   | 25265-52  | 17   | 26340-36  | 21   | 27272-74  | 27   | 27397-76  | 25   |
| 24512-67A | 13   | 25265-63  | 17   | 26341-37  | 21   | 27281-71A | 27   | 27398-76  | 25   |
| 24515-58A | 13   | 25276-52  | 21   | 26348-15  | 21   | 27282-71  | 27   | 27399-76  | 25   |
| 24527-75B | 15   | 25287-37  | 17   | 26364-57  | 21   | 27291-32  | 37   | 27400-76  | 25   |
| 24577-68  | 57   | 25482-75  | 17   | 26364-72  | 21   | 27304-76  | 25   | 27401-76  | 25   |
| 24578-57  | 13   | 25483-59B | 17   | 26420-57  | 21   | 27305-76  | 25   | 27403-71  | 27   |
|           | 15   | 25484-71  | 17   | 26430-76  | 23   | 27306-76  | 25   | 27404-71  | 27   |
| 24585-57  | 13   | 25485-58  | 17   | 26431-76  | 23   | 27307-76  | 25   | 27406-26  | 31   |
| 24608-54  | 13   | 25485-71  | 17   | 26432-76  | 23   | 27308-76  | 25   |           | 35   |
| 24633-77  | 17   | 25501-59  | 17   | 26433-77  | 23   | 27309-76  | 25   |           | 37   |
| 24648-77  | 15   | 25503-59  | 17   | 26434-76  | 23   | 27311-76  | 25   | 27407-66  | 31   |
| 24650-55  | 13   | 25503-71  | 17   | 26435-76A | 23   | 27312-76  | 25   | 27419-76  | 25   |
| 24651-55  | 13   | 25504-59  | 17   | 26461-77  | 23   | 27313-76  | 25   | 27433-66  | 35   |
| 24652-55  | 13   | 25517-71  | 17   | 26463-77  | 23   | 27314-76  | 25   | 27433-72A | 35   |
| 24653-55  | 13   | 25551-58  | 17   | 26480-77  | 23   | 27315-76  | 25   |           | 165  |
| 24654-55  | 13   | 25586-37  | 17   | 26484-75  | 23   | 27316-78  | 25   | 27433-75  | 35   |
| 24655-55  | 13   | 25588-57  | 17   | 26486-75  | 23   | 27318-78  | 25   | 27449-72  | 27   |
| 24692-54  | 13   | 25593-57  | 17   | 26488-75  | 23   | 27319-76  | 25   | 27450-36  | 37   |

# NUMERICAL INDEX

| Part No. | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page |
|----------|------|-----------|------|-----------|------|-----------|------|-----------|------|
| 27459-74 | 27   | 27706-66  | 31   | 29238-78  | 35   | 29642-55  | 39   | 31458-66A | 53   |
| 27499-66 | 31   | 27707-66  | 31   |           | 212  | 29642-62  | 39   | 31460-70  | 51   |
| 27588-66 | 31   | 27708-67  | 31   | 29505-67  | 37   | 29645-62  | 39   | 31461-70  | 51   |
| 27594-66 | 31   | 27712-66  | 31   | 29511-69  | 37   | 29646-62  | 39   | 31462-67  | 51   |
| 27594-76 | 25   | 27714-66  | 31   | 29524-55A | 37   | 29648-62  | 39   | 31462-74  | 51   |
| 27595-66 | 31   | 27715-67  | 31   | 29530-55A | 37   | 29657-62  | 39   | 31471-67A | 51   |
| 27596-66 | 31   | 27716-55  | 31   | 29531-55  | 37   | 29658-62  | 39   | 31473-67  | 53   |
| 27598-66 | 31   | 27716-61  | 31   | 29533-55A | 37   | 29659-62  | 39   |           | 55   |
| 27599-66 | 31   | 27716-67  | 33   |           | 37   | 29660-62  | 39   | 31478-67  | 51   |
| 27612-71 | 27   | 27717-66  | 33   | 29534-55A | 37   | 29975-58A | 41   | 31483-67  | 51   |
| 27613-71 | 27   | 27718-67  | 33   |           | 37   | 29975-65A | 41   | 31488-77  | 53   |
| 27614-71 | 27   | 27720-61  | 33   | 29550-55  | 37   | 30012-58  | 41   | 31490-67  | 51   |
| 27615-66 | 31   | 27737-71  | 29   | 29560-55  | 37   | 30013-52  | 41   | 31493-67  | 51   |
| 27615-76 | 25   | 27740-66  | 33   | 29560-62  | 37   | 30013-71  | 41   | 31501-65  | 51   |
| 27616-66 | 31   | 27746-66  | 33   | 29561-55  | 37   |           | 121  | 31502-65  | 51   |
| 27617-66 | 31   | 27747-66  | 33   | 29562-55  | 37   |           | 147  | 31503-65  | 51   |
| 27618-66 | 31   | 27748-71  | 29   | 29563-55  | 37   |           | 213  | 31534-66  | 53   |
| 27618-71 | 27   | 27749-72  | 29   | 29564-55A | 37   | 30095-61  | 41   | 31535-66  | 53   |
| 27619-66 | 31   | 27750-72  | 29   | 29565-55  | 37   | 30131-59  | 41   | 31536-66  | 53   |
| 27619-71 | 27   | 27751-69P | 199  | 29568-65  | 37   | 30132-61A | 41   | 31537-66  | 53   |
| 27620-66 | 31   |           | 205  | 29590-62  | 37   | 30136-59  | 41   | 31538-66  | 53   |
| 27620-71 | 27   | 27759-66  | 33   | 29591-62  | 37   | 30143-58  | 41   | 31539-66  | 53   |
| 27621-71 | 27   | 27760-66  | 33   | 29600-62  | 37   | 30145-46A | 41   | 31540-66  | 53   |
| 27622-71 | 27   | 27762-71A | 29   | 29600-65C | 37   | 30201-58A | 41   | 31541-66  | 53   |
| 27623-71 | 27   | 27763-71  | 29   | 29601-48  | 37   | 30201-65  | 41   | 31542-66  | 53   |
| 27630-71 | 27   | 27804-66A | 33   | 29603-48  | 37   | 30276-58  | 41   | 31565-67  | 53   |
| 27631-71 | 27   | 27806-66  | 33   | 29603-67  | 37   | 30280-58  | 41   |           | 55   |
| 27640-66 | 31   | 27812-66  | 33   | 29604-65A | 37   | 30350-58  | 41   | 31568-67  | 53   |
| 27641-71 | 27   | 27814-66  | 33   | 29607-62  | 37   | 30350-66  | 41   |           | 55   |
| 27642-71 | 27   | 27816-66  | 33   | 29607-65  | 37   | 30421-58A | 41   | 31570-73  | 55   |
| 27644-66 | 31   | 29002-58  | 35   | 29620-55  | 37   | 30426-58  | 41   | 31575-73  | 55   |
| 27645-71 | 27   | 29020-66  | 35   | 29621-55  | 37   | 30453-58  | 41   | 31576-73  | 55   |
| 27646-71 | 27   | 29020-71  | 35   | 29622-55A | 37   | 30475-66  | 41   | 31577-73  | 55   |
| 27651-75 | 27   | 29024-73  | 35   | 29623-55A | 39   | 30505-47  | 43   | 31578-73  | 55   |
| 27652-75 | 27   | 29024-75  | 35   | 29624-55  | 39   | 30507-47A | 43   | 31579-73  | 55   |
| 27653-75 | 27   | 29024-77  | 35   | 29625-55  | 39   | 30605-48A | 43   | 31580-73  | 55   |
| 27654-75 | 27   | 29026-77  | 35   | 29625-62  | 39   |           | 43   | 31581-73  | 55   |
| 27655-75 | 27   | 29030-56  | 35   | 29626-55  | 39   | 30851-61  | 41   | 31582-73  | 55   |
| 27656-75 | 27   | 29036-56  | 35   | 29626-62  | 39   | 30851-65A | 41   | 31583-73  | 55   |
| 27658-66 | 31   | 29036-66  | 35   | 29628-55  | 39   | 31035-58  | 41   | 31584-73  | 55   |
| 27659-71 | 27   | 29036-72  | 35   | 29630-55  | 39   | 31067-63  | 41   | 31585-73  | 55   |
| 27661-66 | 31   | 29058-77  | 25   | 29631-55  | 39   | 31067-64  | 43   | 31586-73  | 55   |
| 27663-71 | 27   |           | 35   | 29632-55  | 39   | 31073-63  | 41   | 31607-64  | 39   |
| 27664-71 | 27   | 29084-73  | 35   | 29632-62  | 39   | 31096-58  | 41   |           | 47   |
| 27665-71 | 27   | 29086-73  | 35   | 29632-66  | 39   | 31097-58  | 41   |           | 49   |
| 27666-71 | 27   | 29086-75  | 35   | 29633-62  | 39   | 31098-58  | 41   | 31609-52B | 43   |
| 27668-66 | 31   | 29144-77  | 35   | 29634-55  | 39   | 31424-67  | 51   | 31609-65A | 43   |
| 27669-66 | 31   | 29205-69  | 35   | 29635-55  | 39   | 31429-67  | 51   |           | 47   |
| 27671-55 | 31   | 29214-67A | 35   | 29635-62  | 39   | 31435-65B | 201  |           | 49   |
| 27673-66 | 31   | 29216-67  | 35   | 29636-55  | 39   | 31438-65A | 201  | 31620-47  | 39   |
| 27686-71 | 29   | 29216-72  | 35   | 29637-55  | 39   | 31439-65  | 201  |           | 43   |
| 27688-66 | 31   | 29220-67  | 35   | 29638-55  | 39   | 31440-65  | 201  |           | 47   |
| 27689-61 | 31   | 29220-72  | 35   | 29639-55  | 39   | 31441-65  | 201  |           | 49   |
| 27691-59 | 31   | 29235-76  | 35   | 29640-55  | 39   | 31443-65A | 51   | 31629-78  | 43   |
| 27704-61 | 31   | 29237-78  | 35   | 29641-55  | 39   | 31452-65A | 201  |           | 47   |



# NUMERICAL INDEX

| Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page |
|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|
|           | 49   | 32536-48  | 45   |           | 47   | 34065-52  | 67   | 34870-71  | 61   |
| 31630-67  | 39   | 32537-48  | 45   | 33048-72  | 117  | 34067-52  | 67   | 34870-73  | 61   |
| 31723-71A | 47   | 32538-48  | 45   | 33060-77  | 57   | 34068-52  | 67   | 34870-75A | 61   |
|           | 125  | 32542-64A | 45   | 33061-52A | 57   | 34069-71  | 67   | 34871-67B | 59   |
| 31725-48A | 43   | 32542-70A | 47   | 33078-77  | 57   | 34141-52A | 67   |           | 61   |
| 31727-65  | 47   | 32573-70  | 45   | 33084-41  | 57   | 34168-52  | 67   | 34871-71  | 59   |
| 31727-72  | 43   | 32577-70  | 47   | 33085-74  | 57   | 34291-52B | 67   |           | 61   |
|           | 47   | 32580-66  | 45   | 33086-74  | 57   | 34292-72  | 67   | 34872-57A | 59   |
|           | 49   | 32585-36  | 45   | 33088-52  | 57   | 34293-72  | 67   |           | 61   |
|           | 125  | 32586-65  | 45   | 33088-64  | 13   | 34428-52  | 83   | 34872-70  | 59   |
| 31970-52  | 39   |           | 171  |           | 15   | 34461-72  | 67   |           | 61   |
| 31983-71A | 47   | 32588-64A | 45   | 33088-71  | 57   | 34476-72  | 67   | 34872-71  | 59   |
|           | 49   | 32588-70A | 19   | 33094-57A | 57   | 34477-53  | 67   |           | 61   |
| 31986-65C | 47   |           | 49   | 33094-77A | 57   | 34478-53  | 67   | 34872-73  | 59   |
|           | 49   | 32589-65  | 45   | 33099-52A | 57   | 34482-53  | 67   |           | 61   |
| 31990-65B | 43   | 32591-70  | 19   | 33110-54  | 57   | 34485-52  | 67   | 34872-75  | 61   |
|           | 47   | 32592-36  | 45   | 33162-67  | 69   | 34489-52A | 67   | 34890-52  | 61   |
| 32301-47A | 43   | 32594-47  | 45   |           | 71   | 34494-74B | 67   | 34893-75  | 61   |
|           | 43   | 32596-73  | 19   | 33178-63  | 57   |           | 67   | 34896-75  | 59   |
|           | 47   | 32598-78  | 49   | 33189-63  | 57   | 34500-52A | 67   |           | 61   |
|           | 47   | 32601-78  | 19   |           | 115  | 34500-78  | 67   | 34897-53  | 69   |
|           | 49   |           | 47   | 33213-31  | 57   | 34503-52  | 67   | 34898-79  | 59   |
| 32303-47A | 43   |           | 49   | 33215-30  | 57   | 34506-52A | 67   | 34920-71  | 71   |
|           | 47   | 32602-78  | 49   | 33298-65  | 25   | 34507-52A | 67   | 34947-67  | 13   |
|           | 49   | 32602-80  | 49   |           | 29   | 34514-75  | 67   | 34948-70  | 13   |
| 32305-48A | 43   | 32604-64  | 45   | 33348-78  | 57   |           | 67   | 34949-64  | 13   |
|           | 47   | 32605-67  | 45   | 33356-52  | 57   | 34525-70  | 67   | 34949-71  | 13   |
|           | 49   | 32605-69  | 45   | 33359-57  | 57   | 34600-71  | 67   | 34949-73  | 13   |
| 32307-58  | 43   | 32605-70  | 47   | 33362-52  | 57   | 34602-64  | 67   | 34949-75A | 13   |
|           | 47   |           | 49   | 33379-57  | 57   | 34602-71  | 67   |           | 15   |
| 32342-58  | 43   | 32608-70  | 19   |           | 57   | 34606-54A | 67   | 34952-52  | 13   |
|           | 47   |           | 47   |           | 69   | 34606-71  | 67   | 34955-52A | 13   |
|           | 49   | 32609-78  | 49   | 33379-71A | 57   | 34606-75  | 67   | 34955-67  | 13   |
| 32350-77  | 47   | 32610-78  | 49   |           | 71   | 34609-52  | 67   | 34955-75  | 15   |
| 32351-77  | 43   | 32618-70A | 47   | 33391-52  | 57   | 34609-61  | 67   | 34956-78  | 13   |
| 32505-78A | 49   | 32629-70  | 47   | 33400-74  | 57   | 34610-64  | 67   | 34960-71  | 13   |
| 32506-70  | 43   |           | 49   | 33432-73  | 57   | 34611-65  | 65   | 34960-72  | 13   |
| 32508-77  | 19   | 32629-80  | 47   |           | 57   |           | 67   | 34961-77  | 15   |
|           | 49   |           | 49   |           | 57   | 34624-77  | 15   | 35044-56  | 61   |
| 32513-77  | 19   | 32630-67  | 45   | 33442-57  | 57   | 34627-75  | 65   | 35046-67  | 61   |
|           | 49   | 32631-70  | 19   | 33442-73  | 57   | 34628-54A | 67   | 35046-71A | 61   |
| 32515-66  | 43   |           | 47   | 33460-74  | 57   | 34628-75  | 67   | 35047-53  | 61   |
| 32517-70  | 47   | 32661-70  | 47   | 33874-41  | 83   | 34666-75  | 65   | 35047-71A | 61   |
| 32522-37  | 39   |           | 47   | 34009-75  | 67   | 34670-75  | 65   | 35050-52  | 61   |
|           | 43   | 32669-47  | 45   | 34012-75  | 67   | 34742-52A | 13   | 35105-52  | 61   |
| 32522-67  | 43   |           | 47   |           | 67   | 34742-71  | 13   | 35112-52  | 61   |
| 32522-70  | 47   | 32670-70  | 47   | 34016-77  | 67   | 34742-77A | 13   | 35113-52  | 61   |
|           | 49   | 32676-49  | 45   | 34035-52  | 15   |           | 15   | 35150-52  | 61   |
| 32522-80  | 47   | 32676-64  | 45   |           | 57   | 34744-77  | 15   | 35151-52A | 13   |
|           | 49   | 32678-49  | 45   | 34037-52  | 67   | 34844-57B | 13   |           | 61   |
| 32525-36A | 39   | 32690-67  | 45   |           | 119  |           | 15   | 35151-74  | 15   |
| 32531-36  | 39   | 32690-70  | 45   | 34037-75  | 65   | 34850-77  | 59   | 35154-52  | 61   |
|           | 43   | 32726-30A | 43   | 34040-52  | 67   |           | 61   | 35169-52  | 61   |
| 32533-70  | 47   |           | 45   | 34060-52  | 67   | 34868-75  | 61   | 35197-52  | 75   |
| 32535-48  | 45   |           | 47   | 34062-52  | 67   | 34869-70  | 61   | 35198-52  | 75   |

# NUMERICAL INDEX

| Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page |
|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|
| 35205-52A | 75   | 37203-71A | 71   | 37762-52  | 69   |           | 95   | 40503-63  | 199  |
| 35277-52A | 61   | 37210-47  | 69   | 37876-52  | 69   |           | 97   |           | 213  |
| 35296-56  | 61   | 37222-52  | 67   | 37878-71A | 71   |           | 99   | 40520-63  | 15   |
| 35305-56  | 61   |           | 69   | 37878-74  | 71   |           | 133  |           | 67   |
| 35326-73  | 61   | 37276-53  | 69   | 37879-71  | 71   |           | 169  | 40521-75  | 83   |
| 35327-73  | 61   | 37279-56  | 69   | 37880-71  | 13   |           | 171  |           | 199  |
| 35328-73  | 61   | 37280-67  | 69   | 37894-57  | 69   |           | 195  | 40974-78  | 212  |
| 35329-73  | 61   | 37281-47  | 69   | 37985-52A | 69   | 39966-80  | 75   | 40988-70  | 79   |
| 35336-74  | 67   | 37282-53  | 69   | 37985-57  | 69   | 39967-77A | 75   | 40989-70  | 79   |
|           | 67   | 37339-53  | 69   | 37985-71  | 71   | 39973-80  | 75   | 40990-60C | 79   |
| 35337-56  | 61   | 37345-52  | 69   | 37987-71  | 71   | 39975-52B | 75   | 40991-70A | 79   |
| 35343-73  | 63   | 37448-67  | 63   | 37992-52  | 69   | 39975-54A | 75   | 40999-78  | 81   |
| 35344-73  | 63   | 37448-71  | 63   | 37992-57  | 69   | 39975-75  | 75   | 41002-78  | 81   |
| 35349-52  | 63   | 37449-56  | 63   | 37992-71A | 71   | 39975-75A | 75   | 41017-66A | 79   |
| 35350-52  | 63   | 37458-52  | 63   | 38005-71B | 71   | 39975-80  | 75   | 41035-77A | 81   |
| 35351-52  | 63   | 37499-71  | 71   | 38005-74  | 71   |           | 75   | 41037-77  | 81   |
| 35352-52  | 63   | 37526-56A | 69   | 38008-72  | 71   |           | 75   | 41054-78  | 79   |
| 35353-52  | 63   | 37527-67  | 69   | 38013-52  | 69   | 39978-58  | 75   |           | 89   |
| 35354-52  | 63   |           | 71   | 38016-52  | 69   | 39979-58A | 75   | 41055-78  | 79   |
| 35355-72  | 63   | 37531-56B | 63   | 38016-57  | 69   | 39979-77  | 75   |           | 89   |
| 35361-56  | 63   | 37533-52A | 69   | 38076-52  | 69   | 39980-54  | 75   | 41056-78  | 79   |
| 35363-52  | 63   |           | 71   | 38079-71  | 71   | 39985-52  | 75   |           | 89   |
| 35364-56  | 63   | 37535-52  | 69   | 38079-72  | 71   |           | 111  | 41068-77  | 81   |
| 35404-74  | 67   | 37556-57B | 69   | 38080-71  | 71   | 40005-57  | 75   | 41069-77  | 81   |
| 35613-58  | 63   | 37557-67  | 69   | 38101-52  | 69   | 40018-77  | 75   | 41077-78  | 81   |
| 35631-54  | 63   | 37561-71  | 71   | 38130-54  | 69   |           | 75   | 41185-63  | 79   |
| 35631-73  | 63   | 37568-67  | 69   | 38130-71  | 71   | 40019-77  | 75   |           | 81   |
| 35636-52A | 63   | 37581-52  | 69   | 38135-50  | 69   | 40019-80  | 75   | 41191-74  | 91   |
| 35695-58  | 63   | 37582-52  | 69   | 38604-65A | 73   |           | 75   |           | 97   |
| 35709-54A | 63   | 37584-67  | 69   | 38604-71  | 73   |           | 75   | 41195-52  | 79   |
| 35750-58  | 63   | 37700-67  | 59   | 38608-68  | 73   | 40025-77  | 75   | 41195-63  | 79   |
| 35760-54B | 63   |           | 69   | 38608-73  | 73   | 40026-77  | 75   |           | 81   |
| 35760-73  | 63   | 37701-70  | 59   | 38610-65  | 73   | 40028-15C | 77   | 41196-55  | 79   |
| 35787-52  | 63   |           | 69   | 38610-71  | 73   | 40029-15C | 77   |           | 81   |
| 35787-72  | 63   | 37701-71A | 59   | 38619-53B | 73   | 40033-15  | 77   | 41198-73  | 95   |
| 35809-58  | 63   |           | 71   | 38619-57A | 73   | 40034-15  | 77   | 41201-52  | 87   |
| 35818-72  | 63   | 37702-57  | 59   | 38619-71  | 73   | 40052-15  | 77   | 41201-55  | 79   |
| 35819-72  | 63   |           | 69   | 38622-73  | 143  | 40052-65  | 77   |           | 81   |
| 35820-52  | 63   | 37716-71A | 59   | 38622-78  | 143  | 40053-15  | 77   | 41205-52  | 79   |
| 35821-52  | 63   |           | 71   | 38630-51  | 93   | 40053-65  | 77   |           | 87   |
| 35821-72  | 63   | 37721-54  | 69   | 38630-52A | 73   | 40066-12  | 77   | 41210-55  | 79   |
| 35824-52  | 63   | 37722-52  | 69   | 38630-71  | 73   | 40091-15  | 77   |           | 81   |
| 35825-52  | 63   | 37722-71  | 71   | 38634-75  | 83   | 40092-15  | 77   | 41226-52  | 79   |
| 35828-52  | 63   | 37731-52  | 69   | 38634-76  | 83   | 40093-15  | 77   | 41401-52  | 81   |
| 35829-52  | 63   | 37732-52  | 69   | 38646-51  | 73   | 40094-15  | 77   |           | 83   |
| 35836-55  | 63   | 37733-52  | 69   | 38654-53  | 73   | 40235-70A | 77   | 41408-52  | 83   |
| 35838-55  | 63   | 37735-52  | 69   | 38654-71  | 73   | 40235-74  | 77   | 41470-70  | 77   |
| 35839-55  | 63   | 37740-57  | 69   | 38659-67  | 73   | 40273-67  | 77   | 41485-30  | 77   |
| 35840-52  | 63   | 37741-67  | 69   | 38663-52  | 73   | 40297-57  | 77   | 41551-52  | 81   |
| 35841-58  | 63   | 37753-76  | 59   | 38676-52  | 73   | 40302-55A | 77   |           | 83   |
| 35891-66  | 67   | 37754-74  | 57   | 38676-70  | 73   | 40325-57  | 77   | 41598-52  | 81   |
| 35960-54  | 63   |           | 59   | 38679-72  | 29   | 40376-57  | 77   |           | 83   |
| 35961-52  | 63   | 37755-73  | 57   | 38690-55  | 73   | 40377-74  | 77   | 41600-55  | 83   |
| 37201-54  | 69   |           | 59   | 38705-65  | 73   | 40386-57  | 77   | 41620-75  | 83   |
| 37202-71A | 71   | 37760-52  | 69   | 38712-68  | 83   | 40387-70  | 77   | 41662-54  | 83   |

# NUMERICAL INDEX

| Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page |
|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|
| 41662-74A | 83   | 43025-70  | 87   |           | 91   | 44274-74  | 97   | 45063-72  | 99   |
| 41662-75  | 83   | 43025-73A | 89   | 43868-72  | 175  | 44275-74  | 97   | 45071-72  | 99   |
| 41667-75  | 83   | 43027-64  | 87   | 43871-52  | 87   | 44276-74  | 97   | 45105-77  | 99   |
| 41672-74  | 83   | 43028-64  | 87   | 43871-73  | 89   | 44277-74  | 97   | 45111-51  | 73   |
| 41730-52  | 83   | 43031-36  | 79   | 43883-77  | 89   | 44278-74  | 97   | 45121-77  | 99   |
| 41730-73  | 83   | 43031-70A | 79   |           | 91   | 44279-74  | 97   | 45137-51  | 93   |
| 41749-58  | 95   | 43099-29  | 79   | 43886-52  | 87   | 44280-74  | 97   | 45159-50  | 73   |
|           | 97   |           | 87   | 44089-74  | 97   | 44281-74  | 97   |           | 93   |
| 41768-73  | 95   |           | 89   | 44098-77  | 101  | 44283-74  | 97   | 45174-51  | 93   |
| 41807-73  | 95   | 43148-67  | 79   | 44104-72A | 95   | 44307-52  | 93   | 45174-64  | 93   |
| 41807-74  | 91   | 43301-76  | 199  | 44105-72  | 95   | 44331-73  | 95   | 45203-52  | 93   |
|           | 97   | 43302-77  | 97   | 44106-72  | 95   | 44401-49B | 85   | 45216-49  | 93   |
| 41835-69  | 83   | 43306-78  | 99   | 44107-72  | 95   |           | 93   | 45218-52  | 93   |
|           | 93   | 43307-78  | 99   | 44108-72  | 95   | 44524-51  | 93   | 45400-75  | 109  |
| 41841-31  | 83   | 43308-78  | 99   |           | 101  | 45002-41  | 93   | 45401-75  | 109  |
|           | 93   | 43311-78  | 91   | 44109-72A | 95   | 45002-69  | 93   | 45402-75  | 109  |
| 41848-64  | 93   | 43320-80  | 91   | 44116-77  | 101  | 45010-73  | 99   | 45403-75  | 109  |
| 41849-64  | 93   | 43341-78  | 89   | 44117-77  | 101  | 45012-72  | 99   | 45404-75  | 109  |
| 41876-54  | 83   | 43351-78  | 89   | 44121-77  | 101  | 45016-72  | 99   | 45405-75  | 109  |
| 41876-73  | 83   | 43442-79  | 81   | 44123-72  | 95   | 45023-41  | 93   | 45406-75  | 109  |
| 41882-52  | 83   | 43443-79  | 81   | 44124-72  | 95   | 45023-69  | 93   | 45407-75  | 109  |
| 41882-73A | 83   | 43444-59  | 91   |           | 95   | 45024-65A | 73   | 45408-75  | 109  |
| 41883-73  | 83   | 43445-79  | 91   | 44127-72A | 95   |           | 93   | 45409-75  | 109  |
| 41925-52A | 83   | 43461-78  | 91   | 44128-72  | 95   | 45030-28  | 93   | 45410-75  | 109  |
| 42252-52  | 83   | 43469-77  | 89   | 44132-72  | 95   | 45030-65A | 73   | 45412-75  | 109  |
| 42253-67  | 83   |           | 91   | 44133-72  | 95   |           | 93   | 45518-73  | 95   |
| 42264-52  | 83   | 43488-77  | 91   | 44134-72A | 95   |           | 207  | 45519-77  | 97   |
| 42269-30  | 65   | 43495-70  | 87   | 44135-74  | 95   | 45031-41  | 73   | 45521-73  | 95   |
|           | 83   | 43496-64  | 87   | 44137-77  | 89   |           | 93   |           | 99   |
| 42281-35A | 83   | 43497-64  | 87   |           | 91   | 45031-49  | 93   | 45521-74A | 97   |
| 42282-35A | 85   | 43505-70  | 87   | 44138-78  | 212  | 45031-65  | 73   | 45525-73  | 107  |
| 42410-52  | 85   | 43508-74  | 89   | 44141-77  | 101  |           | 93   | 45532-74  | 97   |
| 42410-75A | 85   | 43509-73  | 89   | 44146-77  | 101  | 45031-72  | 99   | 45586-78  | 111  |
| 42420-75  | 85   | 43509-74  | 89   | 44148-64  | 93   | 45032-72  | 99   | 45597-78  | 111  |
| 42423-52  | 85   | 43522-77  | 91   | 44151-77  | 101  | 45033-49  | 73   | 45612-78  | 212  |
| 42426-58  | 85   | 43523-78  | 212  | 44153-77  | 101  |           | 93   | 45702-57B | 103  |
| 42427-52  | 85   | 43548-73  | 89   | 44156-64  | 93   | 45033-65  | 73   | 45703-71  | 105  |
| 42548-75  | 65   | 43548-74  | 89   | 44157-77  | 101  |           | 93   | 45703-73  | 107  |
| 42549-52  | 85   |           | 91   | 44158-77  | 101  | 45034-68  | 73   |           | 109  |
| 42549-75  | 85   | 43557-73  | 95   | 44161-77  | 101  |           | 93   | 45703-78  | 109  |
| 42583-75  | 65   | 43600-64  | 87   | 44162-77  | 101  | 45036-68  | 73   | 45716-54  | 103  |
| 42585-75  | 65   | 43600-73  | 89   | 44163-77  | 101  |           | 93   | 45718-71  | 109  |
| 42998-74  | 89   | 43600-74  | 89   | 44164-77  | 101  | 45037-73  | 99   | 45721-54  | 103  |
| 42999-60  | 79   | 43600-78  | 89   | 44165-77  | 101  | 45039-68  | 73   |           | 105  |
| 43002-70  | 87   | 43615-74  | 91   | 44172-77  | 101  |           | 93   |           | 107  |
| 43005-70  | 79   | 43618-74  | 91   | 44173-77  | 101  | 45044-74  | 99   |           | 109  |
| 43008-70  | 79   | 43633-74  | 89   | 44174-77  | 101  | 45052-75  | 85   | 45722-54  | 103  |
| 43009-64  | 87   |           | 91   | 44177-77  | 101  | 45053-72  | 99   |           | 105  |
| 43010-64  | 87   | 43634-74  | 89   | 44195-77  | 101  | 45054-72  | 99   |           | 107  |
| 43010-70  | 87   |           | 91   | 44264-54  | 85   | 45055-72  | 99   |           | 109  |
| 43018-73  | 89   | 43635-74  | 89   |           | 93   | 45056-77  | 99   | 45724-68A | 103  |
| 43024-64  | 87   |           | 91   | 44264-64  | 93   | 45057-72  | 99   |           | 105  |
| 43024-70  | 87   | 43636-52  | 87   | 44271-74  | 97   | 45059-72  | 99   |           | 107  |
| 43024-73A | 89   | 43740-64  | 87   | 44272-74  | 97   | 45060-54  | 93   |           | 109  |
| 43025-64  | 87   | 43745-73  | 89   | 44273-74  | 97   | 45061-72A | 99   | 45738-73  | 107  |

# NUMERICAL INDEX

| Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page |
|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|
|           | 109  | 45974-73  | 107  | 46201-52  | 103  |           | 109  |           | 119  |
| 45739-62B | 103  | 45975-71  | 105  |           | 105  |           | 111  | 51680-52  | 119  |
|           | 105  | 45976-73  | 107  | 46230-68  | 103  | 48370-52  | 111  | 51685-52  | 119  |
| 45750-70  | 103  | 45976-74  | 107  | 46230-71  | 105  | 48370-78  | 111  | 51690-52  | 119  |
| 45751-64  | 103  | 45977-73  | 107  | 46231-68  | 103  | 49042-56A | 113  | 51692-52  | 119  |
| 45751-71  | 105  | 45978-73  | 107  | 46231-71  | 105  | 49106-77  | 115  | 51720-52  | 119  |
|           | 107  | 45979-73  | 107  | 46243-68  | 103  | 49117-77  | 115  | 51722-52  | 119  |
|           | 109  | 45980-73  | 107  |           | 105  | 49118-77  | 115  | 51781-52  | 119  |
| 45752-52  | 103  | 45982-73  | 107  | 46746-52  | 103  | 49121-77  | 115  | 51784-52  | 119  |
|           | 105  |           | 109  | 46750-69  | 107  | 49700-57  | 113  | 51901-52  | 119  |
|           | 107  | 45983-73  | 107  |           | 109  | 49701-57  | 113  | 51902-54  | 119  |
|           | 109  | 45984-73  | 107  | 46753-69  | 107  | 49716-57  | 113  | 51950-52  | 119  |
| 45756-59  | 103  | 45985-73  | 107  |           | 109  | 49717-57  | 113  | 51952-52  | 119  |
|           | 105  | 45986-73  | 107  | 46776-55  | 103  | 49718-57  | 113  | 52000-40  | 119  |
| 45757-49  | 103  | 45992-73  | 107  | 46901-73  | 205  | 50006-77A | 113  | 52003-78  | 212  |
|           | 105  | 45993-73  | 107  | 46901-75  | 205  | 50011-30A | 113  | 52010-54  | 119  |
| 45760-72  | 105  |           | 109  | 46902-73  | 205  | 50048-56  | 111  | 52012-66A | 121  |
|           | 107  | 45993-74  | 107  | 46902-75  | 205  | 50062-52A | 113  | 52015-77  | 125  |
|           | 109  |           | 109  | 46903-75  | 205  | 50063-59A | 113  |           | 213  |
| 45772-77  | 109  | 45994-73  | 107  | 46904-75  | 205  | 50090-53  | 113  | 52017-75  | 125  |
| 45782-72A | 103  |           | 109  | 46905-75  | 205  | 50090-77  | 113  | 52019-70A | 125  |
|           | 105  | 45995-73  | 107  | 46906-75  | 205  | 50805-61P | 117  | 52020-71  | 125  |
|           | 107  | 45996-73  | 107  | 47012-76  | 111  | 50806-61P | 117  | 52051-66  | 121  |
|           | 109  |           | 109  | 47012-78  | 111  | 50807-61P | 117  | 52065-78  | 125  |
| 45818-52  | 103  |           | 203  | 47014-73  | 111  | 50809-62P | 117  | 52090-25  | 119  |
|           | 105  | 45997-73  | 107  | 47087-74  | 111  | 50880-69  | 117  | 52095-70  | 123  |
| 45821-75  | 95   |           | 109  | 47385-75  | 111  | 50884-69  | 161  | 52116-61  | 121  |
|           | 95   | 45998-73  | 107  | 47504-56B | 111  | 50900-72  | 117  |           | 123  |
|           | 107  | 46001-54  | 103  | 47504-67A | 111  | 50907-69A | 117  | 52117-61A | 121  |
| 45822-75  | 95   | 46001-71  | 105  | 47504-75  | 111  | 50912-72  | 115  |           | 123  |
|           | 95   | 46007-54A | 103  | 47504-76  | 111  |           | 117  |           | 125  |
|           | 107  | 46009-54  | 103  | 47511-52  | 111  | 50924-73  | 117  | 52128-66P | 121  |
| 45830-48  | 5    | 46010-54A | 103  | 47512-52  | 111  | 50936-77  | 115  | 52129-66P | 121  |
|           | 15   | 46018-77  | 109  | 47512-74  | 111  |           | 117  | 52131-66P | 121  |
|           | 21   | 46019-77  | 109  | 47514-52  | 111  |           | 213  | 52136-70  | 123  |
| 45894-52  | 103  | 46020-57  | 103  | 47514-74  | 111  | 50939-52  | 117  | 52143-71  | 123  |
|           | 105  | 46021-57  | 103  | 47515-52  | 111  |           | 213  | 52465-65  | 121  |
| 45916-73  | 107  | 46023-75  | 107  | 47515-74  | 111  | 50940-52  | 117  | 52466-65  | 121  |
| 45917-73  | 107  |           | 109  | 47517-52  | 111  |           | 213  | 52467-65A | 121  |
| 45918-73  | 107  | 46024-75  | 109  | 47517-74  | 111  | 50940-61  | 117  | 52469-65A | 121  |
| 45926-73  | 107  | 46025-75  | 109  | 47518-52  | 111  | 50946-52  | 117  | 52486-60D | 121  |
| 45927-73  | 107  | 46026-77  | 109  | 47519-52  | 111  |           | 213  | 52490-60C | 121  |
| 45928-73  | 107  | 46027-77  | 109  | 47519-72  | 89   | 50948-67  | 117  | 52508-59  | 121  |
| 45931-73  | 107  | 46028-78A | 109  |           | 91   | 50948-71  | 117  | 52508-67  | 121  |
| 45932-73  | 107  | 46057-68  | 103  | 47521-74  | 111  | 50948-75  | 117  | 52511-78  | 125  |
| 45933-73  | 107  | 46057-71  | 105  | 47525-52  | 111  | 50949-67  | 117  | 52524-59  | 121  |
| 45944-70  | 103  | 46058-68  | 103  | 47550-74  | 111  | 50949-75  | 117  | 52526-66  | 121  |
| 45944-71  | 105  | 46058-71  | 105  | 47757-52  | 65   | 50956-52A | 117  | 52533-70  | 123  |
| 45946-70  | 103  | 46062-71  | 105  |           | 111  | 50957-75  | 117  | 52549-71  | 125  |
| 45946-71  | 105  | 46100-68  | 103  | 48310-30  | 111  | 50967-75  | 117  | 52551-59  | 121  |
| 45953-68  | 103  | 46100-71  | 105  | 48310-78  | 111  | 50970-52  | 117  | 52552-67  | 121  |
| 45953-71  | 105  | 46160-68  | 103  | 48315-60  | 111  |           | 213  | 52555-59  | 121  |
| 45955-68  | 103  | 46160-71  | 105  | 48346-39  | 111  | 50972-75  | 117  | 52555-67  | 121  |
| 45955-71  | 105  | 46170-68  | 103  | 48347-52  | 105  | 51526-52A | 45   | 52598-78  | 125  |
| 45967-59  | 103  | 46170-71  | 105  |           | 107  |           | 47   | 52614-70  | 121  |



# NUMERICAL INDEX

| Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.      | Page | Part No.      | Page |
|-----------|------|-----------|------|-----------|------|---------------|------|---------------|------|
|           | 213  |           | 131  | 56389-74  | 137  | 58417-77      | 141  | 59984-73      | 145  |
| 52617-72  | 125  | 56003-75  | 133  | 56393-74A | 137  | 58751-64      | 139  | 59985-72      | 145  |
| 52625-59A | 121  | 56003-76  | 133  | 56394-74  | 137  | 59007-73B     | 143  | 59986-75      | 145  |
| 52635-59  | 117  | 56003-77  | 133  | 56395-74  | 137  | 59007-78AY212 |      | 59988-72      | 145  |
| 52680-52  | 117  | 56062-73  | 195  | 56396-74  | 137  | 59028-70A     | 143  | 59992-72      | 123  |
| 52697-59  | 117  | 56068-70  | 133  | 56397-74  | 137  | 59100-77      | 143  | 59995-55A     | 145  |
| 52702-59A | 117  | 56069-70  | 133  | 56400-53A | 135  | 59103-52A     | 143  | 59995-72A     | 145  |
|           | 213  | 56078-69A | 133  | 56401-73  | 135  | 59109-70      | 143  | 59995-73      | 145  |
| 53405-69  | 127  | 56082-70  | 133  | 56410-53  | 135  | 59111-74      | 143  | 59997-55      | 145  |
| 53413-69  | 127  | 56083-69A | 133  | 56502-74  | 137  | 59146-52      | 59   | 59999-55A     | 145  |
| 53450-52  | 127  | 56083-73  | 133  | 56503-65  | 135  | 59173-71      | 123  | 59999-72      | 145  |
| 53451-52A | 127  | 56083-74  | 133  | 56505-74  | 137  | 59174-71      | 123  | 59999-73      | 145  |
| 53454-52  | 127  | 56083-77  | 133  | 56506-74  | 137  | 59175-72      | 105  | 60001-55      | 145  |
| 53455-52  | 127  | 56084-65  | 133  | 56507-74  | 137  |               | 107  | 60001-72      | 145  |
| 53456-52  | 127  | 56084-73  | 133  | 56508-76  | 137  |               | 109  | 60002-55      | 145  |
| 54226-45  | 133  | 56085-69A | 133  | 56520-77  | 137  | 59208-71      | 143  | 60308-67      | 143  |
| 54480-78  | 131  | 56087-63  | 133  | 57978-63  | 39   | 59208-72      | 143  | 60308-70      | 143  |
| 54490-78  | 131  | 56087-68  | 133  |           | 181  | 59208-74      | 143  | 60308-72      | 143  |
| 54501-67  | 129  | 56088-69A | 133  | 57990-60B | 139  | 59210-72      | 143  | 60344-72      | 143  |
| 54504-73  | 129  | 56089-69  | 133  | 57999-61  | 141  | 59218-67      | 143  | 60348-65      | 13   |
| 54504-75  | 131  | 56093-70  | 133  | 58000-61B | 141  | 59252-69      | 143  |               | 15   |
| 54515-56B | 129  | 56103-74A | 133  | 58017-61  | 141  | 59253-69      | 123  | 60356-72      | 143  |
| 54515-75  | 129  | 56104-52A | 133  | 58018-61  | 141  |               | 143  | 60567-36      | 13   |
|           | 131  | 56104-73  | 133  | 58020-49B | 139  |               | 211  | 60569-29      | 13   |
| 54516-72  | 129  | 56104-74  | 133  | 58020-61  | 141  | 59254-72      | 107  | 60570-64      | 13   |
| 54516-75  | 129  | 56106-74A | 133  | 58022-49  | 139  |               | 109  | 60645-65      | 201  |
|           | 131  | 56115-77  | 133  | 58025-61A | 141  | 59255-72      | 125  | 61000-75      | 147  |
| 54529-76  | 129  | 56153-73  | 133  | 58026-77  | 141  |               | 143  | 61000-78AY212 |      |
| 54530-67  | 129  | 56154-52  | 133  | 58030-61A | 141  |               | 211  | 61027-77      | 213  |
| 54536-67  | 129  | 56158-49  | 105  | 58033-49A | 139  | 59260-68      | 187  | 61044-75      | 147  |
| 54538-73  | 129  |           | 133  | 58037-49A | 139  | 59266-68      | 187  | 61094-66      | 147  |
| 54540-67  | 129  | 56158-73  | 133  | 58038-61  | 141  | 59268-68      | 187  | 61102-73      | 147  |
| 54543-65  | 129  | 56159-49  | 135  | 58039-61  | 141  | 59269-68      | 187  | 61103-36      | 147  |
|           | 129  | 56159-73  | 135  | 58048-50  | 139  | 59271-68      | 187  | 61103-52      | 147  |
|           | 131  | 56201-62A | 135  |           | 141  | 59274-68      | 187  | 61106-77      | 213  |
| 54544-65  | 129  | 56205-62A | 135  | 58049-50A | 139  | 59609-70      | 143  | 61111-77      | 147  |
|           | 133  | 56206-74  | 135  |           | 141  | 59611-67A     | 143  | 61114-48      | 147  |
| 54545-65  | 129  | 56216-53  | 135  | 58072-63  | 139  | 59611-73A     | 143  | 61131-77      | 151  |
|           | 129  | 56220-53  | 135  | 58073-63  | 139  | 59611-78AY212 |      | 61134-67      | 147  |
|           | 131  | 56220-58  | 135  | 58078-49  | 139  | 59650-71      | 143  | 61134-77      | 151  |
| 54547-75  | 131  | 56220-74  | 137  |           | 141  | 59650-72      | 143  | 61135-52A     | 147  |
| 54550-67  | 129  | 56238-62  | 63   | 58079-49  | 139  | 59650-74      | 143  |               | 211  |
| 54551-67  | 129  |           | 135  |           | 141  | 59660-73      | 143  | 61135-57      | 147  |
| 54551-73  | 129  |           | 137  | 58085-49  | 139  | 59795-52A     | 143  | 61136-77      | 151  |
|           | 131  | 56276-31  | 135  |           | 141  | 59798-52      | 143  | 61137-77      | 213  |
| 54558-73  | 129  | 56278-10  | 135  | 58086-49  | 139  | 59841-70      | 123  | 61142-72      | 149  |
| 54559-73  | 129  | 56288-53  | 135  |           | 141  |               | 125  | 61142-74      | 149  |
| 54590-56  | 129  | 56289-52  | 135  | 58093-61  | 141  | 59889-67      | 143  | 61142-75      | 149  |
| 54635-67  | 129  | 56300-74  | 137  | 58094-61  | 141  | 59934-73      | 143  | 61142-76      | 151  |
|           | 131  | 56302-74  | 137  | 58099-52  | 139  | 59978-74      | 145  | 61143-76      | 211  |
| 54700-67  | 129  | 56303-74  | 137  | 58100-52  | 139  | 59979-74      | 145  | 61152-71      | 149  |
|           | 131  | 56313-76  | 137  | 58125-63  | 139  | 59981-74      | 145  | 61159-74      | 149  |
| 54702-67  | 129  | 56314-78  | 137  | 58225-41  | 139  | 59982-74      | 145  | 61160-74      | 149  |
| 54704-65  | 129  | 56377-65  | 135  | 58406-75  | 141  | 59983-75      | 145  | 61161-73      | 149  |
| 54704-75  | 129  | 56378-65  | 135  | 58408-75  | 141  | 59984-72      | 145  | 61162-73      | 149  |

# NUMERICAL INDEX

| Part No. | Page | Part No.   | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page |
|----------|------|------------|------|-----------|------|-----------|------|-----------|------|
| 61163-72 | 149  | 61763-71   | 149  | 62620-66  | 153  | 63882-67  | 159  | 65702-68B | 163  |
| 61163-73 | 149  | 61763-72   | 149  |           | 159  | 63885-53  | 159  |           | 165  |
| 61167-71 | 149  | 61764-70   | 149  | 62625-70  | 153  | 63887-53  | 159  | 65713-61  | 165  |
| 61167-72 | 149  | 61764-72   | 149  | 62628-52  | 153  | 64409-47  | 39   | 65725-57  | 163  |
| 61167-73 | 149  | 61764-73   | 149  | 62628-66  | 153  | 65207-75  | 165  | 65728-66  | 165  |
| 61167-74 | 149  | 61764-74   | 149  |           | 159  | 65230-65A | 165  | 66001-47D | 167  |
| 61167-75 | 149  | 61764-75   | 149  | 62661-67  | 15   |           | 165  | 66001-61A | 167  |
| 61170-71 | 149  | 61768-70   | 149  |           | 153  | 65230-77  | 160  | 66006-65A | 167  |
| 61185-71 | 149  | 61770-66A  | 149  | 62696-62  | 153  | 65275-62  | 165  | 66006-70  | 167  |
| 61186-71 | 149  | 61779-71   | 149  | 62702-52  | 13   |           | 165  | 66009-72  | 149  |
| 61187-71 | 149  | 61779-72   | 149  |           | 153  | 65276-62  | 160  | 66013-70  | 167  |
| 61205-77 | 151  | 61780-61P  | 149  | 63500-68  | 155  |           | 161  | 66016-65  | 167  |
| 61236-78 | 151  | 61795-68   | 149  |           | 157  |           | 165  | 66016-73  | 167  |
| 61241-77 | 151  | 61832-76   | 153  | 63501-68  | 147  |           | 165  | 66031-78  | 167  |
| 61243-78 | 151  | 62096-69   | 147  |           | 155  | 65279-57  | 165  | 66100-70  | 167  |
| 61340-78 | 151  | 62125-55B  | 147  | 63525-67  | 153  |           | 165  | 66111-70  | 167  |
| 61341-78 | 151  | 62141-69P  | 147  | 63526-57  | 5    | 65290-75  | 165  | 66205-75  | 167  |
| 61342-78 | 151  | 62142-69P  | 147  |           | 153  | 65313-77  | 161  | 66205-78  | 167  |
| 61343-78 | 212  | 62150-50   | 45   | 63527-57A | 5    | 65314-77  | 161  | 66208-70  | 167  |
| 61344-78 | 151  |            | 147  | 63529-57  | 5    | 65316-65B | 165  | 66236-73  | 167  |
| 61345-78 | 151  | 62161-75   | 147  | 63533-41  | 21   |           | 165  | 66352-65  | 167  |
| 61346-78 | 151  | 62162-75   | 147  |           | 153  | 65316-77  | 160  | 66353-65  | 167  |
| 61347-78 | 212  | 62163-75   | 147  | 63539-66  | 153  | 65358-79  | 161  | 66368-67  | 167  |
| 61546-74 | 213  | 62164-76   | 147  | 63540-62  | 23   | 65359-79  | 161  | 66369-67  | 167  |
| 61621-77 | 213  | 62167-81   | 213  |           | 153  | 65367-77  | 160  | 66369-70  | 167  |
| 61650-77 | 151  | 62375-57   | 19   | 63578-52  | 29   | 65411-75  | 165  | 66371-70  | 167  |
| 61651-77 | 151  |            | 153  |           | 153  |           | 165  | 66379-67  | 167  |
| 61702-76 | 151  | 62375-62   | 19   | 63590-69  | 153  |           | 165  | 66470-67  | 167  |
| 61703-76 | 151  |            | 153  | 63590-72A | 153  | 65412-75  | 165  | 66470-70  | 167  |
| 61704-76 | 151  | 62507-67A  | 153  | 63592-67  | 155  |           | 165  | 66480-67  | 167  |
| 61705-76 | 151  | 62508-70   | 153  | 63592-72A | 155  |           | 165  | 66611-76  | 155  |
| 61740-75 | 149  | 62508-73   | 153  | 63595-67  | 155  | 65413-75  | 165  |           | 167  |
| 61741-75 | 149  | 62508-78AY | 212  | 63595-72  | 155  |           | 165  | 66612-76  | 167  |
| 61742-75 | 149  | 62516-78   | 212  | 63597-54  | 155  |           | 165  | 67020-70  | 169  |
| 61743-75 | 149  | 62521-78   | 153  | 63601-54  | 155  | 65415-75  | 165  | 67020-73B | 169  |
| 61745-77 | 151  | 62535-65   | 153  | 63604-72  | 155  |           | 165  | 67020-74B | 173  |
| 61746-77 | 151  | 62535-71   | 153  | 63609-69  | 155  | 65431-72  | 163  | 67021-70  | 169  |
| 61752-74 | 149  | 62554-72   | 153  | 63609-72  | 99   | 65447-70  | 163  | 67021-73B | 169  |
| 61752-75 | 149  | 62554-73   | 153  |           | 155  | 65456-62  | 165  | 67043-74B | 173  |
| 61753-74 | 149  | 62555-70   | 153  | 63610-70  | 155  | 65476-75  | 165  | 67051-70  | 169  |
| 61753-75 | 149  | 62555-73   | 153  | 63614-72  | 155  |           | 165  | 67051-73  | 169  |
| 61754-74 | 149  | 62563-65   | 125  | 63792-77  | 157  |           | 165  | 67051-74  | 173  |
| 61754-75 | 149  |            | 153  |           | 159  | 65486-79  | 161  | 67055-70  | 169  |
| 61755-74 | 149  |            | 167  | 63795-77  | 159  | 65487-79  | 161  | 67055-73  | 169  |
| 61755-75 | 149  |            | 191  | 63796-77  | 159  | 65491-62B | 165  | 67075-57A | 39   |
| 61756-74 | 149  | 62571-77   | 157  | 63798-53A | 159  | 65495-70  | 163  | 67127-52  | 169  |
| 61756-75 | 149  | 62574-77   | 157  | 63826-53  | 159  | 65511-70  | 163  | 67127-73  | 169  |
| 61757-72 | 149  | 62577-77   | 157  | 63831-67  | 159  |           | 165  |           | 173  |
| 61758-72 | 149  | 62578-77   | 157  | 63840-53  | 159  | 65514-58  | 165  | 67141-67P | 169  |
| 61762-70 | 149  | 62610-52A  | 153  | 63846-67  | 159  |           | 165  |           | 171  |
| 61762-72 | 149  |            | 159  | 63858-49  | 13   | 65519-52B | 160  | 67142-52  | 169  |
| 61762-73 | 149  | 62611-66   | 153  |           | 15   |           | 161  |           | 171  |
| 61762-74 | 149  |            | 159  | 63878-53  | 159  |           | 163  |           | 173  |
| 61762-75 | 149  | 62612-66   | 153  | 63879-53  | 159  |           | 165  | 67171-59D | 169  |
| 61763-70 | 149  |            | 159  | 63881-67  | 159  | 65519-70  | 163  |           | 171  |

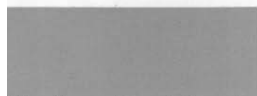
# NUMERICAL INDEX

| Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page |
|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|
| 67172-70  | 169  | 67843-70  | 181  | 68504-77  | 213  | 69129-65  | 191  | 70151-70  | 193  |
| 67175-65  | 169  | 67846-70  | 181  | 68513-73  | 185  | 69129-67  | 191  | 70151-71  | 193  |
|           | 171  | 67891-68  | 177  | 68514-73  | 185  | 69129-72E | 125  | 70151-73  | 193  |
| 67180-73  | 171  | 67895-66  | 177  |           | 213  |           | 191  | 70153-70  | 193  |
| 67181-73  | 169  | 67898-66  | 177  |           | 213  |           | 203  | 70153-71  | 193  |
| 67195-67P | 169  | 67899-68A | 177  | 68520-63  | 181  | 69138-65  | 191  | 70153-73  | 193  |
| 67198-67P | 169  | 67899-72  | 177  | 68521-63  | 181  | 69140-76  | 191  | 70163-75  | 193  |
|           | 171  | 68005-70  | 123  | 68525-52A | 181  | 69141-70  | 191  | 70165-78  | 193  |
| 67207-59  | 169  | 68008-73A | 179  | 68525-67  | 181  | 69144-65  | 191  | 70169-70  | 193  |
| 67208-65  | 169  | 68009-70  | 123  | 68527-63  | 181  | 69149-65  | 191  | 70174-78  | 193  |
| 67210-67P | 169  | 68010-64E | 179  | 68530-67  | 181  | 70001-75  | 193  | 70176-73  | 205  |
| 67210-73  | 169  | 68025-73  | 179  | 68536-70  | 177  | 70001-76  | 193  | 70183-78  | 193  |
| 67213-67P | 169  | 68026-73  | 179  | 68536-72  | 177  | 70001-78  | 193  | 70191-73A | 193  |
| 67225-67P | 169  | 68034-77  | 179  | 68536-75  | 177  | 70006-75  | 193  | 70235-67A | 193  |
| 67255-74  | 177  | 68086-55  | 179  | 68539-61  | 181  | 70006-76  | 193  | 70242-73  | 185  |
| 67285-74  | 177  | 68088-70  | 123  | 68541-64  | 181  | 70006-78  | 193  | 70243-67  | 183  |
| 67310-74  | 173  | 68089-70  | 123  | 68543-61A | 181  | 70012-70  | 123  | 70251-70A | 193  |
| 67311-74  | 173  | 68090-69  | 179  | 68543-64A | 181  | 70016-65A | 191  | 70263-70A | 193  |
| 67312-74  | 173  | 68093-55A | 179  |           | 185  | 70017-70A | 123  | 70263-73  | 193  |
| 67313-74  | 173  | 68108-70  | 123  | 68552-70  | 181  | 70021-73  | 193  | 70269-68A | 193  |
| 67314-74  | 173  | 68114-55  | 179  | 68563-60  | 177  | 70029-73  | 193  | 70295-70  | 193  |
| 67315-74  | 173  | 68119-69  | 179  | 68564-60  | 177  | 70029-78  | 193  | 70295-78  | 193  |
| 67316-74  | 173  | 68121-55  | 179  | 68565-60  | 177  | 70033-63  | 193  | 70297-73  | 185  |
| 67317-74  | 173  | 68122-55  | 179  | 68570-63  | 181  | 70052-73A | 205  | 70304-71  | 201  |
| 67318-74  | 173  | 68123-55  | 179  | 68571-63  | 181  | 70057-75  | 193  | 70318-70  | 191  |
| 67319-74  | 173  | 68123-73  | 179  | 68572-64A | 185  | 70059-66  | 204  | 70319-71  | 201  |
| 67320-74  | 173  | 68125-70  | 123  | 68573-77  | 213  | 70059-70  | 183  | 70335-68  | 187  |
| 67325-76  | 173  | 68128-70  | 123  | 68576-70  | 181  | 70060-29  | 189  | 70336-68  | 187  |
| 67705-74  | 175  | 68131-70  | 123  | 68577-73  | 185  | 70062-71  | 193  | 70337-68  | 187  |
| 67710-72  | 175  | 68165-47  | 179  |           | 213  | 70064-73  | 205  | 7036      | 23   |
| 67713-59  | 175  | 68165-64  | 123  | 68586-63  | 181  | 70066-73A | 205  | 70370-70  | 193  |
| 67714-59  | 175  |           | 179  | 68627-62A | 189  | 70067-73A | 205  | 70418-61  | 183  |
| 67714-63  | 175  | 68166-64  | 123  | 68652-64E | 189  | 70069-65A | 193  | 70418-69  | 183  |
| 67715-59  | 123  |           | 181  | 68672-38  | 175  | 70071-74  | 193  | 70418-73  | 183  |
|           | 175  | 68185-70  | 179  |           | 179  | 70072-74  | 193  | 70419-61  | 183  |
| 67717-59  | 175  | 68195-55  | 179  |           | 189  | 70073-74  | 193  | 70435-70  | 193  |
| 67717-65A | 175  | 68196-55  | 179  | 68674-69  | 189  | 70074-74  | 193  |           | 199  |
| 67719-63  | 175  | 68202-74  | 195  | 68690-69  | 189  | 70075-74  | 193  | 70435-73  | 193  |
| 67725-63  | 175  | 68203-74  | 193  | 68693-38  | 189  | 70076-74  | 193  |           | 199  |
| 67729-48  | 165  | 68204-74  | 193  | 68720-62  | 189  | 70078-75  | 205  | 70437-70  | 183  |
| 67733-72  | 175  | 68462-64  | 169  | 68721-62  | 189  | 70079-75  | 205  | 70437-73  | 183  |
| 67743-75  | 175  |           | 173  | 68723-62  | 189  | 70092-70  | 183  | 70438-70  | 183  |
| 67744-75  | 175  |           | 207  | 68725-62  | 189  | 70092-73  | 183  | 70438-73  | 183  |
| 67745-63  | 175  |           | 207  | 68726-62  | 189  | 70093-70  | 183  | 70439-70  | 183  |
| 67753-59  | 175  |           | 207  | 68726-64  | 189  | 70097-75  | 193  | 70440-70  | 183  |
| 67753-63  | 175  | 68476-73  | 185  | 69000-76  | 191  | 70101-49  | 193  | 70441-71  | 125  |
| 67778-59  | 175  | 68477-73  | 185  | 69003-76  | 191  | 70119-73  | 205  | 70441-73  | 193  |
| 67808-73  | 175  | 68478-73  | 185  | 69016-76  | 191  | 70120-70  | 204  | 70442-71  | 125  |
| 67809-70  | 175  | 68479-73  | 185  | 69017-76  | 191  | 70121-70  | 204  | 70456-73  | 47   |
| 67809-75  | 175  |           | 213  | 69041-73  | 191  | 70122-73  | 205  | 70485-68  | 207  |
| 67815-59A | 175  | 68480-73  | 185  | 69042-73  | 191  | 70124-75  | 203  | 70485-71  | 125  |
| 67830-59  | 175  |           | 213  | 69117-65  | 191  |           | 203  | 70485-73  | 193  |
| 67835-70  | 175  | 68481-73  | 185  | 69117-71A | 125  | 70136-73  | 193  | 70551-69  | 193  |
| 67835-75  | 175  | 68482-73  | 185  |           | 191  |           | 205  | 70552-69  | 193  |
| 67839-74  | 195  | 68483-73  | 185  | 69125-65  | 191  | 70142-73  | 193  | 70553-69  | 193  |

# NUMERICAL INDEX

| Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page | Part No.  | Page |
|-----------|------|-----------|------|-----------|------|-----------|------|-----------|------|
| 70554-69  | 193  | 71547-75  | 205  | 72278-74  | 197  | 90813-66  | 211  | 92065-67A | 171  |
| 70555-69  | 193  | 71550-75  | 203  | 72303-70  | 197  | 90820-74  | 211  | 92065-70  | 171  |
| 70556-71  | 193  | 71552-75  | 203  | 72307-71  | 125  | 90860-77  | 211  | 92065-74  | 173  |
| 70558-71  | 193  | 71554-75  | 203  | 72501-74  | 197  |           | 213  | 92071-70  | 171  |
| 70559-71  | 193  | 71559-73  | 205  | 72502-74  | 197  | 90891-63  | 211  | 92072-70  | 171  |
| 70574-68  | 125  | 71590-75  | 203  | 74400-68A | 207  | 90901-66  | 211  | 92074-70  | 171  |
|           | 195  | 71620-70  | 183  | 74410-68  | 207  | 90901-74  | 211  | 92074-73  | 171  |
| 70575-50  | 183  | 71620-73  | 183  | 74410-77  | 207  | 90902-66  | 211  | 92075-77  | 173  |
| 70576-68  | 123  | 71623-75  | 203  | 74414-68  | 207  | 90902-70A | 211  | 92076-70  | 171  |
|           | 169  | 71625-59  | 203  | 74423-68  | 207  | 90902-74  | 211  | 92077-62  | 39   |
|           | 171  | 71626-59  | 203  | 74425-68  | 207  | 90903-70  | 211  | 92093-65  | 171  |
|           | 173  | 71626-62  | 39   | 74427-68A | 207  | 90904-77  | 211  | 92097-65  | 171  |
|           | 183  | 71774-77  | 49   | 74428-68A | 207  |           | 213  | 92097-71  | 171  |
|           | 185  | 71802-26A | 204  | 74430-70B | 207  | 90906-52  | 65   |           | 173  |
|           | 191  | 71804-26  | 204  | 74432-70B | 207  |           | 211  | 92099-65  | 171  |
|           | 195  | 71804-65  | 204  | 74432-77  | 207  | 90908-58  | 211  | 92116-74  | 173  |
|           | 207  | 71806-53  | 204  | 74433-70  | 207  | 90910-77  | 211  | 92117-74  | 173  |
|           | 213  | 71811-26  | 204  | 74440-68  | 207  |           | 213  | 92118-74  | 173  |
| 70577-26  | 183  | 71840-29  | 204  | 74452-68  | 207  | 90935-66B | 211  | 95578-41  | 79   |
| 70584-69  | 191  | 71843-29  | 204  | 74472-68  | 207  | 90938-66  | 211  |           | 87   |
|           | 195  | 71846-65  | 204  | 74477-68  | 207  | 90939-66  | 211  |           | 89   |
| 70608-78  | 49   | 71847-70  | 183  | 74479-68  | 207  | 90943-69  | 211  | 95581-47  | 79   |
| 71090-47  | 177  | 71851-29  | 204  | 74484-68  | 207  | 90944-69  | 211  |           | 87   |
| 71090-64  | 169  | 71856-61  | 204  | 74504-78  | 41   | 90945-74  | 211  |           | 89   |
|           | 171  | 71859-29  | 204  |           | 209  | 90946-66  | 211  | 95582-47  | 79   |
|           | 173  | 71859-38A | 204  | 74510-47A | 209  | 90947-63  | 211  |           | 87   |
|           | 177  | 71861-29  | 204  | 74510-59  | 209  | 90949-63A | 211  |           | 89   |
|           | 187  | 71900-70  | 199  | 74510-64  | 209  | 90952-63  | 211  | 95590-77  | 81   |
| 71092-68A | 177  | 72001-69B | 199  | 74511-65  | 209  | 90953-63  | 211  |           | 91   |
| 71098-38  | 187  |           | 205  | 74521-77  | 41   | 90957-64  | 211  | 95591-77  | 81   |
|           | 199  | 72004-52  | 199  | 74525-70  | 209  | 90960-64  | 211  |           | 91   |
| 71151-48  | 169  | 72004-67  | 199  | 74525-78  | 209  | 90961-63A | 211  | 95592-78  | 212  |
| 71151-67P | 169  | 72004-70  | 199  | 74528-65  | 209  | 90963-63  | 211  | 95593-78  | 212  |
|           | 171  | 72004-75  | 199  | 74536-77  | 41   | 90964-63  | 211  |           |      |
| 71425-77  | 203  | 72011-59  | 199  |           | 197  | 90965-63  | 211  |           |      |
| 71451-78  | 203  | 72015-39  | 199  | 74539-77  | 41   | 90967-64  | 211  |           |      |
| 71455-67  | 201  | 72034-71  | 195  |           | 197  | 90977-66  | 211  |           |      |
| 71463-73A | 201  | 72035-71  | 195  | 74563-65  | 193  | 90980-66  | 211  |           |      |
| 71469-65  | 201  | 72037-71  | 195  | 74589-67A | 199  | 90981-77  | 211  |           |      |
| 71483-72  | 205  | 72038-71  | 125  | 74589-70  | 199  |           | 213  |           |      |
| 71484-72A | 205  |           | 177  | 74589-71  | 199  | 90983-66  | 211  |           |      |
| 71489-63  | 203  |           | 197  | 74589-72  | 199  | 90993-66B | 211  |           |      |
| 71502-55  | 203  |           | 207  | 74589-73  | 199  | 90993-74  | 211  |           |      |
| 71502-63  | 203  | 72039-71  | 197  | 74598-73  | 199  | 90999-66B | 211  |           |      |
| 71508-61  | 183  | 72041-71  | 197  | 74599-77  | 199  | 90999-74  | 211  |           |      |
| 71510-67  | 203  | 72043-71  | 197  | 75000-69A | 207  | 91700-49  | 135  |           |      |
| 71510-72A | 125  | 72044-71  | 125  | 75002-69  | 207  | 91701-49  | 73   |           |      |
|           | 203  |           | 197  | 75002-77  | 207  |           | 93   |           |      |
| 71524-59A | 203  | 72047-71  | 197  | 75003-69  | 207  |           | 135  |           |      |
| 71530-66  | 203  | 72050-75  | 199  | 75005-69  | 207  | 91879-67A | 213  |           |      |
| 71533-72  | 205  | 72051-77  | 197  | 75005-77  | 207  | 92051-65  | 171  |           |      |
| 71534-72  | 205  | 72275-74  | 197  | 75006-69  | 207  | 92051-70  | 171  |           |      |
| 71535-72  | 205  |           | 207  | 85210-42A | 129  | 92051-74B | 173  |           |      |
| 71539-73B | 205  | 72276-74  | 197  | 90801-66  | 211  | 92055-70  | 171  |           |      |
| 71546-75  | 205  | 72277-74  | 197  | 90812-66  | 211  | 92065-65A | 171  |           |      |





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